



Extreme High Vacuum

Marcy Stutzman, Ph.D. Jefferson Lab Center for Injectors and Sources

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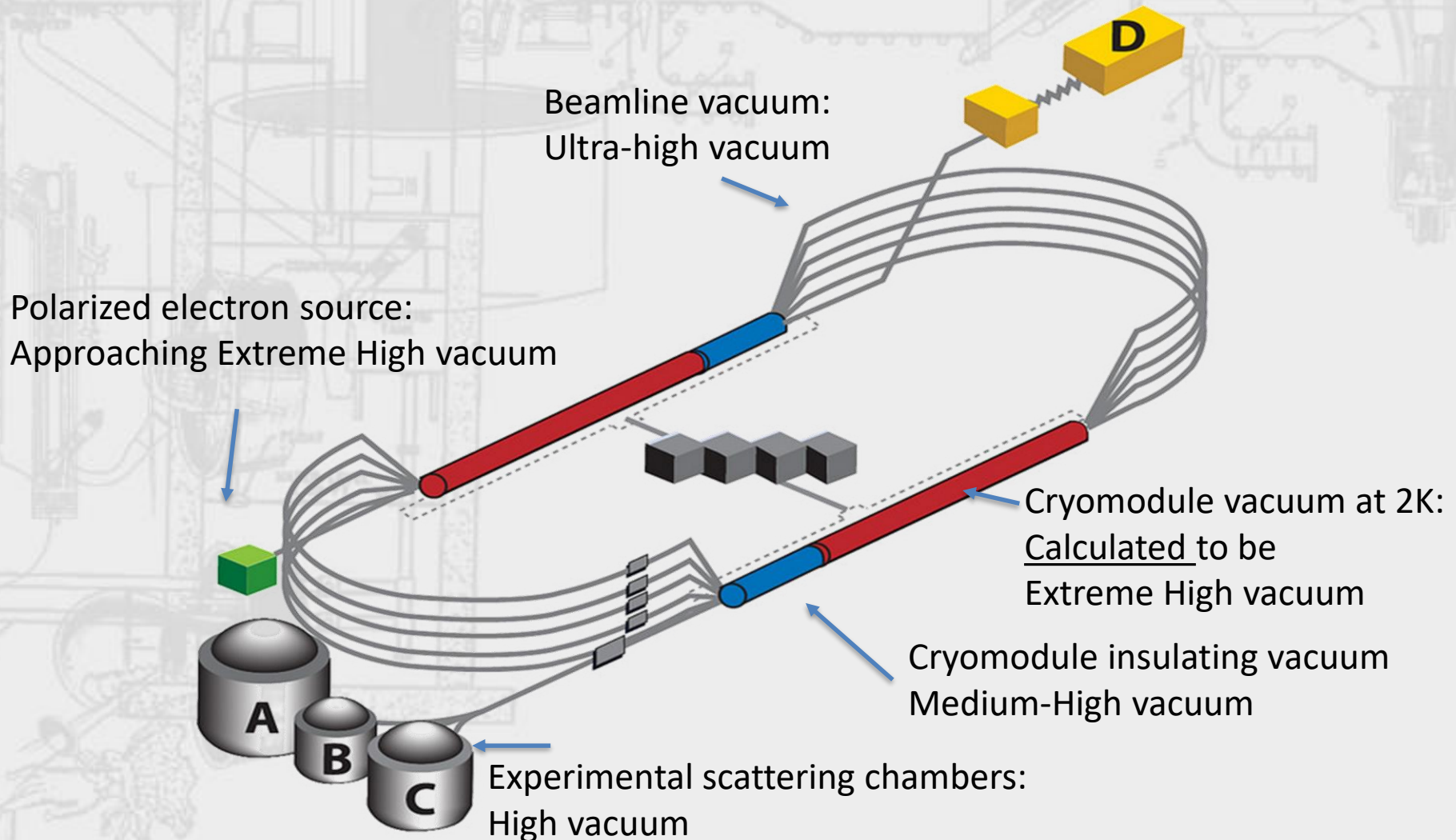




Outline

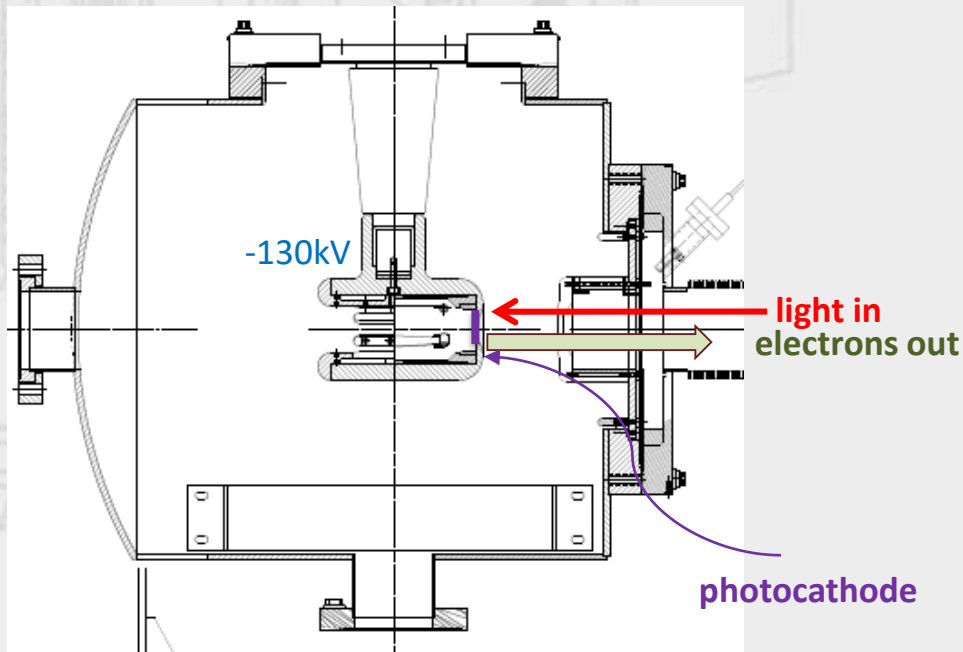
- Jefferson Lab
 - Polarized Electron Source
- Pumps
- Measurement
- Modeling
- Summary

Jefferson Lab vacuum

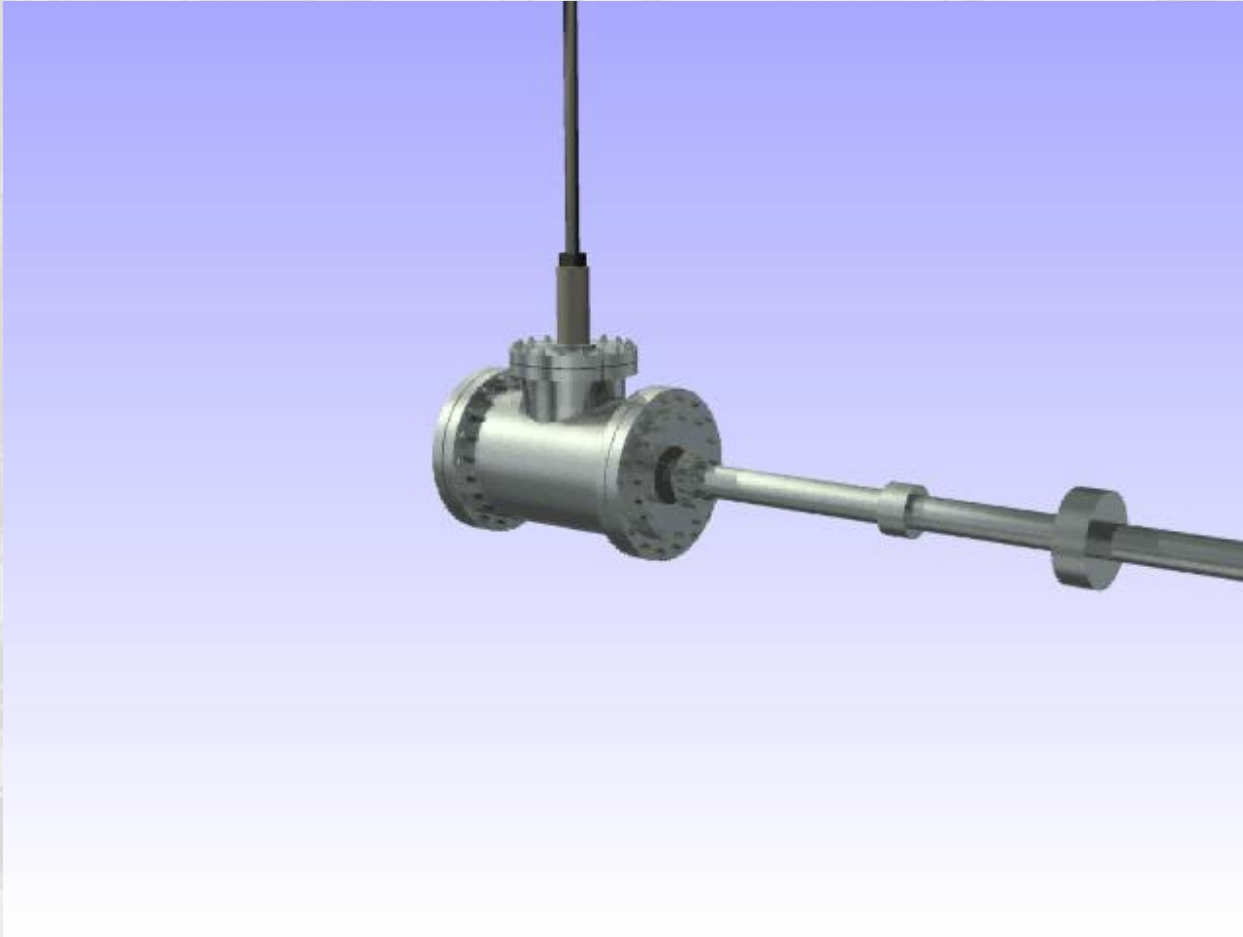


Photoemission Source

- -130 kV DC (vs. RF) electrode bias
- x-ray standard “inverted” insulator
- Pumps with NEG modules and ion pump
- Base pressure approaching XHV $\equiv P < 1 \times 10^{-12}$ Torr

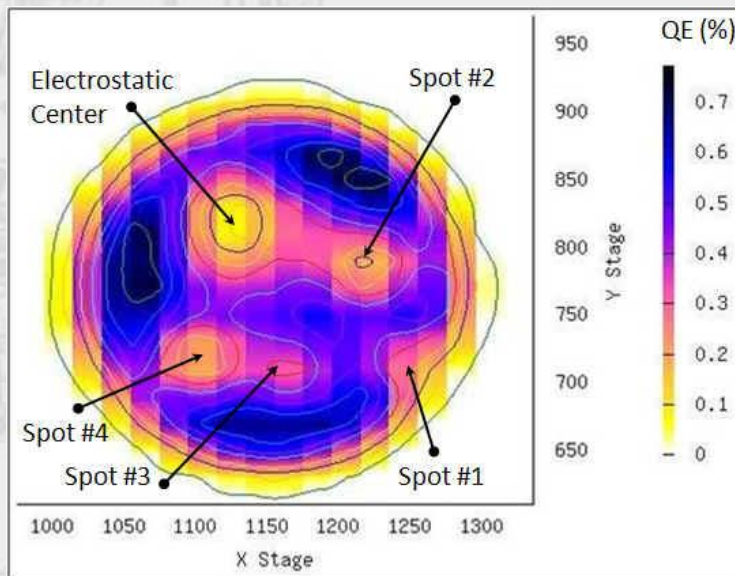
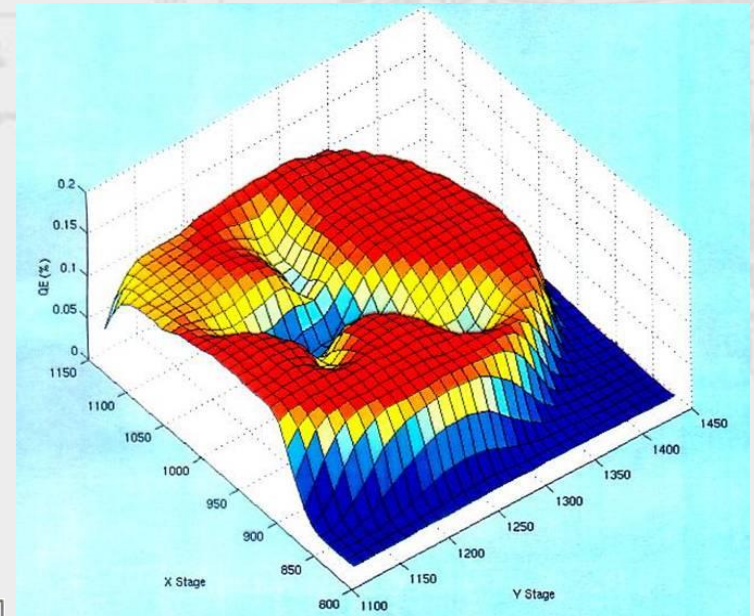


Any gas in chamber can be ionized by electron beam, accelerated back toward the photocathode and limit photocathode operational lifetime



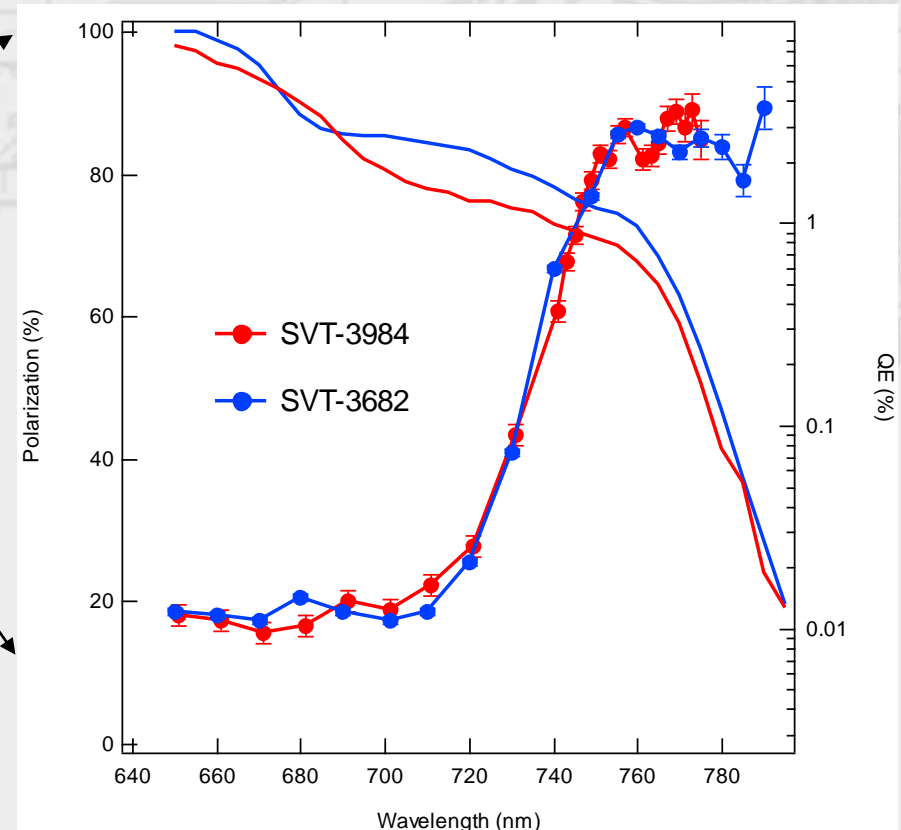
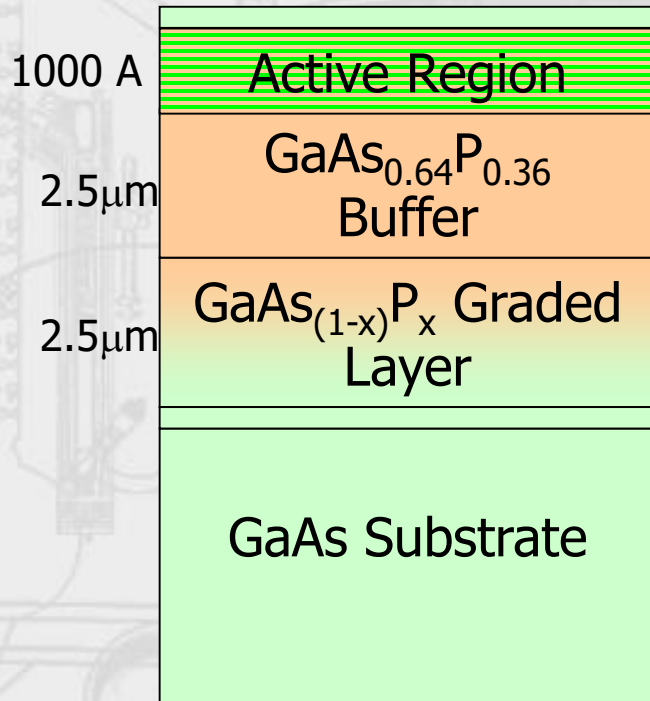
Photocathode Lifetime

- Ion bombardment – with characteristic QE “trench” from laser spot to electrostatic center of photocathode – **damages NEA** of GaAs
- High energy ions are focused to electrostatic center: create QE “hole”
Don't run beam from electrostatic center.
- QE can be restored, but takes about 8 hours to heat and reactivate



Strained-Superlattice GaAs/GaAsP

QE 1% and Polarization 85%



D. Luh et al, SLAC, PESP2002



From Aaron Moy, SVT Assoc and SLAC, PESP2002

Vacuum levels

	Example	Pressure (Torr)	atoms/cm ³
Atmosphere	Atmosphere at sea level	760	27,000,000,000,000,000,000 or 2.7×10^{19}
Low vacuum (1-300 Torr)	Atmosphere on Mount Everest	252	1×10^{19}
	Pressure in bell jar experiment, Mars	1-10	$1-3 \times 10^{17}$
Medium vacuum (1 Torr-1mTorr)	Insulating vacuum, atmosphere on Pluto	10^{-3}	10 quadrillion
High vacuum (1 mTorr- 1×10^{-7})	Scattering chambers	10^{-5}	100 trillion
Ultra high vacuum (UHV, $1 \times 10^{-7} - 1 \times 10^{-12}$)	Vacuum tubes, Cathode Ray tubes, beamline vacuum	10^{-8}	100 million
	Pressure outside Space Station (400 km)	10^{-10}	1 million
	JLab Electron Gun	10^{-12}	10,000
Extreme high vacuum (XHV $< 1 \times 10^{-12}$)	Interstellar space estimate $\sim 1 \text{ atom / cm}^3$	10^{-17}	1

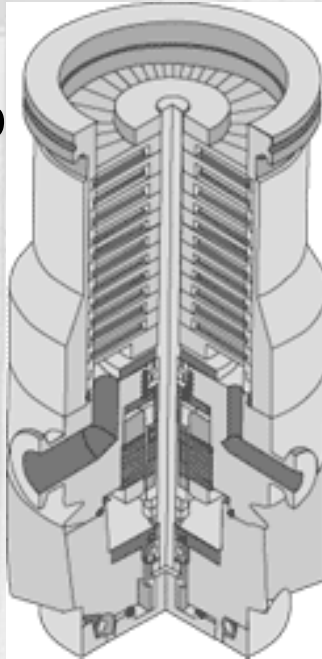


Voyager space probe

Modern Vacuum Pumps

Gas Transfer Pumps

- Rotary vane pump
- Roots pumps
- Turbo pumps



Compress rarified gas
Move gas to higher pressure exhaust

Capture Pumps

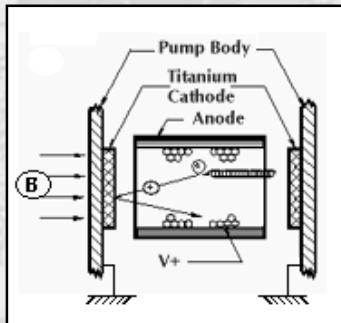
- Ion pumps
- Getter pumps
- Cryopumps

Remove molecules from gas phase

Capture Pumping

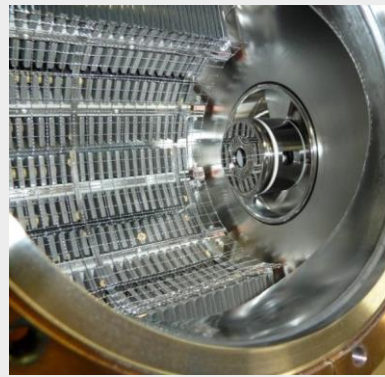
Ion pumps

- Gas ionized
- High voltage accelerates ions into plates
- Ion implant in plates - captured



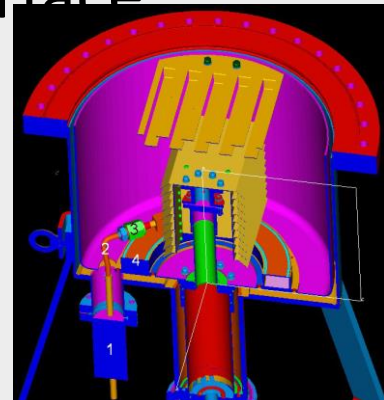
Getter pumps

- Chemically reactive surface
- Gas molecules incident on surface stick
- Chemisorption removes gas



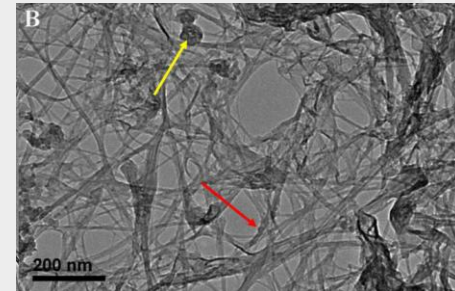
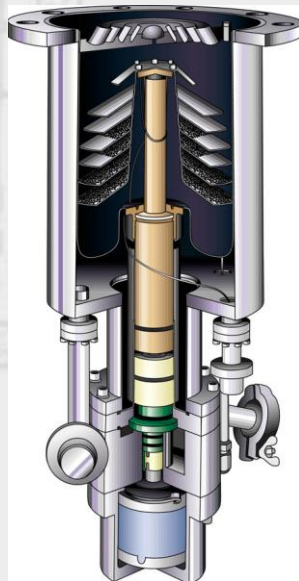
Cryopumping

- Large surface area material
- Cooled below freezing temperature of desired gas
- Gas incident on cold surface sticks



New cryosorber: Nanomaterial

- Typical cryopumps glue charcoal to cold surface
 - Large surface area allows cryosorption rather than cryocondensation
 - Lower pressure
- Requires Low temperature adhesives
 - Can't bake system well
- Boron-Nitride Nanotubes have
 - Huge surface area
 - Good thermal
 - Are freestanding
 - Are manufactured across street (JLab spin-off)
- Can we use these for cryosorber material?



Mounting BNNT for Cryopumping

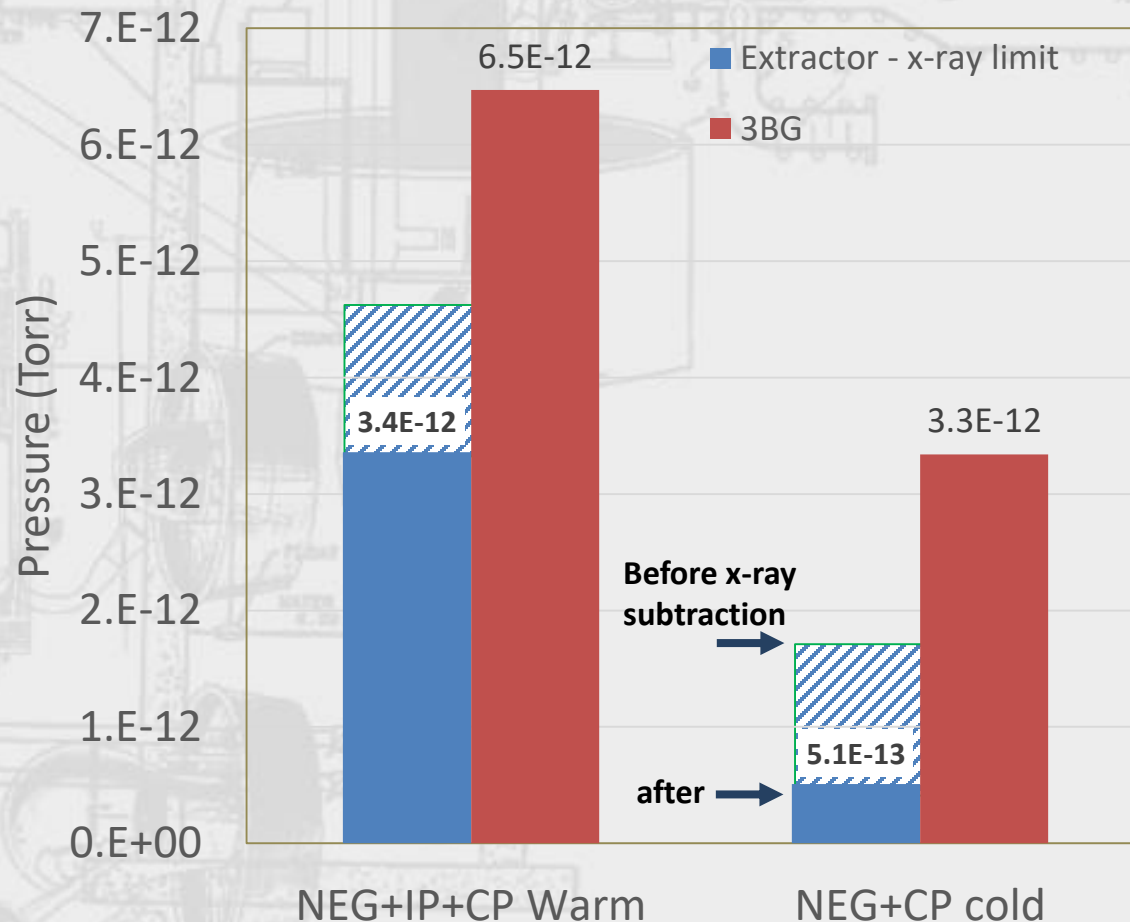
1 g BNNT material
Copper grid



~4 g BNNT material
“sewn on” with wires
SULI Student, 2016



Results



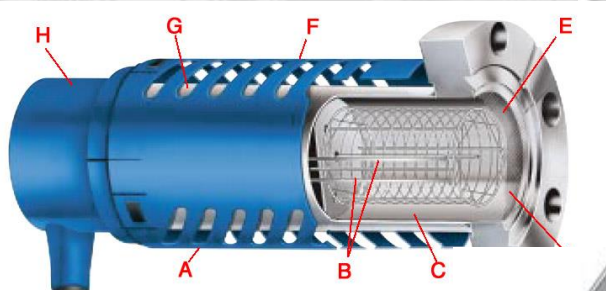
- BNNT outgassing low
 - No valve
 - $P \sim 3 \times 10^{-12}$ TorrBNNT warm
- Cryopump reduces pressure
- x-ray limit 1.2×10^{-12} Torr dominates extractor gauge reading
- 3BG readings still have good signal:background, negligible x-ray effect

Marcy Stutzman, Roy Whitney and Kevin Jordan “Nano-materials for adhesive-free adsorbers for bakable extreme high vacuum cryopump surfaces” Patent US9463433B2

High/Ultra High Gauges

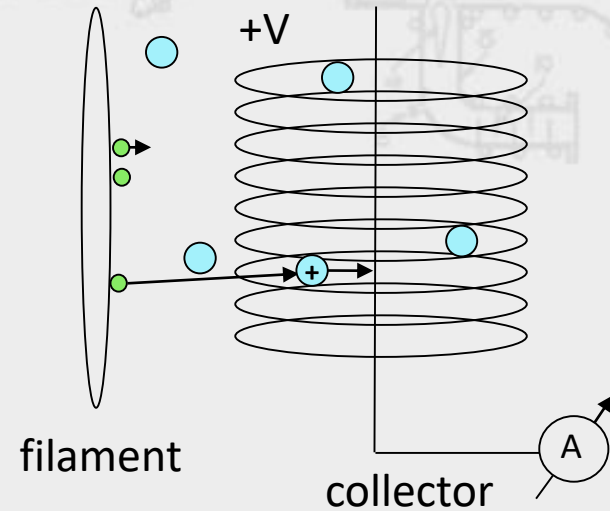
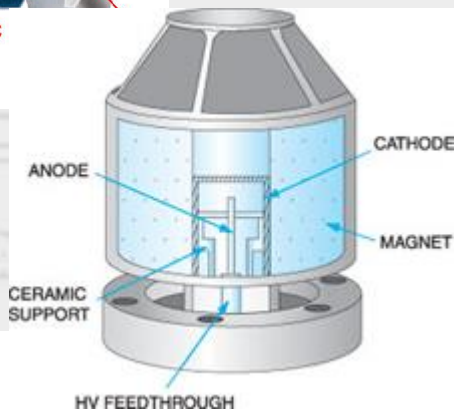


Bayard-Alpert Gauges



Stabil-Ion gauge

Cold Cathode gauge



- Lowest pressures:
 10^{-8} Torr – 10^{-11} Torr
up to \$4,000

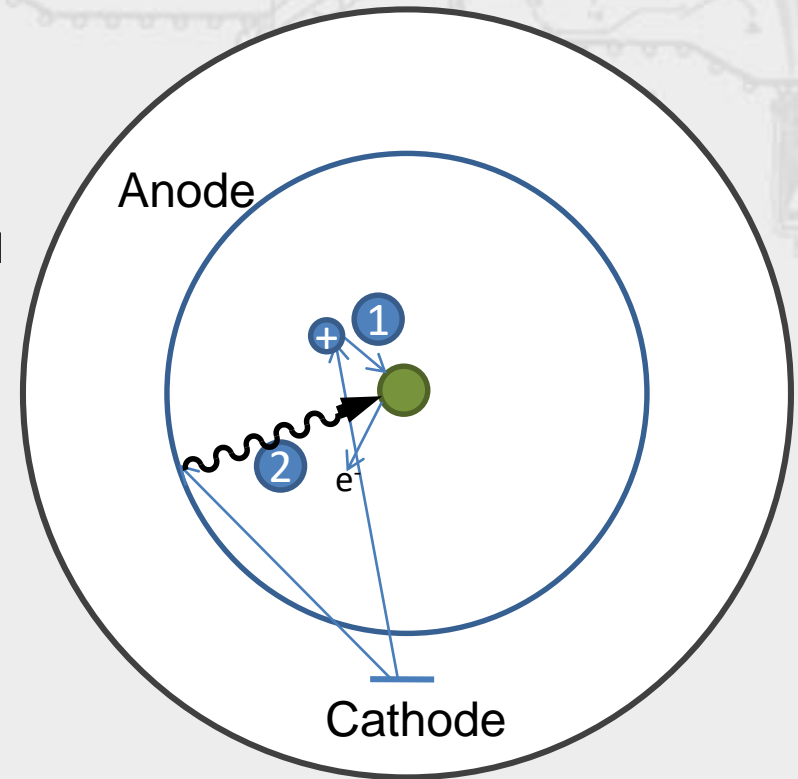
Measure Pressure:

Hot cathode gauge operation and errors

1. True gas ionization
 - Positive current
2. X-ray effect
 - e- on anode -> photons emitted
 - Photons on collector -> electrons emitted
 - Extra positive current

Additional effects:

3. Inverse X-ray effect
4. Electron Stimulated Desorption



$$I^{+} = I_{real} + I_{x-ray}^{-} - I_{inv.x-ray}^{-} + I_{ESD}$$

Ionization gauge pressure calibration

- Chamber evacuated
- Gauge energized
- Current measured
- Calibration factor to translate measured current to pressure



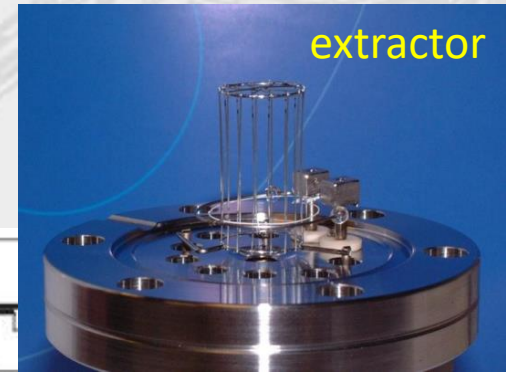
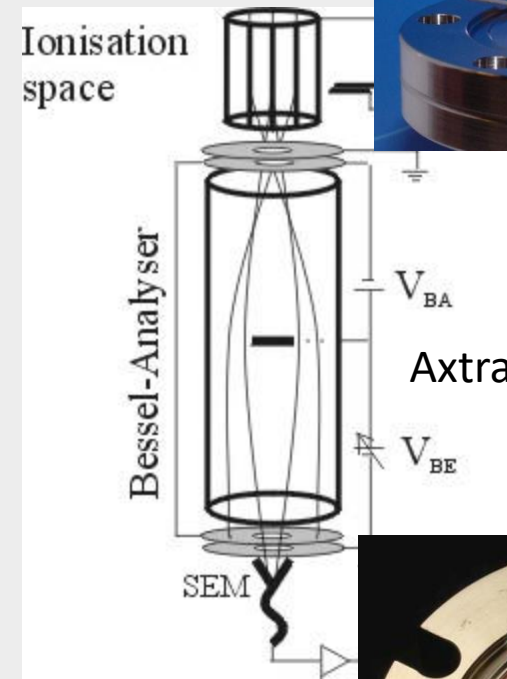
$$P = \frac{\text{ion current}}{\text{Sensitivity} * \text{emission current}}$$

- x-ray limit determines lowest pressure that can be measured

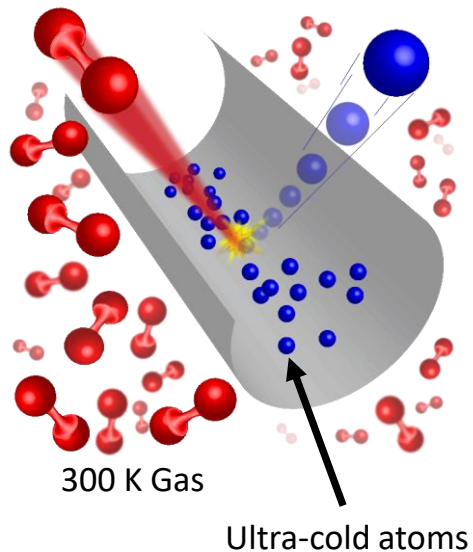
XHV gauges: reduce x-ray limit

Hot filament

- Extractor gauge
 - available commercially for decades
 - x-ray limit reduced through geometry
 - x-ray limit quote: **7.5×10^{-13} Torr**
 - \$4,300
- Axtran gauge
 - Bessel box energy discrimination
 - electron multiplier to assist in low current measurements
 - Quoted limit: **3.75×10^{-13} Torr**
 - \$7,500
- Watanabe BBB (Bent Belt Beam) gauge
 - Uses Leybold IE540 controller
 - 230° deflector BeCu housing
 - JVSTA **28**, 486 (2010)
 - Quoted limit: **4×10^{-14} Torr**
 - \$13,000 + Ext. controller (\$2,600)



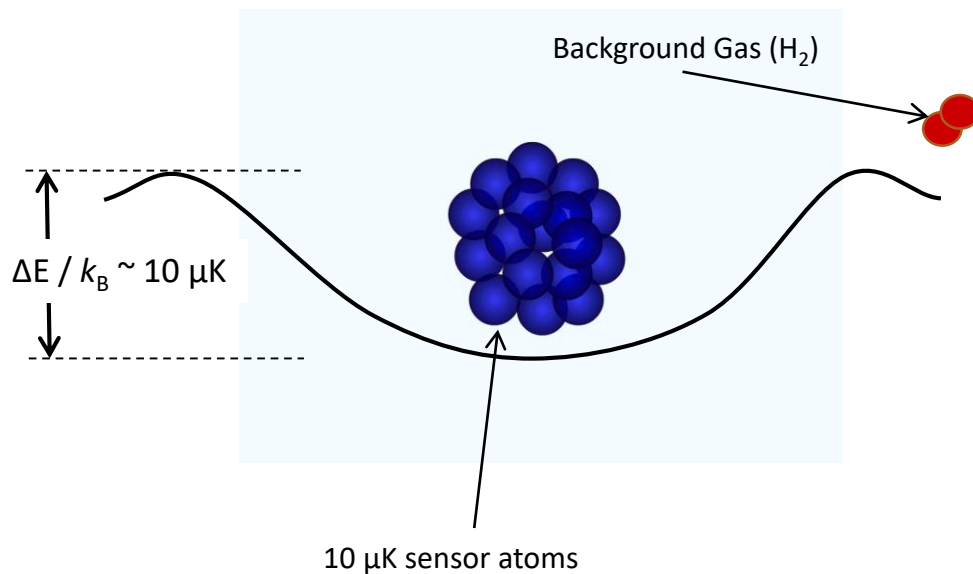
Cold Atom Vacuum Standard (CAVS)



- World's only absolute UHV/XHV sensor and standard
- Cover range of 10^{-10} to 10^{-5} Pa
 - Presently no primary standards
- Move from classical to quantum based standard
- Two Versions: Lab Scale
Miniature (portable) scale

Thanks to Julia Scherschligt and Jim Fedchak

Ultra-cold atoms make ideal vacuum sensors

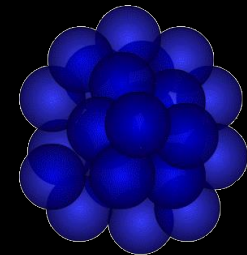
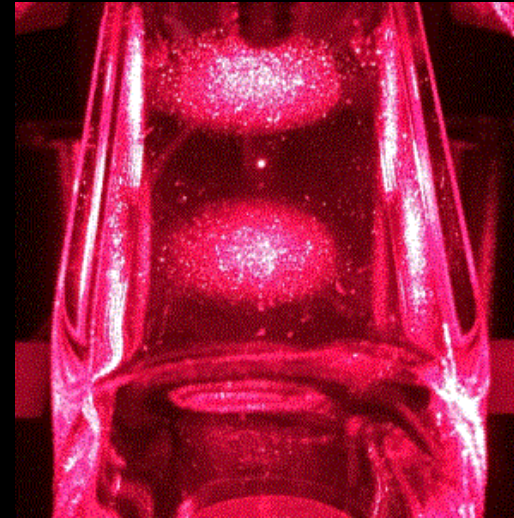
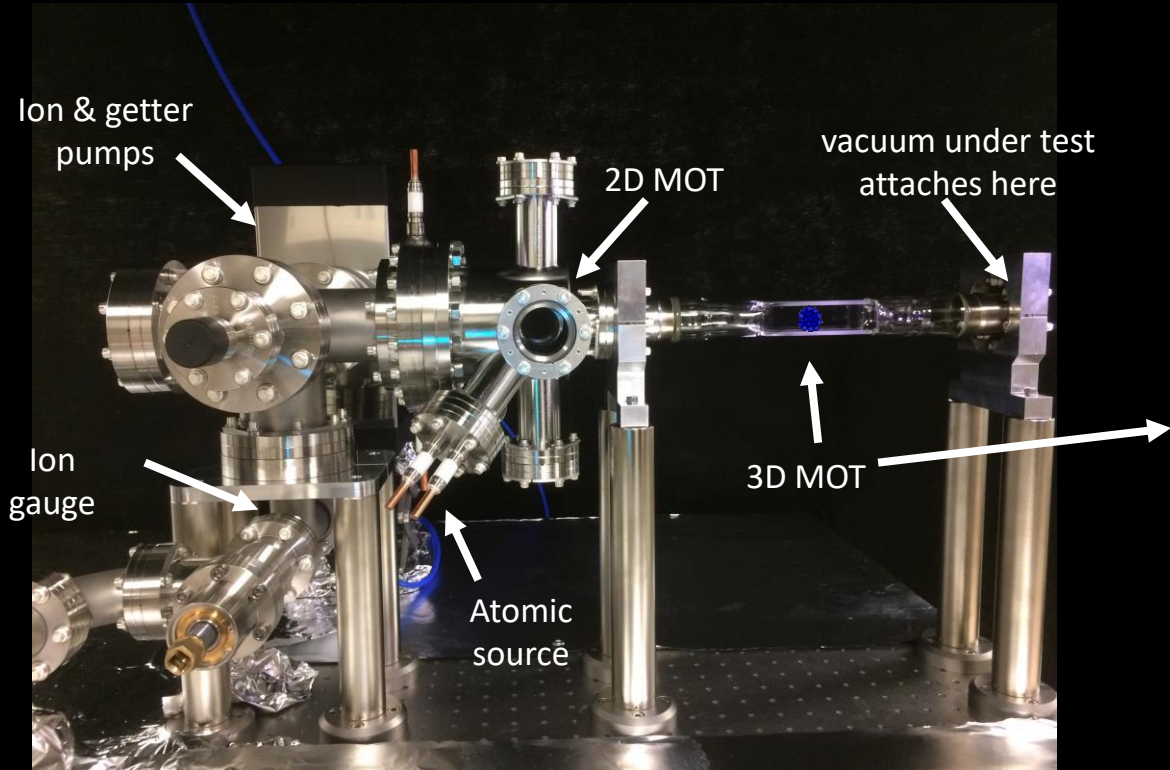


- Laser cool sensor atoms to $\sim 10 \mu\text{K}$
- Transfer cold atoms to shallow magnetic trap
- 300 K background atoms easily kicks $10 \mu\text{K}$ atoms from magnetic trap
- **Loss rate of cold-atoms is a measurement of vacuum**

Depends on:

- Collision rate coefficient (atomic property)
- Density of background gas

Basis of the CAVS



Pressure system Modeling

Desirable to know what pressure to expect before building systems

- Calculations are tedious
- Test particle Monte Carlo simulation software available

$$C=IW=qpV\Delta p$$

$$C_{ges}=C_1+C_2+\dots+C_n$$

$$1/C_{ges}=1/C_1+1/C_2+\dots+1/C_n$$

$$qpV=A\cdot c^{-4}\cdot(p_1-p_2)$$

Formula 1-23: Orifice flow

$$C_{or,mol}=A\cdot c^{-4}=A\cdot kT/2\pi m_0\sqrt{\dots}$$

$$C_{or,mol}=11.6\cdot A$$

Formula 1-25: Orifice conductivity for air

$$C_{pipe,lam}=\pi\cdot d^4/256\cdot\eta\cdot l\cdot(p_1+p_2)=$$

$$\pi\cdot d^4/128\cdot\eta\cdot l\cdot p^{-}$$

$$C_{pipe,lam}=1.35\cdot d^4/l\cdot p^{-}$$

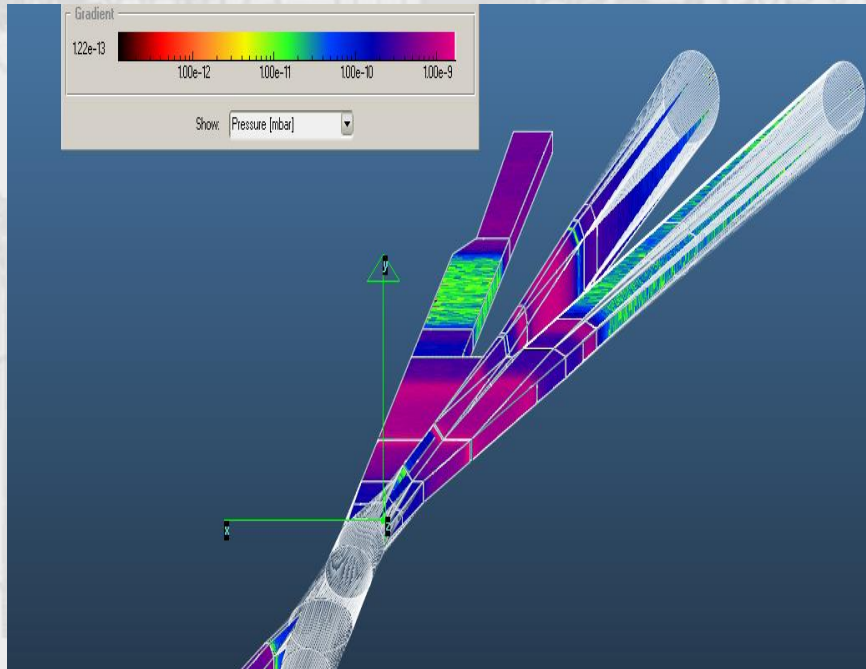
$$C_{pipe,mol}=C_{orifice,mol}\cdot P_{pipe,mol}$$

$$P_{pipe,mol}=43\cdot d/l$$

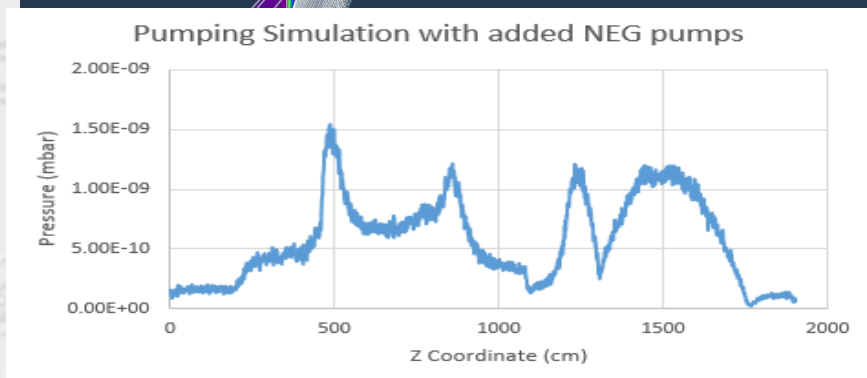
$$C_{pipe,mol}=c^{-}\cdot\pi\cdot d^3/12\cdot l$$

$$C_{pipe,mol}=12.1\cdot d^3/l$$

Molflow+ modeling software

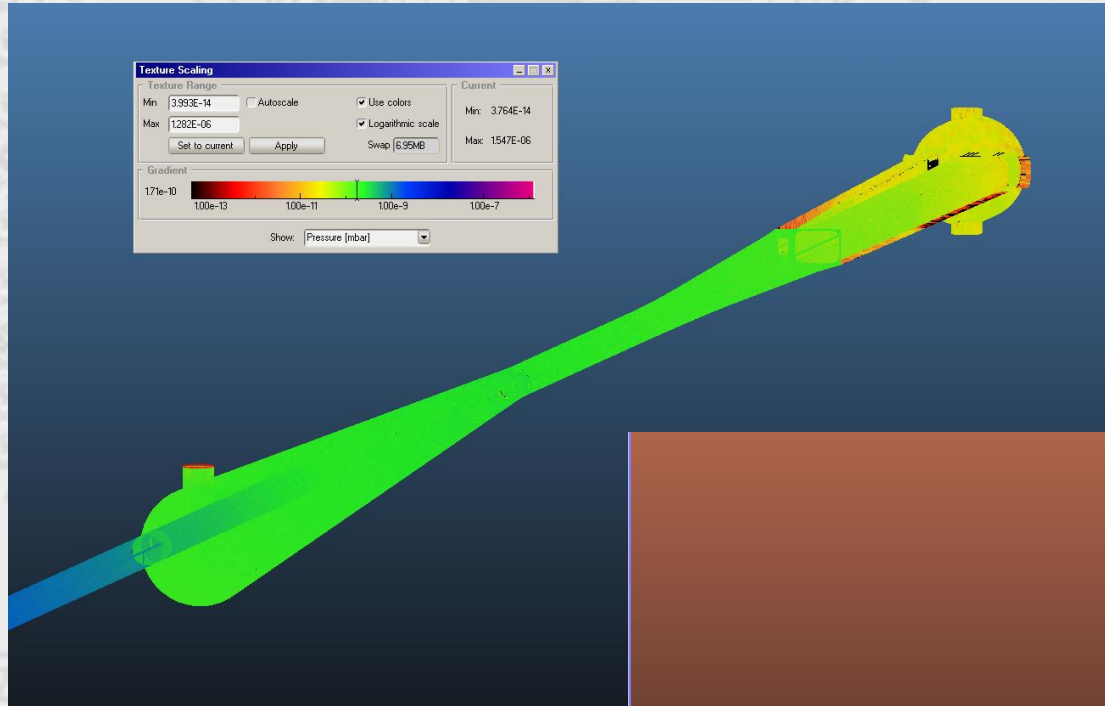


- Build geometry
 - 3D modeling software
 - Built in modeling tools
- Add sources of gas
 - Outgassing
 - Heat/photon loads from beam
- Add pumping
- Test Particle Monte Carlo -> Pressure Profile
- Used in all new accelerator designs - JLEIC

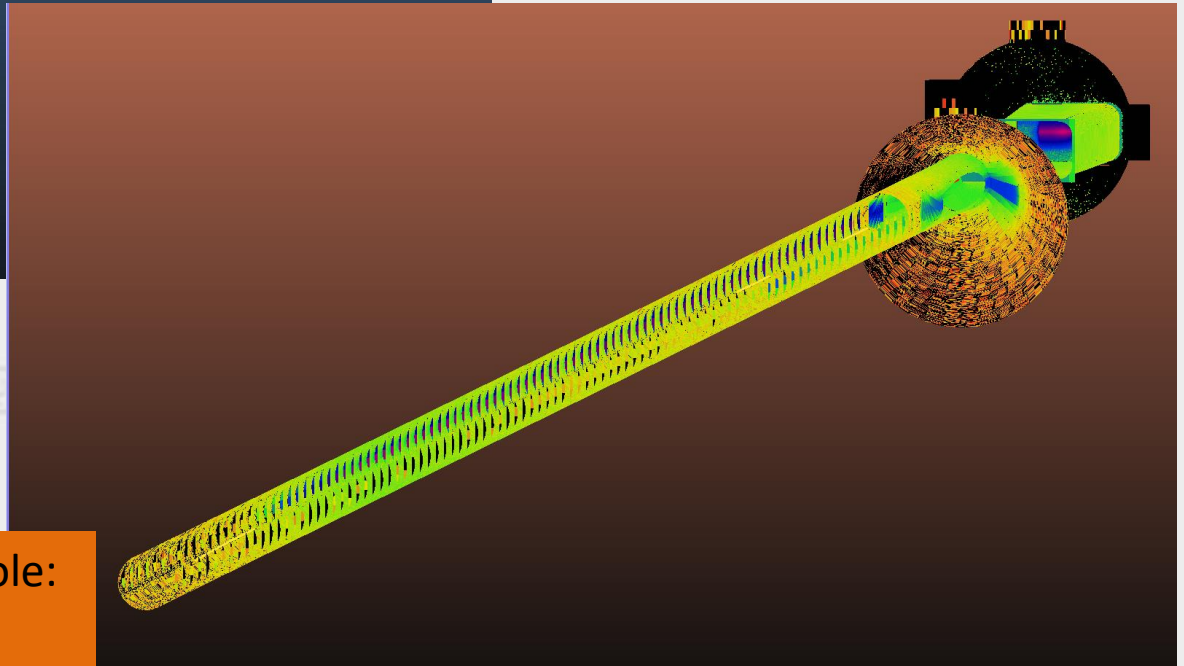


**Simulation by Adam Hutchinson, SULI
HERA interaction region model
Poster Friday**

Modeling for the Electron Ion Collider



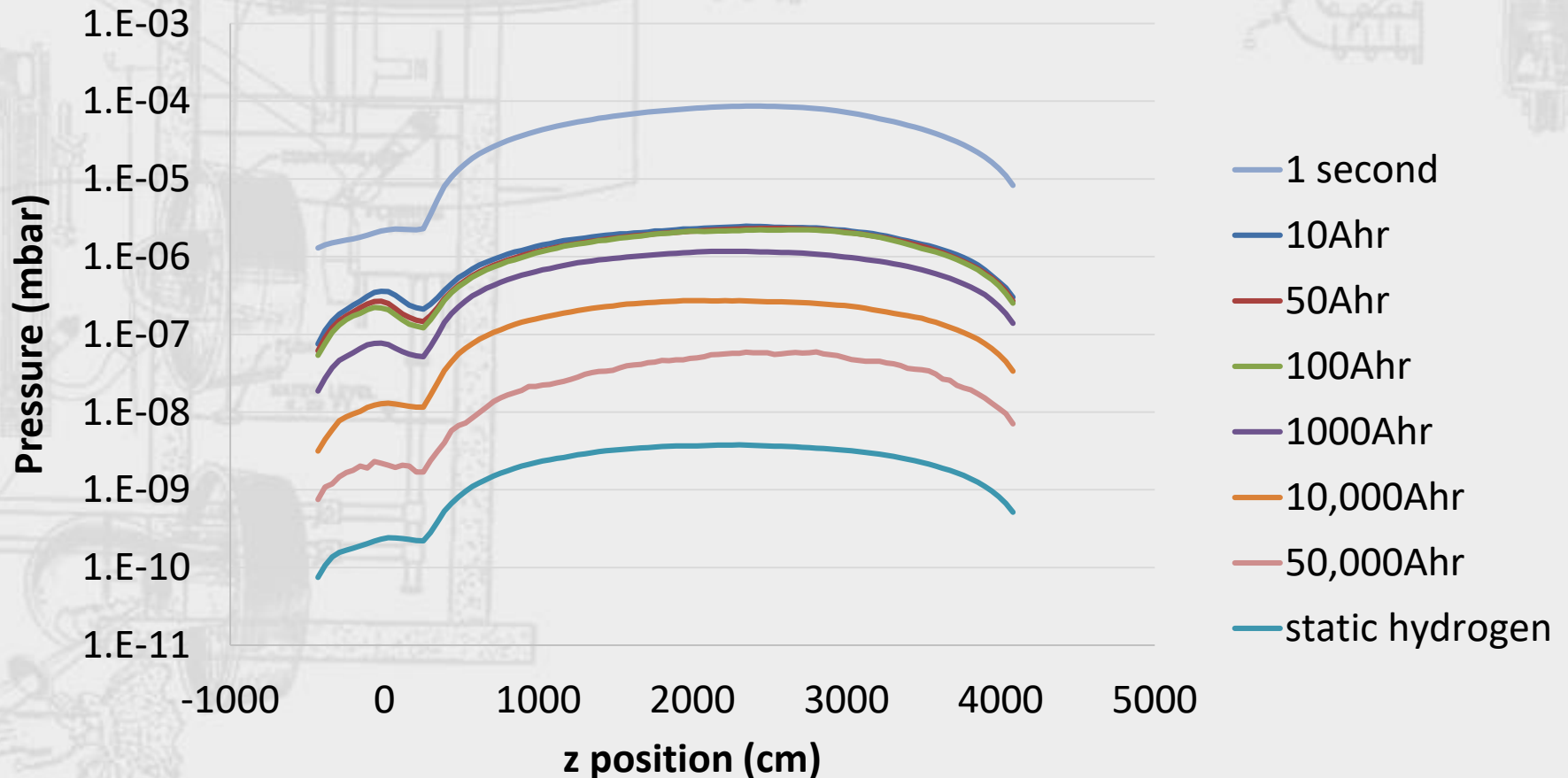
Vacuum levels without beam



Synchrotron Radiation from dipole:
Photon Stimulated desorption

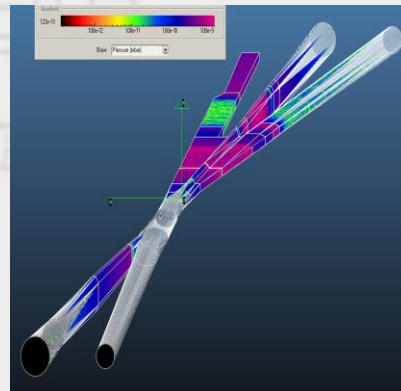
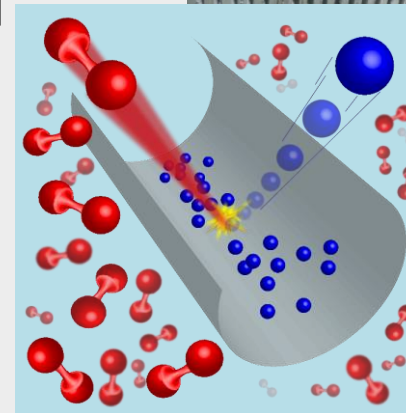
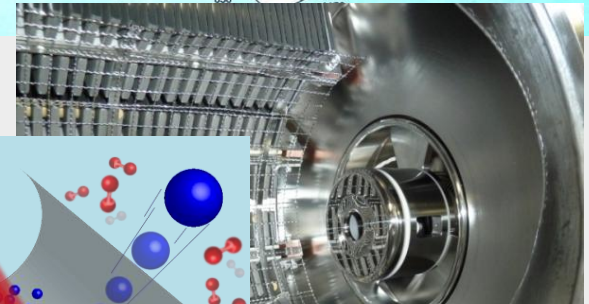
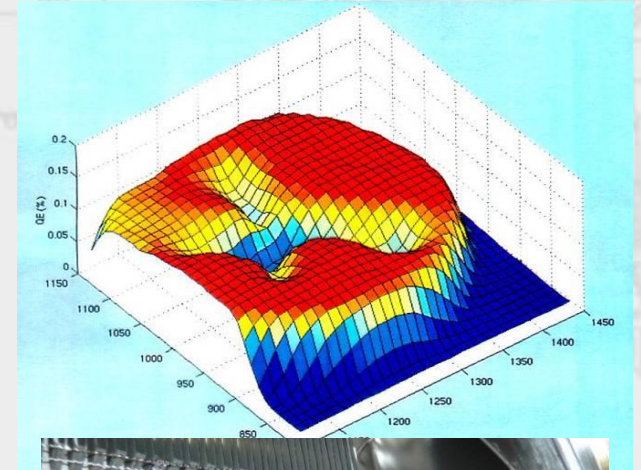
EIC: Pressure vs. Ahr

Electron line Hydrogen PP vs. dose



Summary

- High polarization photocathodes require vacuum near or at XHV for long lifetime
- We're optimizing the existing pumps and innovating on new XHV pumping
- Current ionization gauges may be replaced by Quantum standards and gauges
- Modeling required for new machine designs





Questions?

Jefferson Lab Center for Injectors and Sources

Matt Poelker, Joe Grames, Bubba Bullard
Marcy Stutzman, Scott Windham, Shukui Zhang
Carlos Hernandez Garcia, Phil Adderley, Riad Suleiman

