

03/23/2022

Jefferson Lab Report

Work Order No: 212171 (Samples AA, BB, CC, DD)

East Carolina Metal Treating,



1117 Capital Blvd.

Raleigh, NC 27603

919-834-2100

03/23/2022

Mike Beck Jefferson Lab 12000 Jefferson Ave. Newport, VA 23006 Work Order 212171

Hi Mike, we have completed testing all your sample with 500g per your request and copies attached for your review.

Sample AA: Grade 1005

Harnesses are below the measurements and they are -21 to -36, the difference is surface slightly higher hardness compare to core.

Microstructure does not have evidence of any heat treat performed, very course with large carbide and no distribution of alloy from iron etc.

Sample BB: Grade 1005 Has the same results with slightly? Higher hardness but still in negative and Micro Structure same identical.

Sample CC: Grade 1015

Same Hardness value but Micro Structure is different, this sample appears to have Homogenize process performed very very poor process, without properly cooling. Micro Structure also reveals that there is decent amount of Iron Carbon distribution, Carbides are formatted with large Grain; subject sample does not have any evidence of proper Normalize, Temper or any other Heat-treating evidence.

Sample DD: Grade 1020

Similar pattern of hardness but Micro Structure appears to have gone through decent Homogenize, Decent Normalized but not properly tempered.

Micro Structure appears to be the best of all samples, with proper Martensetic structure, Normal Grain size and no more than normal Grain Boundaries.

Conclusion:

None of the samples appeared have proper heat treating, they all show in raw condition. Abdul

212171_AA:

Part# Sa			Work Order:	2121/1 AA	Date:	3/22/202
	mple AA		By:	Bria Carter		
		Microhardness	Hardness Scale:			
	Depth	Scale: HK.5	HRC			
1	0.002	116.0	-36	1		
2	0.004	129.0	-26	1		
3	0.006	134.1	-22	1		
4	0.008	143.7	-16]		
5	0.010	145.7	-15			
6	0.012	136.0	-21]		
7	0.014	136.2	-21			
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				4		
				4		
F			-	4		
F				4		
	urface Hardness:					
	Core Hardness:	113.6	-38			
Vienda		115.0	-30			
	Total Case Depth:	8		-		

Surface microstructure 200x: AA





Core microstructure 200x: AA



212171_BB:

ECMT-682

Customer: Jefferson Lab		Work Order: 2	12171_BB	Date:	3/23/20
Part# Sample BB		By: Bria Carter			
Depth	Microhardness Scale: HK.5	Hardness Scale: HRC			
1 0.002	113.1	-39			
2 0.004	138.1	-20			
3 0.006	141.4	-18			
4 0.008	150.8	-12			
5 0.010	153.2	-11			
6 0.012	147.1	-14			
7 0.014	147.4	-14			
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Surface Hardra					
Surface Hardne Core Hardne		-38			
Visual Total Case Dep	L. Norvice Contrains				
Measures Effective Case Dep	th:				

<mark>Surface microstructure 200x:</mark> BB



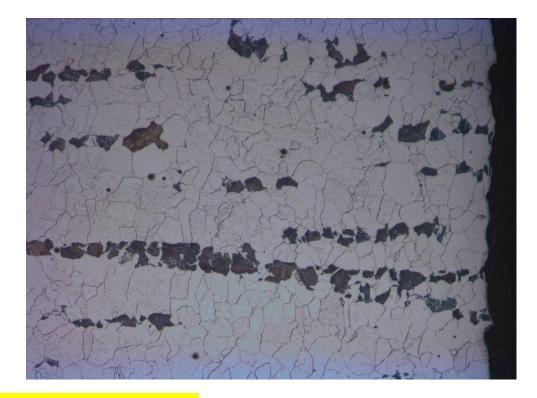
Core microstructure 200x: BB



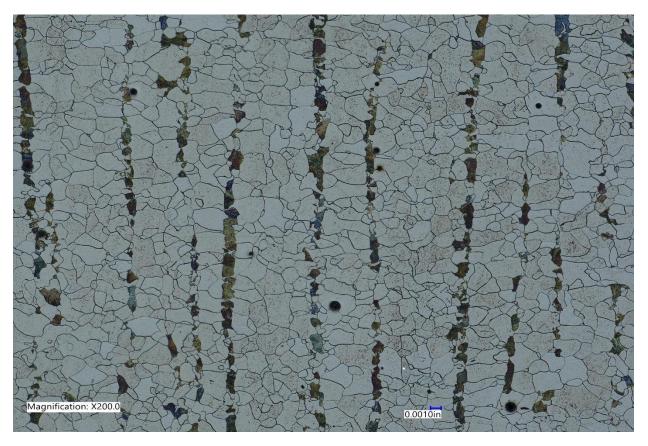
212171_CC:

Customer: Jeffe	erson Lab		Work Order:	212171 CC	Date:	3/22/202
Part# Sample CC		By: Bria Carter				
	Depth	Microhardness Scale: HK.5	Hardness Scale: HRC			
1	0.002	112.7	-39	1		
2	0.004	137.8	-20			
3	0.006	151.9	-12			
4	0.008	146.8	-14			
5	0.010	148.9	-13			
6	0.012	147.5	-14			
7	0.014	154.0	-11	1		
8	0.016	111.5	-40			
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				4		
				4		
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				-		
				1		
				1		
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				1		
Sur	face Hardness:			1		
	~ ~ ~			4		
	Core Hardness:	111.5	-40	4		
	tal Case Depth:			4		
Measures Effecti	ve Case Depth:					

<mark>Surface microstructure 200x:</mark> CC



Core microstructure 200x: CC



212171_DD:



Surface microstructure 200x:

Surface microstructure 200x: DD



Core microstructure 200x: DD

