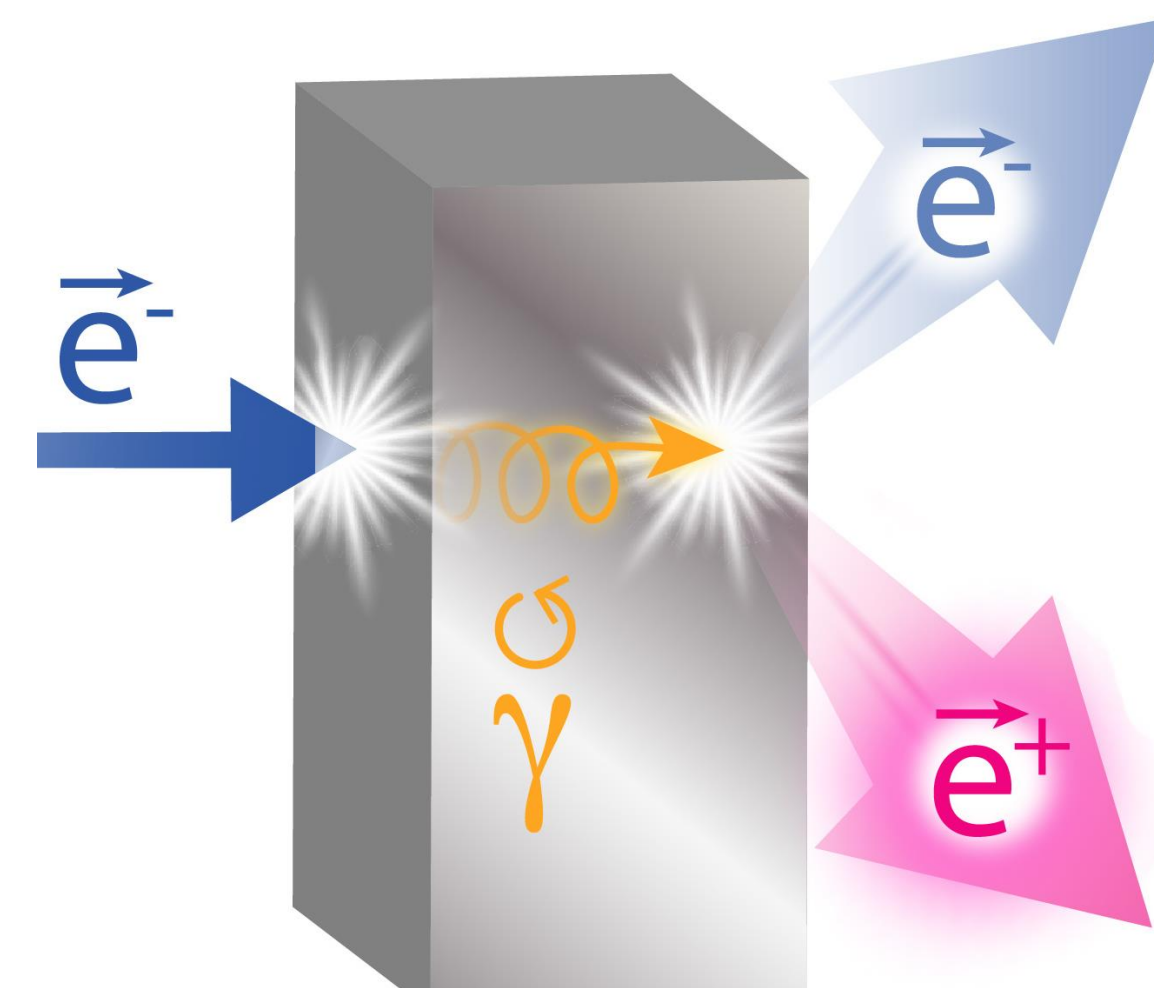


Abstract

Jefferson Lab is currently planning to upgrade the Continuous Electron Beam Accelerator Facility (CEBAF) to support a positron beam through the Ce⁺BAF project, a major component of which is the positron source: a piece of tungsten through which an electron beam is passed. More than half of the energy present in the electron beam is deposited into the target, leading to thermal strains that will result in stresses and fatigue that may cause the target to fail. The energy deposition, resulting temperature increases, the effect of the cooling loop on the target, and the resulting mechanical strains have been evaluated and coupled. A framework to use simulations to evaluate the structural integrity of the target has been developed.

Methodology

FLUKA provided energy deposition profiles. The effects of the energy deposition and the cooling effect were calculated in heat transfer (FEA) and computational fluid dynamics (CFD) codes respectively, and they were coupled to obtain a temperature map. To determine the stress-strain effects of the final temperature profile, structural simulation (FEA) was run on the target, along with a fatigue analysis.



Simulation Parameters

Simulation

Beam energy: 7 MeV
 Beam current: 100 μA
 Target thickness: 0.75 mm
 Pulse rate: 60 hz
 Beam size (σ) = 2 mm
 Min. mesh cell size: 0.2 mm
 Init. temp. of water: 10 °C
 Flow rate of water: 0.8 kg/s

Boundary Conditions

Fixed edges on frame
 No convection
 Radiation neglected

Results

Power deposited: 400 W
 Max temp. : 480 °C
 Max von Mises stress: 440 MPa
 Expected lifetime: 60 days

FEA Equations

$$\frac{\partial}{\partial x} \left(k_{xx} \frac{\partial T}{\partial x} \right) + \frac{\partial}{\partial y} \left(k_{yy} \frac{\partial T}{\partial y} \right) + \frac{\partial}{\partial z} \left(k_{zz} \frac{\partial T}{\partial z} \right) + \dot{q} = \rho c_p \frac{\partial T}{\partial t}$$

Equation 1: heat equation, time dependent term is 0

$$\epsilon = \alpha T, \quad \sigma_x = \frac{E}{1-\nu^2} (\epsilon_x + \nu \epsilon_y) - \frac{E \alpha T}{1-\nu}$$

Equation 2: describing thermal strains and thermal stresses

$$\sigma_v^2 = \frac{1}{2} ((\sigma_1 - \sigma_2)^2 + (\sigma_2 - \sigma_3)^2 + (\sigma_3 - \sigma_1)^2)$$

Equation 3: von Mises stress with principle stress components

Thermo-Mechanical Simulations for Positron Target

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Results – Images

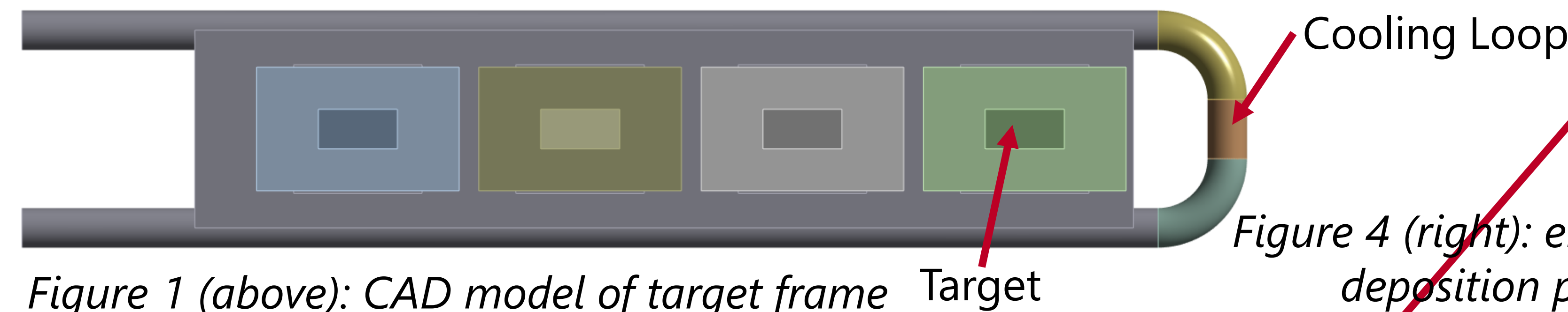


Figure 1 (above): CAD model of target frame

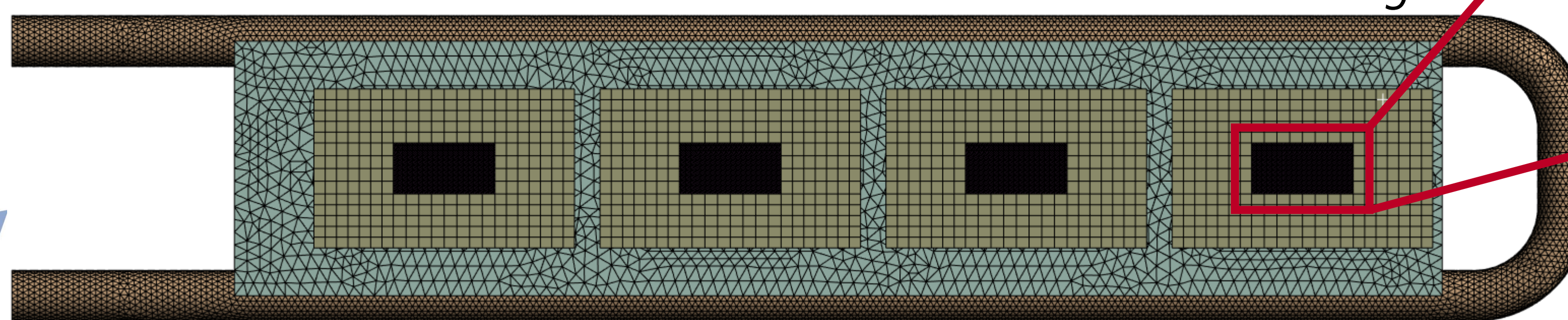


Figure 2 (above): mesh generated in ANSYS Mechanical

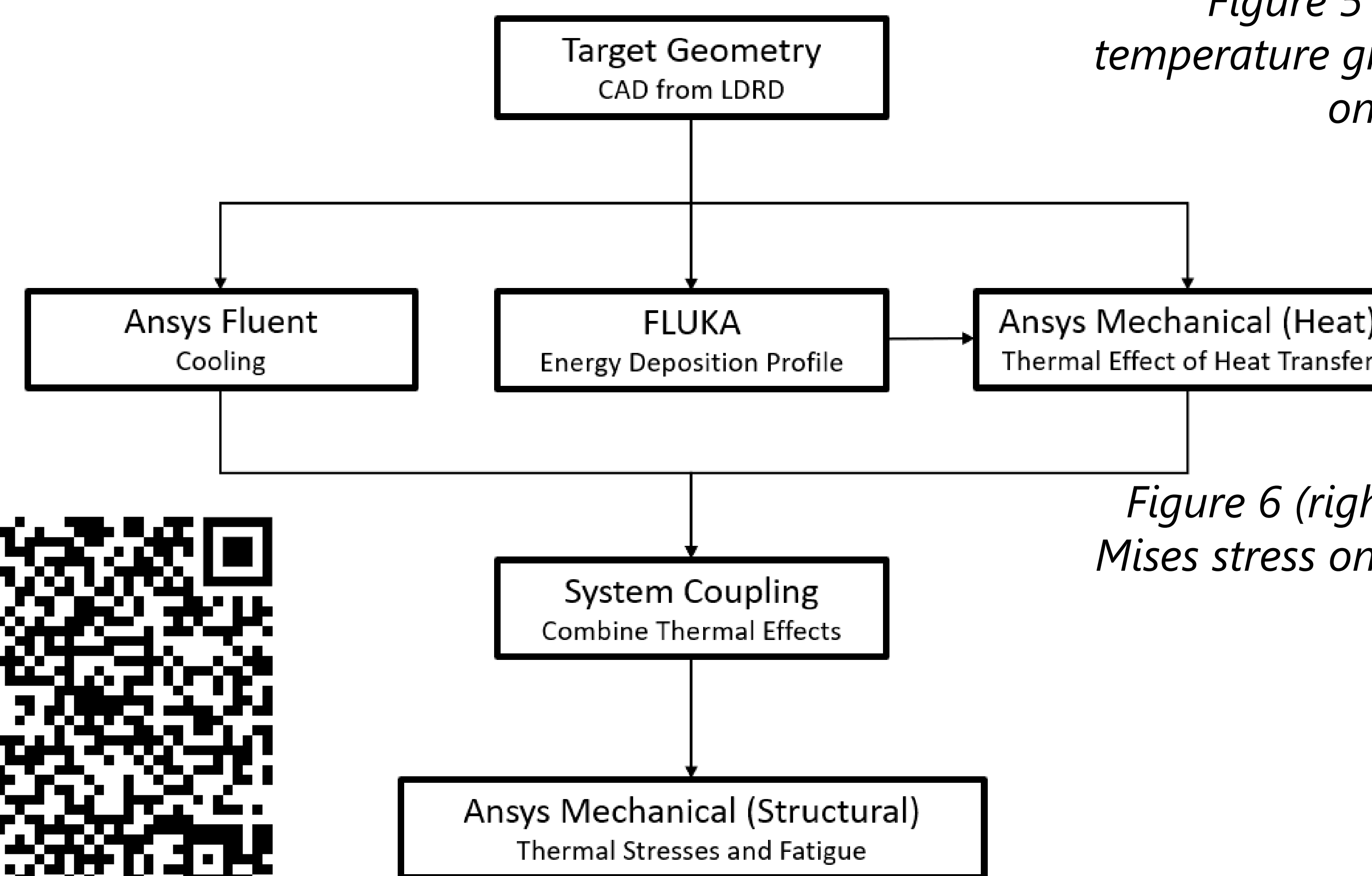
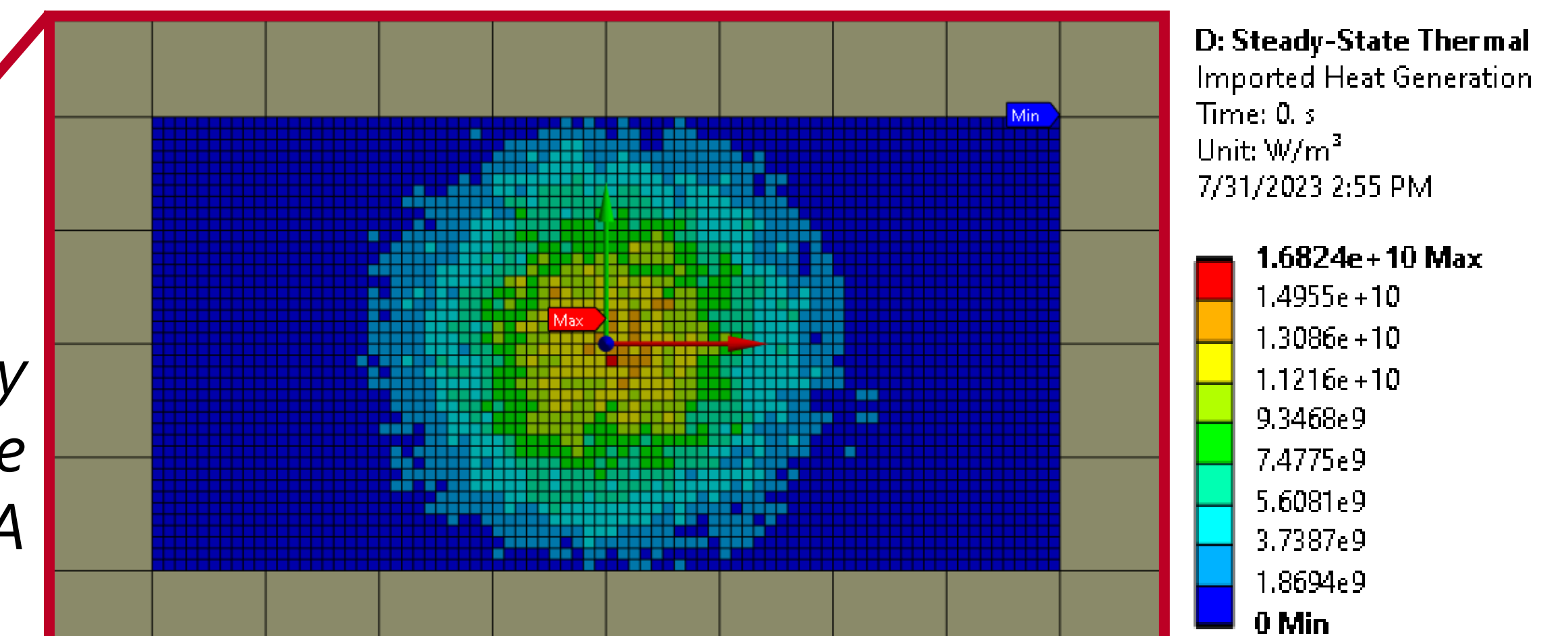


Figure 3 (above): workflow



Link to supplementary material

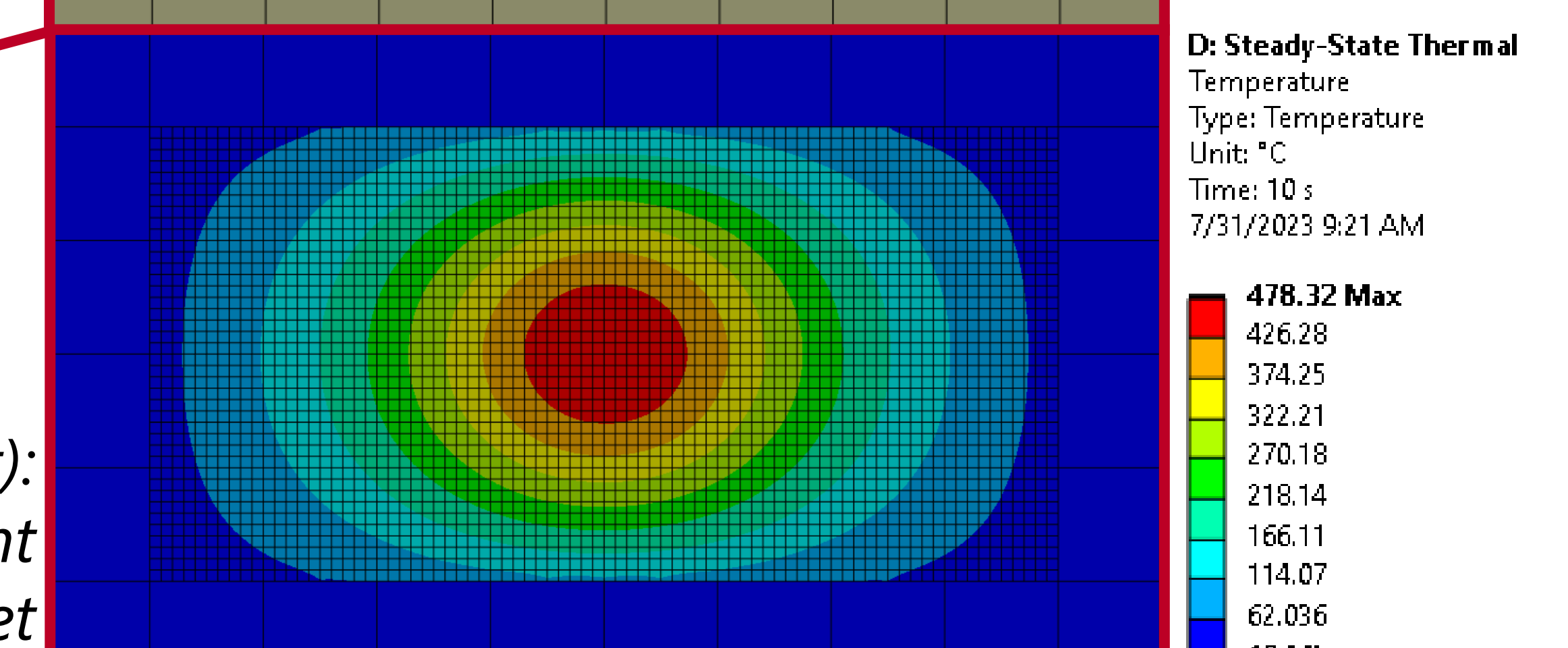
Figure 4 (right): energy deposition profile generated by FLUKA



D: Steady-State Thermal
 Imported Heat Generation
 Time: 0 s
 Unit: W/m²
 7/31/2023 2:55 PM

1.6824e+10 Max
 1.4955e+10
 1.3086e+10
 1.1216e+10
 9.3468e9
 7.4775e9
 5.6081e9
 3.7387e9
 1.8694e9
 0 Min

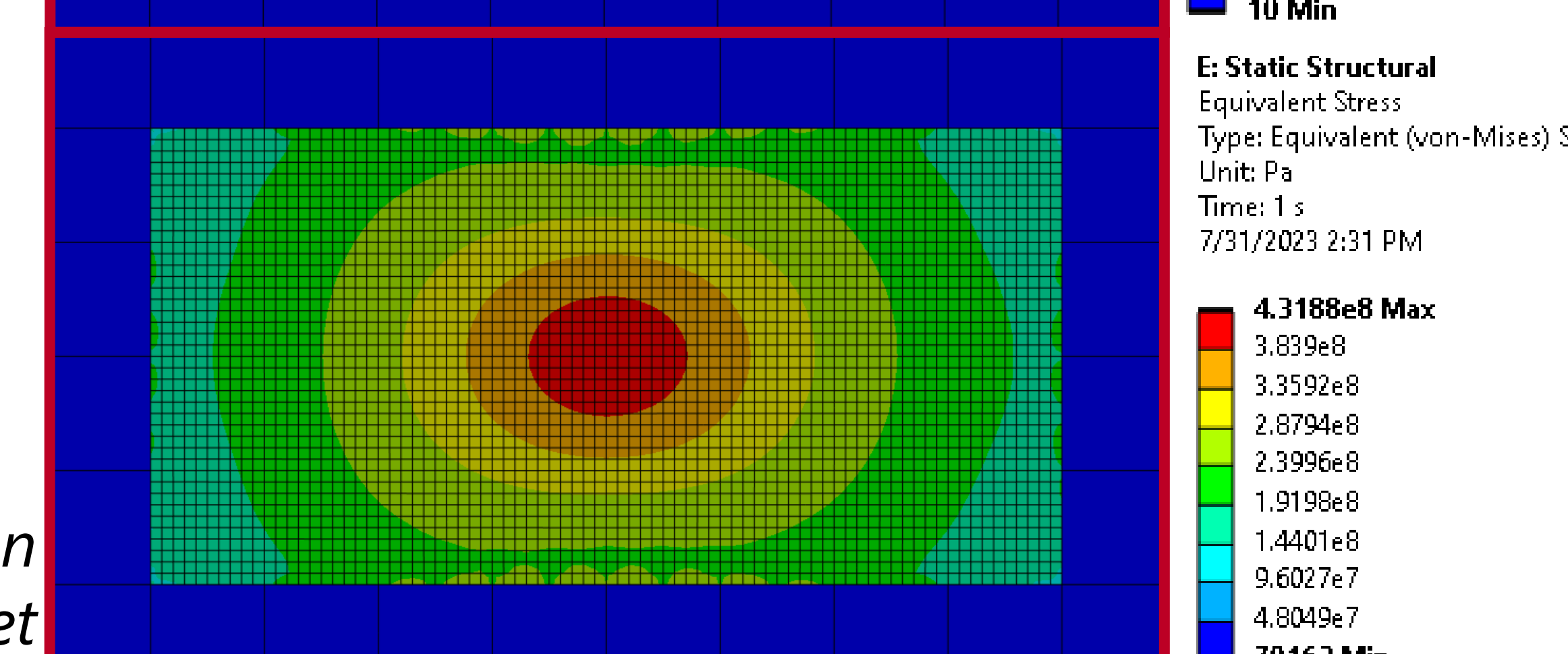
Figure 5 (right): temperature gradient on target



D: Steady-State Thermal
 Temperature
 Type: Temperature
 Unit: °C
 Time: 10 s
 7/31/2023 9:21 AM

478.32 Max
 426.28
 374.25
 322.21
 270.18
 218.14
 166.11
 114.07
 62.036
 10 Min

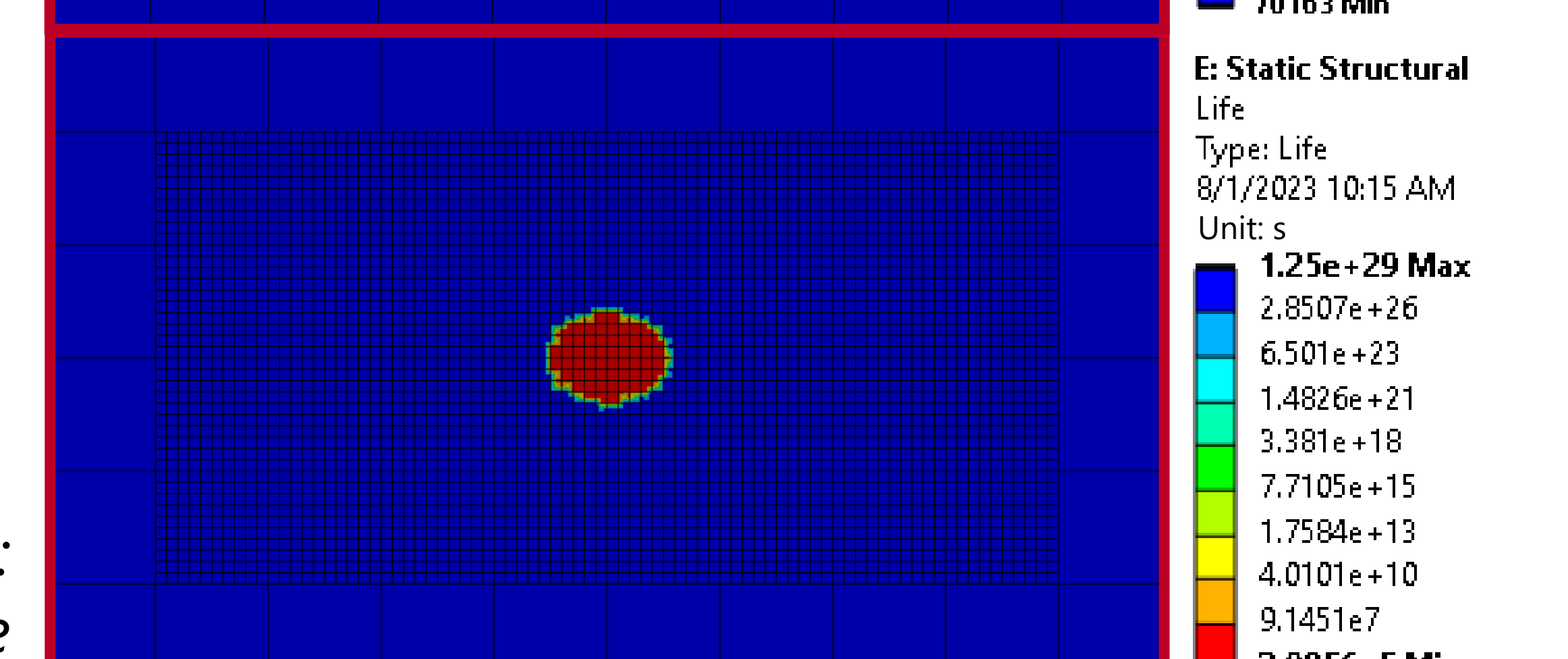
Figure 6 (right): von Mises stress on target



E: Static Structural
 Equivalent Stress
 Type: Equivalent (von-Mises) Stress
 Unit: Pa
 Time: 1 s
 7/31/2023 2:31 PM

4.3188e8 Max
 3.839e8
 3.3592e8
 2.8794e8
 2.3996e8
 1.9198e8
 1.4401e8
 9.6027e7
 4.8049e7
 70163 Min

Figure 7 (right): fatigue damage



E: Static Structural
 Life
 Type: Life
 8/1/2023 10:15 AM
 Unit: s

1.25e+29 Max
 2.8507e+26
 6.501e+23
 1.4826e+21
 3.381e+18
 7.7105e+15
 1.7584e+13
 4.0101e+10
 9.1451e7
 2.0856e5 Min

Conclusion

The simulations pointed out areas of high stresses, which can be addressed with design changes. The cooling loop is essential, not only to keep temperatures low, but to also keep stresses low. The maximum temperature does not exceed the melting point of tungsten, and the maximum stress does not exceed the tensile yield strength of tungsten. The fatigue analysis showed that the target can sustain approximately 60 days of continuous operation without failing. An experiment should be conducted to validate simulation results.

Acknowledgements

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