

4

3

2

1

D

D

C

C

B

B

A

A

10X 6-32 UNC - 2B ∇ .50

\varnothing 2.125

.13 X 45° Chamfer

\varnothing .800

63 BETWEEN CHAMFER AND BLIND HOLES

SECTION A-A
SCALE 1 : 1

QTY. 2

Unless Otherwise Noted		DRAWN	ARGONNE NATIONAL LABORATORY	
All Dimensions - Inches		B. DiGiovine	9/30/2011	TITLE
Surface Roughness - 125 ∇		CHECKED		BLANK FLANGE MOD - GAMMA PORT
Decimal Tolerance		QA		SIZE
.X +/- .1		MFG		C
.XX +/- .01		APPROVED		DWG NO
.xxx +/- .003				NPD-20-014
Angular Tol. +/- 1/4 deg.				REV
Remove all burrs and break sharp edges .03 max				
Material				SCALE 1:1
SUPPLIED 316 SS BLANK FLANGE				SHEET 1 OF 1