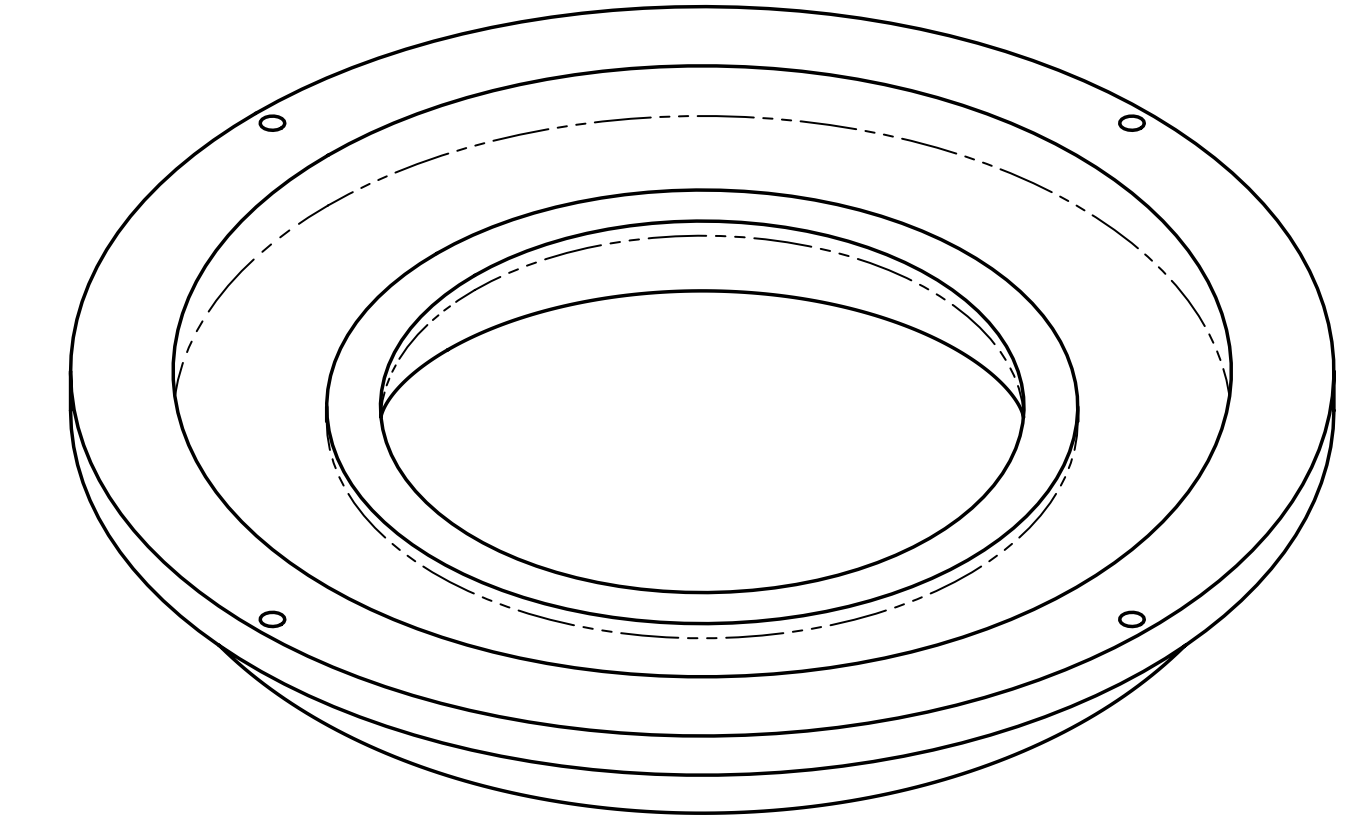
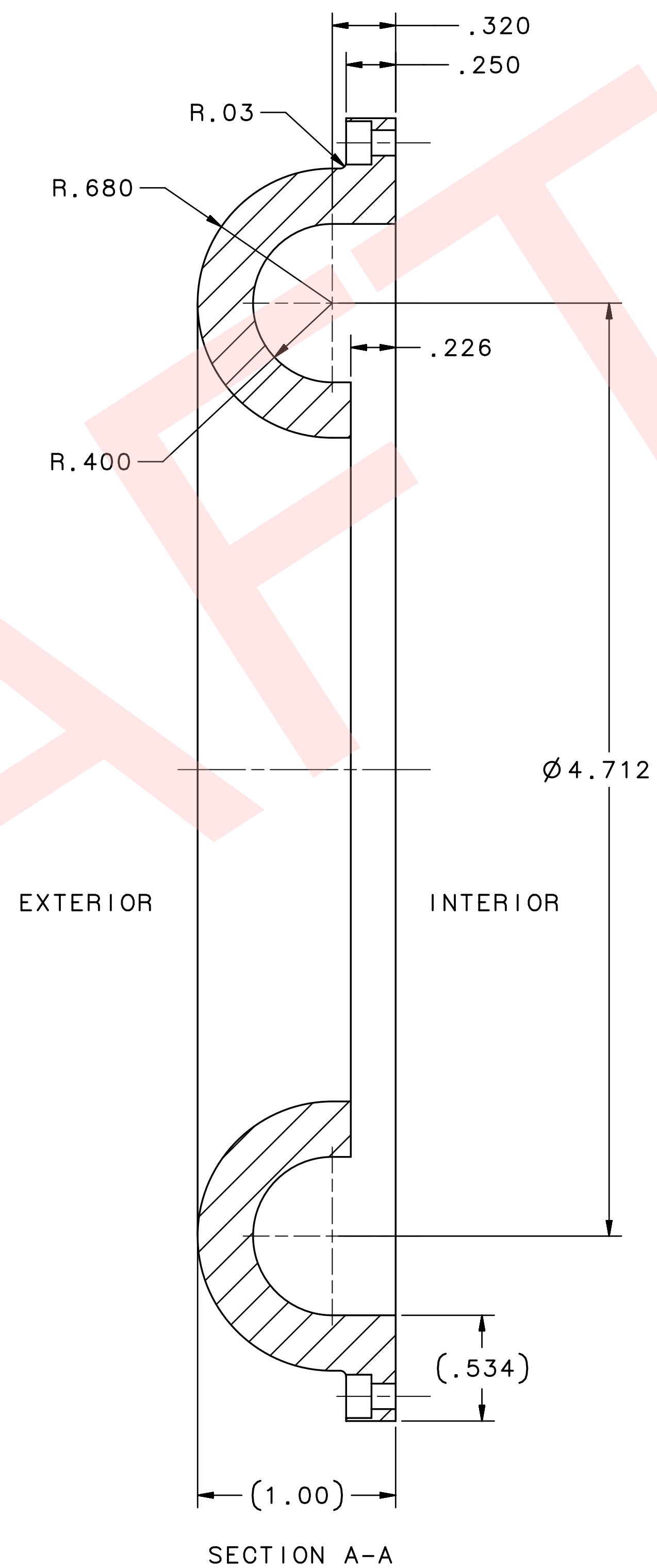
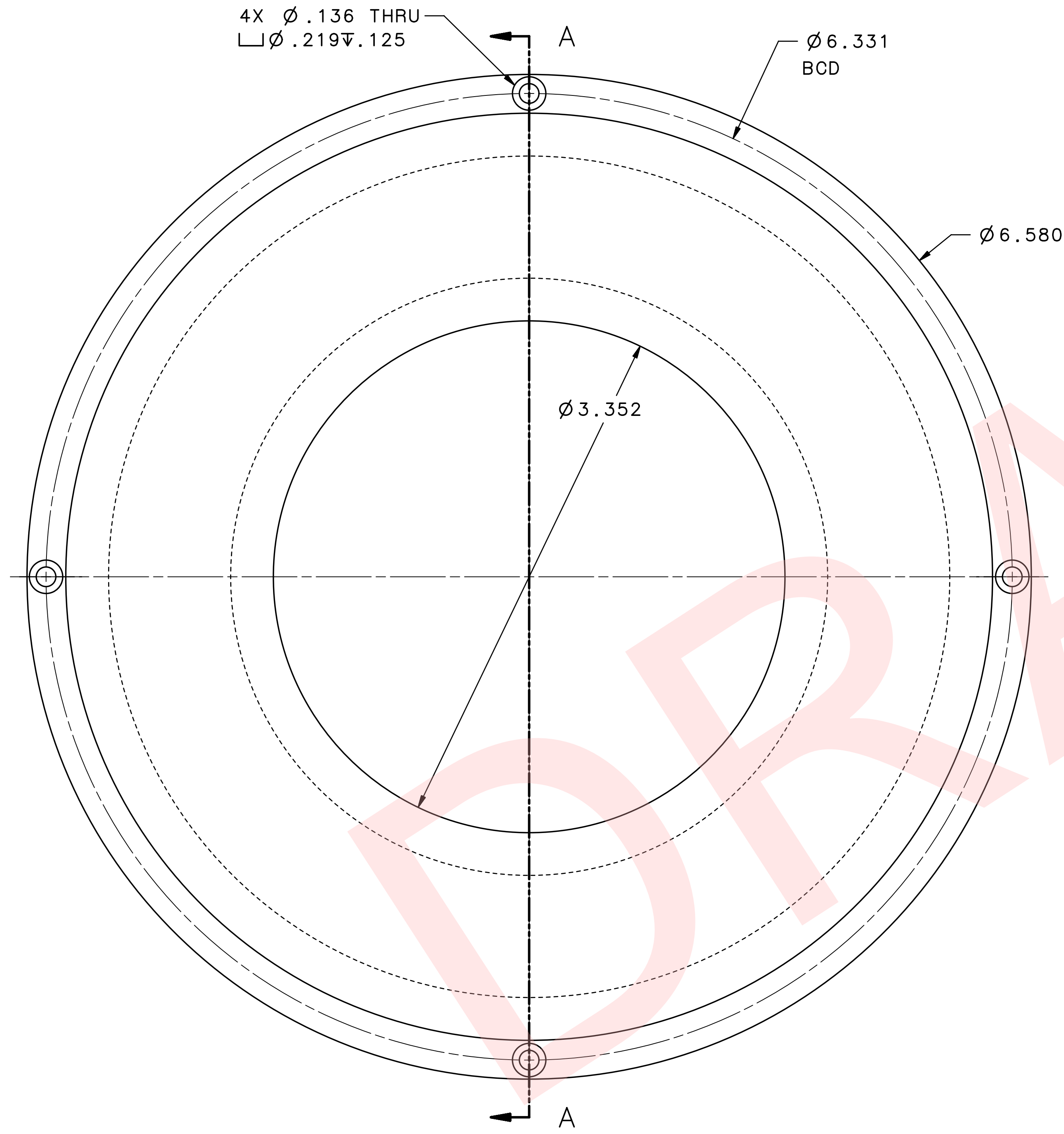


REVISION HISTORY		
ZONE	REV	DESCRIPTION
		DATE/REVISER



ISOMETRIC VIEW
FOR REFERENCE ONLY

- NOTES:
- USE THE FOLLOWING JLAB SPECIFICATIONS
 - FABRICATION OF ULTRA HIGH VACUUM EQUIPMENT: #22631-S-001
 - CLEANING AND HANDLING OF U.H.V COMPONENTS: #22632-S-001
 - ALL EXTERIOR SURFACES SHALL BE MACHINED TO 16 FINISH.
 - ALL INTERIOR SURFACES SHALL BE MACHINED TO 63 FINISH.
 - AFTER FINAL MACHINING, BARREL POLISH ITEM TO MIRROR SURFACE FINISH, THEN APPLY ULTRASONIC WET CLEANING PROCEDURE FOR UHV.

DIM & TOL PER ASME Y14.5 2009. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMAL ANGLES $\pm 1/8$.X $\pm .1$ $\pm .50^\circ$.XX $\pm .01$.XXX $\pm .005$	MATERIAL ASTM A240 316L STAINLESS STEEL	United States Department of Energy Newport News Virginia
	FINISH MACHINE SURFACES DEBURR & BREAK ALL SHARP EDGES	SEE NOTE UNLESS OTHERWISE NOTED
THIRD ANGLE PROJECTION 	DO NOT SCALE DRAWING DRAWN K. HARDING	DATE 22MAY2018 SCALE 2:1 USED ON ASSY NO. - SHEET 1 OF 1
SIZE DWG. NO. D JL0063477		REV. -