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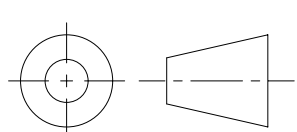
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REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED



NOTES :

1. ASME Y14.5-2009 IS USED FOR ALL DIMENSIONING AND TOLERANCING.
2. ESTIMATED WEIGHT IS 25 LB.
3. STAMP DRAWING NUMBER JL0009386 IN .38 MIN HIGH CHARACTERS IN AREA SHOWN.

DIM & TOL PER ASME Y14.5. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ± N/A .X ±.1 ± .50° .XX ±.01 .XXX ±.005	MATERIAL ALUMINUM TYPE 6061		United States Department of Energy  Thomas Jefferson National Accelerator Facility Newport News Virginia	
	THIRD ANGLE PROJECTION 		FINISH 125 UNLESS MACHINED SURFACES 125 UNLESS OTHERWISE NOTED SURFACES 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES	
DO NOT SCALE DRAWING		DRAWN S.A. GREGORY	DATE 06JUN14	SIZE DWG. NO. C JL0009386
		SCALE 1:2	USED ON ASSY NO. ACC-002-0201-0000	SHEET 1 OF 1