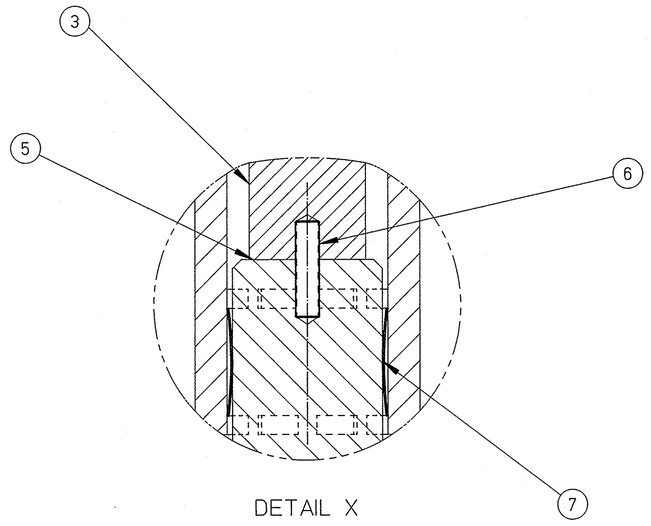
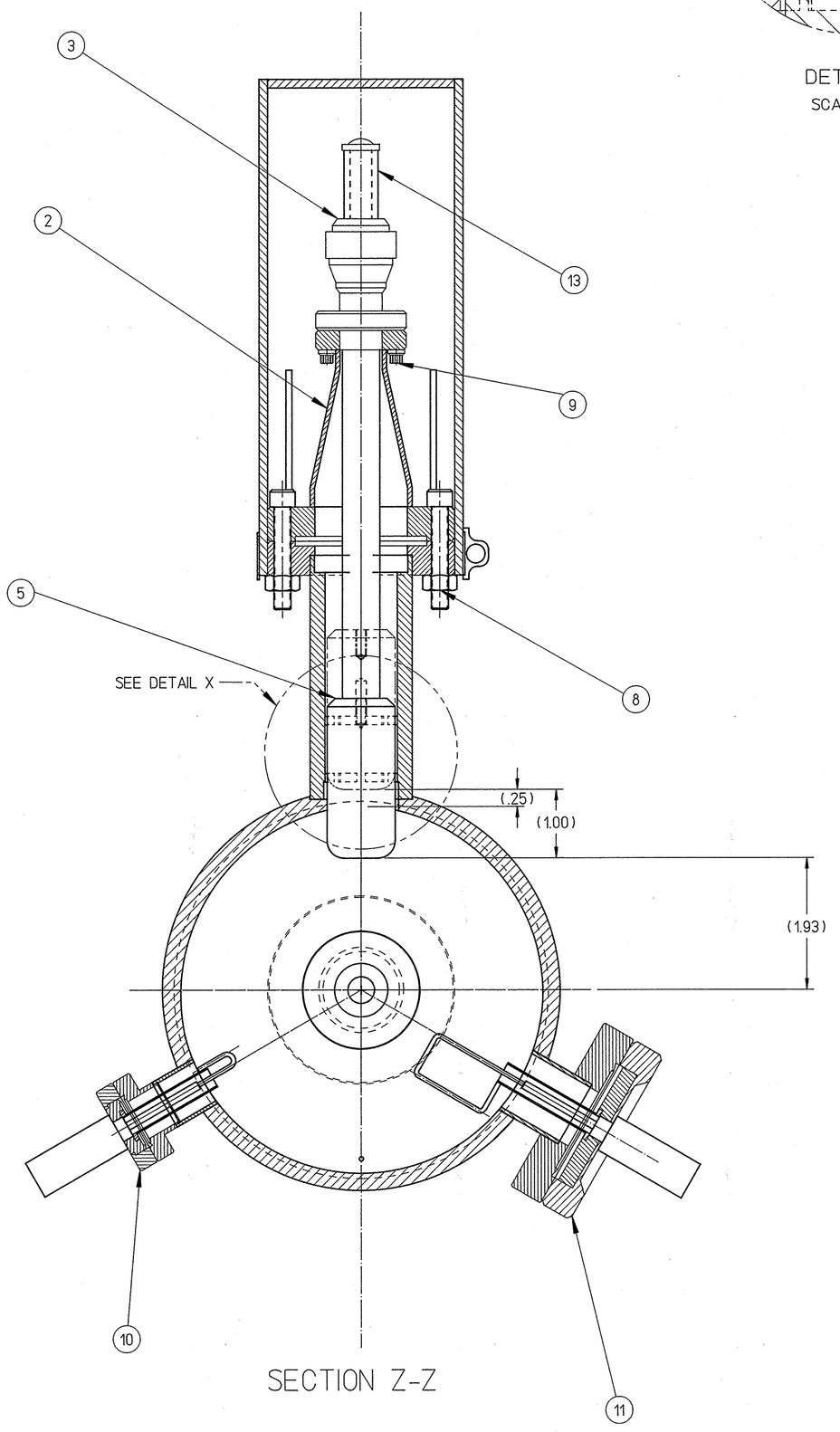
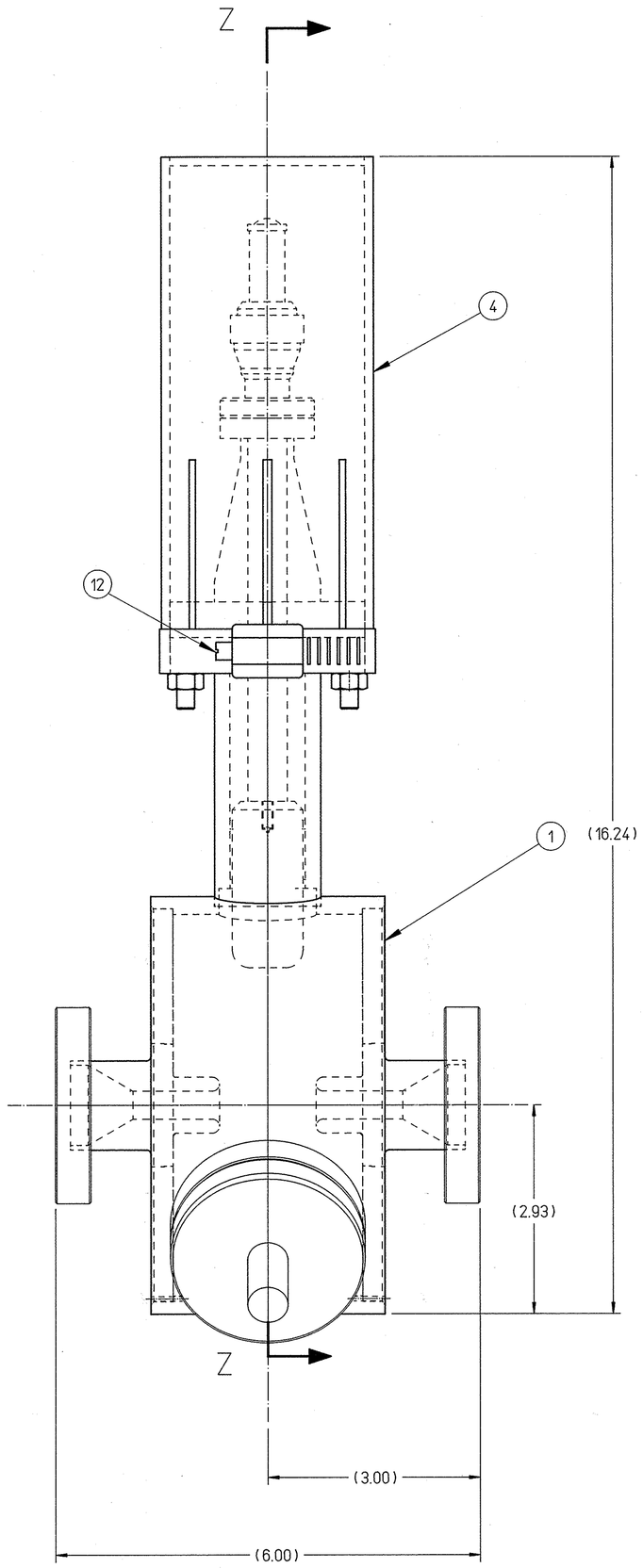
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED



DETAIL X
SCALE 2:1



SECTION Z-Z



QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
1	13	39200-B-0196	FEEDTHRU STOP		
1	12	MCMASTER #5663K12	WORM DRIVE CLAMP	STAINLESS STEEL	
1	11	39200-D-0141-P1	DRIVE/PICKUP LOOP ASSY		
1	10	39200-D-0174	DRIVE/PICKUP LOOP ASSY		
2	9	22661-B-0146-05	ϕ1.38 CONFLAT FLANGE ASSY		
2	8	22661-B-0146-01	ϕ2.75 CONFLAT FLANGE ASSY		
1	7	AMP # 2-192033-6	CONTACT BAND, FEMALE	BeCu SILVER PLATED	
1	6	39200-B-0195	STUD, PROBE/FEEDTHRU		
1	5	39200-B-0194	TUNING PROBE TIP		
1	4	39200-C-0197	TUNER ACTUATOR COVER		
1	3	MDC #665514	2.00 STROKE LINEAR FEEDTHRU		
1	2	MDC#402030	ϕ2.75 - ϕ1.38 REDUCER	304 STAINLESS STEEL	
1	1	39200-D-0187	PRE-BUNCHER CAVITY WELDMENT		

PARTS LIST

DIM & TOL PER ANSI Y14.5
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS ± N/A DECIMAL .XX ± .01 .XXX ± .005 ANGLES ± N/A

MATERIAL: SEE PARTS LIST

FINISH: N/A (UNLESS OTHERWISE NOTED)

DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

CADD I.D. NO. '/wbs/3/39200/0e0186'

APPROVALS	DATE
DRAWN Jacki R. Smith	01/16/97
CHECKED	2-4-97
APPROVED	2/4/97
APPROVED	

Thomas Jefferson National Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

BEAM TRANSPORT INJECTOR PRE-BUNCHER TOP ASSEMBLY

SIZE E | DWG. NO. 39200-E-0186 | REV. -

SCALE FULL | USED ON ASSY NO. 28405-E-0002 | SHEET 1 OF 1

DWG. NO. 39200-E-01xx SHT. 1 REV. -