

			UNLESS OTHERWISE SPECIFIED:		NAME	DATE				
			DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± INTERPRET GEOMETRIC	DRAWN						
				CHECKED			TITLE:			
				ENG APPR.						
				MFG APPR.			CIS standard lower flance			10
				Q.A.			CIS standard lower flange clamp adjust for 4.5" flange			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <insert company="" here="" name="">. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF</insert>			TOLERANCING PER:	COMMENTS:		5 to 1 to				
			MATERIAL				SIZE DWG. NO.			REV
	NEXT ASSY	USED ON	FINISH	_			A	A CIS MS100		
<insert company="" here="" name=""> IS PROHIBITED.</insert>	APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1 WEIGHT: S		SHEE	SHEET 1 OF 1
5	1		3			2			1	