



Material = Aluminum
Finish with bead blast

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: CIS standard flange clamp base for 4.5 and 2.75 in clamps
		DIMENSIONS ARE IN INCHES	DRAWN			
		TOLERANCES: FRACTIONAL ±	CHECKED			
		ANGULAR: MACH ± BEND ±	ENG APPR.			
		TWO PLACE DECIMAL ±	MFG APPR.			SIZE DWG. NO. REV A CIS MS10027
		THREE PLACE DECIMAL ±	Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			SCALE: 1:1 WEIGHT: SHEET 1 OF 1
		MATERIAL				
		FINISH				
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING			