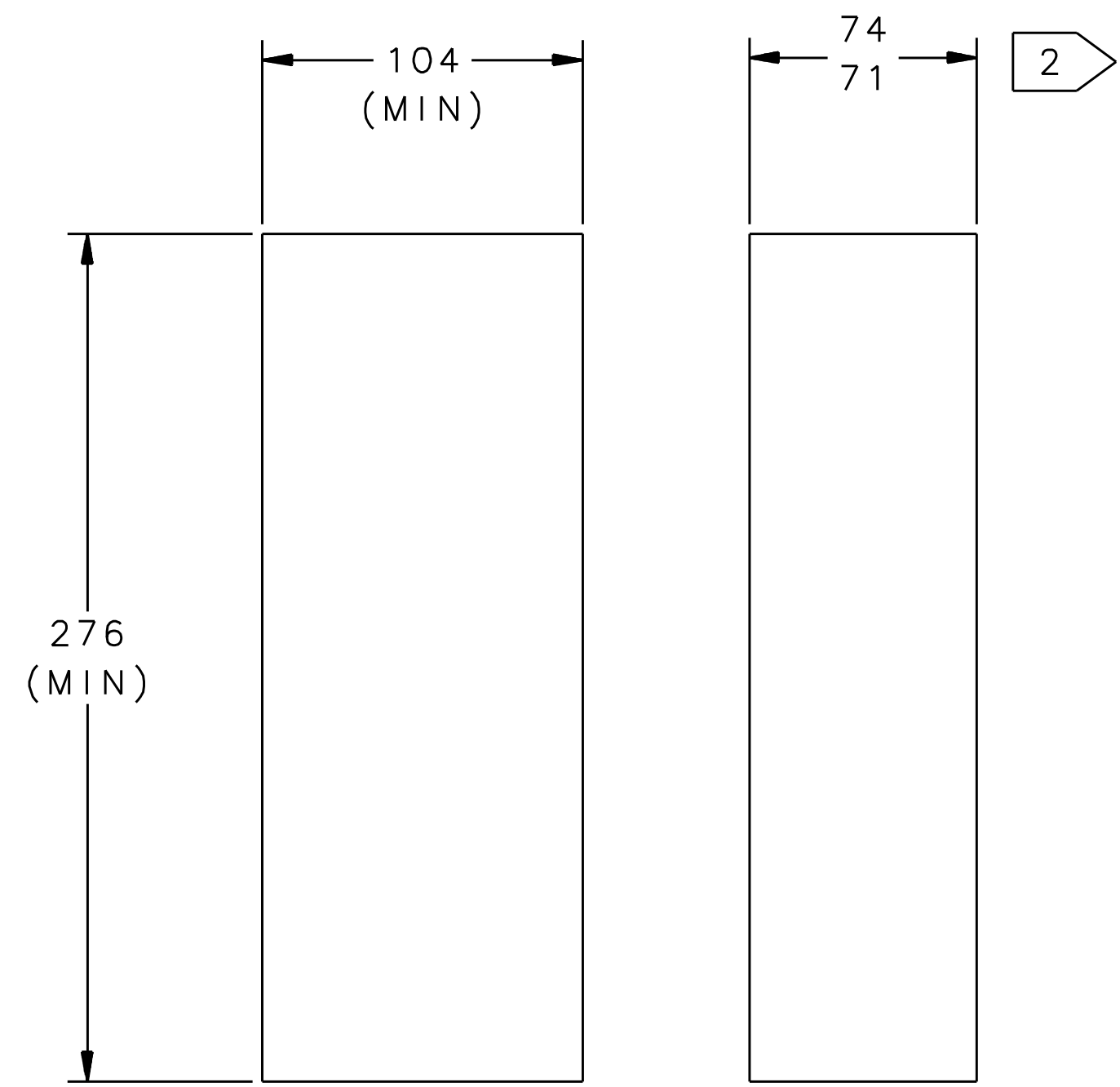
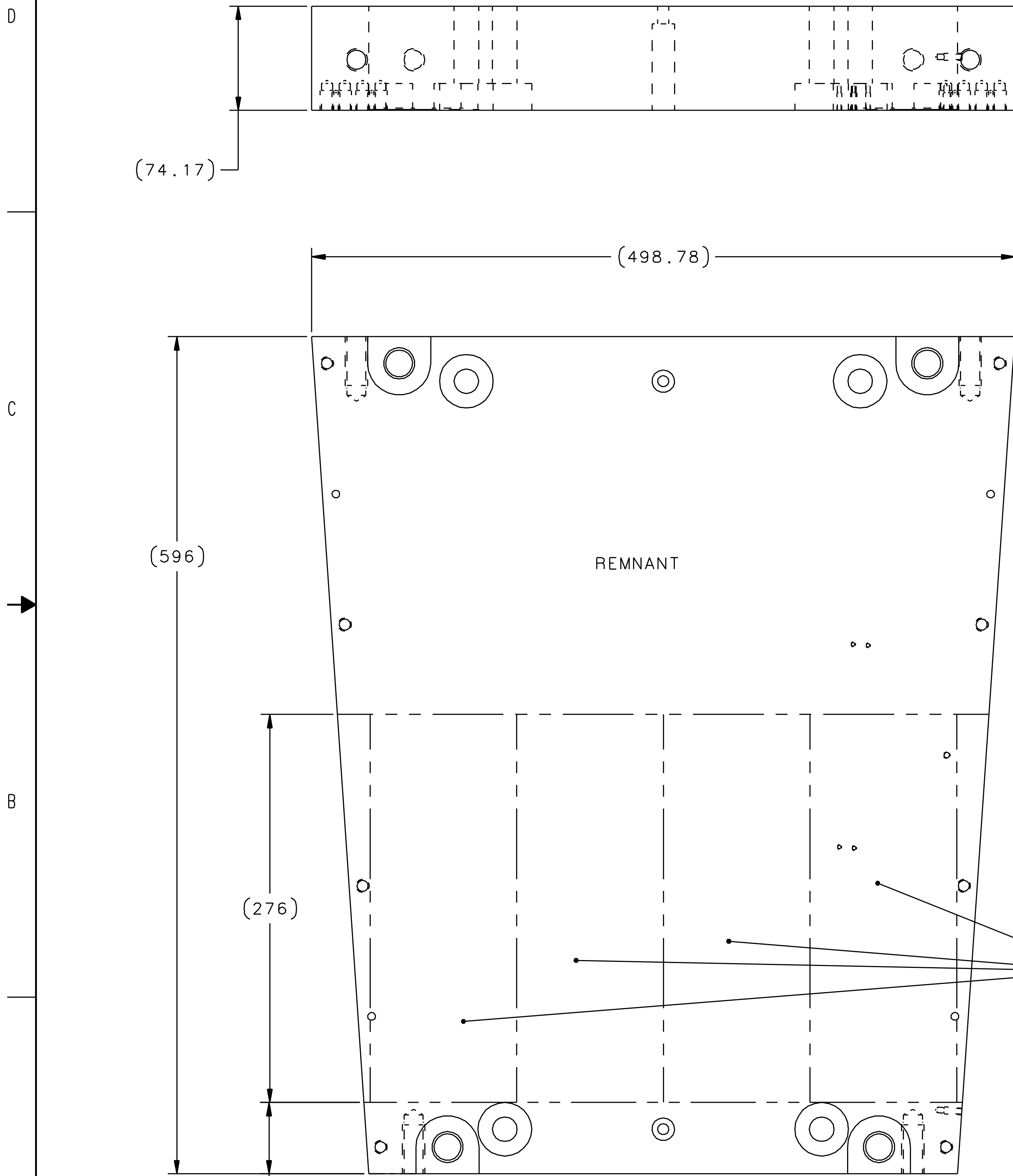


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED



PRELIMINARY
02-28-14
REV 02

DETAIL A
ITEM ①

NOTES

- DO NOT USE MAGNETS FOR HANDLING OR MACHINING OPERATIONS OF THIS STEEL.
- REMOVE SURFACE RUST FROM FACES OF ITEM 2. RETAIN AS MUCH THICKNESS OF STEEL AS PRACTICAL.
- APPROXIMATE WEIGHT OF ITEM 2 IS 350 LB.
- APPROXIMATE WEIGHT OF ITEM 1 IS 27 LB.

DETAIL B
ITEM ②

QTY REQD	ITEM NO	PART OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
1	2	071341003-05	UPPER POLE DX DIPOLE MAGNET	AISI 1006 STEEL	-
4	1	-	STEEL BLOCK	M/F ITEM#2	-

DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ± N/A .X ± .1 ± .50° .XX ± .01 .XXX ± .005	TRACKING NO. N/A	United States Department of Energy Jefferson Lab Thomas Jefferson National Accelerator Facility Newport News Virginia
	APPROVALS	DATE
MATERIAL SEE PARTS LIST	THIRD ANGLE PROJECTION	DRAWN S.A. GREGORY CHECKED APPROVED APPROVED
FINISH MACHINED SURFACES DEBURR & BREAK ALL SHARP EDGES UNLESS OTHERWISE NOTED		MAG CORRECTOR DL DL MAGNET STEEL SIZE DWG. NO. JL0008745 SCALE 1:2 USED ON ASSY NO. JL0008736/8098 SHEET 1 OF 1

DO NOT SCALE DRAWING