



REVISION HISTORY			
ZONE	REV	DESCRIPTION	DATE
			APPROVED

NOTE:

1. ASME Y14.5-2009 IS USED FOR ALL DIMENSIONING AND TOLERANCING.

2. ESTIMATED WEIGHT IS 40 LB.

48	6	-	FLAT WASHER 1/4 NOM DIA	STAINLESS STEEL TYPE 18-8	-
48	5	-	HEX NUT 1/4-20 UNC	STAINLESS STEEL TYPE 18-8	-
12	4	-	THREADED ROD 1/4-20 UNC X 12.00 LG	STAINLESS STEEL TYPE 18-8	-
8	3	-	2.75 OD BRACKET	-	-
4	2	ACC2005000-0054	4.50 OD BRACKET	-	-
1	1	JL0014306	BUBBLE CHAMBER GIRDER CHASSIS	-	-
QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	DESCRIPTION OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
PARTS LIST					
EACH SHEET OF MULTI-SHEET DRAWINGS SHALL ALWAYS HAVE THE SAME REVISION LEVEL.					
DIM & TOL PER ASME Y14.5 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS X ± .01 DECIMAL X ± .01 ANGLES X ± .50° DO NOT SCALE DRAWING			MATERIAL SEE PARTS LIST THIRD ANGLE PROJECTION FINISH MACHINED SURFACES UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES DATE 14MAY14		
DRAWN S.A. GREGORY			UNITED STATES DEPARTMENT OF ENERGY Jefferson Lab Thomas Jefferson National Accelerator Facility Newport News Virginia ACC GIRDERS GIRDER ASSEMBLY BUBBLE CHAMBER GIRDER SUB-ASSY SIZE DWG. NO. JL0014290 SCALE 1:2 SHEET 1 OF 1		