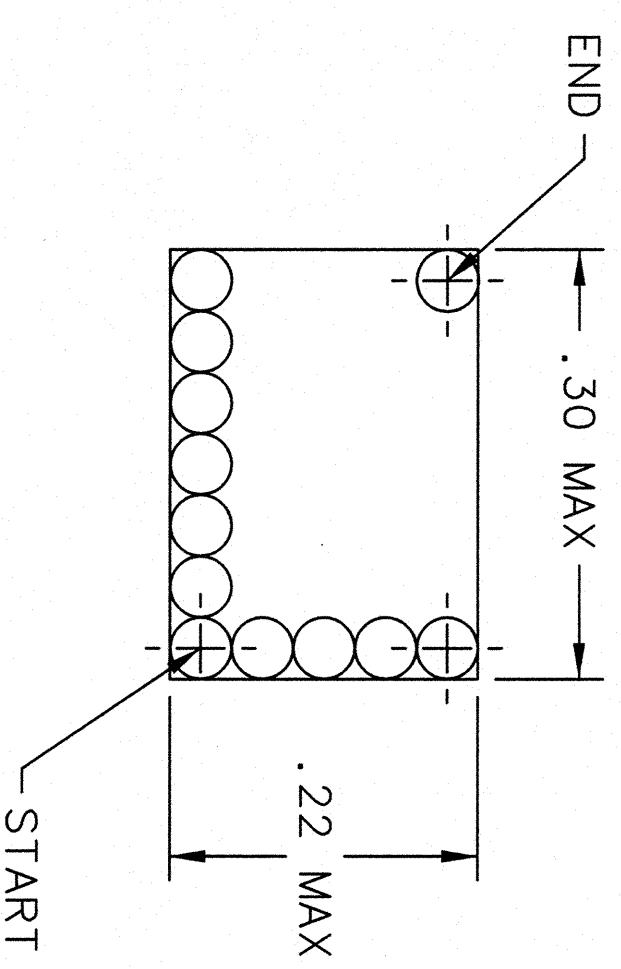
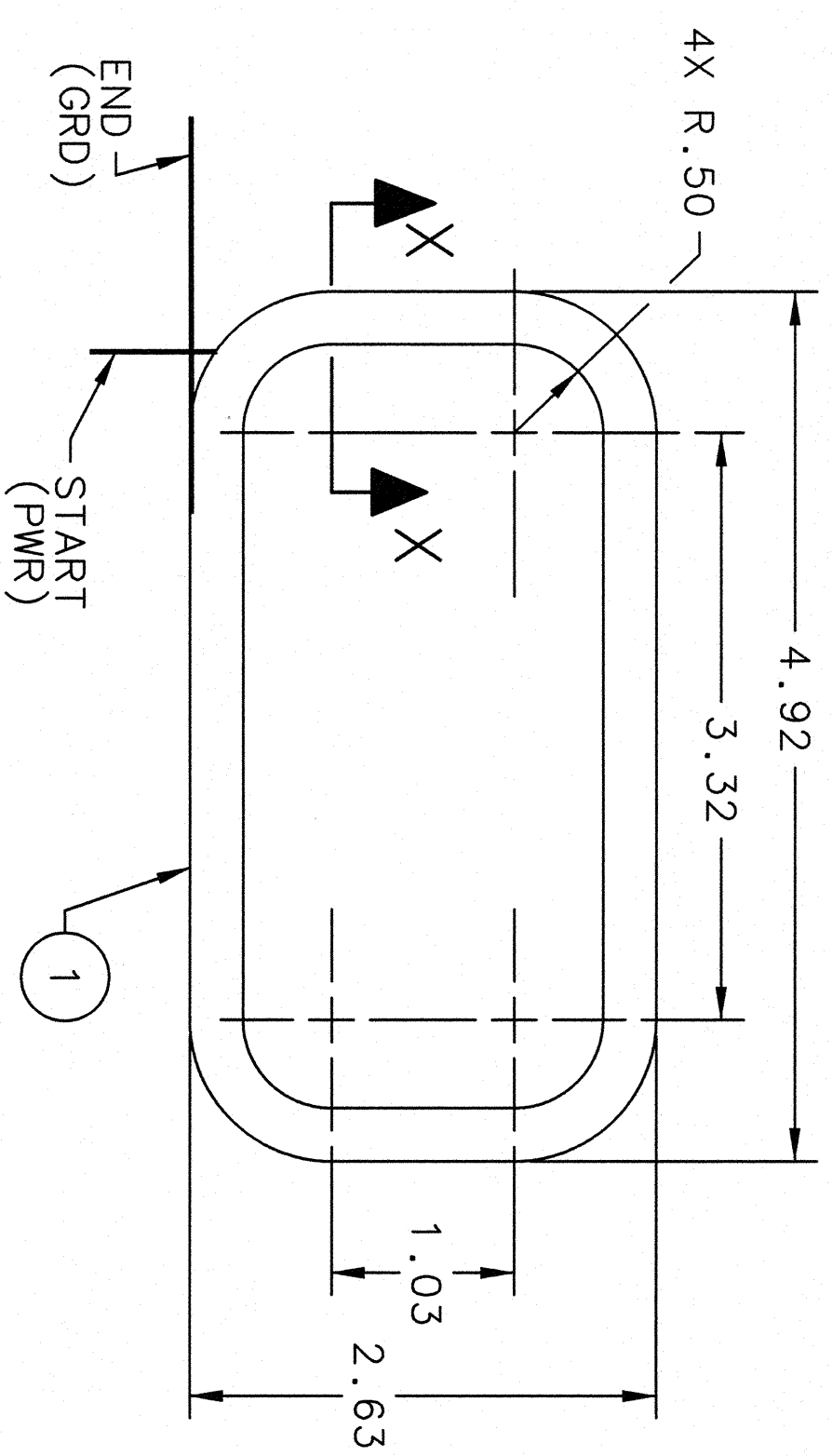
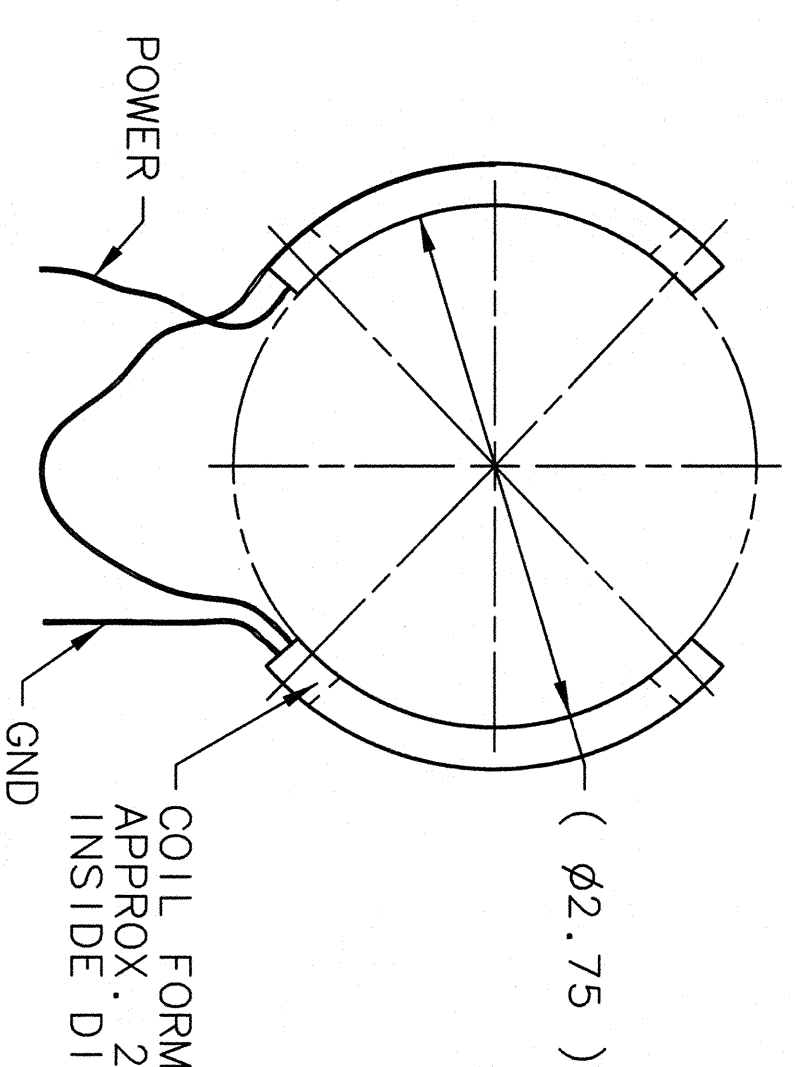


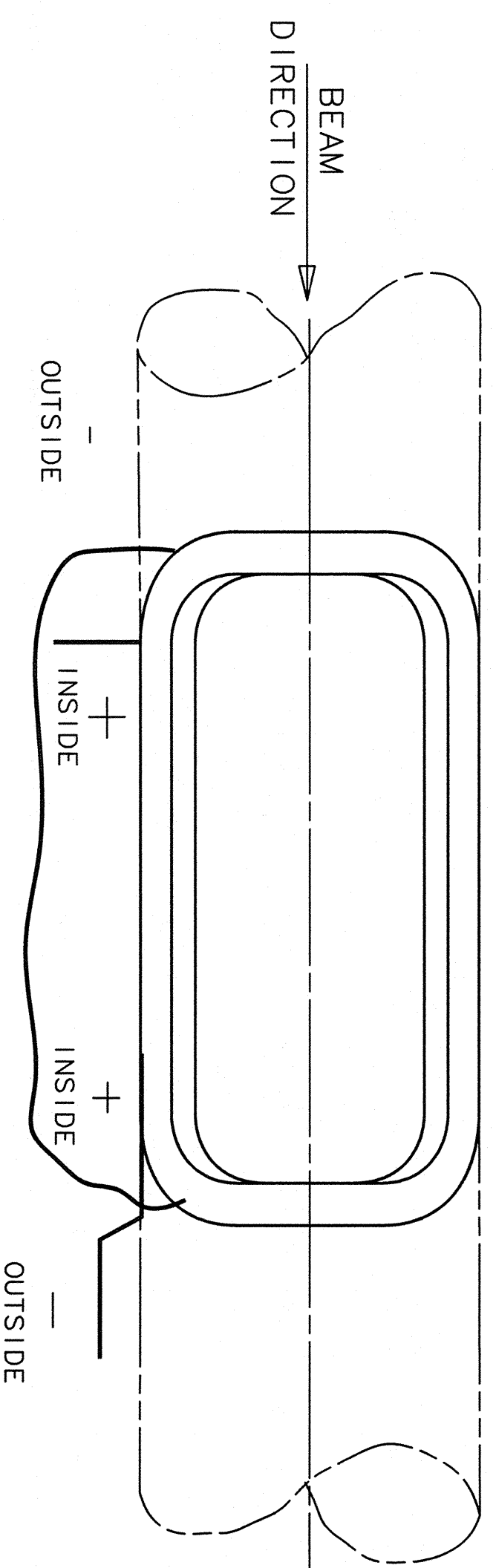
REVISION HISTORY		DATE	APPROVED
ZONE	REV	DESCRIPTION	



SECTION X-X  
SCALE : 8X  
MAX SIZE OF 35 TURN BUNDLE.  
NOTE LOCATION OF START AND END OF TURNING.



FLAT PATTERN LAYOUT



- NOTES
1. WIND COIL USING ITEM 1. 5 LAYERS BY 7 TURNS PER LAYER WET LAY-UP USING EPOXY (ITEM 2). CURE TO HIGHEST TEMPERATURE PER MANUFACTURER'S INSTRUCTIONS.
  2. AREMCO PRODUCTS, INC  
707-B EXECUTIVE BLVD.  
VALLEY COTTAGE, NY 10989  
(845) 268-0039
  3. USE .003 THICK KAPTON TO INSULATE THE CROSS-OVER POINTS.

QTY	ITEM	PART OR IDENTIFYING NO.	DESCRIPTION	MATERIAL SPECIFICATION	NOTES
A/R	2	AREMCO	528N	EPOXY, HIGH TEMPERATURE	2
A/R	1		18 GAUGE WIRE WITH HEAVY POLYIMIDE ML INSULATION, 240°C RATED, NEMA MW 16C	COPPER	

DOCUMENT CONTROL STAMP	UNITED STATES DEPARTMENT OF ENERGY	JEFFERSON LAB	NEPORT NEWS VIRGINIA
MATERIAL	SEE PARTS LIST	APPROVALS	DATE
FINISH	N/A	CHECKED	11/16/99
MATERIAL	SEE PARTS LIST	APPROVED	11/16/99
OTHERWISE	UNLESS OTHERWISE SPECIFIED	APPROVED	11/16/99
DEBARR & BREAK ALL SHARP EDGES	DO NOT SCALE DRAWING	APPROVED	11/16/99

UNITED STATES DEPARTMENT OF ENERGY	JEFFERSON LAB	NEPORT NEWS VIRGINIA
APPROVALS	DATE	
CHECKED	11/16/99	
APPROVED	11/16/99	
APPROVED	11/16/99	
SCALE	1:1	
SHEET	1 OF 1	