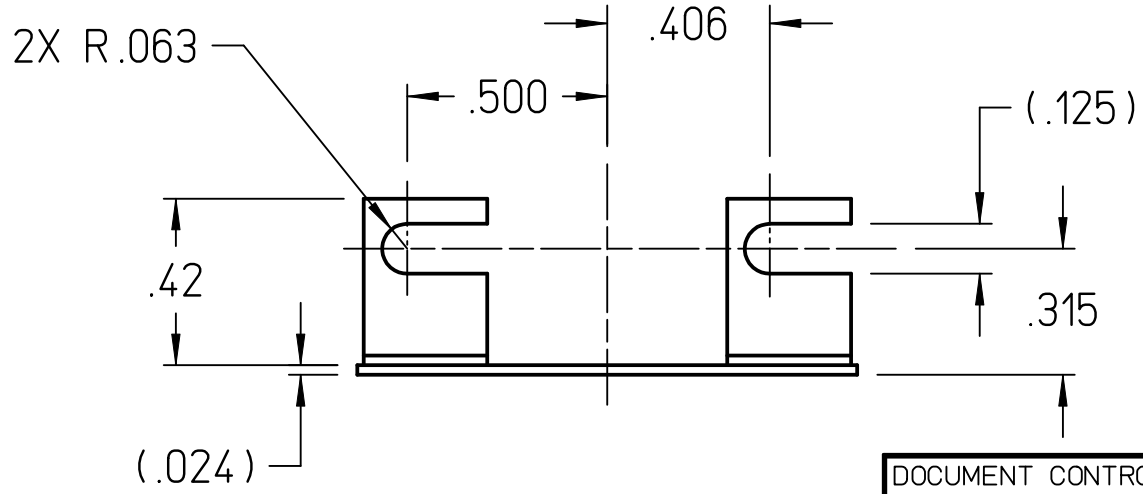


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
ALL	A	REVISED DIAMETER AND CLIP SIZES, 1.250 WAS 1.310, .22 WAS .25. DM 2/12/03		
ALL	B	REVISED CLIP SIZES. DM 4/22/09		

NOTES: UNLESS OTHERWISE SPECIFIED



- THIS IS AN ULTRA-HIGH VACUUM COMPONENT, THE FOLLOWING C.E.B.A.F. SPECIFICATIONS APPLY:
 #22631-S-001 FABRICATION OF ULTRA-HIGH VACUUM EQUIPMENT
 #22632-S-001 CLEANING AND HANDLING OF U.H.V. COMPONENTS

QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
PARTS LIST					
DOCUMENT CONTROL STAMP		TRACKING NO. N/A		 Thomas Jefferson National Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY	
MATERIAL STAINLESS STEEL 304 24 GA (.024 THK)		APPROVALS		INJECTOR INSTRUMENTATION AND DIAGNOSTICS BEAM VIEWER MODIFICATION VIEWER SHIELD - DETAIL	
FINISH MACHINED SURFACES 125 UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES		DATE 30 JAN 03			
DO NOT SCALE DRAWING		THIRD ANGLE PROJECTION		DWG. NO. 58432-B-0059 REV. B SCALE 2:1 USED ON ASSY NO. _____ SHEET 1 OF 1	