**STAC5 Limit Switches**

**IN/OUT 1**

1. X1+ To Limit Switch 1 (BK)
2. X1- Tied to GND (Pin7) (BU)
3. X2+ To Limit Switch 1 (BK)
4. X2- Tied to GND (Pin7) (BU)

7 GND Tied to Pins 2 & 4 in DB Conn. (BU)

8 +5VDC To Limit Switch 1 & 2 (BN)

