**Summer SAD Injector – 2018 (REV 1 – April 12, 2018)**

* **Perform Bubble Experiment Engineering Run**
	+ Vacuum work - install harp and ceramic break on 5D beam line
	+ Bubble chamber – reinstall target chamber as before
	+ Beam Run – approximately one week of 24/7 running (up to 100uA)
* **Install 350 kV HVPS**
	+ Assemble HVPS/SF6 tank near Gun2
	+ Install HVPS controls/software
	+ Modify and integrate PSS controls
	+ Certify operation of HVPS
	+ Demonstrate capability to switch between new/old supplies
* **Install 200 kV Gun**
	+ Protect photocathode supply in Gun2
	+ Vent Gun2 to install/align the 200kV electrode from UITF
	+ Bake Gun2, leak free
	+ High voltage condition Gun2, vacuum and/or gas conditioning
	+ Make photocathode, check laser alignment
	+ Restore and run beam at 130keV (new gun and HVPS)
	+ Increase voltage to test injector settings needed w/ 200keV beam
* **Reliable Polarized Source**
	+ Demonstrate “new gun” ready for operations
	+ Gun back-out possible
	+ HVPS back-out possible



**May 6 – May 19: First two weeks of SAD are highly integrated**

* **Sun/6**
	+ Beam off at 6am, then surveys
	+ Attach turbo pump to 5D over board valve, clean-up overnight
* **Mon/7**
	+ Bubble
		- Secure 5D vacuum valve
		- Unstack lead hut (RCG)
		- Vent 5D, install harp + ceramic break, verify isolation
		- **S&A** set harp rotation
		- Pump down + leak check vacuum OK
		- **Install** move crates tunnel, work w/ Brad begin install
		- **S&A** work w/ Brad set Bubble chamber
		- Install Bubble laser shutter
* **Tue/8**
	+ Bubble
		- Final leak check Bubble line
		- **Tony** (re)allocate harp cable, make-up + HCO harp
		- Connect dump picoammeter
		- **Install** work w/ Brad to roughly set Bubble chamber
		- When ready **S&A** check 5D radiator/collimator set Bubble
	+ Gun
		- **Install** move Suitcase, mate to Load and start bake
* **Wed/9**
	+ Bubble
		- **S&A** complete alignment of Bubble chamber
		- **ACE** support for network controls
		- Brad continues Bubble assembly and training
	+ Gun/HVPS
		- **Install** move/assemble SF6 + HV stack w/ John in tunnel
		- End suitcase bake
* **Thu/10**
	+ Bubble
		- Complete Bubble assembly and training
		- Complete Bubble HCO checklists
	+ Gun/HVPS
		- Continue HVPS assembly (short bar, LV circuit, SF6 charge?)
* **Thu/10 1600 – Fri/18 0800**
	+ 24/7 Ops and INJ/NL begins…(CA/RA by exp’t as needed)
	+ Turn on Extractor Gauge
* **Sat/19**
	+ Open House

**Week of May 21st (#1)**

**Monday**

* + Check laser retro-reflection
	+ Admin Lockout gun from HV system
	+ PSS Lockout 150kV Glassman
	+ Secure gun valve
	+ Magnet racks off, remove correctors from NEG tube
	+ Move photocathodes to Suitcase
	+ Remove HV cable, oil tank, computer cart away from gun
	+ Crane OUT (optic table, clean table)
	+ Crane IN (SF6 tank)
	+ Allow S&A to setup

**Tuesday**

* + S&A have right of way measure (HV, electrode, NEG)
	+ Stage turbo to vent HV chamber

**Wednesday**

* + Vent gun, remove electrode, cover 10” flange
	+ Electrode to S&A lab to for measurement
	+ Remove NEG tube, blank until ready for install
	+ Remove RGA, replace w/ Kr gas valve (ready for plumbing)

**Thursday**

* + Check 200kV vs. 130kV puck cage => choose best one
	+ SF6 tank could be staged

**Friday**

* + Install **fiducialized** 200kV electrode to Gun2, set/align
	+ Install NEG tube w/ M20 BPM’s
	+ Check all electrical isolations
	+ Start Gun2 pumpdown, to leak check by Monday

**HVPS/PSS Activities that continue that week**

* + Facilities/PSS install conduit and AC contactors, cabling
	+ Install 350kV Glassman control unit
	+ Install 350kV Glassman interface chassis
	+ Install 350kV Glassman control software
	+ Move Keithley readbacks from 150kV to 350kV (no soft lock)
	+ Install DAC iocin3, software/cabling
	+ PSS/Software install VME comparator card (HV window), cabling
	+ Complete assembly/cabling, HCO w/o PSS permissive
* Gun
	+ Setup bake (HV chamber, NEG tube, Kr line, overboard)
	+ Careful bake: up – soak – down – activate – down => leak check
	+ Rejoice in leak free bake, check vacuum
	+ When ready, move photocathode to HV, check retroreflection
	+ Hook-up two new BPM’s, perform HCO
	+ Reconnect cables, magnets (not HV yet!)
* Other
	+ Install Decarad
	+ Move PSS kicker to “200kV location”
	+ RF condition choppers for 200kV operation
	+ Test magnets/PS for 200kV limits

**~~June 4 – June 8: This week is FLOAT, but if going well we move to next stage…~~**

**June 11 – June 22 : These weeks we restore gun operation!**

1. Perform HCO of PSS/HVPS (interlocks, controls, software)
2. W/o connection to gun demonstrate PSS/HVPS operation
3. W/ connection to gun via resistor tank HV condition w/ vacuum condition
4. Assess x-ray/vacuum vs. HV, then Kr condition if needed
5. Complete conditioning to X kV
6. Make photocathode, install gun, use LV to measure QE, check retro-reflection
7. Restore at 130kV for standard operation INJ SEG mode
8. Use 130kV beam and test PSS kicker in “200kV location”
9. Test operations of 130 keV beam using new gun, HVPS and PSS… to FC2
10. Once satisfied, stop so can test migration/steps to go between 350/150 HVPS
11. Rejoice!

**~~June 25 – July 6: Another week of float, but if successful we charge forward !!!~~**

**July 2 – July 13: Break for the July 4th , and test for 200 keV operation**

1. Configured and scale injector for 200keV beam
2. Operate gun at 200kV, setup/test injector for beam to FC1 (chopper OFF)
3. Perform PSS kicker and PSS dipole (INJ SEG) testing/certification
4. Use Wien or spectrometer to measure energy stability
5. Turn on chopper, measure deflection v. power, perform chopper setup
6. Benchmark beam v. charge (transmission, emittance)
7. Decide on possible setup to FC2 (chopper ON/OFF, capture ON/OFF)

**July 16 – July 27: Backout Float !**

1. Planning on success we are done by now, and would consider introducing opportunistic INJ studies over these two weeks, e.g. PQB laser/beam work.
2. IF we had any problem w/ Gun or HVPS or NEG tube we would’ve learned this ~two weeks ago, and by now would have resolved or backed-out…so, this is really Float for a Backout.