A Conceptual Design Study of a Compact Photon Source (CPS) for Jefferson Lab

E. Chudakov, D. Day, P. Degtiarenko, S. Dobbs, R. Ent, D.J. Hamilton, T. Horn, N. Horn, E. Chudakov, D. Keller, C. Keppel, G. Niculescu, P. Reid, L. Strakovsky, B. Wojtsekhowski, and J. Zhang

¹Thomas Jefferson National Accelerator Facility, Newport News, Virginia 23606, USA

²University of Virginia, Charlottesville, Virginia 22904, USA

³Florida State University, Tallahassee, Florida 32306, USA

⁴University of Glasgow, Glasgow G12 8QQ, Scotland, United Kingdom

⁵Catholic University of America, Washington, D.C. 20064, USA

⁶James Madison University, Harrisonburg, Virginia 22807, USA

⁷Saint Marys University, Halifax, Nova Scotia, Canada

⁸George Washington University, Washington, D.C. 20052, USA

(Dated: December 9, 2019)

This document describes the technical design concept of a compact high intensity, multi-GeV photon source. Capable of producing 10^{12} equivalent photons per second this novel device will provide unprecedented access to physics processes with very small scattering probabilities such as hard exclusive reactions on the nucleon. When combined with dynamic nuclear polarized targets, its deployment will result in a large gain in polarized experiment figure-of-merit compared to all previous measurements. Compared to a traditional bremsstrahlung photon source the proposed concept presents several advantages, most significantly in taking advantage of the narrow angular spread associated with high energy bremsstrahlung to minimize the operational prompt and activation radiation dose rates.

Keywords: photon source

I Introduction

8

10

11

12

13

14

15

18

19

20

21

22

23

A quantitative description of the nature of strongly bound systems is of great importance for an improved understanding of the fundamental structure and origin of matter. One of the most promising ways to access information on the dynamical structure of the nucleon is through exclusive reactions at high momentum transfer, in which the deep interior of the nucleon is probed with a highly-energetic photon or electron probe and all final-state particles are detected [1, 2]. Even 42 though the scattering probability of such reactions is extremely small it has become clear that such reactions offer a promising route to imaging of the 45 elusive 3-D nucleon substructure. Indeed, there have been increasingly sophisticated theoretical efforts to exploit the richness of exclusive reactions at short resolution scales [3].

Exclusive measurements with high-energy believe and photon beams form the core of the new paradigm within sub-atomic science termed "nuclear femtography". In both photon and electron scattering experiments, the scale of the associated imaging that can be performed is set by the invariant squared four-momentum transferred to the proton target, -t, and the total centre-of-mass energy squared, s. Measurements over a wide range of s and -t with these probes allow for the disentangling of four functions representing the

vector, axial, tensor, and pseudo-scalar response of the nucleon. Simultaneous experimental access to all of these functions is most readily achieved with a spin polarized nuclear or nucleon target.

Much progress imaging nucleon structure can be made with electron-scattering reactions, yet experiments utilizing high-energy photons play a unique complementary role. Measurements involving the small scattering probabilities associated with exclusive reactions demand high-intensity photon beams. Further, our basic understanding will be much strengthened by imaging longitudinally-polarized and transverselypolarized nucleons. It is for this combination that the proposed concept is primarily focused: with a newly-developed compact photon source (CPS) and a dynamically-nuclear polarized target system, for example in Hall C at Jefferson Lab, a gain of a factor of 30 in the figure-of-merit (as defined by the photon intensity and the average target polarization over the experiment) can be achieved. The net gain makes it possible to measure the very small scattering cross sections associated with a new suite of high-energy photon scattering experiments to image and understand the dynamical nucleon structure [4].

The concept of a CPS also enables other science possibilities, like enriching the hadron spectroscopy program in Hall D at Jefferson Lab and at other facilities. Hall D is a newly-built experimental hall, with a large acceptance spectrometer

^{*}Contact email:hornt@cua.edu

and a tagged, linearly polarized photon beam of 113 low to moderate intensity. The addition of a CPS 114 to this hall opens the door to increased sensitivity 115 to rare processes through a higher intensity pho- 116 ton beam or the production of secondary beams of 117 other particles, such as a K_L beam [5]. Although 118 there are fewer physical limitations on the size of 119 the CPS in Hall D, allowing for additional flexi- 120 bility in the optimization of the shielding, most of 121 the other requirements are similar to CPS running 122 in the other halls. The radiation shielding require- 123 ments are similar in order to ensure safe operation 124 and to prevent radiation damage to the tagger de- 125 tectors and their associated electronics located up- 126 stream of the planned CPS location.

61

62

63

64

68

69

70

71

72

73

74

75

76

77

78

79

80

81

82

83

84

85

86

87

88

92

93

94

95

96

97

98

99

100

101

102

103

104

105

106

107

109

110

111

112

For operation of the proposed K_L facility,₁₂₈ the electron beam has been proposed to have a_{129} power up to 60kW, running at an energy of 12_{130} GeV with a 64 ns beam bunch spacing. Initial es-131 timates suggest that the default CPS configuration₁₃₂ can handle the power deposition, and sufficient₁₃₃ cooling water is available, as the electron dump for₁₃₄ the nominal Hall D photon beam is designed to ab- $_{135}$ sorb at least 60 kW of power. A major difference, 136 as compared to Hall C, is that the Hall D CPS is $_{\scriptscriptstyle 137}$ located in a separate section of the hall from the $_{138}$ target and main spectrometer, and is separated by $_{139}$ ~ 80 m of pipe under vacuum surrounded by soil. $_{140}$ The size of the photon beam generated by the CPS₁₄₁ is dominated by multiple scattering in the radiator, 142 and has estimated to be 2 cm after traveling 80 m.₁₄₃ This is well within the size of the 15 cm-diameter₁₄₄ beam pipe, and the 6 cm-diameter Be K_L target. Finally, if the CPS radiator is retracted, then the 146 current Hall D photon beam can be used without moving the CPS or any other modification from the $_{_{148}}^{--}$ beamline. Taking all of these factors into account, $_{140}$ the CPS design is well matched for experiments in $_{\scriptscriptstyle{150}}$ Hall D requiring a high-intensity untagged photon 151 beam. 152

II Science Opportunities with CPS

Investigating the three-dimensional struc-159 ture of the nucleon has historically been an active-160 and productive field of research, especially so dur-161 ing the last two decades since the invention of the-162 generalized parton distributions (GPD) formal-163 ism. Research focused on this three-dimensional-164 structure continues to be central to the hadron-165 physics program at facilities like Jefferson Lab.166 The GPD formalism provides a unified descrip-167 tion of many important reactions including elastic-168

electron scattering, deep-inelastic scattering (DIS), deeply-virtual and timelike Compton scattering (DVCS and TCS), deeply-virtual meson production (DVMP), and wide-angle real Compton scattering (RCS) and meson production. All of these can be described by a single set of four functions H, \tilde{H} , E and \tilde{E} , which need to be modeled and constrained with parameters extracted from experimental data [3, 6–13]. The CPS science program as proposed for Jefferson Lab enables studies of the three-dimensional structure of the nucleon and features one fully approved and two conditionally approved experiments [5, 29, 30].

Jefferson Lab Experiment E12-17-008 [29] will measure polarization observables in real Compton scattering (RCS). This is a fundamental and basic process, yet its mechanism in the center-of-mass energy regime of $\sqrt{s} = 5\text{-}10 \text{ GeV}$ remains poorly understood. Measurements show that these data cannot be described by perturbative calculations involving the scattering of three valence quarks. Rather the dominant mechanism is the so-called "handbag model" where the photon scatters from a single active quark and the coupling of this struck quark to the spectator system is described by GPDs [14, 15]. It is this latter conceptual mechanism that lies at the root of the worldwide efforts of 3D (spatial) imaging of the proton's quark-gluon substructure, as the GPDs contain information about the transverse spatial distribution of quarks and their longitudinal momenta inside the proton.

The RCS experimental observables provide several constraints for GPDs which are complementary to other exclusive reactions due to an e_a^2 factor and an additional 1/x weighting in the corresponding GPD integrals. For example, the elastic form factor $F_1(t)$ is related to the RCS vector form factor $R_V(t)$, both of which are based on the same underlying GPD H(x, 0, t). Similarly, polarized observables in

RCS uniquely provide high -t constraints on $\tilde{H}(x,0,t)$ via extraction of the RCS axial form factor $R_A(t)$ in a kinematic regime where precise data on the nucleon axial form factor is not available [16, 17]. A measurement of the spin asymmetry in RCS with the proton target longitudinally polarized can further disentangle the various reaction mechanism models. If consistent with the measurement of the spin transfer from the photon to the scattered proton, the asymmetry can be surprisingly large and stable with respect to the photon center-of-mass scattering angle. Investigations into the mechanisms behind RCS will provide crucial insight into the nature of exclusive reactions and proton structure and are ideally suited for the

153

154

155

156

157

facilities provided by the Jefferson Lab 12-GeV up-225 grade [18–21].

169

170

171

172

173

174

176

179

180

181

182

183

184

185

186

187

188

189

191

192

193

194

195

196

197

198

199

200

201

202

203

204

205

209

210

211

212

213

214

215

216

217

218

219

221

222

223

Jefferson Lab Experiment C12-18-005 [30]²²⁷ will probe 3D nucleon structure through timelike²²⁸ Compton scattering, where a real photon is scat-229 tered off a quark in the proton and a high-mass230 (virtual) photon is emitted, which then decays into²³¹ a lepton pair [24, 25]. Using a transversely polar-232 ized proton target and a circularly polarized pho-233 ton beam allows access to several independent ob-234 servables, directly sensitive to the GPDs, and in235 particular the E GPD which is poorly constrained²³⁶ and of great interest due to its relation to the or-237 bital momentum of the quarks [26–28]. The ex-238 periment involves measurements of the unpolarized239 scattering probabilities or cross section, the cross²⁴⁰ section using a circularly polarized photon beam,241 and the cross section using transversely-polarized protons. This will provide a first fundamental test of the universality of the GPDs, as the GPDs extracted from TCS should be comparable with those $^{242}\,$ extracted from the analogous spacelike (electron) scattering process – deeply virtual Compton scat-243 tering, a flagship program of the 12-GeV Jefferson $_{244}$ Lab upgrade [18–21].

A separate window on the nature of strongly₂₄₆ bound systems is provided through the hadron₂₄₇ spectrum. The spectrum allows study of the prop-₂₄₈ erties of QCD in its domain of strong-coupling,₂₄₉ leading to the most striking feature of QCD: the₂₅₀ confinement of quarks and gluons within hadrons:₂₅₁ mesons and baryons. Experimental investigation₂₅₂ of the baryon spectrum provides one obvious av-₂₅₃ enue to understand QCD in this region since the₂₅₄ location and properties of the excited states de-₂₅₅ pend on the confining interaction and the relevant₂₅₆ degrees of freedom of hadrons.

Access to excited mesons and baryons has²⁵⁸ been most universally achieved with pion and $kaon^{259}$ secondary beams, and with photon (or electron)²⁶⁰ beams. Over the past two decades, meson photo-261 and electroproduction data of unprecedented qual-262 ity and quantity have been measured at electro-263 magnetic facilities worldwide. This wealth of in-264 formation on polarized photon beams on polar-265 ized targets has totally revolutionized baryon spec-266 troscopy, especially in the lightest quark flavor sec-267 tor. By contrast, the meson-beam data for the²⁶⁸ same hadronic final states are mostly outdated and 269 often of poor quality, or even nonexistent [22]. Fur-270 thermore, final states such as $\pi\pi, \pi K, K\bar{K}, \eta\pi, \eta K_{271}$ are ubiquitous as decay products of almost every272 hadron, such that knowledge of the properties of₂₇₃ these is critical. However precise the photoproduc-274 tion experiments are in the study of the hadron₂₇₅ spectrum, they only give access to the product of₂₇₆ photocouplings of each excited baryon and its coupling to the hadron final state, and one can not fully determine the structure of this process without further information on the various scattering lengths in the final states.

To understand the constituent structure of hadrons requires information on the relationship of each meson and baryon to those with different flavors, but the same quantum numbers [23]. But we can not determine any flavor partners without much more information on the corresponding kaonlight meson channels. For this, secondary kaon beams are essential. The spectroscopy of strange baryons and mesons, including their fundamental strong interactions is the topic of Jefferson Lab Experiment C12-19-001, making use of a proposed secondary intense K_L beam [5].

III Science Method

One of the traditional experimental techniques for producing a beam of high-energy photons is to allow an electron beam to strike a radiator, most commonly copper, producing a cone of bremsstrahlung photons which are consequently mixed with the electron beam (see Fig. 1a). The spread in the photon and outgoing electron beams is dominated by electron multiple scattering, and for electron beam energies of a few GeV is typically less than 1 mrad. Accompanying this mixed photon and electron beam are secondary particles produced in the electron-nuclei shower and characterized by a much larger angular distribution (the extent of these secondary cones are highlighted in the figure). For example, the cone of secondary particles that survive filtering through a heavy absorber material of one nuclear interaction length (\approx 140-190 g/cm² or \approx 15 cm) has an angular spread of 100-1000 mrad. Although this is the preferred technique for producing the largest flux of photons, drawbacks include the fact that the beam is a mix of both photons and electrons, that the photon beam energy is not a priori known, and that the method is accompanied by the potential for large radiation background dose due to the large spread of secondary particles produced.

An alternative technique for producing a photon beam involves the use of a radiator, a deflection magnet and a beam dump for the undeflected electrons, augmented for energy-tagged photon beams with a set of focal plane detectors covering a modest to large momentum acceptance (see Fig. 1b). A configuration like this requires significant space along the beam direction and heavy

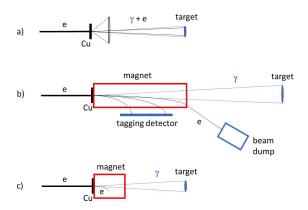


Figure 1: Different schemes to produce highenergy photon beams. Scheme a) is the traditional bremsstrahlung technique where a copper radiator is placed in an electron beam resulting in a mixed photon and electron beam. In scheme b) a deflection magnet and beam dump are used to peel off the electrons and produce a photon-only beam. Scheme c) is the new CPS technique, with a compact hermetic magnetelectron dump and a narrow pure photon beam.

277

278

279

280

281

282

283

284

285

286

287

288

289

290

291

292

293

294

295

297

298

299

300

301

302

303

305

306

307

308

shielding around the magnet and the beam dump, which have large openings due to the large angular and energy spread of the electrons after interactions in the radiator. In addition, without tight 309 collimation the traditional scheme leads to a large $^{\rm 310}$ transverse size of the photon beam at the target³¹¹ due to divergence of the photon beam and the312 long path from the radiator to the target. This³¹³ can be an issue as the beam spot size contributes³¹⁴ to the angular and momentum reconstruction res-315 olution of the resultant reaction products due to³¹⁶ uncertainty in the transverse vertex position. The³¹⁷ advantage of this method is that one has a pure³¹⁸ photon beam, and if augmented with a set of focal-319 plane tagging detectors the exact photon energies³²⁰ can be determined. A significant drawback is that³²¹ in order to keep focal-plane detector singles rates³²² at a manageable level (typically less than a few³²³ MHz) the flux of incident electrons must be mod-324 est ($\approx 100 \text{ nA}$) and, correspondingly, the photon³²⁵ flux is less than might otherwise be possible.

The proposed CPS concept (see Fig. 1c) ad-³²⁷ dresses the shortcomings of these two traditional³²⁸ widely-used experimental techniques. The concept³²⁹ takes advantage of the modest spread of the pho-³³⁰ ton beam relative to the angular distribution of the³³¹ secondary particles produced in the electron-nuclei³³² shower. It does so by combining in a single shielded³³³ assembly all elements necessary for the production³³⁴ of the intense photon beam and ensures that the³³⁵ operational radiation dose rates around it are ac-³³⁶ ceptable (see Ref. [31]). Much of this is achieved³³⁷

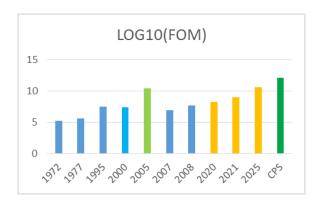


Figure 2: The figure-of-merit (FOM) of photon beam experiments with dynamically nuclear polarized targets, defined as the logarithm of the effective photon beam intensity multiplied by the averaged target polarization squared, as a function of time. Note the large gain enabled by the CPS. The indicated FOM in 1972, 1977, 1995, 2007 and 2008 are based on actual experiments at Daresbury, Bonn, Jefferson Lab and Mainz [34–36]. The FOM noted in 2000 and 2005 are based upon proposed setups at SLAC and Jefferson Lab, with the latter closest in concept to the CPS. We also add the projected FOM of approved future experiments at HiGS/Duke and Jefferson Lab.

by keeping the overall dimensions of the apparatus limited, and by careful choice and placement of materials.

The CPS conceptual design features a magnet, a central copper absorber to handle the power deposition, and tungsten powder and borated plastic to hermetically shield the induced radiation dose as close to the source as possible. The magnet acts as dump for the electrons with a cone of photons escaping through a small collimator. The size of the collimator can be chosen to be as narrow as the photon beam size, taking into account natural divergence plus the size of the electron beam raster. The concept of a combined magnet-dump allows us to reduce dramatically the magnet aperture and length, as well as the weight of the radiation shield, due to the compactness and hermeticity (with minimized openings) of the system, thus significantly reducing the radiation leakage. This conceptual approach opens a practical way forward for a CPS, providing one can manage both the radiation environment in the magnet and the power deposition density in the copper absorber.

Compared to the more traditional bremsstrahlung photon sources (Figs. 1a and 1b and e.g. Refs. [32, 33]), the proposed solution offers several advantages, including an intense and narrow pure photon beam and much lower radiation levels, both prompt and post-operational

from radio-activation of the beam line elements. The drawbacks are a somewhat reduced photon flux as compared to the scheme of Fig. 1(a), and not having the ability to directly measure the photon energy as in the scheme of Fig. 1(b).

338

339

340

341

342

343

347

348

349

350

351

352

353

354

355

356

357

358

359

360

361

362

363

364

365

366

367

368

369

370

371

372

373

374

375

376

378

379

380

381

382

383

384

385

386

387

388

390

391

392

393

The primary gain of the CPS, and the reason for much of the initial motivation, is for experiments using dynamically nuclear polarized (DNP) targets, with an estimated gain in figure-of-merit of a factor of 30 (see Fig. 2). Dynamic nuclear polarization is an effective technique to produce polarized protons, whereby a material containing a large fraction of protons is cooled to low temperatures, <1 K, and placed in a strong magnetic field, typically about 5 Tesla [37, 39]. The material is first doped, either chemically or through irradiation, to introduce free radicals (electrons). The low-temperature and high-field conditions cause the electrons to self-polarize, and their polarization is then transferred to the proton using microwave techniques. These conditions however impose a serious limitation: beams traversing the polarized target material will produce ionization energy losses that simultaneously heat and depolarize the target. They also produce other harmful free radicals which allow further pathways for proton $^{\rm 395}$ polarization to decay. This limits the local beam³ intensities the polarized target material can handle.

Conventional target cells have diameters much larger than the desirable beam spot size, and one is forced to minimize rapid degradation of the target polarization by the beam at one location at the target. The traditional solution of minimizing such localized polarization degradation is fast movement of the beam spot, which allows avoiding overheating of the material and ensuring that the depolarizing effects of the beam are uniformly spread over the target volume.

A beam raster magnet, which moves the beam with a frequency of several Hz, was used in past experiments in Jefferson Lab [37–39]. However, this does not work for very small collimation $_{408}$ apertures, e.g. a few mm by a few mm collimation cone, limiting possible beam motion. The⁴⁰⁹ CPS solution for the beam-target raster thus in
410 cludes a combination of the target rotation around the horizontal axis and ± 10 mm vertical motion of the target ladder. Such a raster method effectively moves the motion complexity out of the411 high radiation area of the absorber. The same ef-412 fect can be achieved by vertical displacement of the413 beam spot, i.e. by a small variation of the vertical⁴¹⁴ incident angle of the electron beam at the radia-415 tor. With a ± 5 mrad vertical angle variation and 416 $200~\mathrm{cm}$ distance between the radiator and the tar-417

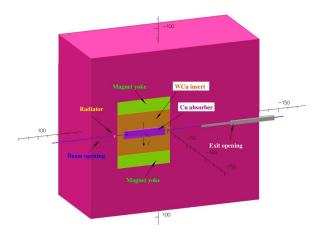


Figure 3: The CPS cut-out side view. Deflected electrons strike a copper absorber, surrounded by a W-Cu insert inside the magnet yoke. The outer rectangular region in this view is the tungsten-powder shield.

get, the displacement of the beam spot is equal to ± 1 cm, about the size of the conventional target cells.

Traditionally, such photon beam experiments have been performed using the scheme indicated in Fig. 1a. This limits the electron beam current to less than 100 nA to prevent rapid target polarization damage. With the CPS scheme, we anticipate use of an electron beam current of up to 2.7 μ A to provide the photon flux for an equivalent heat load in the DNP target. Hence, we gain a factor of about 30. The history of the figure-of-merit of bremsstrahlung photon beam experiments with DNP targets is further illustrated in Fig. 2.

IV The Compact Photon Source - Description of Instrumentation

The physics program described above requires a high-intensity and narrow polarized photon beam and a polarized target to access the exclusive photoproduction reactions in order to extract the relevant experimental observables. The CPS provides a compact solution with a photon flux of 1.5×10^{12} equivalent photons/s.

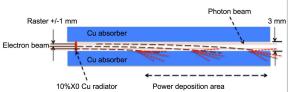


Figure 4: The scheme of beam deflection in the magnetic field to the absorber/dump.

Figure 5: Magnetic field (B_x) profile along the beam direction, as a function of distance from the radiator

Distance [cm]

CPS magnetic field

418 A Conceptual Design

419

420

421

422

423

424

425

426

429

430

431

432

433

434

435

436

437

438

440

443

444

445

446

447

448

449

450

451

452

454

455

456

457

The main elements of the CPS are shown in Fig. 3. Without loss of photon intensity, a channel (a collimator for the secondary radiation) around the photon beam can be as narrow as the photon beam size. After passing through the radiator. 458 the electron beam should be separated from the photon beam by means of deflection in a magnetic $_{459}$ field. The length, aperture and field strength of the $_{\scriptscriptstyle 460}$ magnet are very different in the proposed source $_{\scriptscriptstyle 461}$ compared to in the traditional tagging technique. $_{\scriptscriptstyle 462}$ In the traditional source the magnet is needed to $_{\scriptscriptstyle 463}$ direct the electrons to the dump. Because of the $_{\scriptscriptstyle 464}$ large momentum spread of electrons which have in- $_{465}$ teracted in the radiator, the magnet aperture needs $_{466}$ to be large and the dump entrance even larger: $_{\scriptscriptstyle 467}$ 13% of the beam power is therefore lost before the $_{\scriptscriptstyle 468}$ beam dump, even with a 10% momentum accep- $_{469}$ tance of the beam line. In contrast, in the $proposed_{470}$ source the magnet acts as dump for the electrons $_{471}$ with a cone of photons escaping through a $small_{472}$ collimator.

The dumping of the electron beam starts in $_{475}$ the photon beam channel, so even a small deflection of the electron trajectory by just 1-3 mm due to the presence of the magnetic field is already sufficient to induce a shower. At the same time, such^{476} a deflection needs to be accomplished at a relatively short distance (much shorter than the size₄₇₇ of the radiation shielding) after the beam passes₄₇₈ through the radiator to keep the source compact.479 Indeed, in the proposed CPS magnet design the 480 trajectory radius is about 10 m for 11 GeV elec-481 trons, the channel size is 0.3 cm, and the raster₄₈₂ size is 0.2 cm, so the mean distance travelled by 483 an electron in the magnetic field is around 17 cm,484 with a spread of around 12 cm (see the scheme in₄₈₅ Fig. 4). Therefore, a total field integral of 1000 kG-486 cm is adequate for our case, which requires a 50 cm₄₈₇ long iron-dominated magnet.

B Magnet

position.

Normal conducting magnets for operation in high levels of radiation have been constructed at several hadron facilities, including the neutron spallation source at ORNL and the proton complex JPARC [40, 41]. The magnet designed for the CPS has permendur poles tapered in two dimensions, which allows for a strong magnetic field at the upstream end of the magnet (3.2 T), with the coils located 20 cm from the source of radiation. The resulting radiation level at the coil location was calculated to be sufficiently low (below 1 Mrem/hr) to allow the use of relatively inexpensive kapton tape based insulation of the coils [46]. As discussed above, the length of the magnet was selected to be 50 cm and the field integral 1000 kG-cm. Fig. 5 shows the longitudinal profile of the magnetic field obtained from OPERA calculations.

C Central Absorber

The beam power from the deflected electron beam and subsequent shower is deposited in an absorber made of copper, whose high heat conductivity helps to manage the power density. An absorber made of aluminum would help to reduce power density by a factor of 2-3 compared with copper due to its smaller radiation length, but it would also increase the length of the CPS by about 50 cm so is not preferred. The heat removal from the copper absorber is arranged via heat conduction to the wider area where water cooling tubes are located. Fig. 6 shows the simulated longitudi-

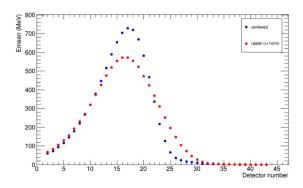


Figure 6: Longitudinal profile of the energy distribution (integrated for one cm copper slab) for a 11 GeV incident electron beam. The maximum power density occurs at a distance of 18 cm from the radiator. The blue dots show the energy deposition for the electron beam centered in a 3 mm by 3 mm channel, while the red dots show the same for the beam rastered with a radius of 1 mm.

nal profile of the power density.

489

490

491

492

493

497

498

499

500

501

502

503

507

508

509

510

511

512

513

514

515

516

The transverse distribution of power is also very important to take into account because, for a high energy incident beam, it has a narrow peak. Simulation of the deposited power density and 2-dimensional heat flow analysis were performed to evaluate the maximum temperature in the absorber. Fig. 7 (left panel) shows the layout of materials in the model used for the temperature analysis. The calculation was performed for an 11 GeV, 30 kW beam and a radiator with 10% radiation length thickness. The resultant temperature was found to be below 400°C, which is well in the acceptable range for copper. Fig. 7 (right panel) shows the temperature profile in the transverse plane at the longitudinal location of maximum power deposition. Cooling of the core will require about four gallons of water per minute at₅₁₇ 110 psi pressure (at 30°C temperature rise), which₅₁₈ is easy to provide.

D Tungsten-powder Shield

The amount of material needed for radia-524 tion shielding is primarily defined by the neutron525 attenuation length, which is 30 g/cm^2 for neutron526 with energy below 20 MeV and 125 g/cm^2 for high527 energy neutrons. The neutron production rate by528 an electron beam in copper is 1×10^{12} per kW529 of beam power according to Ref. [42] (see Fig. 8).530

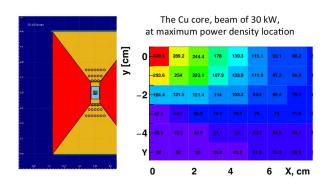


Figure 7: Left panel: the cross section of the absorber with the water cooling channels (the copper is shown in light blue and the W-Cu(20%) is shown in gold). Right panel: the temperature map for 1 cm by 1 cm elements at the longitudinal coordinate of the power deposition maximum.

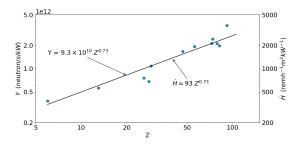


Figure 8: The neutron yield and dose rate for a $500~{\rm MeV}$ incident electron beam as a function of atomic number (based on an original figure from SLAC [42]).

At a distance of 16 meters from the unshielded source for a 30 kW beam, the neutron flux would be 1×10^7 n/cm²/s, which would produce a radiation level of 110 rem/hr. The proposed conceptual design has a total shield mass of 850 g/cm² and will result in a reduction in these radiation levels by a factor of around 1000.

The space inside the magnet between the poles and coils is filled by an inner copper absorber and an outer W-Cu(20%) insert, which provides a good balance between effective beam power absorption and radiation shielding. For the shield outside the magnet, the current design employs tungsten powder, whose high density (16.3 g/cm^3)

520

521

522

¹ helps to reduce the total weight of the device. A thickness of 50 cm was used as a first iteration for the thickness of the outer shield of the CPS, but we have investigated the impact of varying this amount of outer shielding and adding borated plastic (as discussed later).

E Impact on Polarized Target

The most significant gain associated with deployment of the CPS is for experiments using dynamically polarized targets. However, such polarized targets operate with strong polarizing fields themselves. In addition, dynamically polarized target operation imposes strict requirements on the field quality at the target location, where fields and gradients need to be compensated at the 10^{-4} level. This necessitates studies of the mutual forces associated with the 2-3 Tesla CPS dipole magnet and the 5 Tesla polarized target solenoid, in terms of both the design of the support structures and the experimental operation.

The fields associated with the combination of these two magnetic systems were calculated using the model shown in Fig. 9, with the following results obtained:

- When the CPS is on but the polarized target magnet is off, the (total) field at the target location is 0.1 Gauss.
- When the polarized target magnet is on and the CPS is off or removed, the field at the CPS location is about 130 Gauss.
- When both the CPS and the polarized target magnet are ON, the field gradient at the polarized target center is about 2 Gauss/cm (Fig. 10).

These results show that, for the CPS the in- $_{577}$ duced field is mainly due to the CPS magnet yoke $_{578}$ becoming polarized by the target field. Whereas $_{579}$ for the target, the field gradient at the target lo- $_{580}$ cation is sufficiently low for routine dynamically polarized NH₃ or ND₃ operation, with a relative values of around 0.4×10^{-4} .

V Radiation Requirements

As discussed previously, most of the proposed Jefferson Lab experiments with the CPS will utilize a dynamically nuclear polarized target. Electron beam currents for use with such targets 591

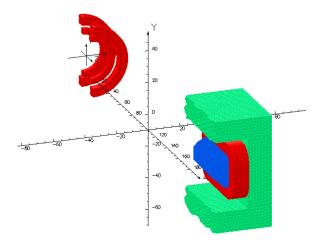


Figure 9: The TOSCA model used in the field and force calculations for longitudinal orientation of the coils/target polarization.

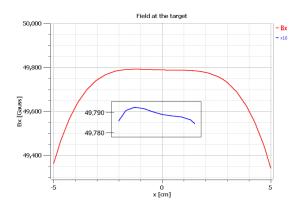


Figure 10: The field at the target center. The insert shows the field zoomed by a factor of 10.

are typically limited to 100 nA or less, to reduce both heat load and radiation damage effects. The equivalent heat load for a pure photon beam impinging on such a target corresponds to a photon flux originating from a 2.7 μ A electron current striking a 10% copper radiator. The radiation calculations presented in this section therefore assume a CPS able to absorb 30 kW of beam power (corresponding to a beam of 11 GeV electrons with a current of 2.7 μ A). In addition, the beam time assumed for a typical experiment is 1000 hours.

For such an experiment at Jefferson Lab, the following radiation requirements must be fulfilled:

 The prompt dose rate in the experimental hall must be ≤ several rem/hr at a distance of 30 feet from the CPS.

¹ The density of tungsten is 19.25 g/cm³, but more commonly admixtures of tungsten and Cu/Ni, or in this case tungsten powder, are used with somewhat lower densities

• The activation dose outside the CPS enve-637 lope at a distance of one foot must be \leq_{638} several mrem/hr one hour after the end of 639a 1000 hour run.

593

594

595

596

597

598

599

600

601

602

604

605

606

607

608

609

610

611

612

613

614

615

616

617

620

621

622

623

624

626

627

628

629

630

631

632

633

 \bullet The activation dose at the centre of the ex- 641 perimental target area, where operational maintenance tasks may be required at a distance of one foot from the scattering chamber 644 must be \leq several mrem/hr one hour after⁶⁴⁵ the end of a 1000 hour run.

The CPS conceptual design has been estab-648 lished with the aid of several extensive simulations. $_{649}$ As validation of the simulation tools used, bench- $_{650}$ mark comparisons were made with GEANT3, $_{651}$ GEANT4, FLUKA and DINREG. [43, 44]². After₆₅₂ benchmark validation, a series of radiation calcu-653 lations were performed in order to:

- Determine the size and layout of the shield-655 ing around the magnet, and the choice of 656 materials (copper, Cu-W alloy, concrete, bo-657 rated plastic, etc.).
- \bullet Determine the magnet field requirements in 659 terms of peak field, gap size, and field length. 660
- Determine the radiation levels on the magnet 662 coils, and based on these results to identify $_{663}$ radiation hardened materials that might be $_{664}$ used in building the coils.
- \bullet Determine the radiation levels on the polar- 666 ized target electronics.
- Determine the radiation levels directly adja-669 cent to the CPS as well as at the experimen-670 tal hall boundary.

VIRadiation Studies and Shielding Design

In this section we will describe studies per-678 formed for several different experimental configu-679 rations in order to identify the various sources of 680 radiation and make direct comparisons of the cal-681 culated dose rates.

Prompt Radiation Dose Rates

In order to provide a baseline the prompt 688 radiation dose originating from a 2.7 μA electron₆₈₉ beam hitting a 10% copper radiator located at $a_{_{690}}$ distance of 2.15 m upstream of the centre of the $_{\tiny 691}$ experimental target was calculated. As the geometry of the target system and CPS are not included in this simulation, all prompt radiation originates from the interaction between the primary electron beam and the radiator. The prompt radiation dose is calculated by summing over all azimuthal angles in a radial range between 5 and 10 cm from the beam line.

Fig. 11 shows two-dimensional dose rates originating from photons only (top left), from neutrons only (top right), from all particles (bottom left), and the one-dimensional prompt radiation dose along the beam direction (bottom right). With the exception of the neutron contribution, most of the prompt radiation is created along the beam direction, as expected. The prompt radiation levels reach roughly 40 rem/hr, of which only around 200 mrem/hr is in the form of gamma radiation and 10 mrem/hr from neutrons. The remaining and clearly dominant contribution is from charged electron- and positron-induced showers.

The second scenario considered is that of a $2.7 \mu A$ electron beam incident on a 10% copper radiator as before, but with the radiator located within the CPS geometry. Fig. 12 illustrates the prompt radiation dose along the beam direction for this case (note that the y-axis scale on this figure is the same as in Fig. 11). One can clearly see that the prompt radiation levels within the CPS are much higher than before (around 300 times higher because the full power of the beam is now being deposited in the CPS). Crucially, however, the prompt radiation dose rate outside the CPS is only around 15 mrem/hr. Comparing this value for prompt dose rate to the one obtained above for the baseline scenario highlights the effect of the CPS shielding: there is a reduction by a factor of over 1000. This reduction is consistent with the factor estimated previously in section IV D.

This is a very important result, which is further illustrated in Fig. 13. In contrast with the baseline scenario, there are now no contributions to the overall prompt dose rate in the experimental hall from photons, electrons and positrons as these are all contained within the CPS shielding - the neutron-only dose rate is nearly identical to the allradiation rate. The bottom-right panel in Fig. 13 illustrates how well optimized the CPS shielding concept is for absorbing prompt radiation. Outside the CPS the prompt radiation dose rate on the surface (indicated by the outer black rectangular lines on the figure) is reduced to a maximum level of roughly 10 rem/hr. This is due to the fact that the development of showers generated by interactions of the primary beam is highly suppressed and the resultant secondary charged particles and pho-

674

675

683

684

² Note that these codes calculate particle yields/s/cm², 9 which have to be converted into the effective dose rate (in rem/hr) using Fluence-to-Effective Dose conversion factors [45] taking into account an energy-dependence factor.

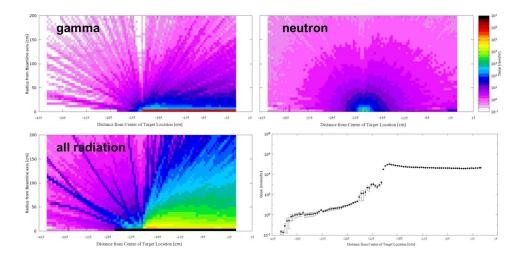


Figure 11: Prompt radiation dose rate as a function of position in the experimental hall for the case of a 2.7 μ A electron beam hitting a 10% copper radiator. Two-dimensional plots are shown for the dose from photons only (top left), from neutrons only (top right) and from all particle types (bottom left). Also shown is a one-dimensional plot of prompt dose rate along the beam direction (bottom right).

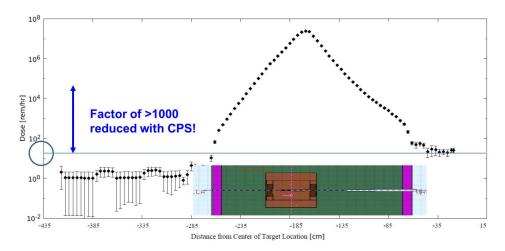


Figure 12: Prompt radiation dose rate as a function of upstream distance from the target for the case of a 2.7 μA electron beam hitting a 10% copper radiator inside the CPS. The dose includes contirbutions from all particles. The large reduction factor of >1000 as a result of the CPS shielding is apparent.

tons are fully contained. This confirms that with $_{703}$ a CPS the following requirement can be met: the $_{704}$ prompt dose rate in the experimental hall \leq sev- $_{705}$ eral rem/hr at a distance of 30 feet from the device.

693

694

695

696

697

698

699

700

701

702

B Impact of Boron and Shielding Optimization

It is well known that the neutron flux 713 through a surface can be drastically reduced by 714 the addition of boron as a result of the very high 715 capture cross section of 10 B. This effect was sim- 716

ulated by calculating the neutron flux at the CPS boundary assuming various thicknesses of tungsten shielding (65, 75 and 85 cm), and then adding 10 cm of borated (30%) plastic. The result can be seen in Fig. 14, which shows the neutron flux as function of neutron energy. Increasing the tungsten thickness clearly reduces the neutron flux as expected, but a much more drastic reduction is seen when the 10 cm of borated plastic is added. Thus, the baseline conceptual shielding design of the CPS is assumed to be 85 cm thick tungsten surrounded by 10 cm of borated plastic.

The outer dimension of the tungstenpowder shielding as outlined for optimized shield-

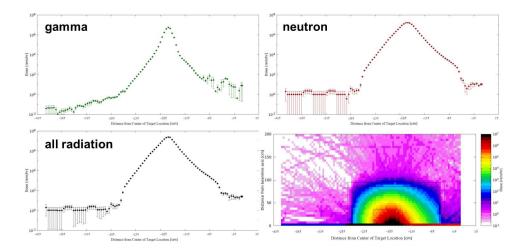


Figure 13: Prompt radiation dose rate as a function of position in the experimental hall for the case of a 2.7 μ A electron beam hitting a 10% copper radiator inside the CPS. One-dimensional plots are shown for the dose from photons only (top left), from neutrons only (top right) and from all particle types (bottom left). Also shown is a two-dimensional plot of prompt dose rate (bottom right), which shows the effectiveness of the CPS shielding concept.

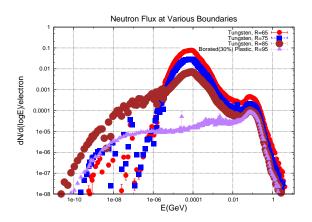


Figure 14: Neutron flux escaping the CPS for different shielding configurations, including the use of borated plastic.

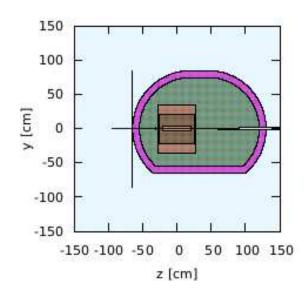


Figure 15: An alternative shielding design used in FLUKA radiation calculations with reduced W-powder overall, on the bottom-side and with rounded corners.

ing above is 1.7 m by 1.7 m by 1.95 m, or a volume of 5.63 m³. One needs to subtract from this total volume the inner box including the magnet, which amounts to 0.26 m³, leaving a net volume of 5.37 m³, or 88 tons of W-powder. There are various options to reduce the weight and therefore cost, if needed. One could reduce the overall size of the W-powder shielding by 5 cm on each side. This⁷³¹ would result in a reduction of the shield weight to⁷³² 73 tons, but would also lead to an increase of the⁷³³ radiation levels by about 50%. If one would re-⁷³⁴ move an additional 10 cm only on the bottom side,⁷³⁵ there would be a further increase of a factor of two⁷³⁶ in radiation level in the direction of the floor, but⁷³⁷

a further reduction in shielding weight to 68 tons. Alternatively, one could round the W-powder corners, as illustrated in Fig. 15. This would complicate modular construction, but would allow for similar radiation levels as with the optimized design, while reducing rhe shielding weight to ≈ 66 tons.

C Dose Rates due to Activation

739

740

741

742

743

744

745

747

748

749

750

751

752

753

754

755

756

757

758

759

760

761

762

763

764

765

766

767

768

769

770

771

773

774

775

776

777

778

779

780

781

782

783

785

786

787

Dose rates due to the decay of activation products produced in the CPS during beam-on conditions have been calculated. Fig. 16(a) shows the calculated activation dose one hour after a 1000-hour experiment has been completed with the same conditions as before (2.7 μ A, 10% copper radiator, with shielded CPS). Fig. 16(b) shows the activation dose rate as a function of radial distance from the CPS. The activation dose outside the CPS is 2 mrem/hr at the surface and reduces radially outward. At a distance of one foot it is reduced to about 1.5 mrem/hr. This therefore demonstrates that the current design meets the requirement that the activation dose outside the device envelope at one foot distance is \leq several mrem/hr after one hour following the end of a 1000 hour run.

Note that these estimates do not depend much on the assumed 1000-hour continuous running assumption, as similar dose rates are seen in a calculation for a 100-hour continuous run, reflecting the fact that much of the activation products are relatively short-lived. Furthermore, activation dose rates do not drop appreciably after one hour or even one day. On the other hand, after one month the activation dose rates at the CPS surface are reduced by up to a factor of ten. Inside the CPS the activation dose rate can be up to 1 krem/hr, which is why the CPS will be moved laterally to the side after an experiment rather than disassembled.

D Comparison with Dose Rates from the Target

Fig. 17 shows the prompt dose at the target for different experimental configurations as a function of radial distance from the target centre. It is worth commenting on the results for three of these configurations: the 100 nA electron beam, the 2.7 μA photon beam and the CPS with polarized target. At the boundary of the scattering chamber in the 100 nA electron beam configuration, the de-789 fault operating mode for polarized beam experi-790 ments with dynamically nuclear polarized targets⁷⁹¹ at Jefferson Lab to date, the prompt dose at the792 target is roughly 1 rem/hr. In the 2.7 μA pho-793 ton beam scenario it is roughly 30 rem/hr, which₇₉₄ simply reflects the fact that even if a 2.7 μ A pure₇₉₅ photon beam deposits the same heat load in a tar-796 get as a 100 nA electron beam, the radiation rate₇₉₇ is much higher. The CPS with polarized target sce-798 nario is identical to the pure photon beam case,799

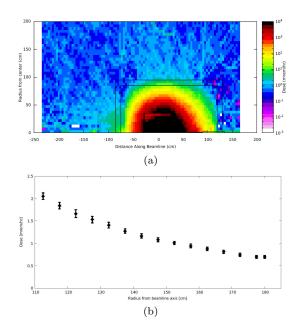


Figure 16: Activation radiation dose rate one hour after a 1000-hour experiment as a function of position in the experimental hall for the case of a 2.7 μ A electron beam hitting a 10% copper radiator inside the CPS.

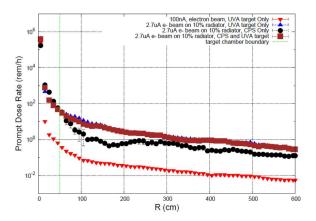


Figure 17: Prompt dose at the target for different configurations. Distance R is radial distance from the target centre, with the radius of the scattering chamber boundary located at 50 cm.

further demonstrating that no additional radiation in the target area is created due to the presence of the CPS.

Similarly, Fig. 18 shows the activation dose rates for the same three configurations. One can see that the $2.7 \,\mu A$ photon beam configuration has a much higher activation dose rate at the target than the $100 \, nA$ electron beam case. This again reflects what was seen in the previous figure for the prompt radiation dose rate, as there are many more photons coming from a $2.7 \,\mu A$ electron beam

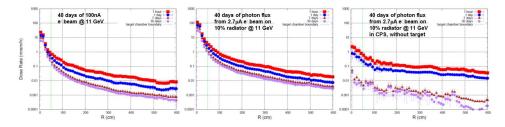


Figure 18: Activation dose rate at the target for different configurations. Distance R is radial distance from the target centre, with the radius of the scattering chamber boundary located at 50 cm.

836

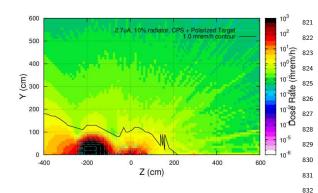


Figure 19: Activation radiation dose rate one hour af-833 ter a 1000-hour experiment as a function of position in_{834} the experimental hall for the case of a 2.7 μA electron beam hitting a 10% copper radiator inside the CPS, with the target geometry included. The 1 mrem/hr contour is indicated.

on a 10% copper radiator than there are from a 100 nA electron beam on a roughly 3% dynamically nuclear polarized target. The effect of the CPS on the activation rate at the target is, as before, negligible.

800

801

802

803

804

805

806

807

808

809

810

811

816

817

818

819

820

Fig. 19 shows a two-dimensional plot of the activation dose rate in the experimental hall one hour after a 1000 hour run with the CPS, a 2.7 μ A, at 11 GeV beam on a 10% radiator and the polarized target system (at z = 0). The 1 mrem/hour contour is indicated, and demonstrates that with the current CPS baseline design, the activation dose at the target centre in the experimental target area, where operational maintenance tasks may be required, is dominated by the dose induced by a pure photon beam. At a distance of one foot from the scattering chamber it is \leq several mrem/hr one hour after a 1000 hour run, as required.

E Material Considerations

The level of radiation of the CPS experi-858 ments is well below what is typical for many high-859

luminosity experiments at Jefferson Lab using regular cryogenic target systems and/or radiators. However, the radiation level on the polarized target coils, due to the interaction of the photon beam with the polarized target material, will be higher than in previous experiments (around 500 rem/hr as illustrated in Fig. 20). This is not expected to pose any significant issues. Furthermore, the radiation levels in the CPS magnet coils at a distance of 20 cm from the radiation source are around 1 Mrem/hr (see e.g. Fig. 13, bottom right). This relatively moderate level will allow the use of a modest-cost Kapton tape-based insulation of the coils [46].

VII Engineering and Safety Aspects

As stated earlier, cooling of the CPS core will require four gallons of water per minute at 110 psi pressure, which will result in a 30°C rise in coolant temperature. Activation of this coolant water and beam dump is anticipated, meaning a closed-cycle cooling system will be needed. Activation inside the CPS will be confined to a very small volume and in the event of a leak, external contamination will be minimized. A leak pan under the device could easily be included to catch and confine any leakage up to and including a total loss of primary coolant. A modular pallet mounted design would be efficient and would include primary coolant pumps, DI resin beds, heat exchanger, surge tank, controls instrumentation and manifolds.

The combination of placing a high-power bremsstrahlung radiator, a magnet and a beam dump inside a shielded box imposes significant reliability and remote handling considerations. The primary engineering control involves making the design as robust as possible, including large safety margins and avoiding the need for disassembly

854 855

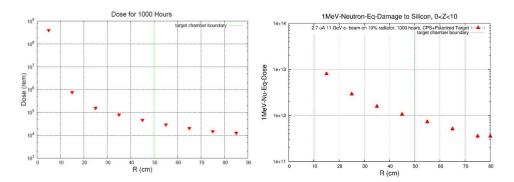


Figure 20: The prompt radiation dose (left) and the resulting 1 MeV neutron equivalent damage to silicon (right) in the target area, assuming the conditions described above. The polarized target system is centred at R=0, the nominal target chamber radius is 50 cm and the target coils are at about 20 cm from the beam line. The dose at the target coils is 5×10^5 rem and the 1 MeV neutron equivalent damage is 5×10^{12} neutrons/cm².

for maintenance or any other reason. The CPS₉₉₈ should be heavily instrumented for early detection₈₉₉ of problems such as low coolant flow, leaks, low₉₀₀ pressure, high temperature, and high conductivity. The two areas where conservative safety design is most needed are in the magnetic coil and dump cooling systems.

860

861

862

867

868

869

870

871

872

875

876

877

878

879

880

881

882

883

885

886

887

888

889

890

891

892 893

894

895

896

A low magnet coil current density design is envisioned, which is not expected to exceed 500₉₀₂ A/cm². In order to allow easy access, individual₉₀₃ coil pancake leads should be extended to an area₉₀₄ outside of the magnet and shielding. There should₉₀₅ be no electrical or coolant joints inside the shield-906 ing, and each separate sub-coil of the CPS magnet₉₀₇ should have thermometers, thermal circuit break-908 ers, voltage and coolant flow monitors to avoid any 909 possibility that one of the separate current paths₉₁₀ can overheat due to lack of sufficient coolant or a₉₁₁ bad electrical contact. Extra insulation between₉₁₂ sub-coils and between the coil and ground should₉₁₃ be added to prevent ground faults. Lastly, a com-914 mercial power supply is assumed that will come₉₁₅ with a wide array of internal interlock protections.916 The available interlocks and signals can be fed into₉₁₇ the electron beam Fast Shutdown (FSD) system. 918

To protect equipment in the experimental⁹¹⁹ hall from the beam striking the CPS shielding,⁹²⁰ a dual protection scheme using both a beam po-⁹²¹ sition monitoring system and direct instrumenta-⁹²² tion of the fast raster magnet is proposed. The⁹²³ beam diagnostics systems would monitor beam po-⁹²⁴ sition and motion in close to real time and moni-⁹²⁵ tor coild voltage on the raster coils, which would⁹²⁶ provide ample early warning of raster problems.⁹²⁷ Both of these independent signals would be fed into⁹²⁸ the FSD system. Radiator temperature could be⁹²⁹ monitored to provide a third independent protec-⁹³⁰ tion system, and if implemented, thermocouples⁹³¹

mounted on the radiator should be robust against radiation damage and provide fast enough protection against radiator overheating.

VIII Summary

The Compact Photon Source (CPS) design features a magnet, a central copper absorber and hermetic shielding consisting of tungsten powder and borated plastic. The addition of the latter has a considerable impact on reducing the neutron flux escaping the CPS. The ultimate goal in this design process is that radiation from the source should be a few times less than from a photon beam interacting with the material of a polarized target. The equivalent heat load for a pure photon beam impinging such targets corresponds to a photon flux originating from a 2.7 μ A electron beam current striking a 10% copper radiator. Detailed simulations of the power density and heat flow analysis show that the maximum temperature in the absorber is below 400 degrees, which is well within the acceptable range of copper, and thus demonstrates that the CPS can absorb 30 kW in total, corresponding to an 11-GeV electron beam energy and a 2.7 μ A electron beam current.

The CPS also fulfills the requirements on operational dose rates at Jefferson Lab, which have been established with extensive and realistic simulations. The projected prompt dose rate at the site boundary is less than 1 μ rem/hr (to be compared with 2.4 μ rem/hr, which corresponds to a typical JLab experiment that does not require extra shielding). The activation dose outside the device envelope at one foot distance is less than several mrem/hr after one hour following the end of

a 1000 hour run (~ 3 months). The activation₉₄₁ Photon Source is negligible). dose at the target centre in the experimental target area, where operational maintenance tasks may be required, is dominated by the dose induced by the pure photon beam. At a distance of one foot 942 from the scattering chamber it is less than several mrem/hr one hour after the end of a 1000 hour943 run (i.e. the additional activation dose induced by 944 absorption of the electron beam in the Compact945

932

933

934

935

939

940

947

948

949

950

951

952

953

954

955

956

957

959

960

961

963

964

965

966

967

968

969

973

974

975

976

977

978

979

981

982

983

984

985

986

987

988

989

990

991

992

Acknowledgements \mathbf{IX}

We thank Paul Brindza for helpful discussions and providing valuable input for the writing of this document.

- L.N. Hand, Phys. Rev. 129 (1963) 1834.
- [2] M. Kugler, Phys. Lett. 36B (1971) 44-46
- K. Goeke, M.V. Polyakov and M. Vanderhaeghen,995 Prog. Part. Nucl. Phys. 47, 401 (2001)
- S. Ali et al., "Workshop on High-Intensity997 Photon Sources (HIPS2017) Mini Proceedings",998 arXiv:1704.00816
- [5] M.J. Amaryan, M. Bashkanov, S. Dobbs, J. Rit+1000 man, J.R. Stevens, and I.I. Strakovsky, and theoon KLF Collaboration, Jefferson Lab Experimentoo2 C12-19-001. 1003
- M. Diehl, Eur. Phys. J. C 25, 233 (2002); Phys₁₀₀₄ Rept. 388, 41 (2003).
- M Burkardt, Nucl. Phys. A 711 (2002) 27; Int. J₁₀₀₆ Mod. Physics A 18 (2003) 173. 1007
- A.V. Belitsky and A.V. Radyushkin, Phys1008 Rept. 418, 1 (2005).
- X. Ji, Phys. Rev. D 55, 7114 (1997); Phys. Rev₁₀₁₀ Lett.78, 610 (1997).
- A.V. Radyushkin, Phys. Lett. B **385**, 333 (1996)₁₀₁₂ Phys. Lett. B 380, 417 (1996).
- D. Mueller, D. Robaschik, B. Geyer, F.M. Dittes₁₀₁₄ J. Horejsi, Fortschr. Phys. 42, 101 (1994).
- [12] J.C. Collins, L. Frankfurt, M. Strikman, Phys1016 Rev. D 56, 2982 (1997). 970 1017
- J.C. Collins, A. Freund, Phys. Rev. D 59, 074009018 971 (1999).972
 - [14] A.V. Radyushkin, Phys. Rev. D 58 114008 (1998)₀₂₀
 - [15] M. Diehl, T. Feldmann, R. Jakob, P. Kroll, Eur1021 Phys. J. C 8 409 (1999)
 - [16] P. Kroll, Eur. Phys. J. **A53** no. 6, 130
 - P. Kroll, K. Passek-Kumericki, Phys. Rev. D97024 no. 7, 074023
 - J. Dudek, R. Ent, R. Essig, K. Kumar, C. Meyer, 026 R. McKeown, Z-E. Meziani, G.A. Miller, M. Pen₁₀₂₇ nington, D. Richards, L. Weinstein, G. Young₁₀₂₈ S. Brown, Eur. Phys. J. A48 (2012) 187.
 - [19] APS Division of Nuclear Physics: 2014 Long₄₀₃₀ range plan Joint Town Meetings on QCD, avail+031 able online: https://phys.cst.temple.edu/qcd/
 - DOE/NSF Nuclear Science Advisory Commit+033 tee, "Reaching for the Horizon - The 2015 Longo34 Range Plan for Nuclear Science", available on 1035 line: http://science.energy.gov/\~/media/np/1036 nsac/pdf/2015LRP/2015_LRPNS_091815.pdf. 1037
 - H.E. Montgomery, PoS INPC2016 (2017) 078₁₀₃₈ arXiv:1701.05183

[22] W. J. Briscoe, M. Dring, H. Haberzettl, D. M. Manley, M. Naruki, I. I. Strakovsky, and E. S. Swanson, Eur. Phys. J. A51 (2015) 129.

- M. Amaryan, E. Chudakov, C. Meyer, M. Pennington, J. Ritman, and I. Strakovsky, Workshop on Physics with Neutral Kaon Beam at JLab (KL2016) Mini Proceedings, arXiv:1604.02141.
- [24] E.R. Berger, M. Diehl, B. Pire, Eur. Phys. J. C **23** (2002) 675-689
- [25] I.V. Anikin et al., Acta Phys. Polon. B49 (2018) 741 - 784
- [26] S. V. Goloskokov and P. Kroll, Eur. Phys. J. C **65**, 137 (2010) [arXiv:0906.0460 [hep-ph]].
- S. V. Goloskokov and P. Kroll, Eur. Phys. J. A 47, 112 (2011) [arXiv:1106.4897 [hep-ph]].
- G. R. Goldstein, J. O. Gonzales, Hernandez, S. Liuti, J. Phys. G **39** (2012) 115001.
- D. Hamilton, D. Day, D. Keller, G. Niculescu, B. Wojtsekhowski, J. Zhang, and the Neutral Particle Spectrometer Collaboration, Jefferson Lab experiment E12-17-008.
- [30] M. Boer, D. Keller, V. Tadevosyan, and the Neutral Particle Spectrometer Collaboration, Jefferson Lab experiment C12-18-005.
- [31] E. Chudakov, D. Day, P. Degtiarenko, R. Ent, D.J. Hamilton, T. Horn, D. Keller, C. Keppel, G. Niculescu, P. Reid, I. Strakovsky, B. Wojtsekhowski, and J. Zhang, Compact Photon Source Conceptual Design, (2018). Available online: https://wiki.jlab.org/cuawiki/images/ 4/4f/CPS_document-rev9.pdf
- R.L. Anderson et al., Physical Review Letters, 25, no. 17 (1970), 1218; R.L. Anderson et al., Physical Review D, 14, no. 3 (1976), 679; G.E. Fischer et al., Nucl. Inst. and Meth. 78 (1970), 25; Y.S. Tsai and V. Whitis, Physical Review, **149**, no. 4 (1966), 1248.
- N.R.S. Tait, Nuclear Instruments and Methods 67 [33] (1969) 56; T.A. Armstrong et al., Physical Review D, Volume 5, Number 7, (1972); A. Jackson, Nuclear Instruments and Methods 129 (1975) 73.
- G.R. Court et al., Nuclear Instruments and Methods **177** (1980) 281.
- G.G. Crabb, W. Meyer, Ann. Rev. Nucl. Part. Sci. **47** (1997) 67.

[36] B. Wojtsekhowski, D. Day, et al., PR05-10hoss (2005); P. Achenbach et al., MAMI-C.

1040

1041

1043

1044

1045

1046

1047

1048

1049

1050

1051

1052

1053

1054

1055

- [37] T.D. Averett et al., Nucl. Inst. Meth. Phys. Re₄₀₆₀ search A 427 (1999) 440.
- [38] H. Zhu et al., Phys. Rev. Lett.87, 081801 (2001)₁₀₆₂
- [39] J. Pierce et al., Nucl. Inst. Meth. Phys. Researchoss A 738 (2014) 54.
- [40] K.H. Tanaka et al., IEEE Trans. Appl. Supercondioss 22 (2012) no. 3, 4100204.
- [41] V.V. Petrov et al., Tech. Phys. 61 (2016) no. 7,067 1023.
- [42] W.P. Swanson, SLAC-PUB 2042 (1977); unpub₁₀₅₉ lished.
- [43] S. Agostinelli et al., Nucl. Inst. Meth. Phys. Re₄₀₇₁
 search A 506 no. 3 (2003) 250; J. Allison et al.₁₀₇₂
 Nucl. Inst. Meth. Phys. Research A 835 0168-9002073
 (2016) 186
- [44] T.T. Boehlen et al., Nuclear Data Sheets 120, 211-

- 214 (2014); A. Ferrari et al. "FLUKA: a multiparticle transport code", CERN-2005-10 (2005), INFN/TC_05/11, SLAC-R-773
- [45] ICRP, 2010. Conversion Coefficients for Radiological Protection Quantities for External Radiation Exposures. ICRP Publication 116, Ann. ICRP 40(25).
- [46] V.V. Petrov, Yu.A. Pupkov, a report "BINP TESTING OF RADIATION RESISTANCE OF THE MATERIALS USED FOR PRODUCTION OF ACCELERATOR MAGNETIC SYSTEMS", Novosibirsk, 2011
- [47] P.K. Kloeppel, "Design for 25-kW beam dumps at 100 MeV and 500 MeV", CEBAF-TN-90-205; M. Wiseman, C.K. Sinclair, R. Whitney, M. Zarecky, "High Power Electron Beam Dumps at CEBAF".