



DSG NPS Status Update

Aaron Brown and the
Detector Support Group
May 12, 2022

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Gantt Chart for Controls & Monitoring System

- Completed items highlighted in yellow
- DSG plans to complete Controls & Monitoring System by end of July

Controls & Monitoring System	Staff	FY 22																
		April				May					June				July			
		4	11	18	25	2	9	16	23	30	6	13	20	27	4	11	18	25
Keysight Measurement Unit Scanner																		
Modify device drivers for Keysight GPIB-RS232 control	Aaron/Tyler																	
LabVIEW Interlock Control																		
Temperature and humidity interlocks	Mary Ann																	
Cooling system interlocks	Mary Ann																	
Coolant leak interlocks	Mary Ann																	
Dew point interlocks	Mary Ann																	
Humidity sensor conversion	Aaron																	
Door safety switch interlocks	Mary Ann																	
HV interlock enable/disable logic	Mary Ann																	
LV interlock enable/disable logic	Mary Ann																	
Time over threshold (trip delay) & averaging for interlocks	Mary Ann																	
EPICS Hardware Monitoring																		
CZ Front Temperatures	Mary Ann																	
CZ Back Temperatures	Mary Ann																	
CZ Cooling Circuit Temperatures	Mary Ann																	
CZ Temperature Map	Mary Ann																	
CZ Alarm Limits-Front	Mary Ann																	
CZ Alarm Limits-Back	Mary Ann																	
CZ Alarm Limits-Cooling Circuit	Mary Ann																	
Electronics Zone	Mary Ann																	
Detector Frame	Mary Ann																	
Hall	Mary Ann																	
Chillers	Mary Ann																	
Test/debug Hardware Monitoring Code	Mary Ann /Aaron																	
Chiller Control & Monitoring																		
Device Driver Library	Mary Ann																	
Read Chiller Status	Mary Ann																	
Set Chiller Control Temp	Mary Ann																	
Read Setpoint Temp	Mary Ann																	
Read Plant Temp	Mary Ann																	
Read User Menu Configuration	Mary Ann																	
Set Over Temp Limit	Mary Ann																	
Set Low Temp Alarm Limit	Mary Ann																	
Set Offset Calibration	Mary Ann																	
Set User Control Flags	Mary Ann																	
Test / debug chiller code	Mary Ann /Aaron																	

EPICS Phoebus Screens

NPS Monitoring

Crystal Zone

Front Temperatures

Back Temperatures

Cooling Circuit Temperatures

Temperature Map

Alarm Limits-Front

Alarm Limits-Back

Alarm Limits-Cooling Circuit

Electronics Zone

Detector Frame

Hall

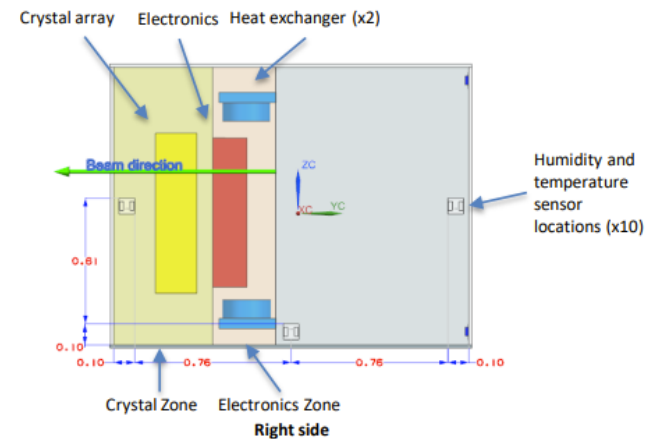
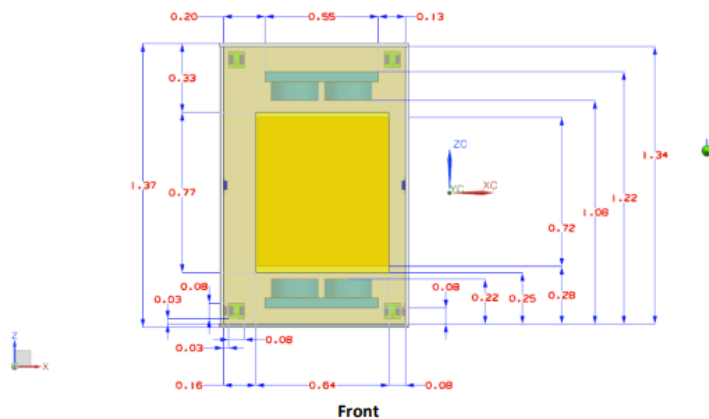
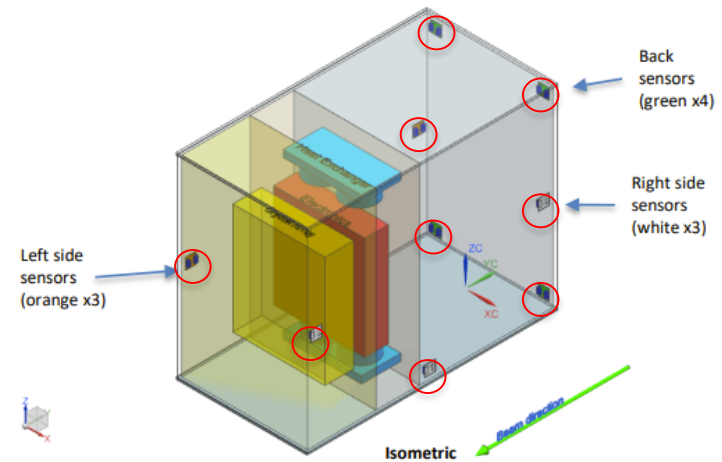
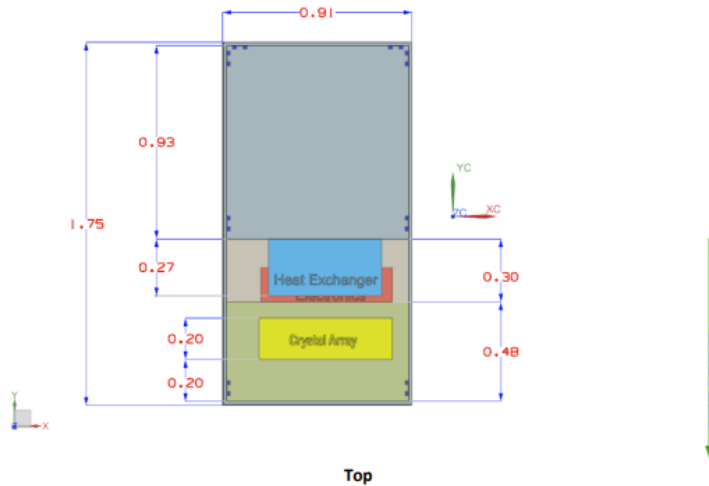
Chillers

average, all front crystal zone temperatures [°C]
176785714285

Front Crystal Zone Temperatures [°C]									
crystal	temp	avg.	std. dev.	status	crystal	temp	avg.	std. dev.	status
0	22.682	23.361	0.017	●	540	23.853	27.062	0.010	●
5	23.333	23.552	0.013	●	550	24.130	27.028	0.021	●
10	23.536	23.978	0.035	●	560	24.049	27.075	0.028	●
15	23.960	23.291	0.080	●	570	24.558	27.101	0.026	●
20	23.237	990000	0.000	●	684	22.913	27.254	0.020	●
25	990000	-87.510	3.069	●	689	24.497	27.162	0.018	●
30	-87.677	-80.567	2.057	●	694	24.081	27.067	0.012	●
35	-83.037	-78.656	1.525	●	699	24.664	27.083	0.023	●
180	-78.464	-74.626	2.015	●	704	23.998	27.086	0.015	●
185	-74.412	-100.13	23.354	●	709	23.133	27.114	0.019	●
190	-90.718	-84.336	1.496	●	714	23.882	27.118	0.023	●
195	-82.288	-92.075	10.122	●	719	23.310	26.870	0.016	●
200	-86.633	-92.982	24.926	●	864	24.000	27.076	0.016	●
205	-78.071	-58.156	21.862	●	869	23.657	26.933	0.010	●
210	-65.852	-79.576	5.259	●	874	23.493	26.991	0.011	●
215	-82.070	-85.167	4.969	●	879	23.890	27.090	0.027	●
360	-81.242	-71.397	3.504	●	884	23.701	27.276	0.011	●
365	-70.281	-79.215	2.892	●	889	23.486	27.290	0.015	●
370	-81.161	-77.543	2.294	●	894	23.606	27.327	0.020	●
375	-76.576	-53.381	4.672	●	899	23.782	27.360	0.012	●
380	-55.094	-58.365	4.434	●	1044	24.590	27.261	0.023	●
385	-62.265	-59.110	2.862	●	1049	25.036	-175.36	14.035	●
390	-60.231	-63.526	3.852	●	1054	23.679	-75.845	1.177	●
395	-66.097	-48.028	1.627	●	1059	24.137	27.269	0.014	●
509	-49.989	27.033	0.013	●	1064	23.873	27.303	0.006	●
519	27.023	27.121	0.010	●	1069	24.855	27.421	0.009	●
529	27.111	26.983	0.005	●	1074	24.257	-170.52	10.291	●
539	26.981	27.099	0.018	●	1079	24.397	-65.803	1.249	●

- Clicking “Front Temperatures” button opens the “Front Crystal Zone Temperatures” screen in a new window
 - Displays temperature, average temperature, standard deviation, and status
- Developed by Mary Ann Antonioli

Detector Frame Sensor Locations



- Proposed temperature and humidity sensor locations (red circles)
 - Ten locations in all; four sensors per location
 - Electronics zone volume = 0.37 m^3 (13 cf)
- 3D rendering by Marc McMullen

Marc McMullen 05/04/22
All dimensions in meters

EPICS Phoebus Alarm System

CS-Studio

File Applications Window Help

Hall-C-NPS Alarm Area Panel

Crystal Temps

Crystal Zone Chiller

Hall-C-NPS Alarm Tree

Hall-C-NPS

▼ Crystal Temps

▲ PV: bonneau:NPS-CZ-TEMP-1 - MAJOR/Hi

PV: bonneau:NPS-CZ-TEMP-2

▼ Crystal Zone Chiller

▲ PV: bonneau:NPS-CZ-CHILLER-TEMP-1

PV: bonneau:NPS-CZ-CHILLER-TEMP-2

Display X

100 %

Hall-C NPS softloc-test-2

PV Name	PV Readback	HIHI set	HIHI Readback	HIGH set	HIGH Readback	LOW set	LOW Readback	LOLO set	LOLO Readback	Scan Rate	Range °C	Min temp °C	Max temp °C
NPS-CZ-TEMP-1	21.54	21.00	21.00	20.00	20.00	14.00	14.00	13.00	13.00	1 second	5	20	25.00
NPS-CZ-TEMP-2	16.19	21.00	21.00	20.00	20.00	14.00	14.00	13.00	13.00	1 second	5	15	20.00
NPS-CZ-CHILLER-TEMP-1	15.49	21.00	21.00	20.00	20.00	14.00	14.00	13.00	13.00	1 second	5	15	20.00
NPS-CZ-CHILLER-TEMP-2	17.86	21.00	21.00	20.00	20.00	14.00	14.00	13.00	13.00	1 second	5	15	20.00

Hall-C-NPS Alarm Table X

Active Alarms: 1 Hall-C-NPS

PV	Description	Alarm Severity	Alarm Status	Alarm Time	Alarm Value	PV Severity	PV Status
▲ bonneau:NPS-CZ-TEMP-1	Crystal Zone Temp 1	MAJOR	HIHI_ALARM	2022-05-05 12:03:46.050	22.3257801...	MAJOR	HIHI_ALARM

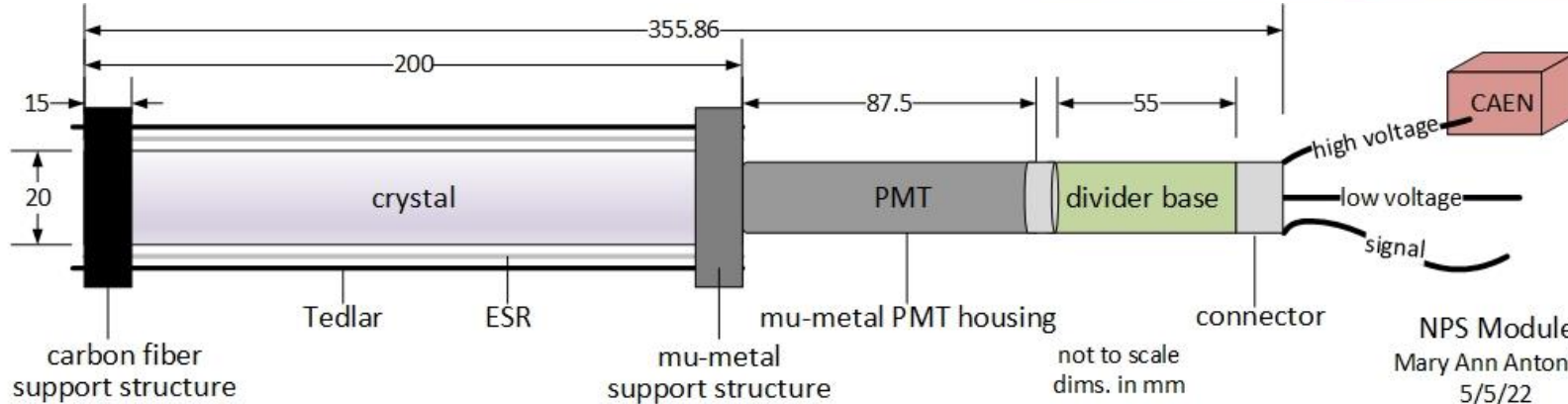
Acknowledged Alarms: 0

PV	Description	Alarm Severity	Alarm Status	Alarm Time	Alarm Value	PV Severity	PV Status
No acknowledged alarms							

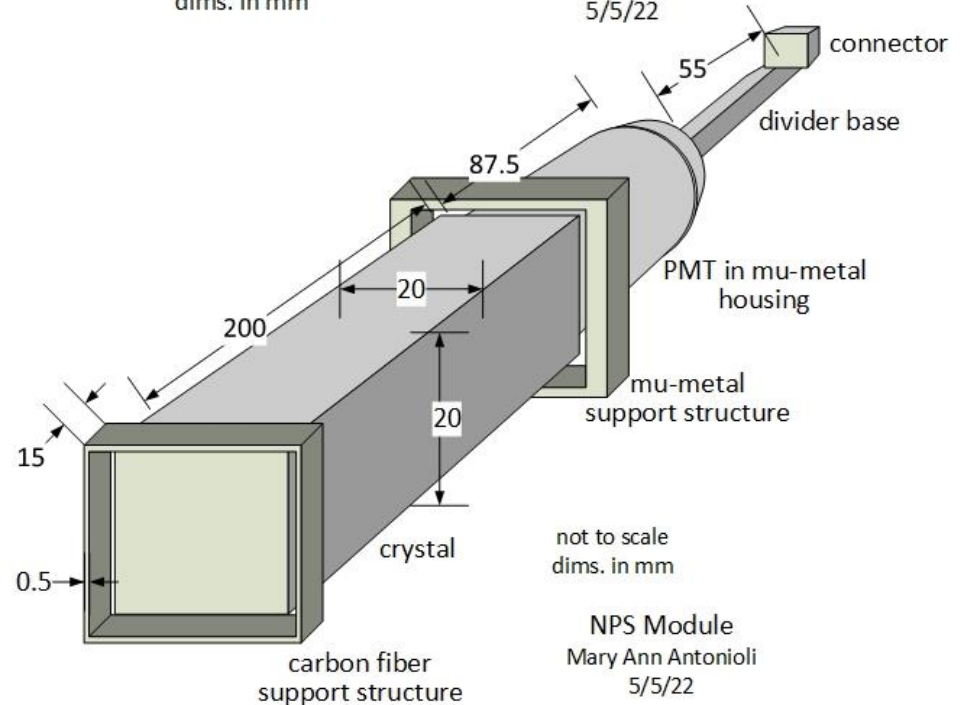
bonneau

- Testing the Phoebus-based alarm system using test PVs
 - Uses randomly generated test PV values
- Being developed by Peter Bonneau

NPS Module Dimensions



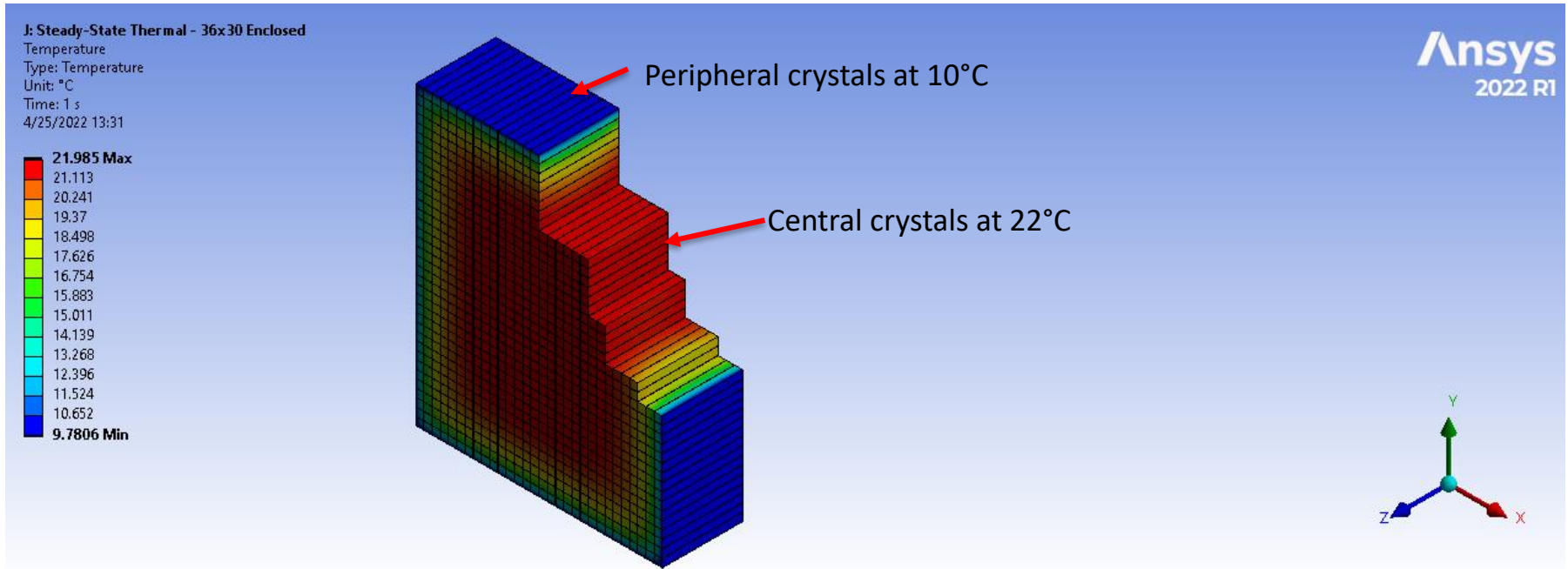
- Dimensions of PbWO_4 crystal, PMT, and divider base
 - Model developed to be used in Ansys



Ansys Thermal Simulation Parameters

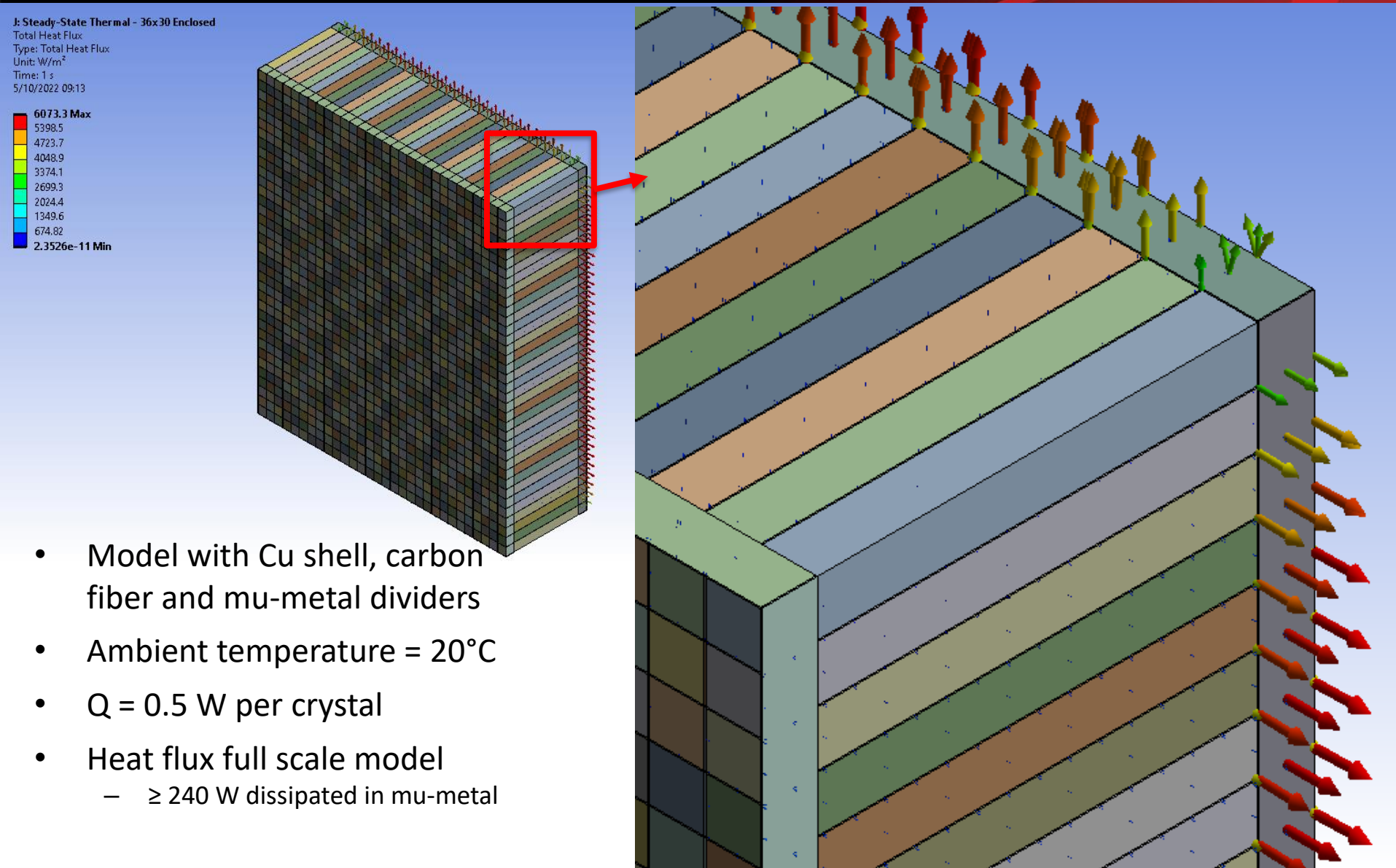
Component	Property	Value
PbWO ₄ crystal	Size	20x2x2 cm
PbWO ₄ crystal	Thermal conductivity x- and y-axis	2.4 W/m·K (x- and y-axis)
PbWO ₄ crystal	Thermal conductivity z-axis	2.0 W/m·K (z-axis)
Carbon fiber dividers	Thermal conductivity	0.5523 W/m·°C
Mu-metal dividers	Thermal conductivity	19 W/m·K
Copper cooling shell	Temperature	10°C
Ambient air	Temperature	20°C

Ansys Steady-State Thermal Analysis

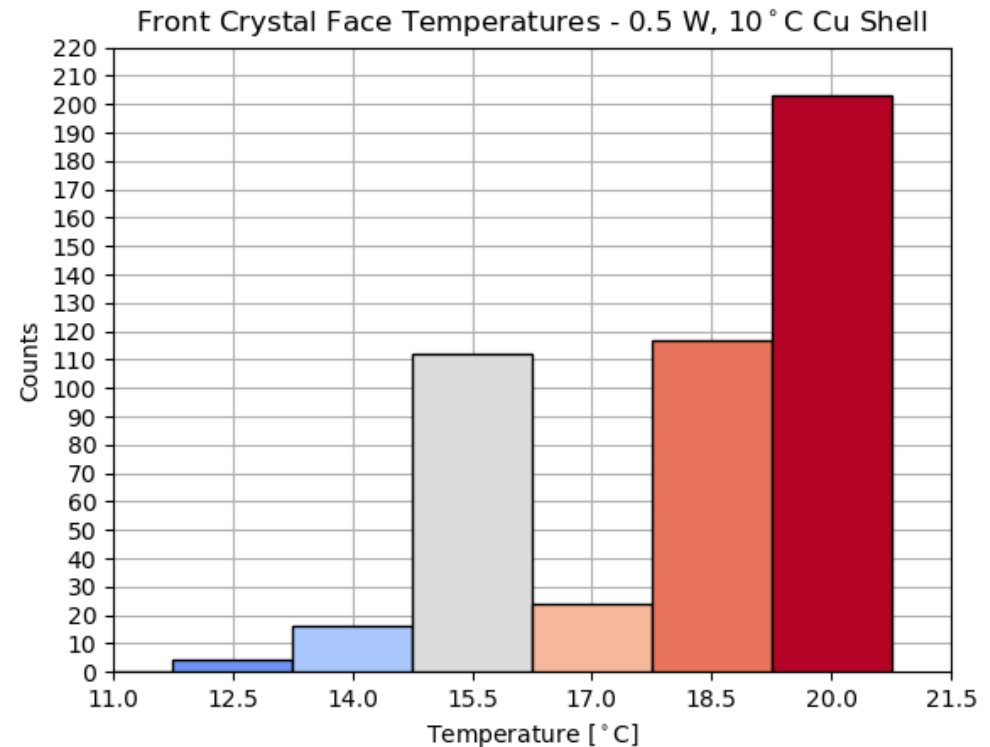
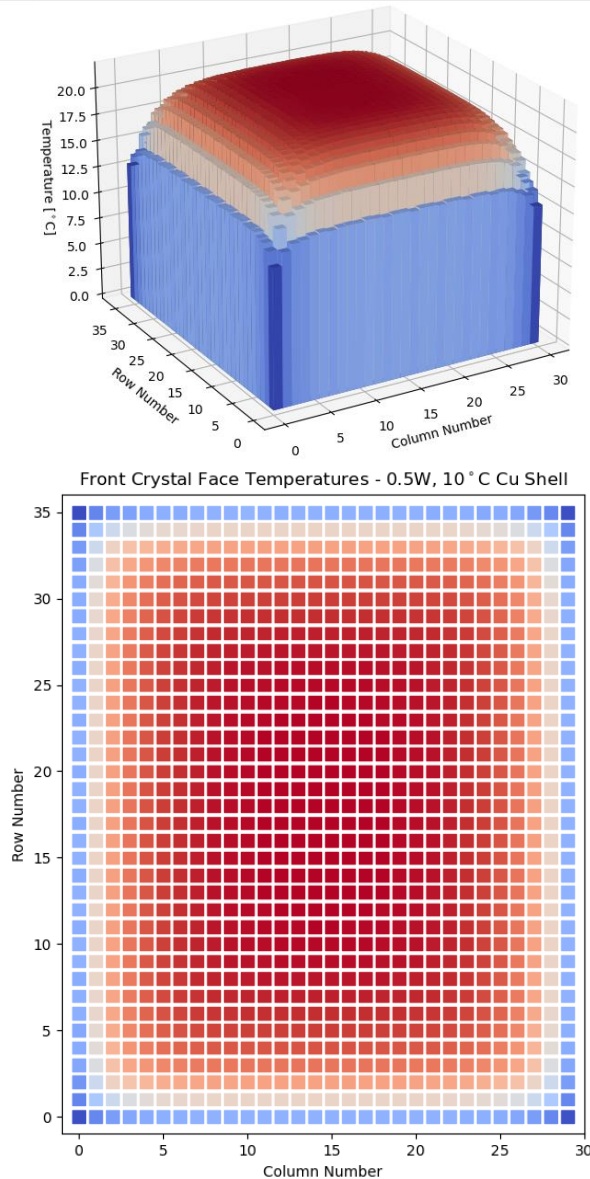


- Slices of crystal array
- Cu cooling shell, carbon fiber and mu-metal dividers
- Ambient temperature = 20°C
- $Q = 0.5 \text{ W}$ per crystal

Ansys Steady-State Thermal Analysis



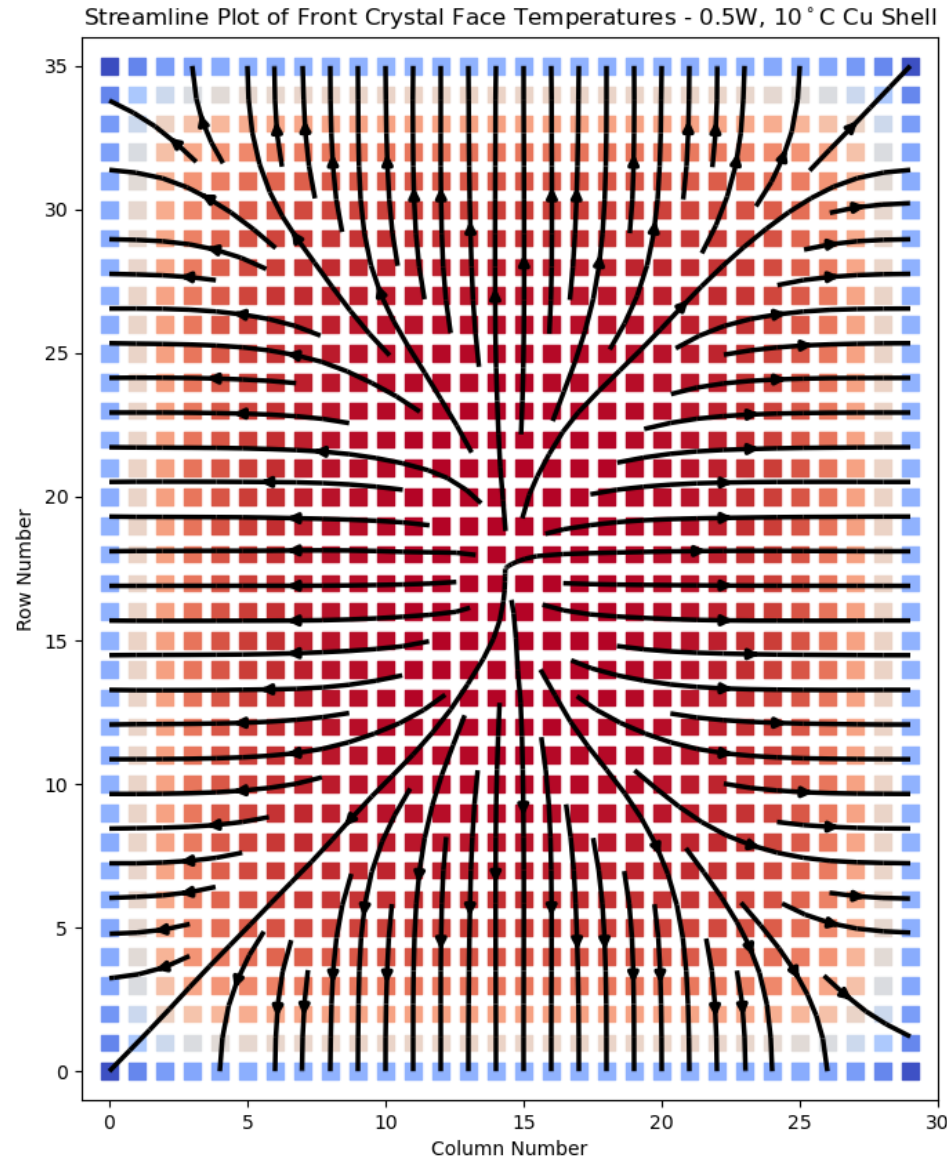
Ansys Steady-State Thermal Analysis



- ~210 crystals in the central zone are at ~22°C

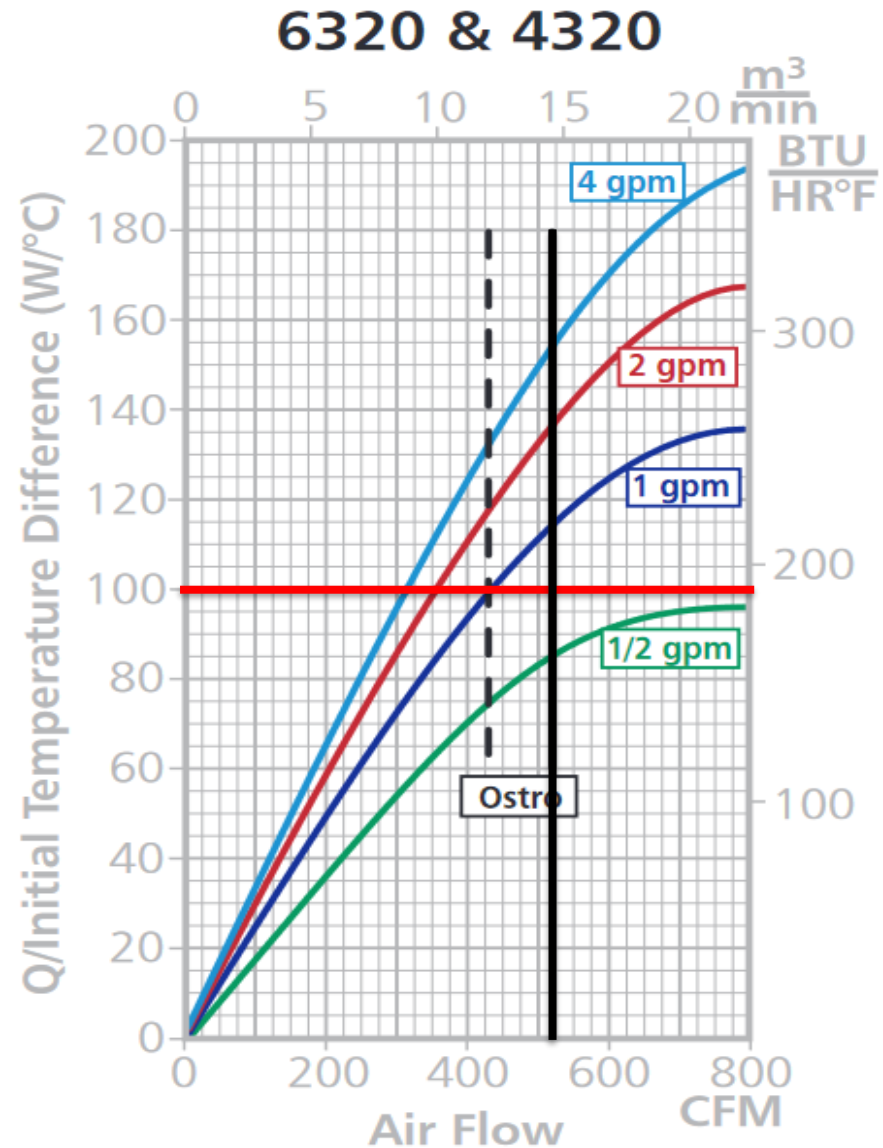
Ansys Steady-State Thermal Analysis

- Streamline plot generated using temperature probe data extracted from Ansys steady-state thermal simulation
- Plot shows heat flow on the front crystal faces
 - Central zone is warmest ($\sim 22^{\circ}\text{C}$)
 - Peripheral zone is at coolant temperature ($\sim 10^{\circ}\text{C}$)

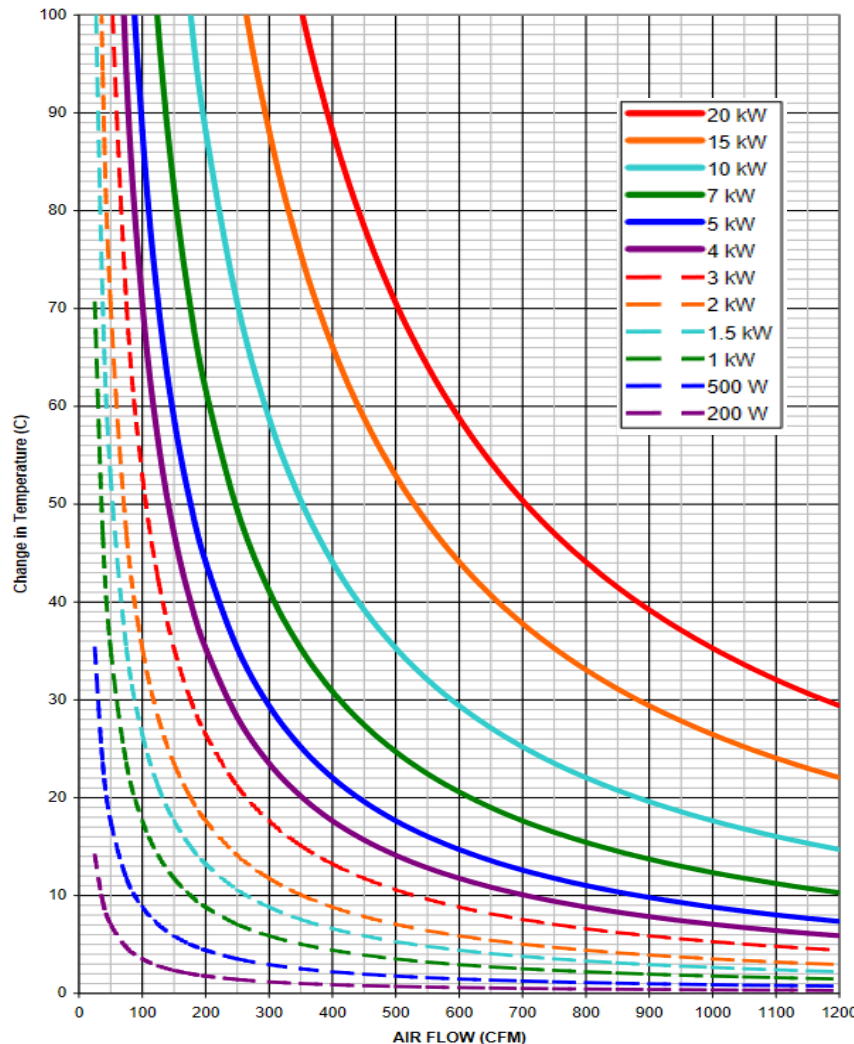


Thermal Calculations

- Based on Lytron 6320 heat exchanger data
 - Assume generated heat $Q = 1000 \text{ W}$
 - Assume maximum allowed temperature in electronics zone 20°C
 - Coolant temperature 10°C
 - Initial Temperature Difference (ITD) = 10°C
 - Required performance = $Q/\text{ITD} = 100 \text{ W}/^\circ\text{C}$
 - Four Ostro fans at $\sim 525 \text{ CFM}$
 - ~ 160 volume (13 cf) exchanges per minute
- Because of the volume exchanges, estimated temperature in the electronics zone is close to ambient temperature

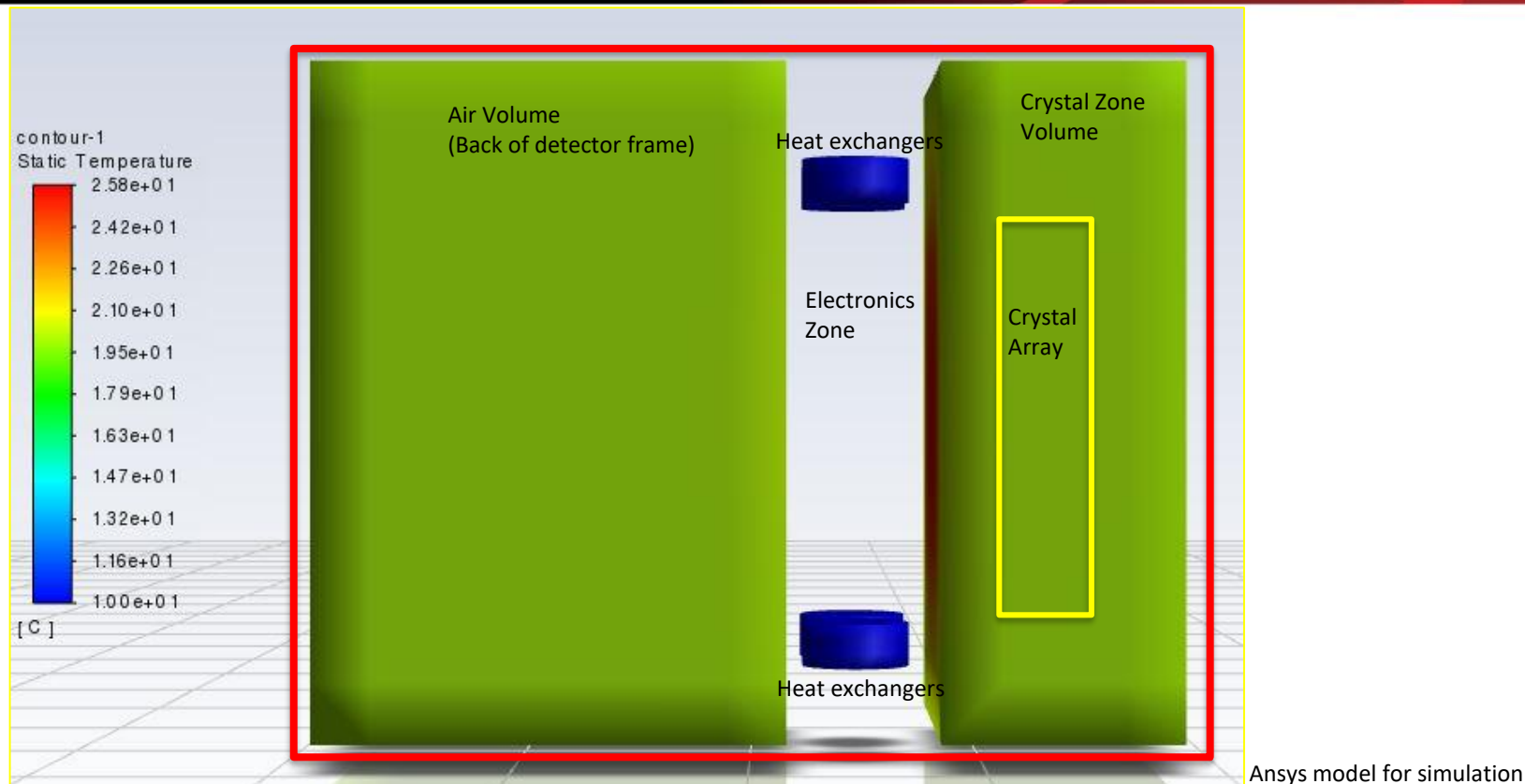


Thermal Calculations



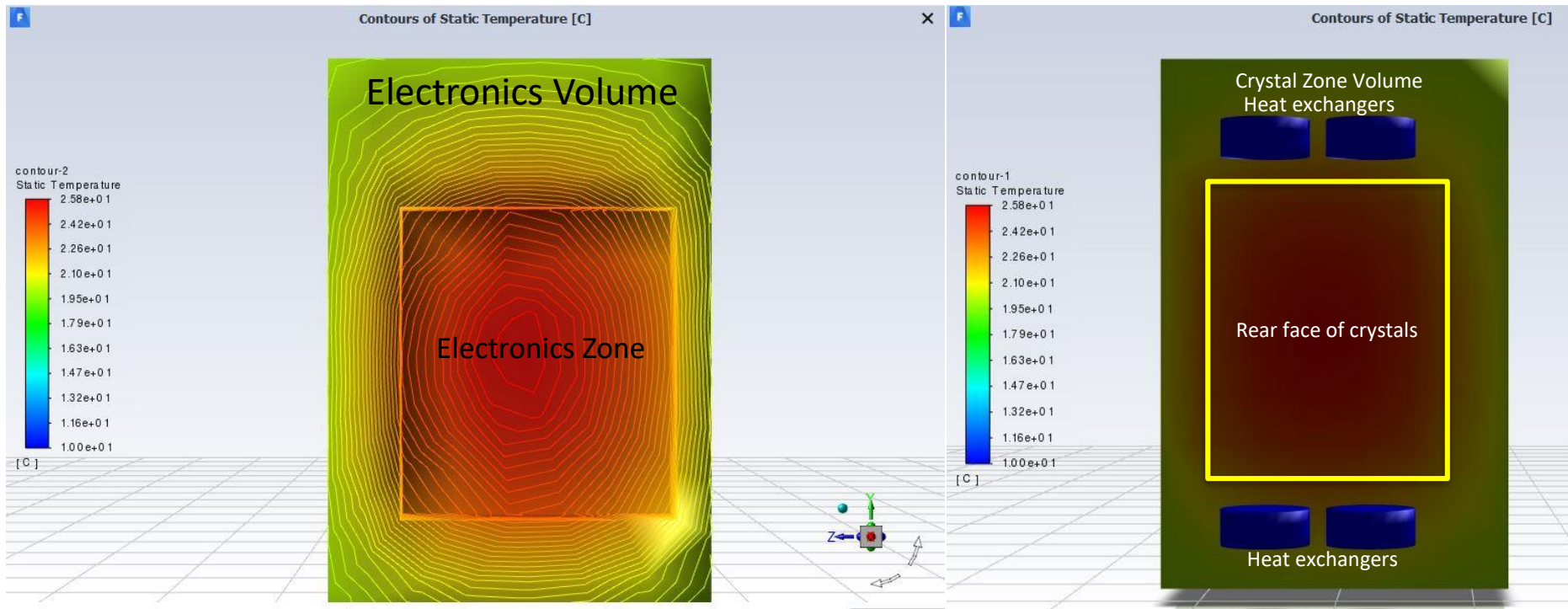
- Air entering the electronics zone will be $\sim 20^{\circ}\text{C}$ (if zone is in a cabinet)
- Assuming RH is $\sim 40\%$ and temperature in electronics zone is $\sim 20^{\circ}\text{C}$, dew point is $\sim 6^{\circ}\text{C}$
- No condensation issues

Ansys Fluent Fluid Thermal Analysis



- Fluent thermal simulation includes heat removal effects from heat exchangers
- Maximum temperature of $\sim 26^{\circ}\text{C}$
- Developed by Pablo Campero

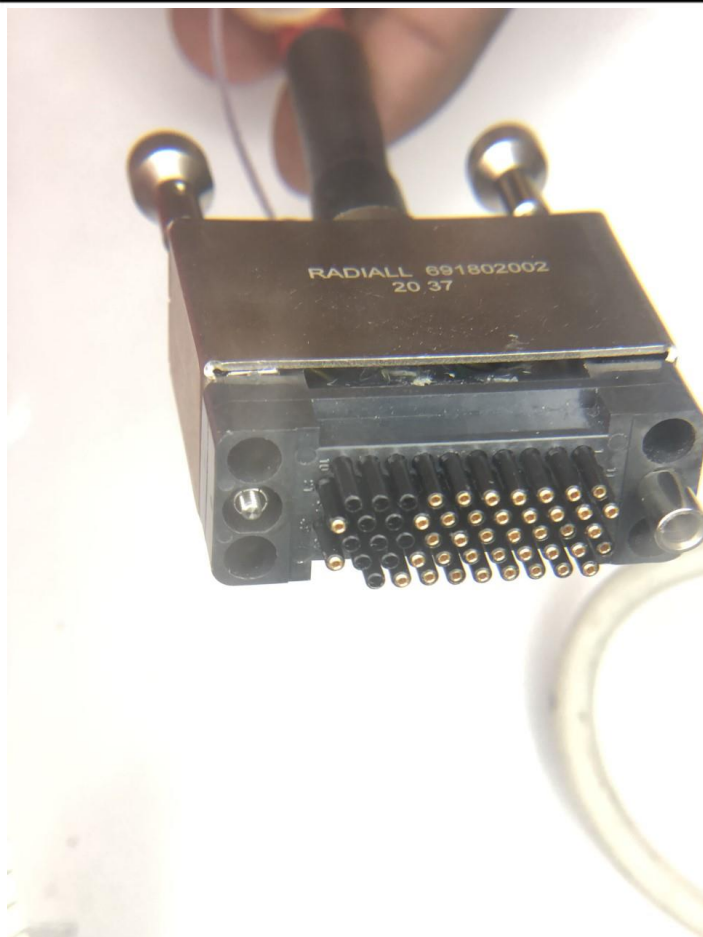
Ansys Fluent Fluid Thermal Analysis



Heat profile in the air volume as seen from the rear

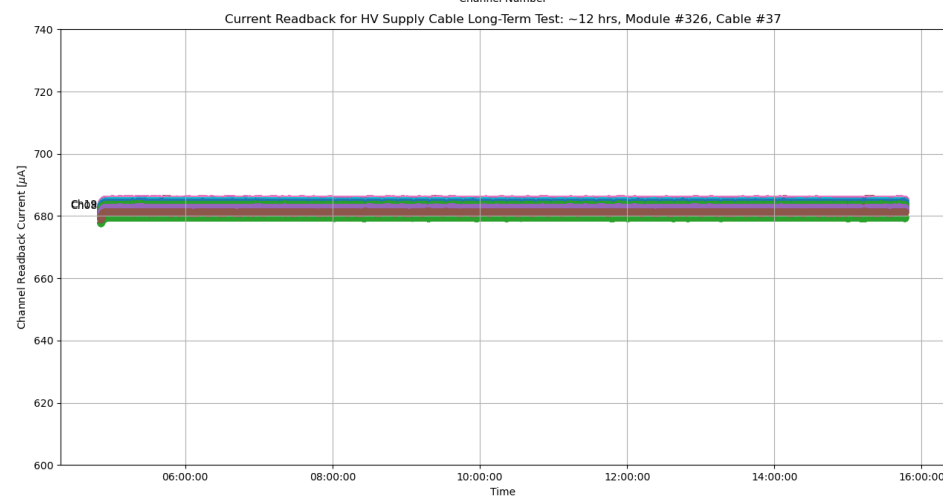
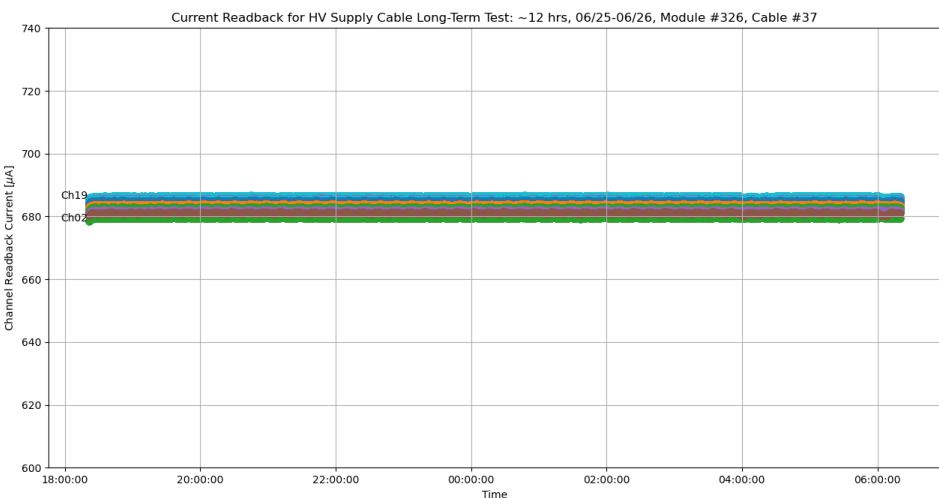
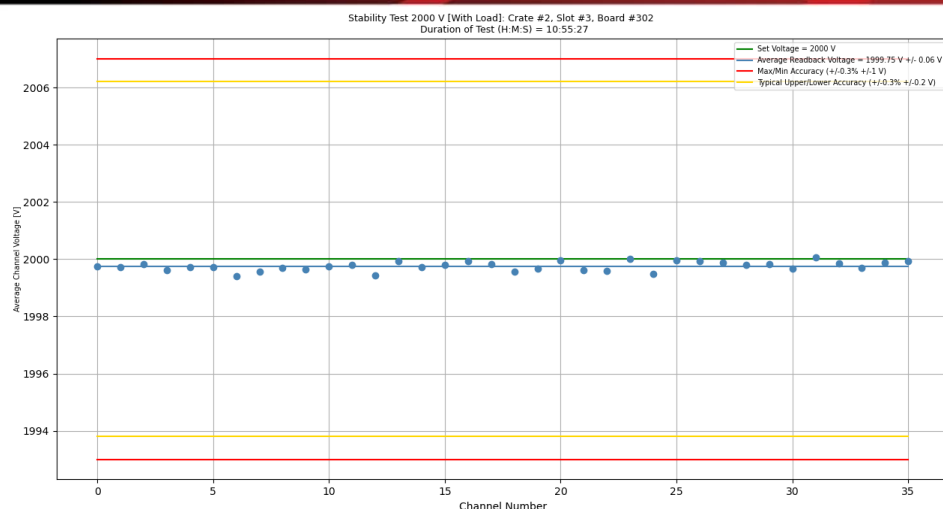
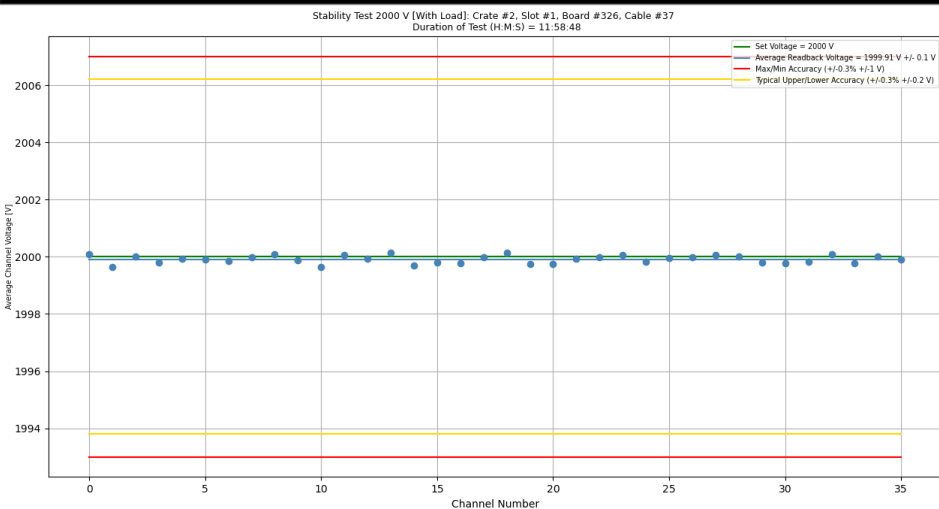
- Electronics volume includes the air surrounding the electronics zone
 - $\sim 26^{\circ}\text{C}$

Radial Connector Back-potting



- Mindy Leffel has potted the Radial connectors of 20 high voltage supply cables

High Voltage Supply Cable Testing



- Testing results for cable #37 before back-potting (left) and after (right)
 - No difference between before and after
- Cables back-potted by Mindy Leffel and tested by George Jacobs

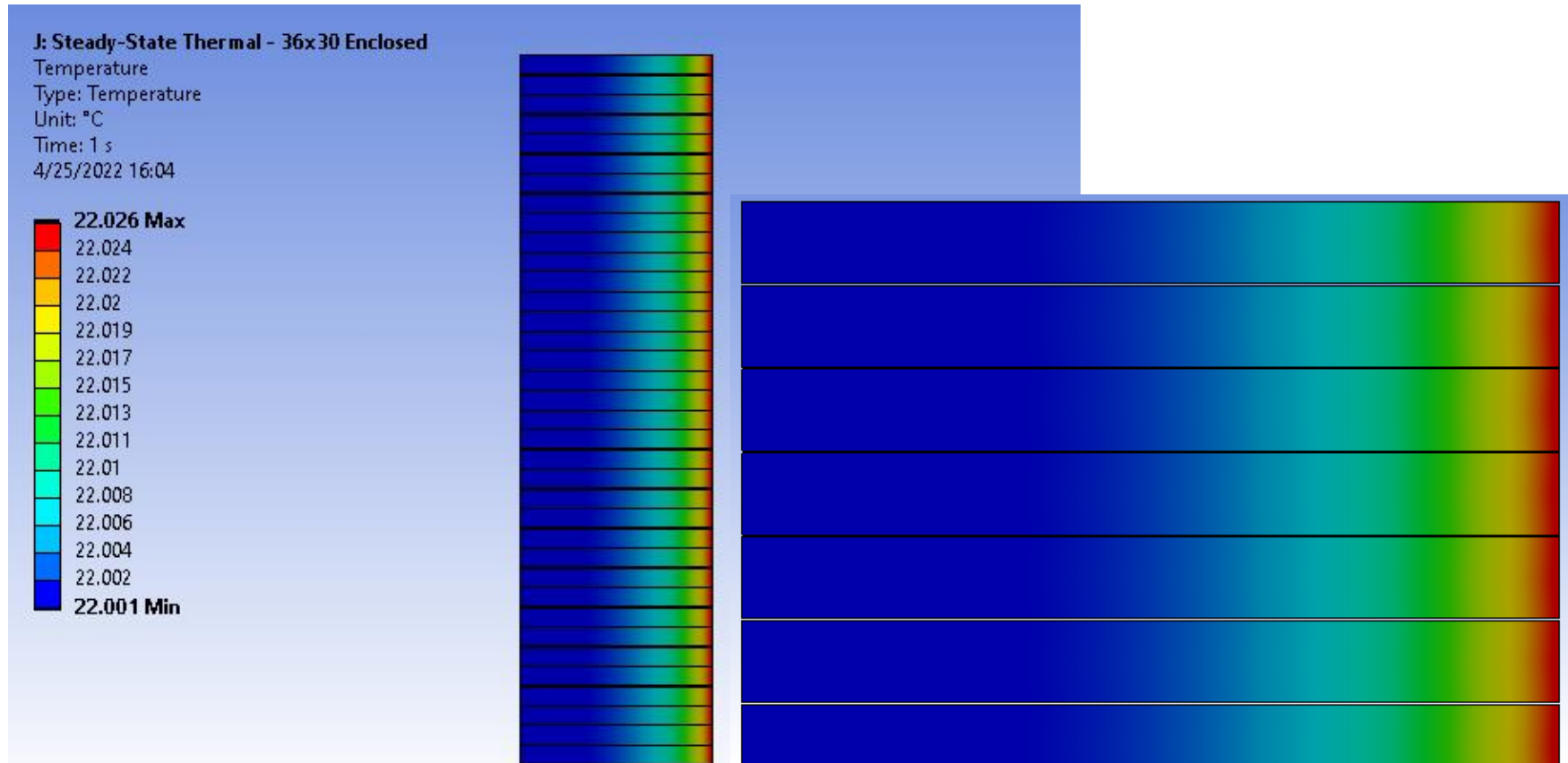
Conclusion

- Controls & Monitoring System progressing well
 - Developing EPICS Phoebebus monitoring and alarm system
 - Developing engineered interlocks system
- Ansys Thermal Analysis
 - Steady-state analysis indicates central zone crystal temperature of $\sim 22^{\circ}\text{C}$
 - Fluent analysis in progress for electronics, PMTs, and crystals; indicates temperature in electronics zone and rear face of crystals to be $\sim 26^{\circ}\text{C}$
- High Voltage Supply Cables
 - Back-potting of Radial connectors has no effect on cable performance

THANK YOU!

Backups

Ansys Steady-State Thermal Analysis



- 20°C ambient temperature
- No dividers or perimeter cooling
- $Q = 0.5$ W per crystal