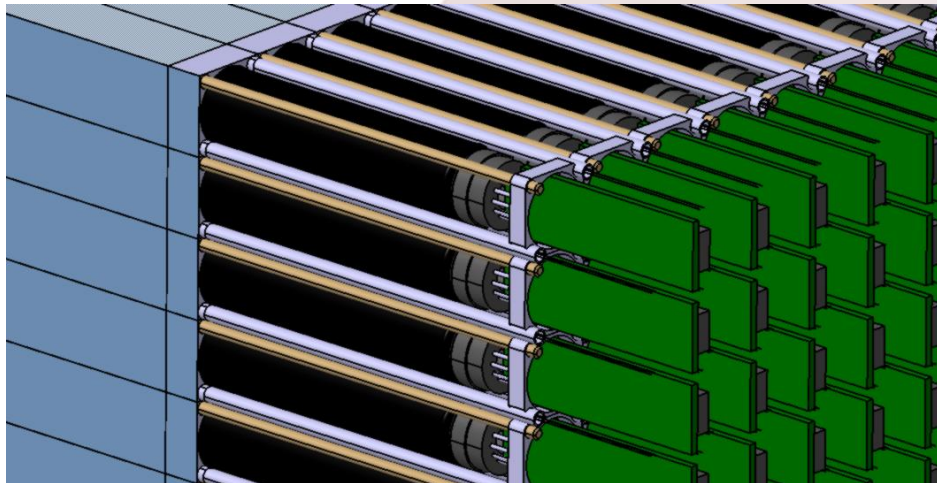


NPS COLLABORATION MEETING



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Tuesday 23th January 2018

NPS COLLABORATION MEETING

Summary

- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- Mechanic (structure/Tests in progress)
- Shielding
- Cooling
- Cabling / Electronic
- Planning

STUDY CONTEXT

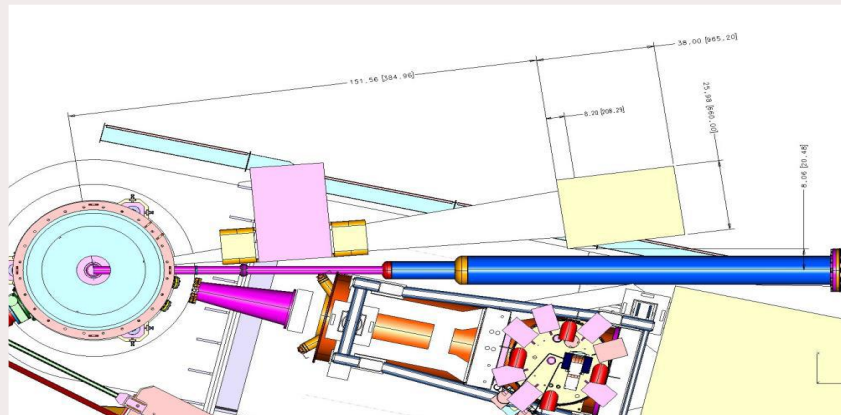
Study context

- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning

Summer 2017: Start of the project (for technical part)

- First discussions and drawings
- First objective: position of the LEDs and the fiber (Front vs Back)

Experiment in the Hall C

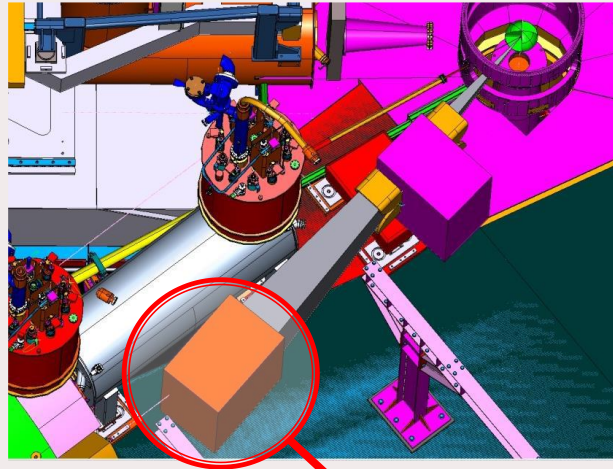


Experimental setup in the hall C

IPNO is in charge of the mechanical design, the instrumental tests, construction and installation at Jlab of the new calorimeter frame.

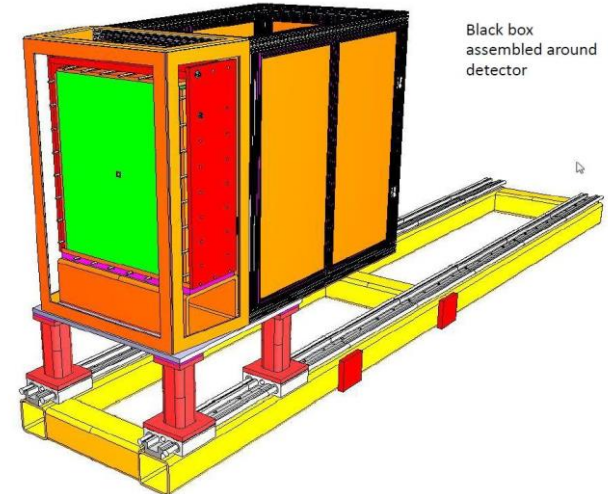
- Study context
- **General design**
- Components / Details
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- Maintenance
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- Planning

Experimental setup in the hall C



The calorimeter should be integrated into the mechanical structure (already designed)

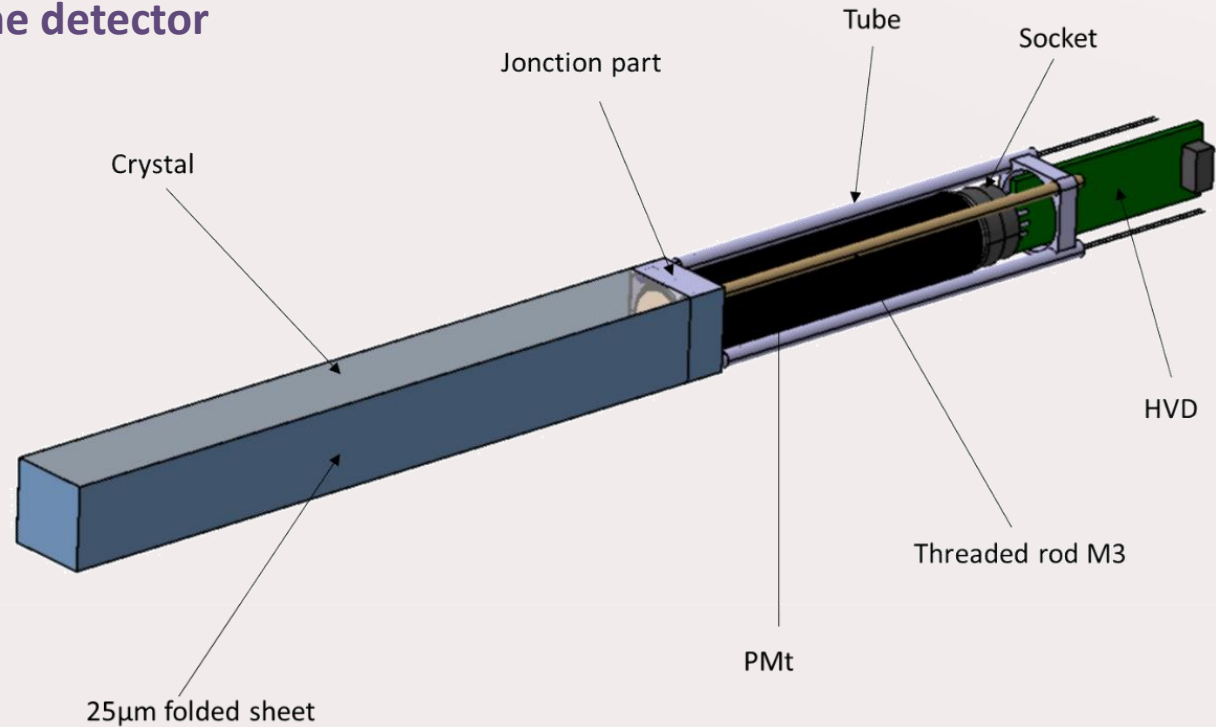
We will modify some parts if necessary (discussion with Mike Fowler).



Structure on rails / Design by Mike Fowler

- Study context
- General design
- **Components / Details**
- Monitoring system
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning

The detector

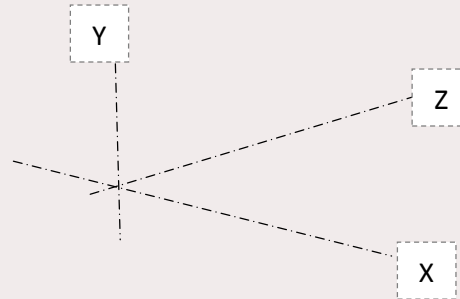


-> Feasibility study to do

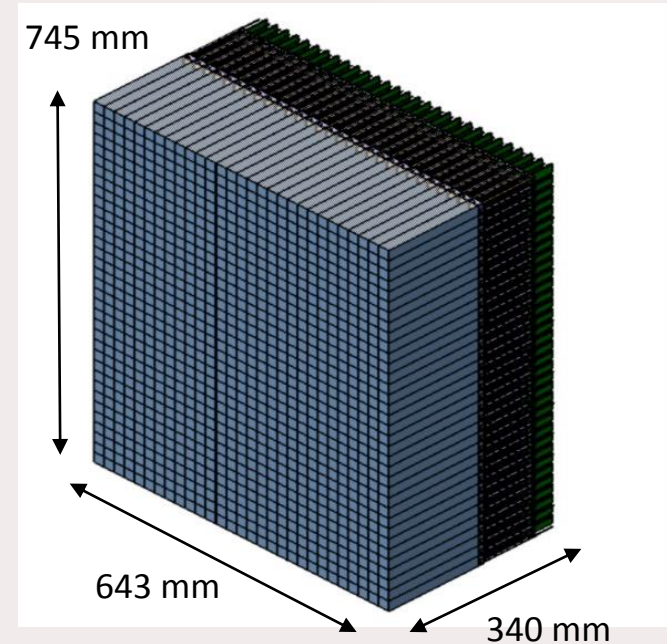
Numbers of crystals :	1116
Positioning :	Horizontal=31 / Vertical=36
Material :	PbWO_4 (density= 8,28 g/cm³)
Size :	20.50 \pm 0.05 x 20.50 \pm 0.05 x 200.00 \pm 0.15 mm³
Mass :	696 g
Production :	SICCAS / CRYTUR

The detector

- Study context
- General design
- **Components / Details**
- Monitoring system
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning



**Depend on the mechanical structure
(See next slides maintenance).**



Number of crystals:	31(Horizontal X) by 36(vertical Y)
Tolerance :	20.45mm < Crystal < 20.55mm
Sheet copper/brass:	25 μ m

COMPONENTS / DETAILS

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The wrapping

Two options are considered: Teflon and VM2000

	Teflon	VM 2000
Implementation	Easy	Hard
Efficacy	Good	Very good
Cost	Low cost	Expensive
Thickness	Random	65 μm
Repeatable	Bad	Good
Radiation damage	Very bad	Good

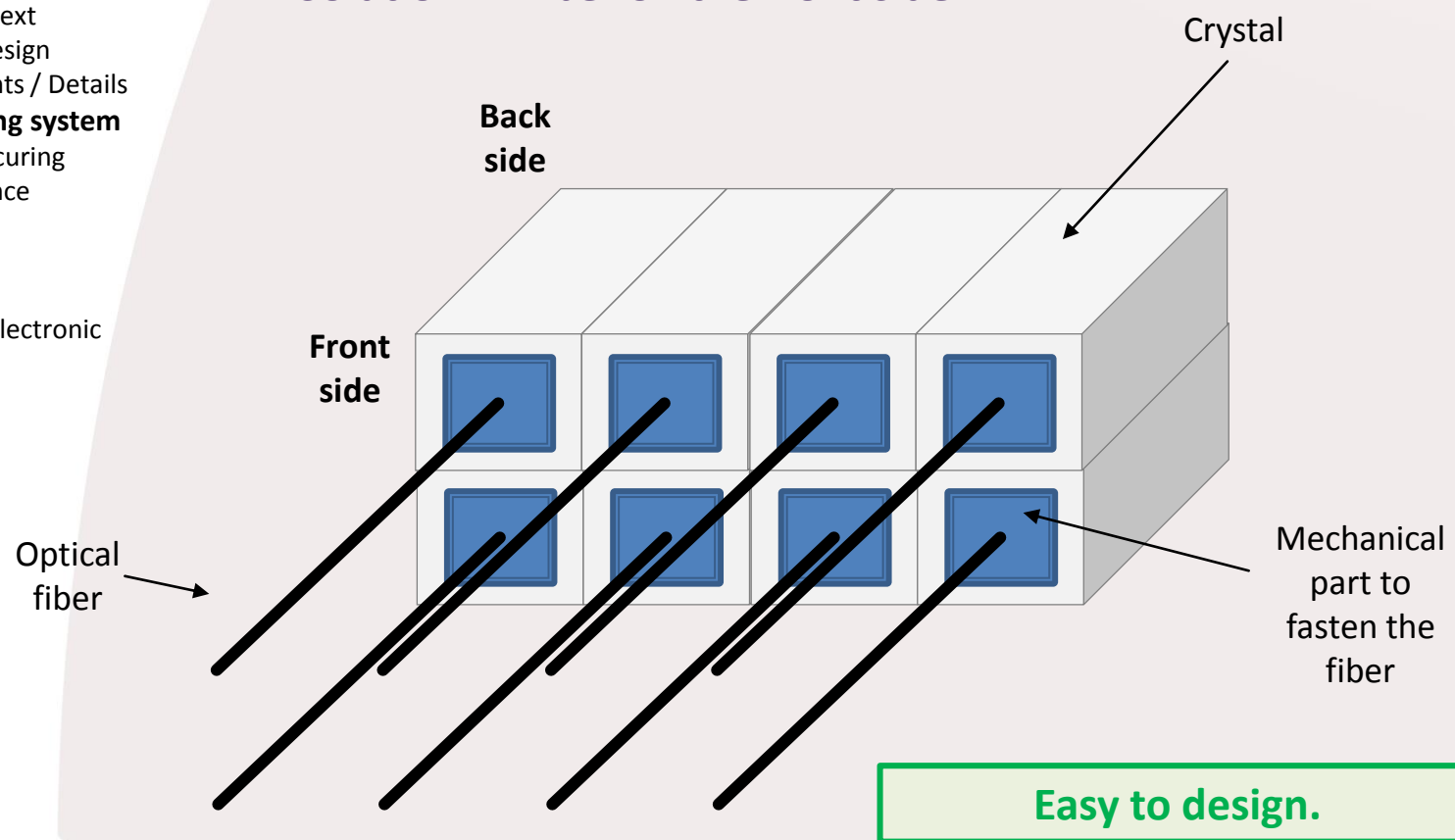
Wrapping with VM 2000 (Thickness= 65 μm) looks better

- Study context
- General design
- **Components / Details**
- Monitoring system
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning

MONITORING SYSTEM

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Solution 1: Fiber on the front side



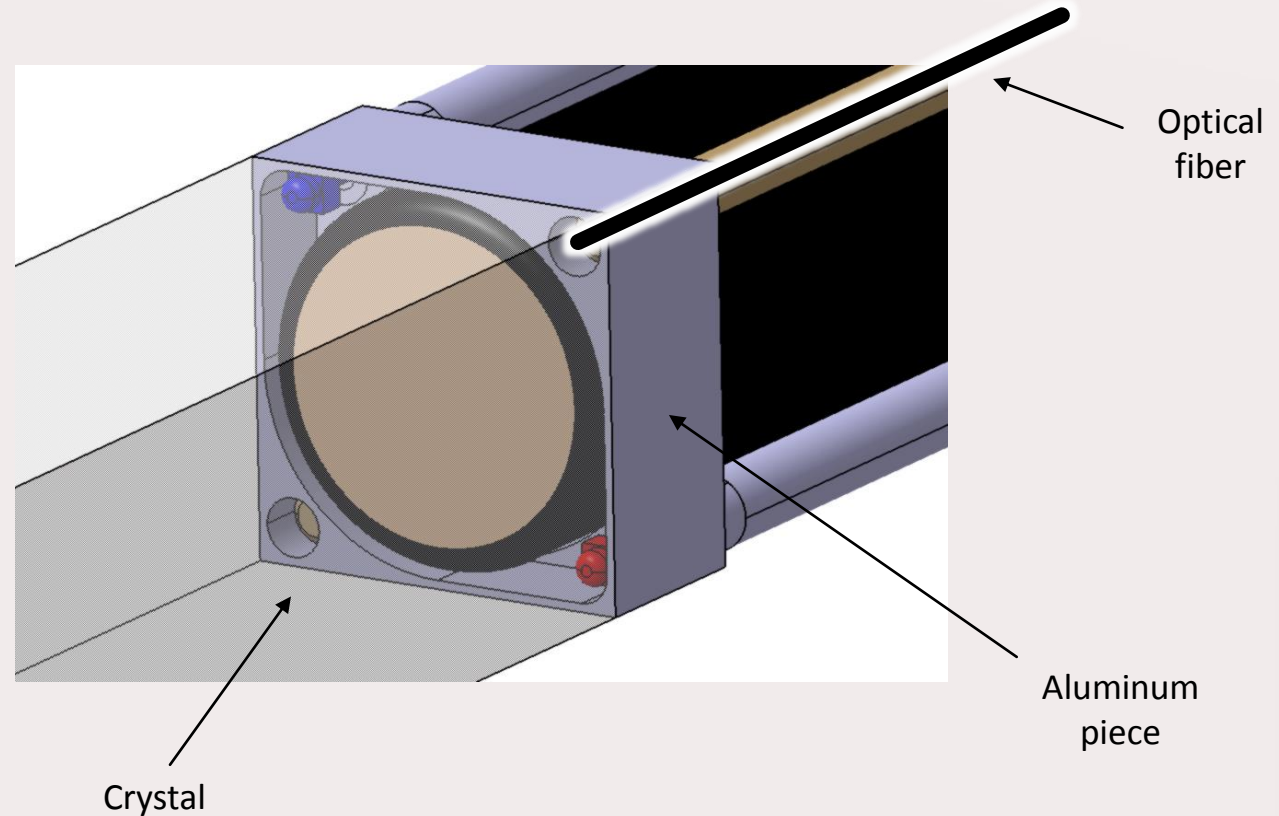
- Study context
- General design
- Components / Details
- **Monitoring system**
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- Cooling
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- Planning

MONITORING SYSTEM

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Solution 2: Fiber on the back side

- Study context
- General design
- Components / Details
- **Monitoring system**
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning



Not necessary to
remove the monitoring
system.

Increase the difficulty for the
design and the implementation.
Increase a little the space
between the crystals.

MONITORING SYSTEM

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Requirements for the choice

- Study context
- General design
- Components / Details
- **Monitoring system**
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning

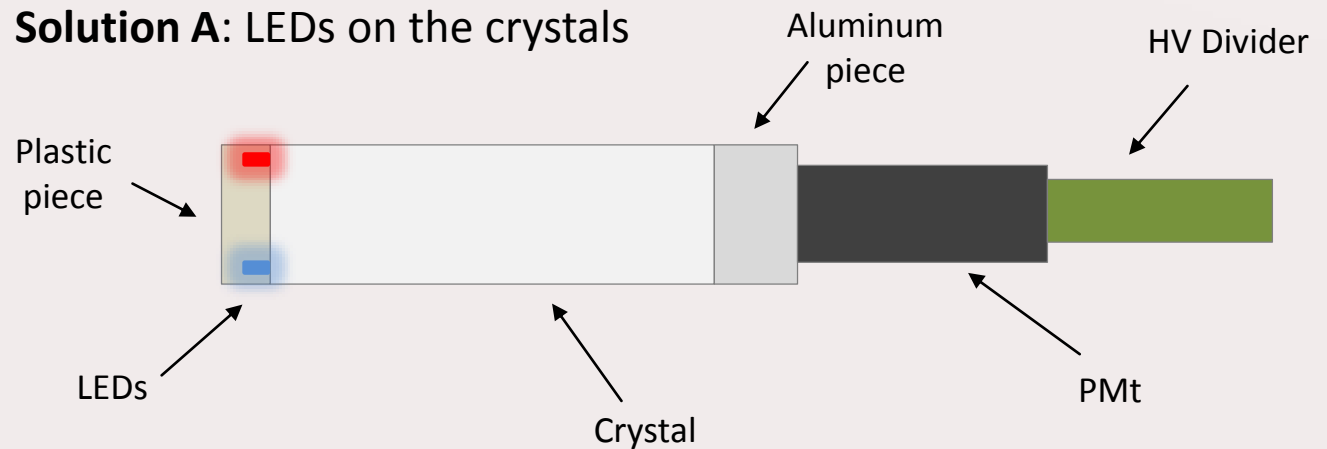
	Solution 1	Solution 2
Space between crystals	Good	Not bad
Implementation	Easy	Not bad
Radiation damage	Bad	Good
Cost	Bad	Good
Cabling	Bad	Good
Maintenance	Good	Not bad
Thickness of material for particle	Bad	Very good

RADIATION CURING

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Solution 1: LEDs on the front side

Solution A: LEDs on the crystals



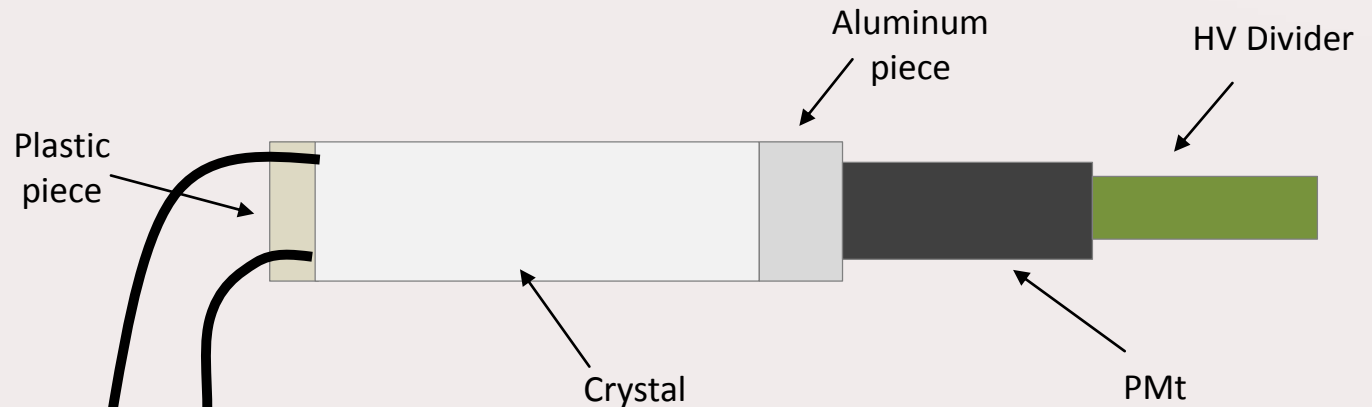
Easy to design.

The LEDs have to be move and remove for each curing.

- Study context
- General design
- Components / Details
- Monitoring system
- **Radiation curing**
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning

Solution 1: LEDs on the front side

- Study context
- General design
- Components / Details
- Monitoring system
- **Radiation curing**
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning



Solution B: Use an optical fiber to give the light

Easy to design.

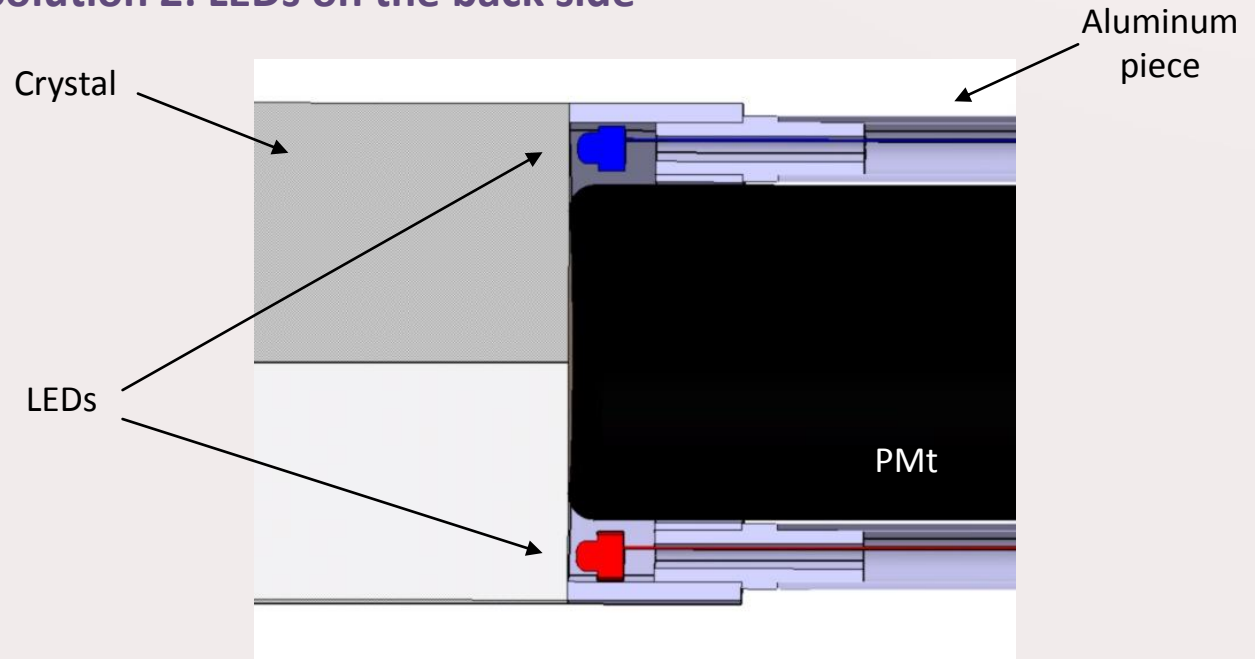
There is additional material in front of the crystal.

RADIATION CURING

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- Study context
- General design
- Components / Details
- Monitoring system
- **Radiation curing**
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning

Solution 2: LEDs on the back side



Not necessary to
remove the monitoring
system.

Increase the difficulty for
the design and the
implementation.
Increase a little the space
between the crystals.

RADIATION CURING

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Requirements for the choice

- Study context
- General design
- Components / Details
- Monitoring system
- **Radiation curing**
- Maintenance
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning

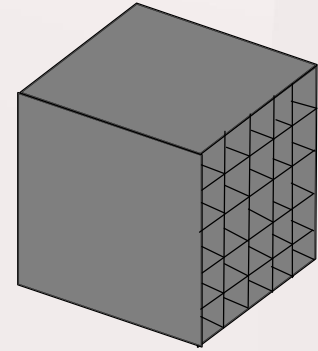
	Solution 1	Solution 2
Efficiency of the curing	Test in progress	Test in progress
Implementation	Easy	Not bad
Radiation damage	1A- Very bad 1B- Good	Good
Cost	Bad	Good
Cabling	Bad	Good
Maintenance	Good	Not bad
Thickness of material for particle	Bad	Very good
Space between crystals	Good	Not bad

- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- **Maintenance**
- Mechanic
- Shielding
- Cooling
- Cabling / Electronic
- Planning

This point impact the mechanical design.

Question:

-> What is the problem if one PMt doesn't work?



To change a PMt or an electronic components (LEDs):

1- With mechanical structure (example on the next slide)

-> Possibility to remove any detector (Crystal/PMt/Electronic)

Advantage: maintenance convenient and quick

Problem: Increase the distance between the crystals

2- Without mechanical structure

-> Necessary to remove all the detectors on the top of the calorimeter

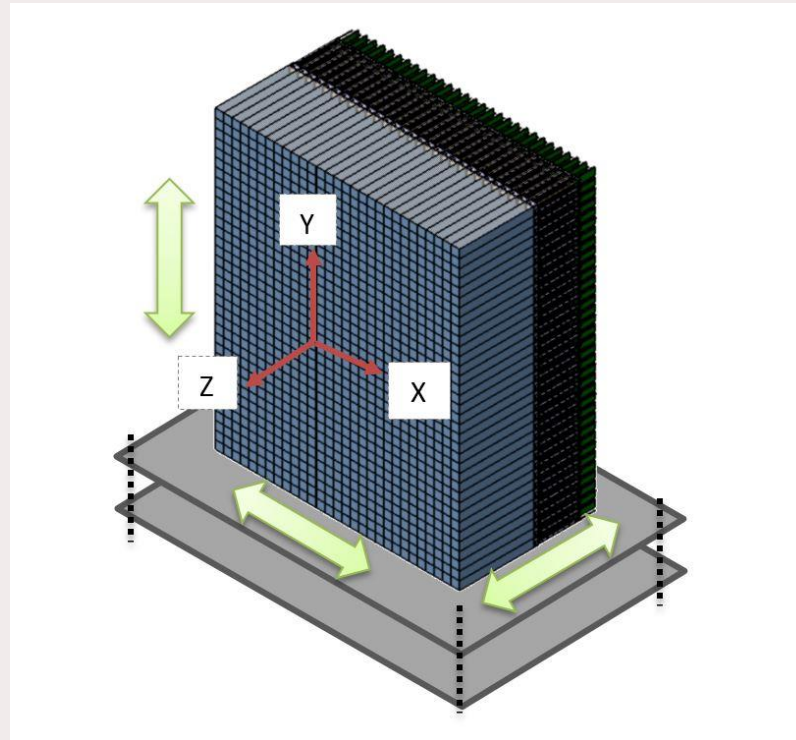
Advantage: Minimize the distance between crystals

Problem: Increase time to change a deficient part and make the maintenance hard

Adjustment

- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- **Mechanic**
- Shielding
- Cooling
- Cabling / Electronic
- Planning

General tolerance for the positioning of the calorimeter is about 3mm.

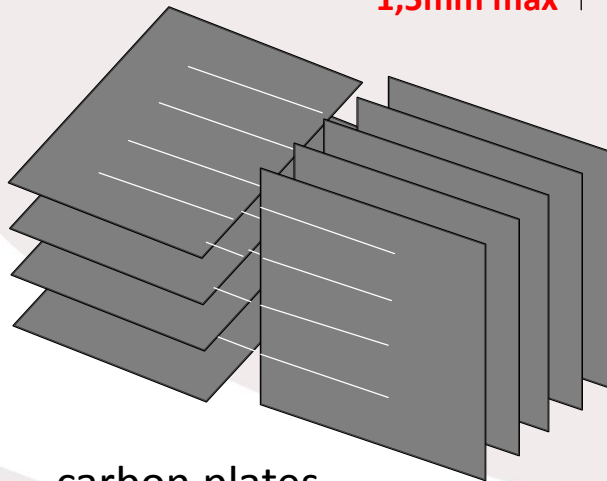
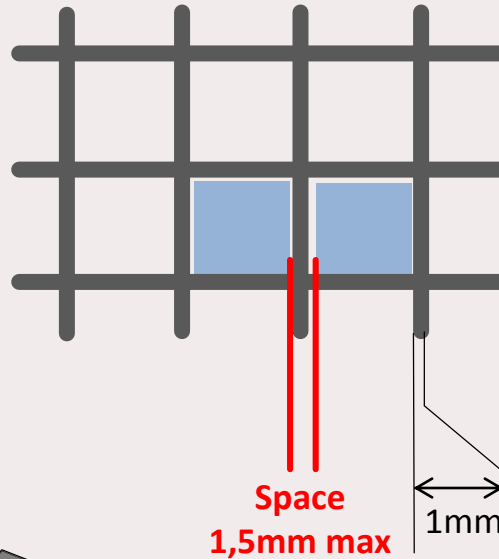


It is better to have an adjustment and a way to control the position of the calorimeter (laser or theodolite).

Discussions with Mike Fowler.

Mechanical structure

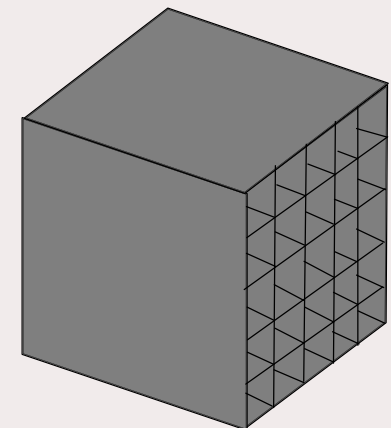
- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- **Mechanic**
- Shielding
- Cooling
- Cabling / Electronic
- Planning



carbon plates



Assembly
and gluing

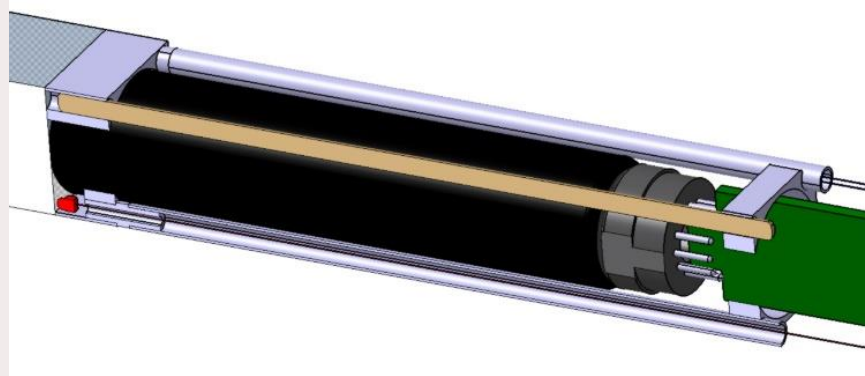


“Alveolar” structure

Carbon structure

- 1mm carbon plate thickness
- Additional space around the crystal to make easier the mounting
- **Ensure a good positioning of the crystals**
- **Make easier the maintenance**
- **Increase the space between the crystals**

Tests in progress



- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- **Mechanic**
- Shielding
- Cooling
- Cabling / Electronic
- Planning

Simulation (resistance of materials)

To optimize the size of the carbon structure to reduce the space between crystals

Production

3D printing (plastic) of the junction part to test the assembly

Results: little surface for the assembly of the mechanical part

**PROBABLY NECESSARY TO INCREASE THE SIZE OF THE PIECE IF
WE WANT TO PLACE THE LEDs ON THE BACK SIDE**

- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- Mechanic
- **Shielding**
- Cooling
- Cabling / Electronic
- Planning

SHIELDING

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Magnetic field : 25 Gauss

Kind of shielding : Passive (Mild steel and mu-metal)

Location of the shielding: AROUND EACH PMt vs AROUND THE CALORIMETER

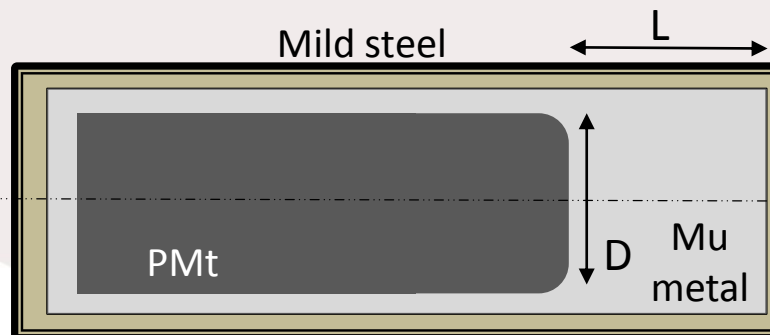
☐ Mu metal (rolled sheet) around the PMt:

Probably enough but **The front part of the PMt is not shielded**

-> Necessary to check the direction of the magnetic field

☐ Mild steel can't be around each PMt (increase the space between crystals)

-> Mild steel all around the calorimeter (3mm thick)



Discussions in
progress.
(already done by
Jlab)

Recommended by Hamamatsu
("PMT_handbook_v3aE" etc...)

COOLING

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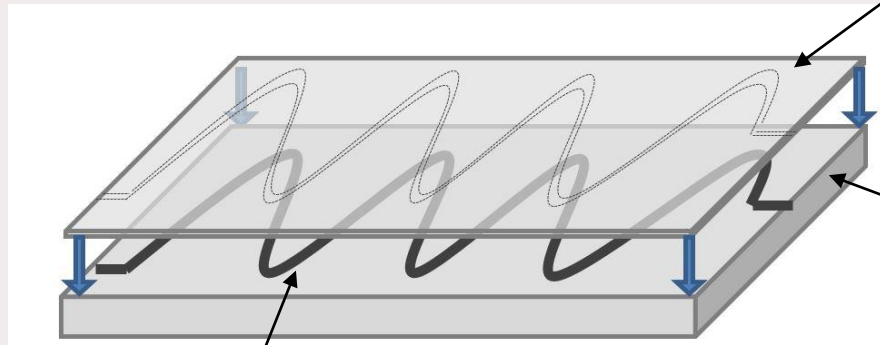
- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- **Cooling**
- Cabling / Electronic
- Planning

Power to dissipate : 600 W max (0,5 W/channel)

Temperature : 18 °C

Stability : +/- 0.1 °C

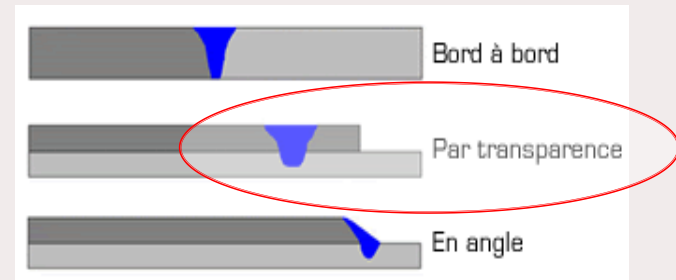
Technical solution considered:



Thin copper plate welded
(by « transparency ») on
the copper plate machined

Copper plate machined

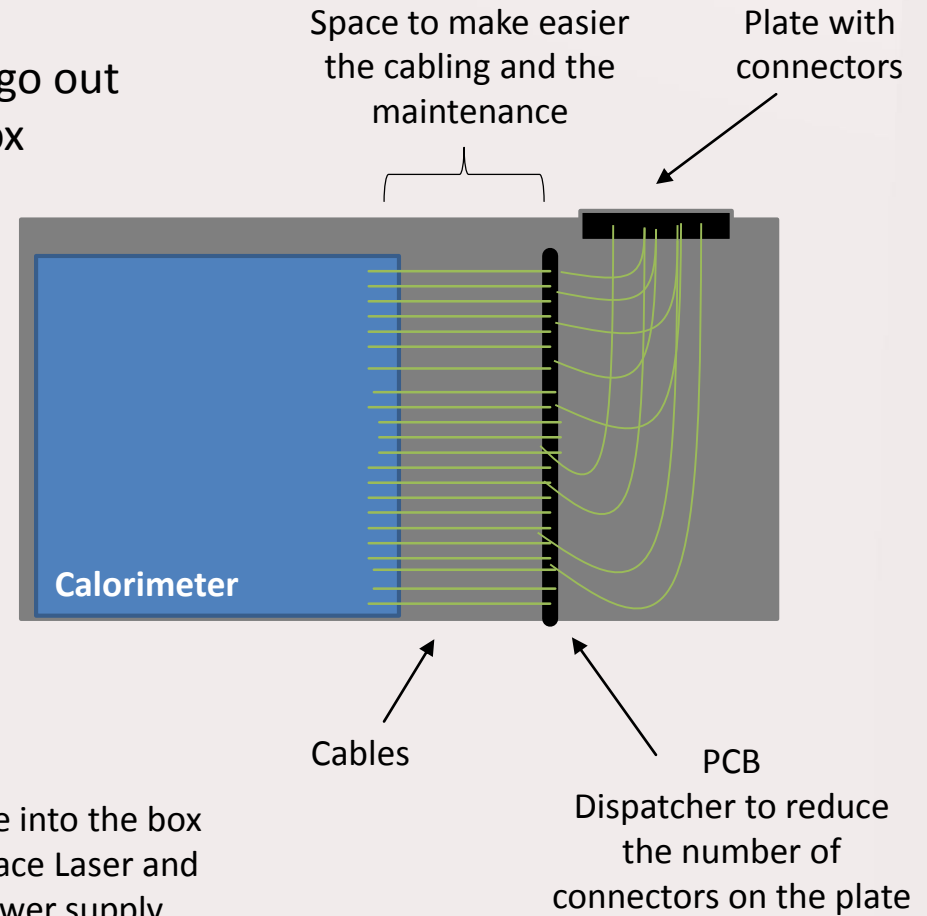
Machining of the
circulation for the water
-> **Thermic simulation to
optimize the good shape**



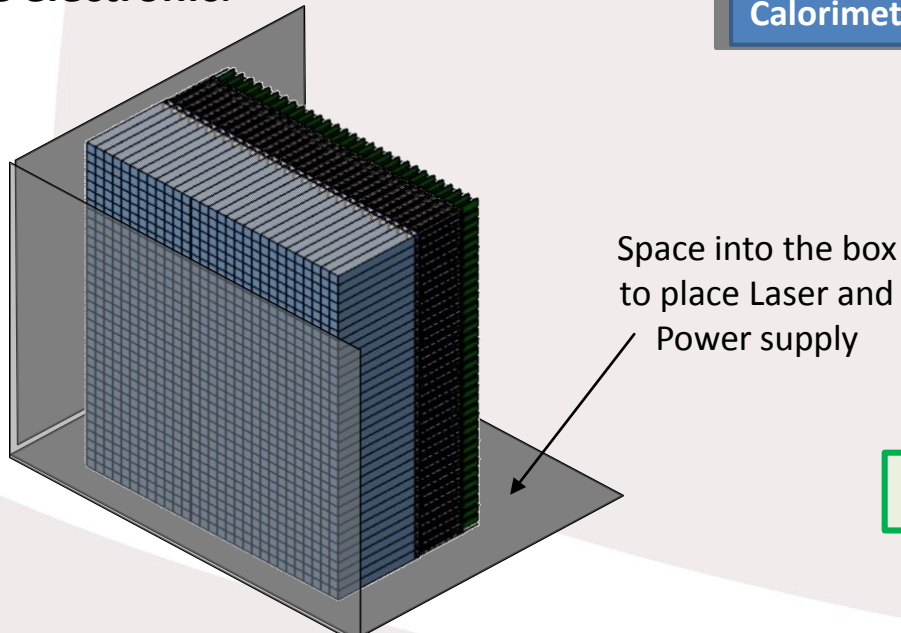
- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- Mechanic
- Shielding
- Cooling
- **Cabling / Electronic**
- Planning

The cabling:

All the cables must go out by the top of the box



The electronic:



Study in progress

- Study context
- General design
- Components / Details
- Monitoring system
- Radiation curing
- Maintenance
- Mechanics
- Shielding
- Cooling
- Cabling / Electronics
- **Planning**

Planning NPS project			2017												2018												2019												
			A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J	J	A	S	O	N	D				
Technical	First discussions	IPNO																																					
	Start of the study	JB																																					
	Pre study and first design	JB																																					
	COLLABORATION MEETING	IPNO + Jlab																																					
	General design	ER(80%) + JB(20%)																																					
	Drawings	ER																																					
	Construction																																						
	Assembly at IPNO and tests																																						
	Shipping to Jlab																																						
	Assembly at Jlab and tests																																						
	Cosmic test																																						
	Commissioning at Jlab																																						
Instrumental	R&D monitoring system																																						
	R&D radiation curing																																						
	Prototype for test																																						
	Mechanic for irradiation tests																																						
	Irradiation tests																																						

Interface with other parts:

- > Check the space available into the hall C
- > Check the way to measure the positioning of the calorimeter
- > Connection to the water for the cooling (kind of

Main objective is to choose the location of the monitoring system and the radiation curing

-> IMPACT THE DESIGN:

MECHANICIAN: Place a structure to make easier the assembly and maintenance.

VS

PHYSICIST: Reduce the space between crystals.

Work in progress:

- > Wrapping
- > Shielding
- > Instrumental tests (monitoring and curing)
- > Radiation test on crystals at the LPC
- > Electronic and cabling
- > Mechanic (Design and cooling)

DISCUSSIONS / QUESTIONS

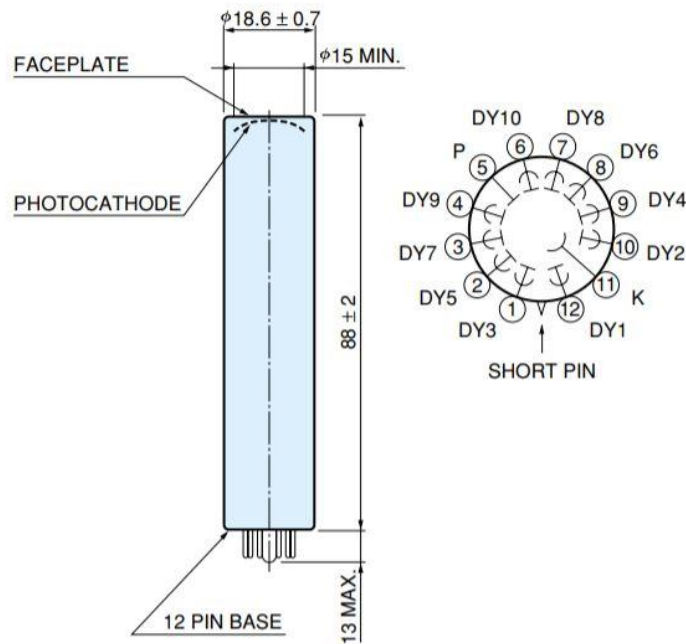
Référence PMt :

Hamamatsu R4125

Taille :

3/4 de pouce (18,6 mm)

5 R1450, R4125

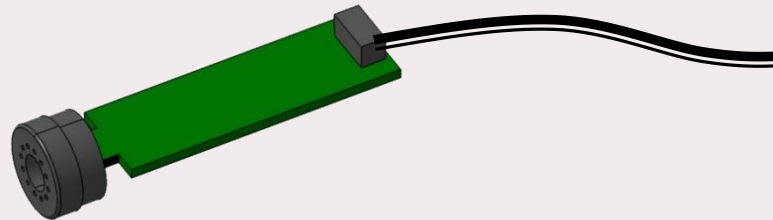


Design :

Yerevan Institute

Dimensions extérieures :

70mm x 17,5 mm x D=18mm



Rayon minimal source/cristal : 50 cm
Rayon maximal source/cristal : 100 cml
Matière des boites (+couvercle étanche) :
Nombre de cristaux à tester : 300
Nombre maxi de cristaux par irradiation : 12
Nombre mini de cristaux par irradiation : 3
Durée d'irradiation :

