

# ***Construction of a Fast Photon Beam Position Monitor for the KLF beamline***

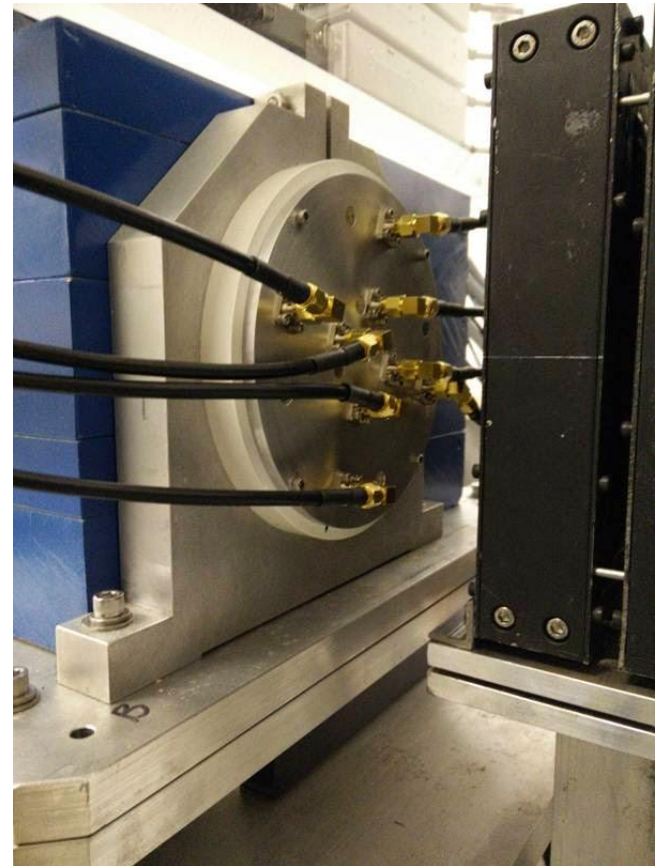
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Klong Facility beamline working group  
May 1, 2024, on zoom

# Design overview

- Tungsten pin-cushion detector
  - original design developed at SLAC in 1970's, **Miller and Walz**, **NIM 117 (1974) 33-37**.
  - adapted by GlueX for use as Hall D polarized photon beam “active collimator”.
  - current device not suitable for KLF beamline, **but**
  - **a new device** based on the same operating principles and similar geometry would serve the needs of KLF.



# Design requirements

- Be target radius

$$r_{clearance} \geq 30 \text{ mm}$$

- Be target photon beam intensity

$$I_{KLF} \leq 10^4 \times I_{GlueXII}$$

- Position resolution

$$\Delta x = \Delta y \leq 1 \text{ mm}$$

- Dynamic range

$$I_{min} \leq 10^{-4} I_{max}$$

- Response time

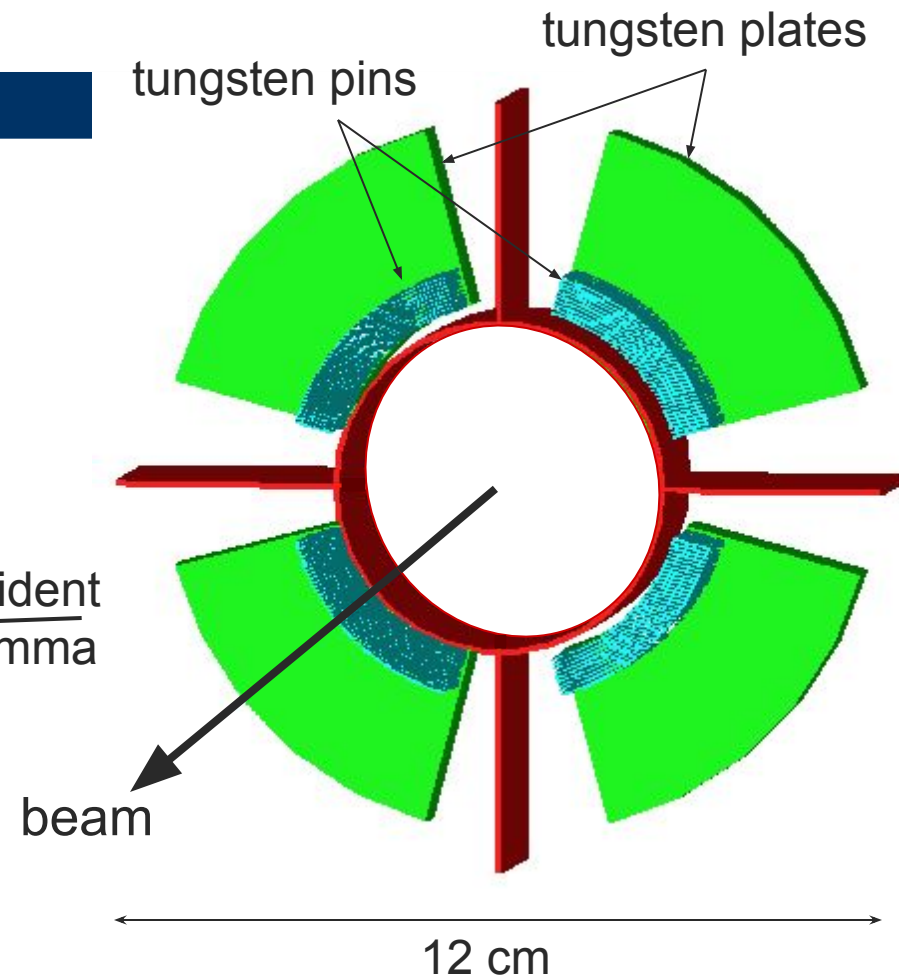
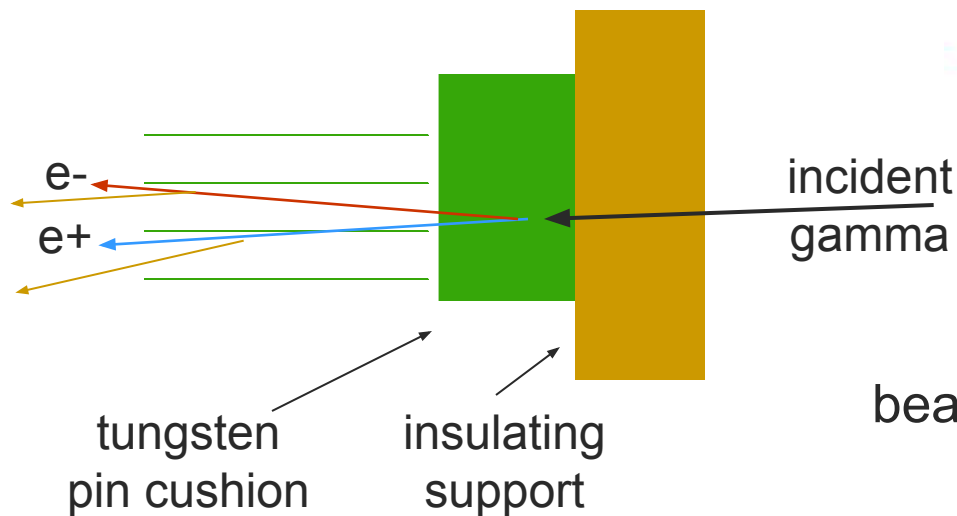
$$\tau \leq 1 \text{ ms}$$

based on early CPS model design,  
Nuclear Inst. and Methods in Physics  
Research, A 957 (2020) 163429

projections based on known performance  
of the GlueX active collimator

# KLF active collimator design

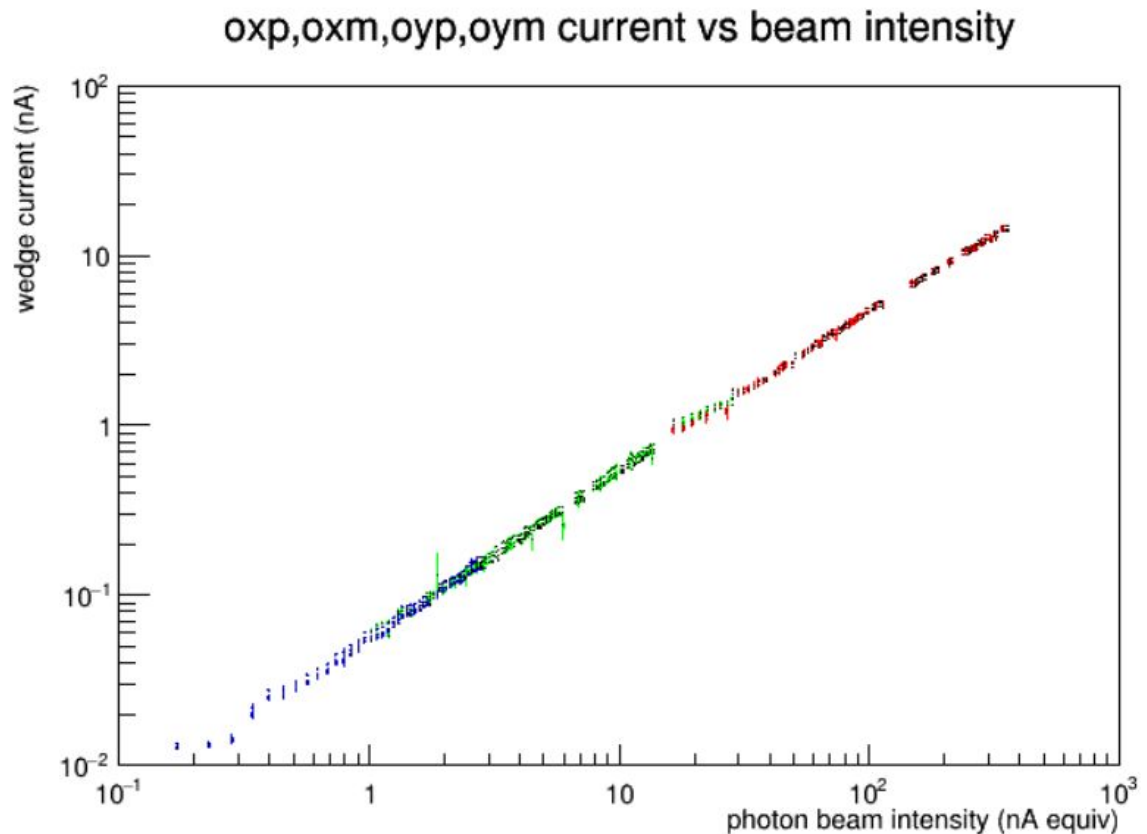
- measures current due to knock-ons in EM showers



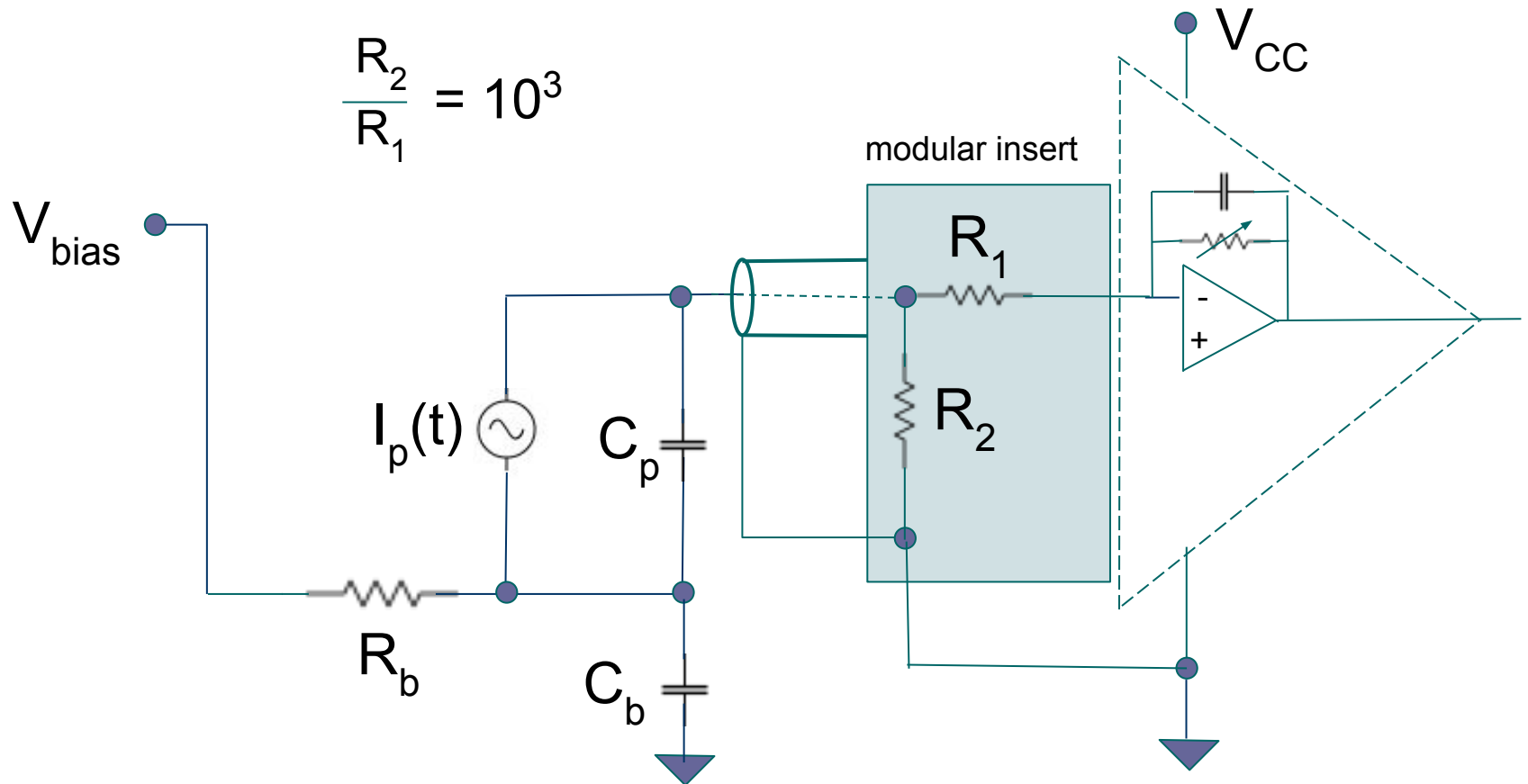
# Can it scale by $10^4$ intensity?

Original design worked in SLAC (pulsed) e- beam!

- unit gain, like an ion chamber
- large dynamic range  $10^6$  used by GlueX
- will insert x1000 attenuators before preamplifiers for KLF



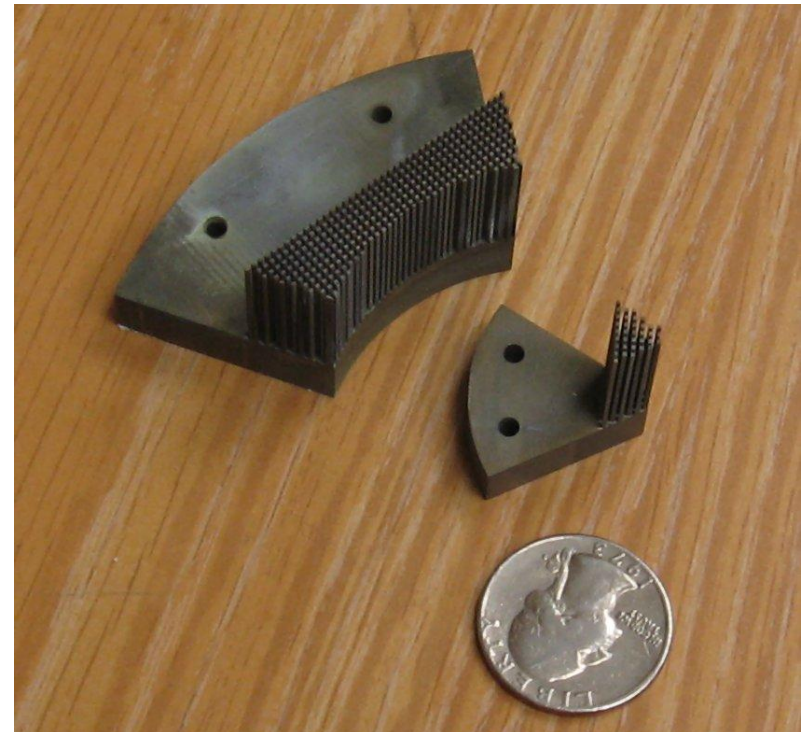
# Necessary changes to the readout



# Tungsten pin construction

Pin cushions fabricated using electrical discharge machining (EDM)

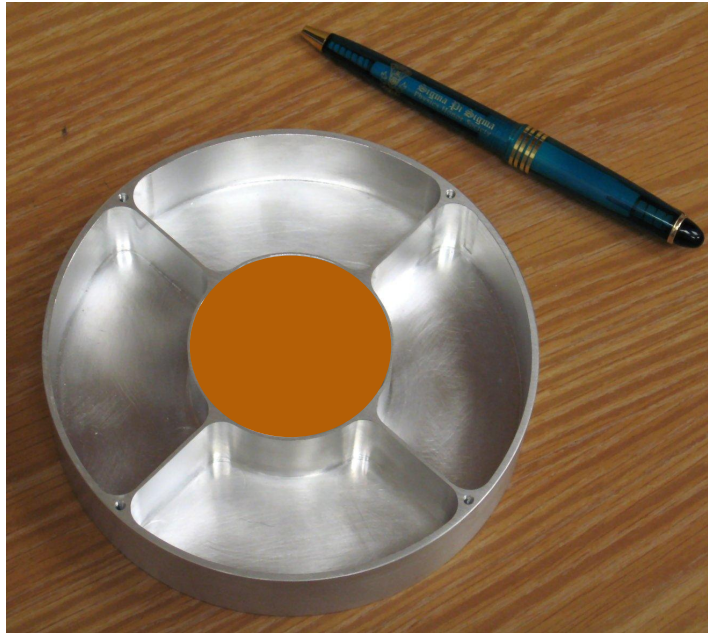
- pure tungsten too brittle, pins snap off during fab.
- machinable tungsten OK
- finding the right material is crucial



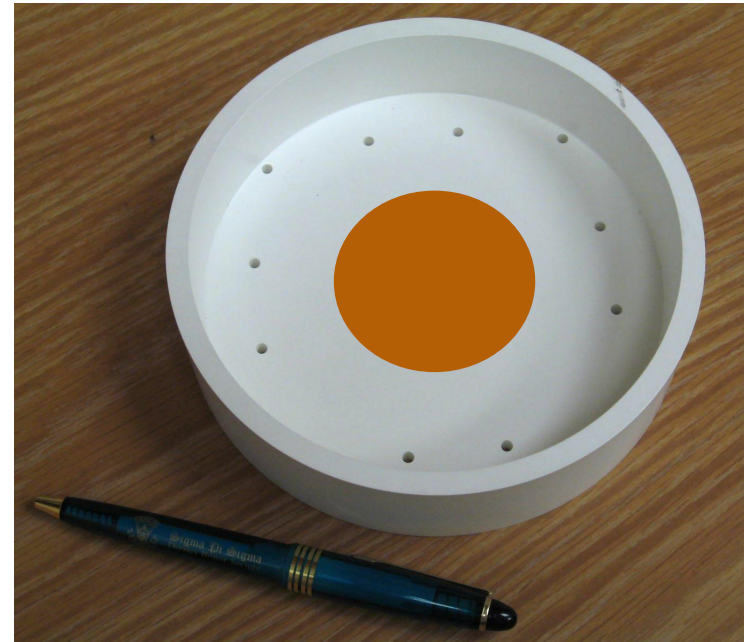


# GlueX active collimator housing

partitioned anode (Al)

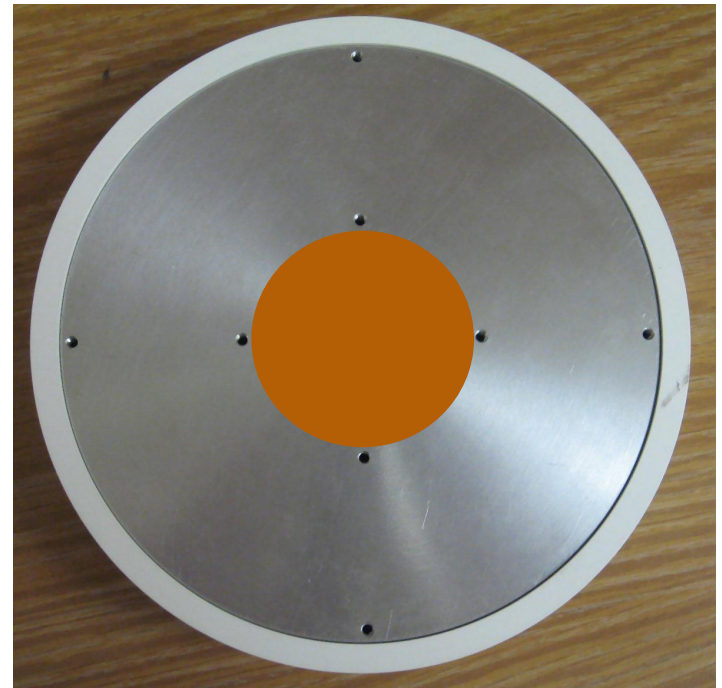
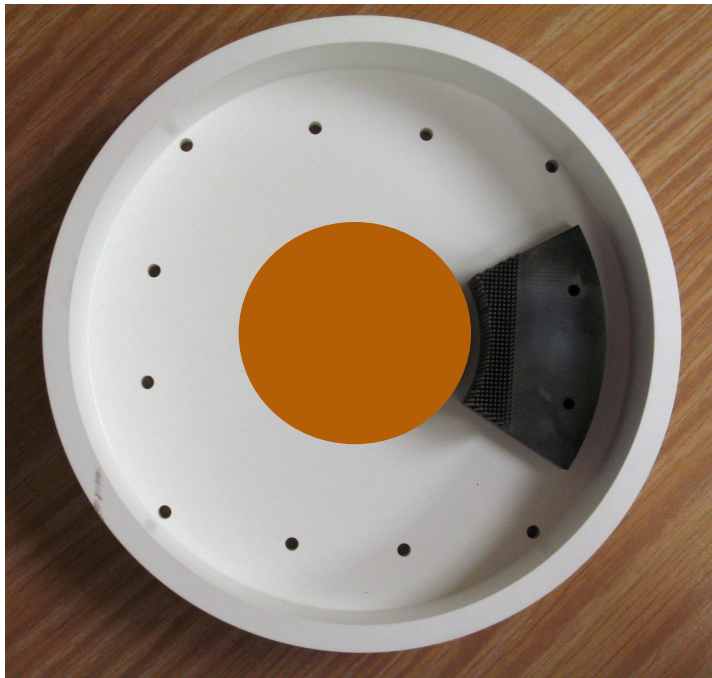


insulating cathode holder (BN)





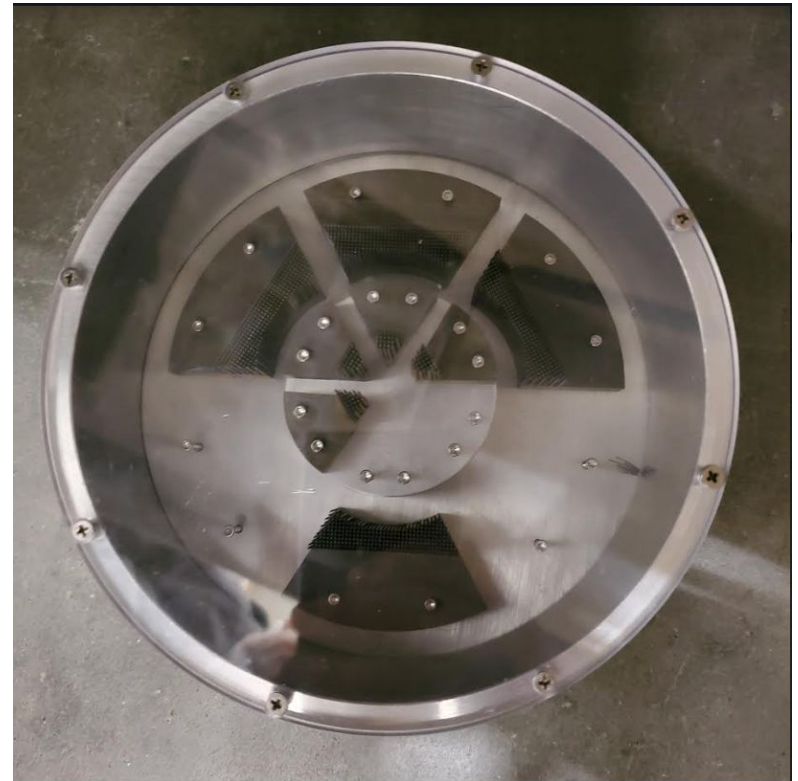
# GlueX active collimator assembly



looking upstream w.r.t the beam

# Current status

- tungsten “pin cushion” wedges have been found
- no plans to “scavenge” any parts from the existing GlueX active collimator itself
- preamplifiers + digitization electronics from GlueX acol readout will be used (only four instead of 8 channels)



# Current status

- some new things remain to be fabricated:
  - a. insulator housing (boron nitride)
  - b. aluminum EM shield enclosure
  - c. aluminum front plate with SMC connectors
  - d. longer  $75\Omega$  coaxial cables, 4 x 20m(?)
  - e. in-line attenuators at preamp inputs
  - f. clamp to align and hold in place
- machining, assembly and bench tests to be completed at UConn over second half 2024.