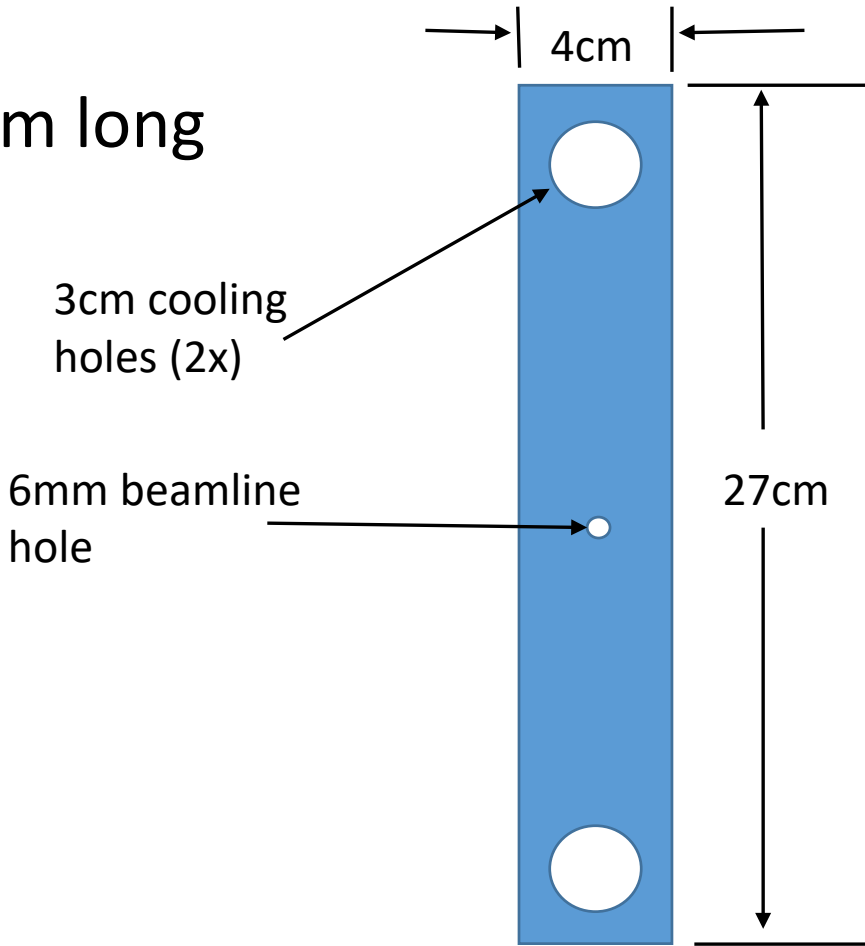


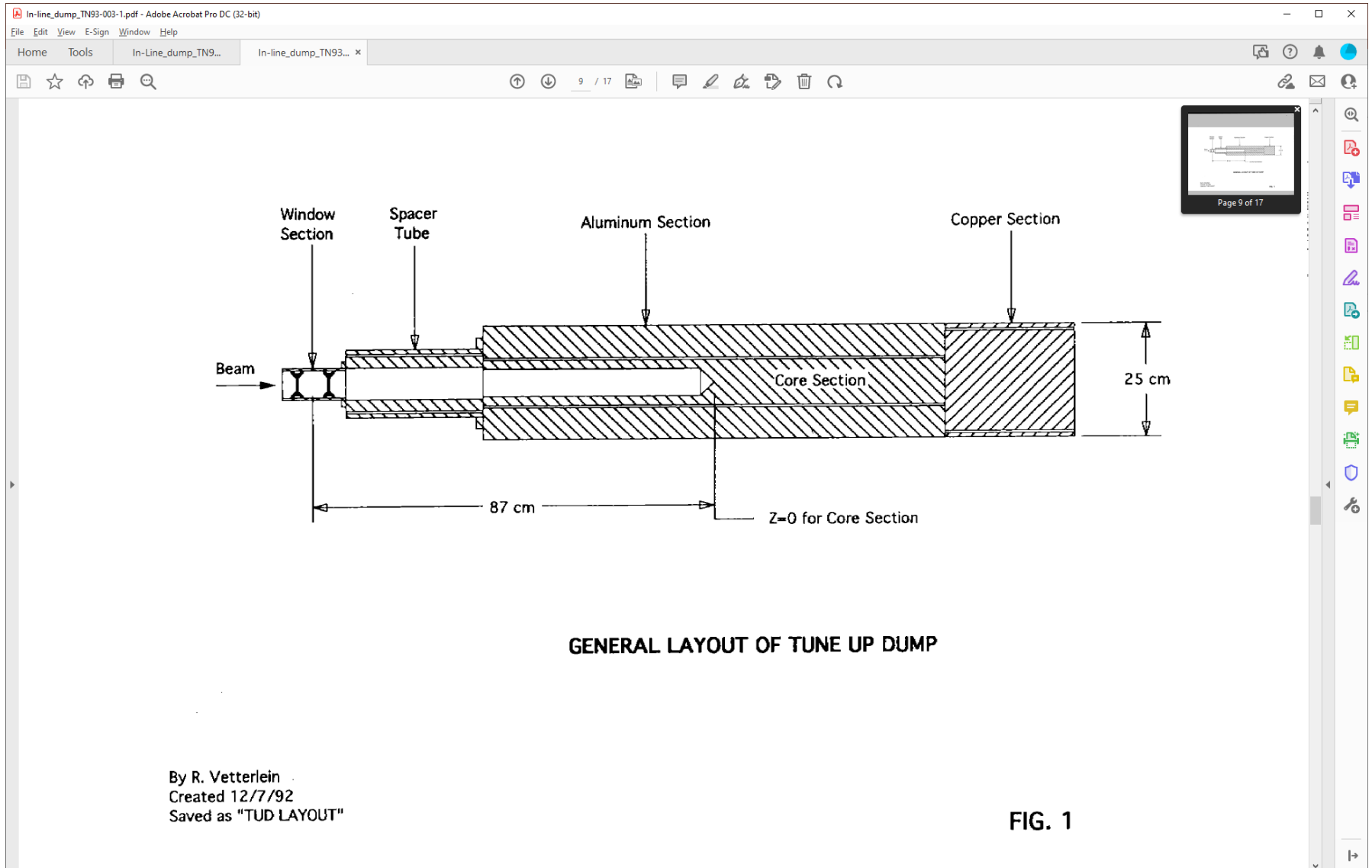
# KLF CPS Copper Absorber v1

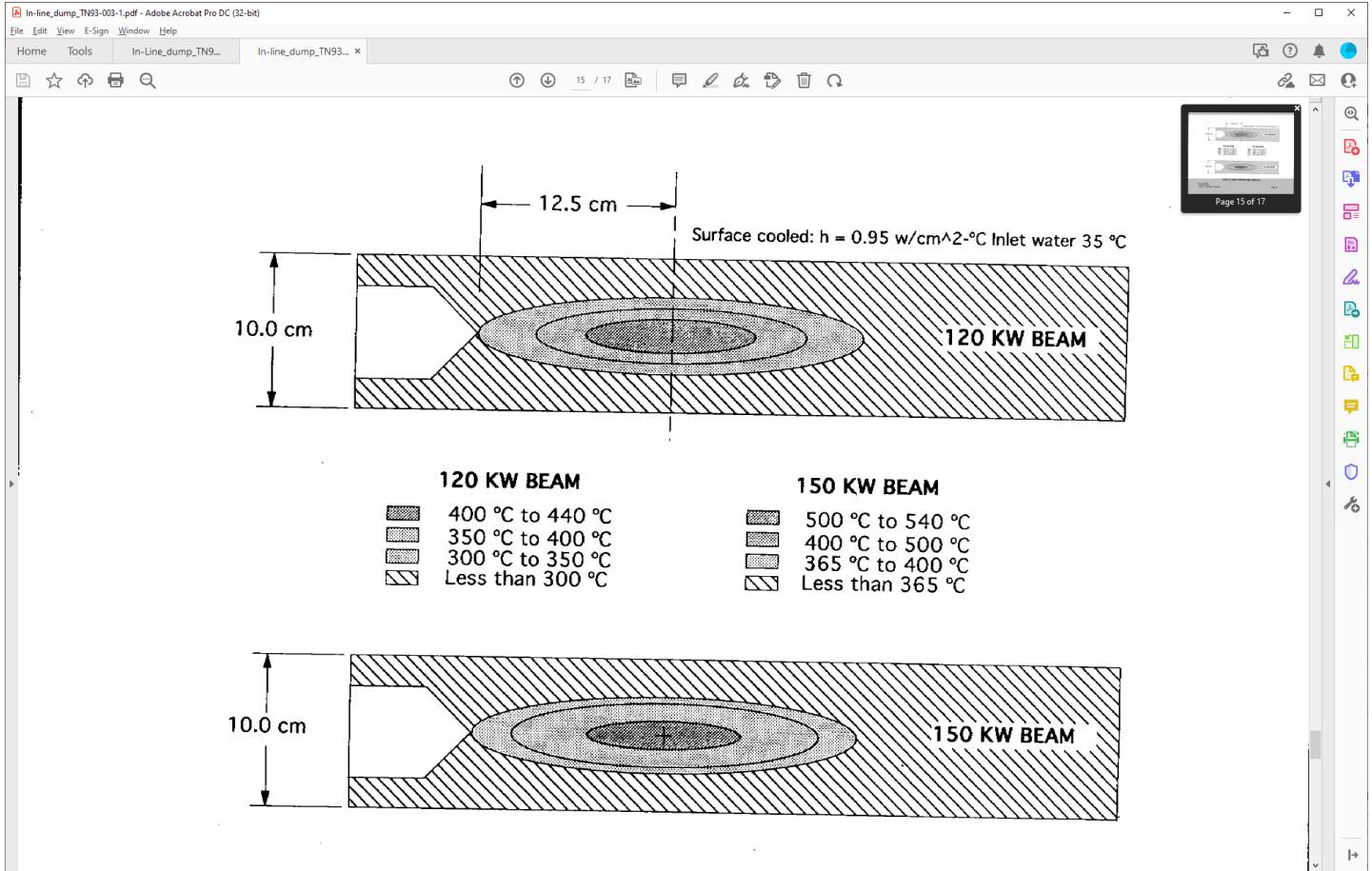
- 3m long





# Existing Tagger Dump





# Water cooling

CPS Absorber cooling water\_v1 - tanabe [Compatibility Mode] - Excel

File Home Insert Page Layout Formulas Data Review View Acrobat Tell me what you want to do... Timothy Whitlatch Share

A29

**KLing CPS 45KW total, 2 circuits LCW**

Units Units Units

d 30 mm 0.098425 ft 0.03 M ID of tube

L 3 m 3000 mm

epsilon 0.000005 ft e/d = 5.08E-05

nu 0.00000929 ft^2/sec at 37°C

Power 45 kW 45000 W

Heat Exchange with water at DP row 28

Twater = 40.38222144 C average

Nud = 223 From Oliver &

K = 0.623 W/MK From White

Pr = 4.84 extrapolate from White ap

f = 0.023334503 friction factor

h = Nud K/D W/M^2 K

h = 4630.966667

q = hA(Tw-Twall) = mCpdeltaT

A = piDL use L for area inside cool

Twall = 91.93341443

$$v = -2 \sqrt{\frac{2g\Delta P d}{0.433 L}} \log_{10} \left( \frac{\epsilon}{3.7d} + \frac{2.51}{\frac{d}{v} \sqrt{\frac{2g\Delta P d}{0.433 L}}} \right)$$

$$\frac{1}{\sqrt{f}} = -2 \log_{10} \left( \frac{\epsilon}{3.7d} + \frac{2.51}{\frac{d}{v} \sqrt{\frac{2g\Delta P d}{0.433 L}}} \right)$$

$$q \left( \frac{\text{gpm}}{\text{circuit}} \right) = v \frac{\pi d^2}{4}$$

$$= v \left( \frac{\text{ft}}{\text{sec}} \right) \frac{\pi d^2 (\text{ft}^2)}{4} \times \frac{\text{gal}}{0.1337 \text{ ft}^3} \times 60 \frac{\text{sec}}{\text{min}}$$

P=mCpdeltaT  
3.8 factor= 1kg/s=15.83gpm  
Cp = 4.18 KJ/Kg\*K  
KW=KJ/s=(kg/s)(kj/kg\*C)

$$Re = \frac{vd}{\nu}$$

$$\Delta T = \frac{3.8P}{q}$$

| DeltaP (psi) | $\sqrt{\frac{2g\Delta P d}{0.433 L}}$ (ft/sec) | $\frac{\epsilon}{3.7d} + \frac{2.51}{\frac{d}{v} \sqrt{\frac{2g\Delta P d}{0.433 L}}}$ (no units) | f (no units) | v (ft/sec) | Re       | q (gpm)  | DT (deg.C)  | V        | DP       | h    |
|--------------|--|---|--------------|------------|----------|----------|-------------|----------|----------|------|
| 0.14         | 0.45631317                                     | 0.000533  | 6.546688     | 0.023332   | 2.98734  | 31650.11 | 10.20016002 | 16.76444 |          |      |
| 20           | 5.45398555                                     | 5.72E-05  | 8.485699     | 0.013888   | 46.28088 | 490334.2 | 158.0243164 | 1.082112 |          |      |
| 0.04         | 0.24390965                                     | 0.000985  | 6.0131       | 0.027657   | 1.46653  | 15538.82 | 5.00783143  | 34.14652 | 1.466653 | 0.04 |
| 20           | 5.45398555                                     | 5.72E-05  | 8.485699     | 0.013888   | 46.28088 | 490334.2 | 158.0243164 | 1.082112 | 46.28088 | 20   |
| 40           | 7.71310034                                     | 4.44E-05  | 8.704354     | 0.013199   | 67.13756 | 711305.4 | 229.2386574 | 0.745947 | 67.13756 | 40   |
| 45           | 8.18097833                                     | 4.27E-05  | 8.739381     | 0.013093   | 71.49669 | 757489.3 | 244.1227395 | 0.700467 | 71.49669 | 45   |
| 50           | 8.62350834                                     | 4.12E-05  | 8.770157     | 0.013001   | 75.62952 | 801275.7 | 258.2341515 | 0.66219  | 75.62952 | 50   |
| 55           | 9.04441185                                     | 3.99E-05  | 8.797536     | 0.01292    | 79.56854 | 843008.6 | 271.6837828 | 0.629408 | 79.56854 | 55   |
| 60           | 9.44658008                                     | 3.88E-05  | 8.822143     | 0.012848   | 83.33908 | 882956.5 | 284.5581496 | 0.600932 |          |      |
| 65           | 9.83231229                                     | 3.78E-05  | 8.844448     | 0.012784   | 86.96137 | 921333.7 | 296.9263142 | 0.5759   |          |      |
| 70           | 10.2034727                                     | 3.69E-05  | 8.864811     | 0.012725   | 90.45186 | 958314.6 | 308.8444628 | 0.553677 |          |      |
| 75           | 10.5615976                                     | 3.62E-05  | 8.88352      | 0.012672   | 93.82416 | 994043.2 | 320.3590438 | 0.533776 |          |      |
| 80           | 10.9079711                                     | 3.54E-05  | 8.900799     | 0.012622   | 97.08966 | 1028640  | 331.5089849 | 0.515823 |          |      |
| 85           | 11.2436793                                     | 3.48E-05  | 8.916836     | 0.012577   | 100.258  | 1062209  | 342.3272993 | 0.499522 |          |      |
| 90           | 11.5696505                                     | 3.42E-05  | 8.931781     | 0.012535   | 103.3376 | 1094836  | 352.8422756 | 0.484636 |          |      |
| 95           | 11.8862055                                     | 3.37E-05  | 8.946724     | 0.012496   | 106.335  | 1126507  | 362.6702758 | 0.470273 |          |      |

2 para circuits air-n2 Hx

Fig. 7. Heat transfer results for the fully developed smooth pipe flow.

# Quick Hand Calc

$T_{wall} = 108^\circ\text{C}$   
 Cooling hole  $T_2$   
 $10\text{ cm}$   
 $4\text{ cm}$   
 center  $T_1$   
 $q = 45000\text{ W}$

$q = \frac{\Delta T}{R} \quad R = \frac{l}{kA}$

$L = 10\text{ cm}$   
 $k = 400\text{ W/m}^\circ\text{C}$   
 $A = 4\text{ cm} \times 1\text{ m} = 0.04\text{ m}^2$

$R = \frac{1\text{ m}}{400\text{ W/m}^\circ\text{C} (0.04\text{ m}^2)} = 0.00625\text{ }^\circ\text{C/W}$

$\Delta T = qR = 281^\circ\text{C}$   
 $T_1 = 381^\circ\text{C}$

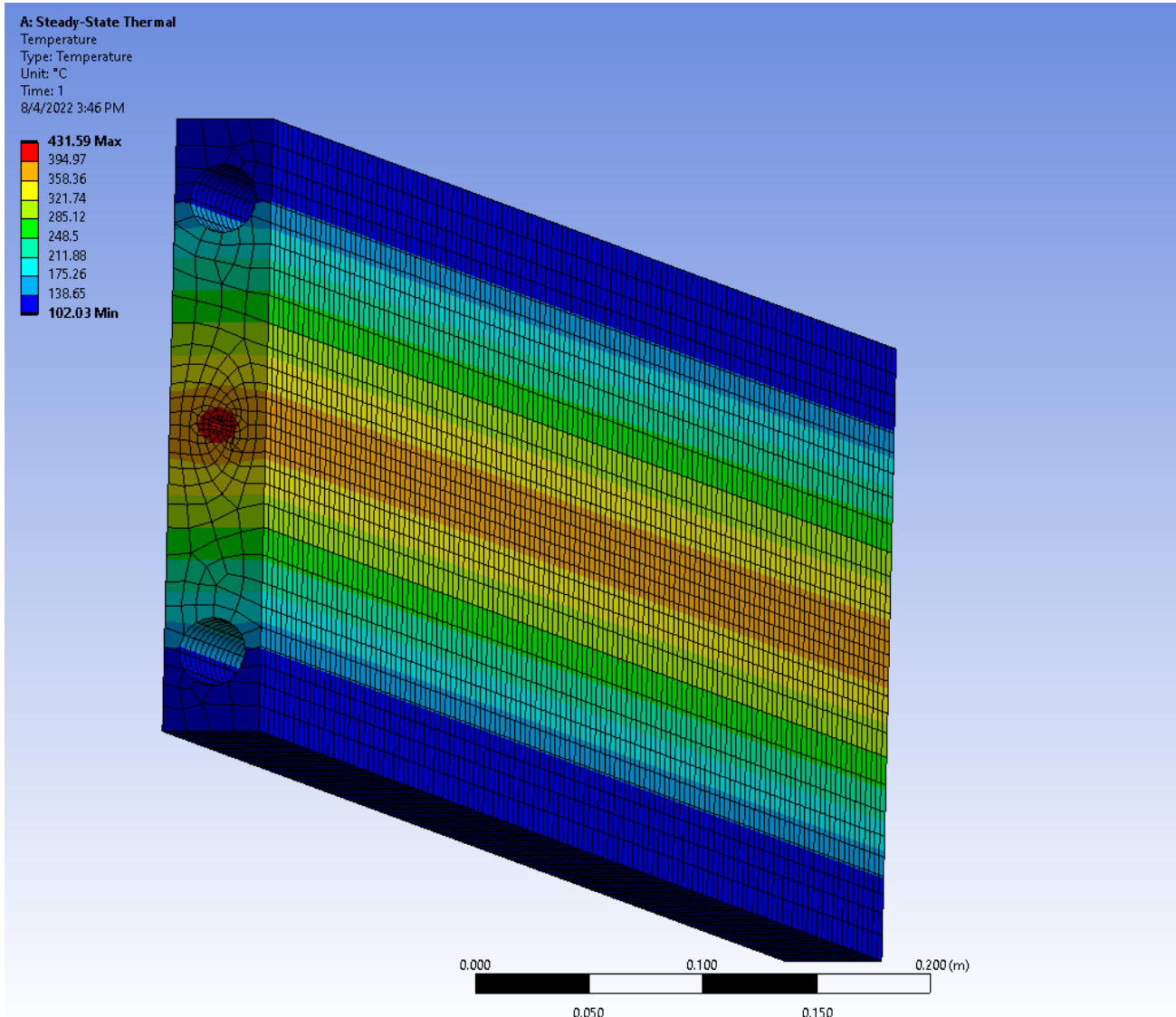
IF  $90\text{ kW}$   $\Delta T = 562^\circ \Rightarrow T_1 = 662^\circ\text{C}$

$90\text{ kW/m}$   $90\text{ W/mm}$

$0.6\text{ cm hole}$   $\frac{\pi \cdot 6}{2} = 9\text{ mm}$

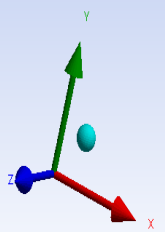
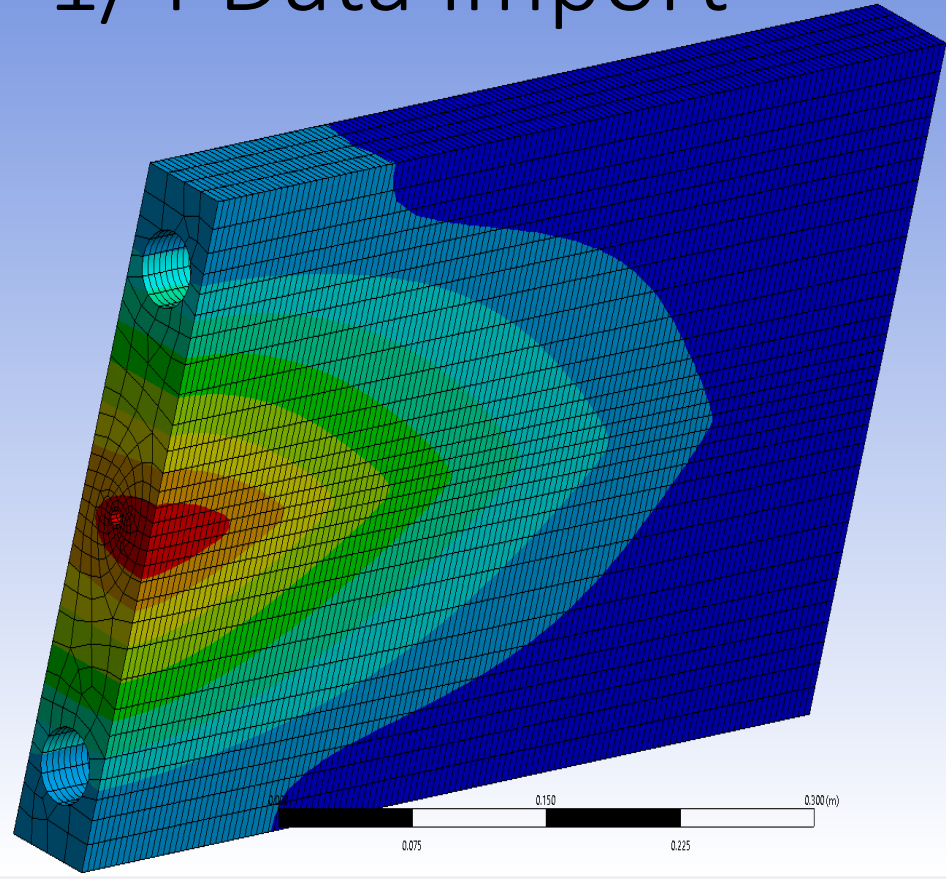
$10\text{ W/mm}^3$

# 90KW inner hole- 1m long – 5Kw/m<sup>2</sup> cooling inside 3cm holes



# 1/4 Data import

B: Steady-State Thermal  
Temperature  
Type: Temperature  
Unit: °C  
Time: 1  
8/5/2022 1:02 PM



Graph window showing animation controls (Play, Stop, 20 Frames, 2 Sec (Auto), 3 Cycles) and a plot area. The plot area is currently empty, with a vertical axis labeled [°C] and a horizontal axis labeled [s].

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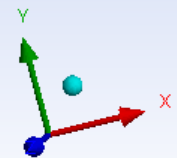
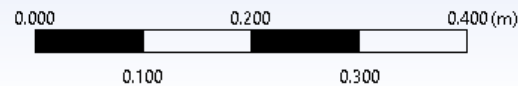
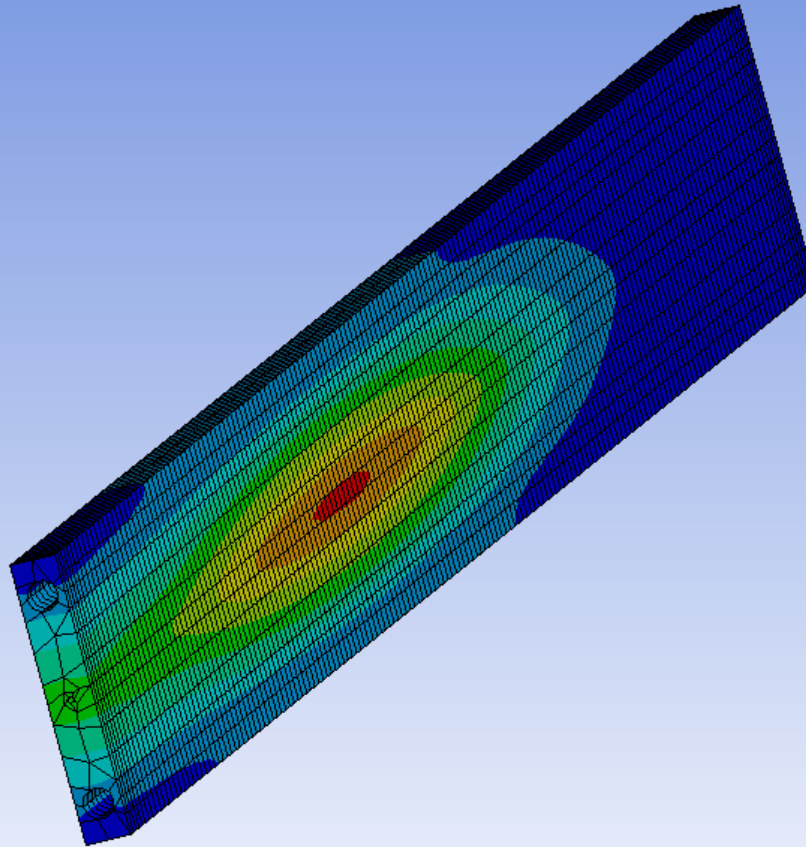
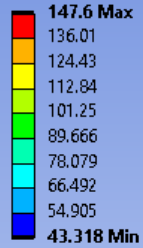


# All data imported (3.8M nodes – large mesh)

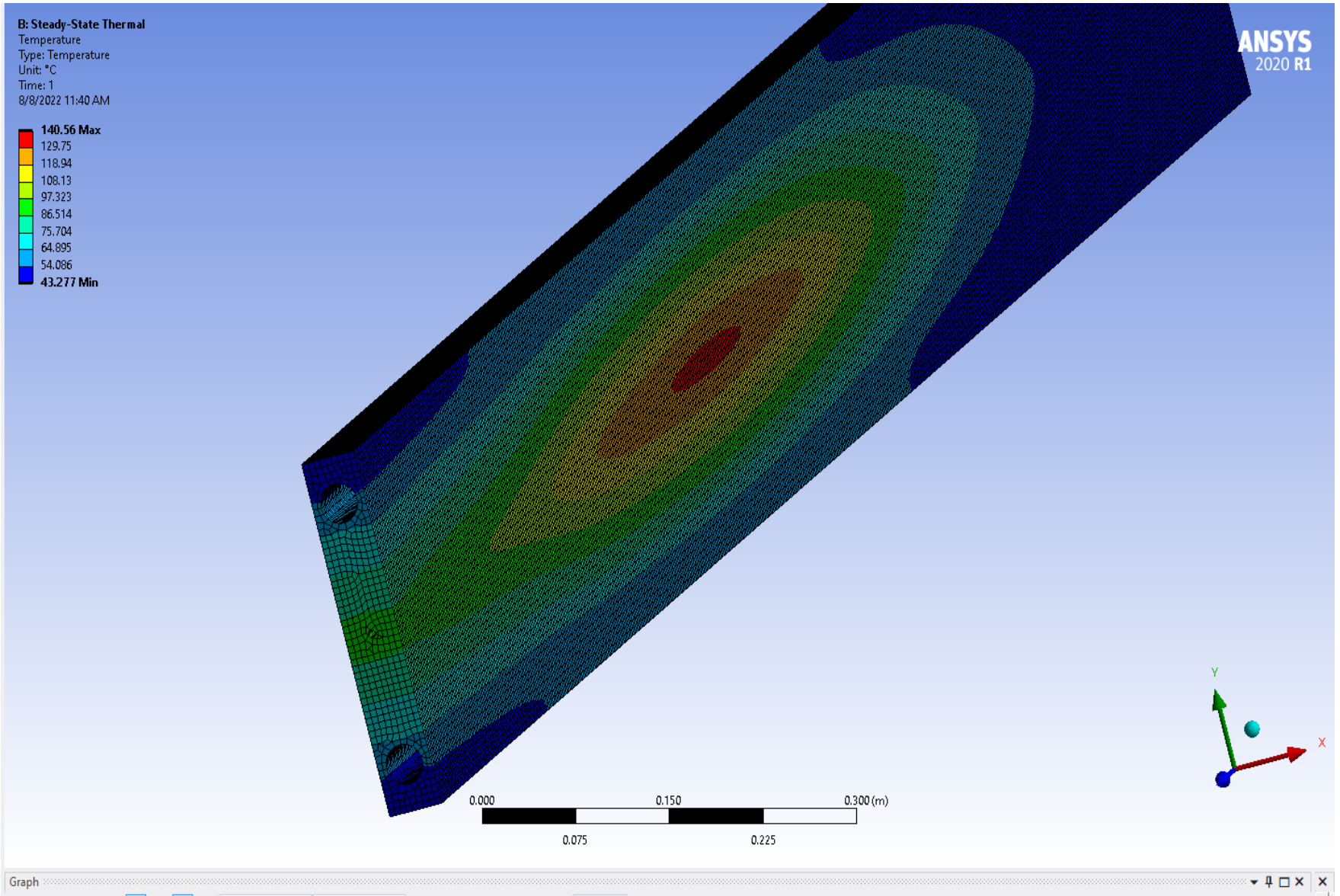
## B: Steady-State Thermal

Temperature  
Type: Temperature  
Unit: °C  
Time: 1  
8/6/2022 2:02 PM

ANSYS  
2020 R1



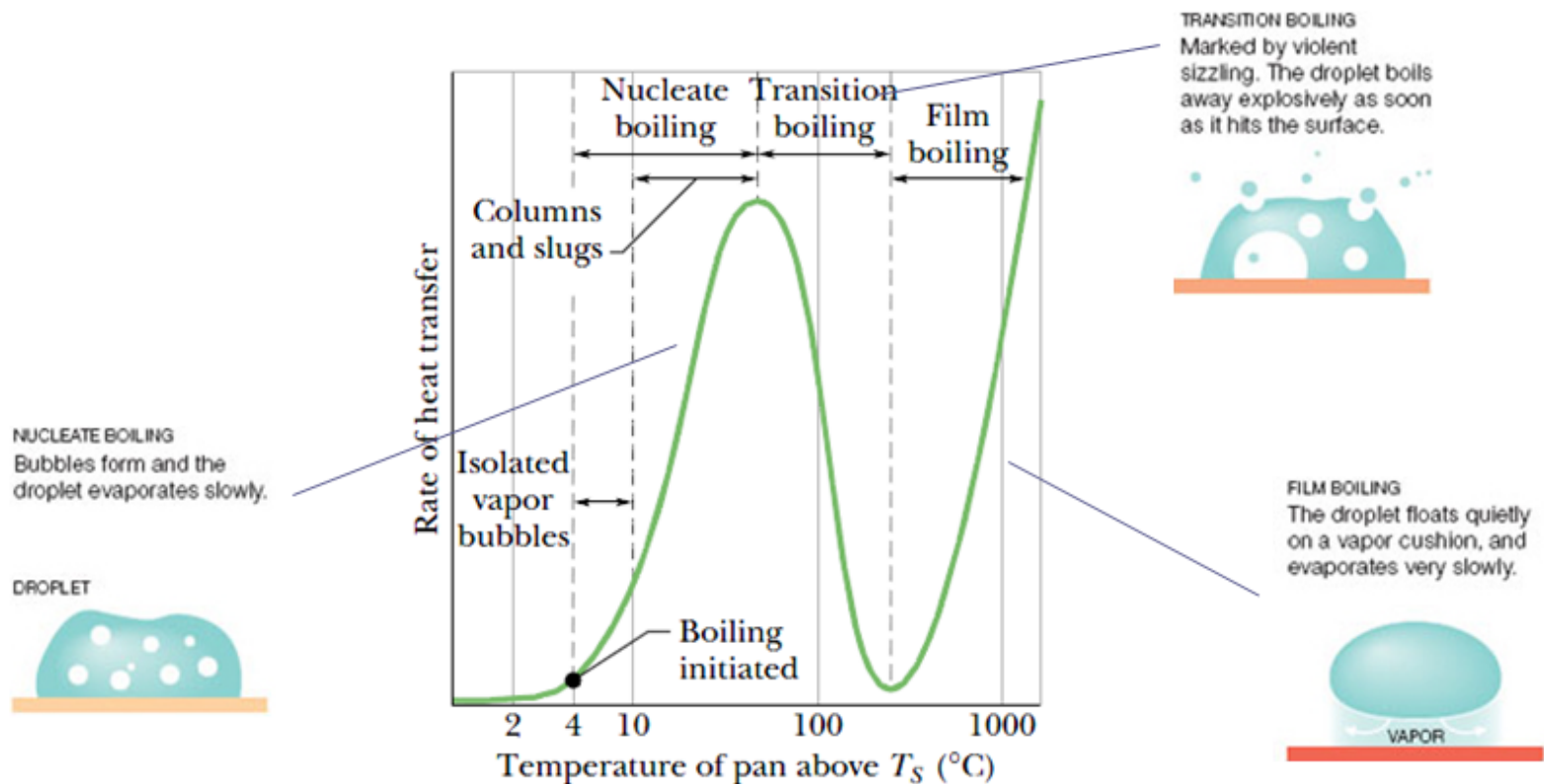
# All data imported (3.8M nodes – smaller mesh – 42KW



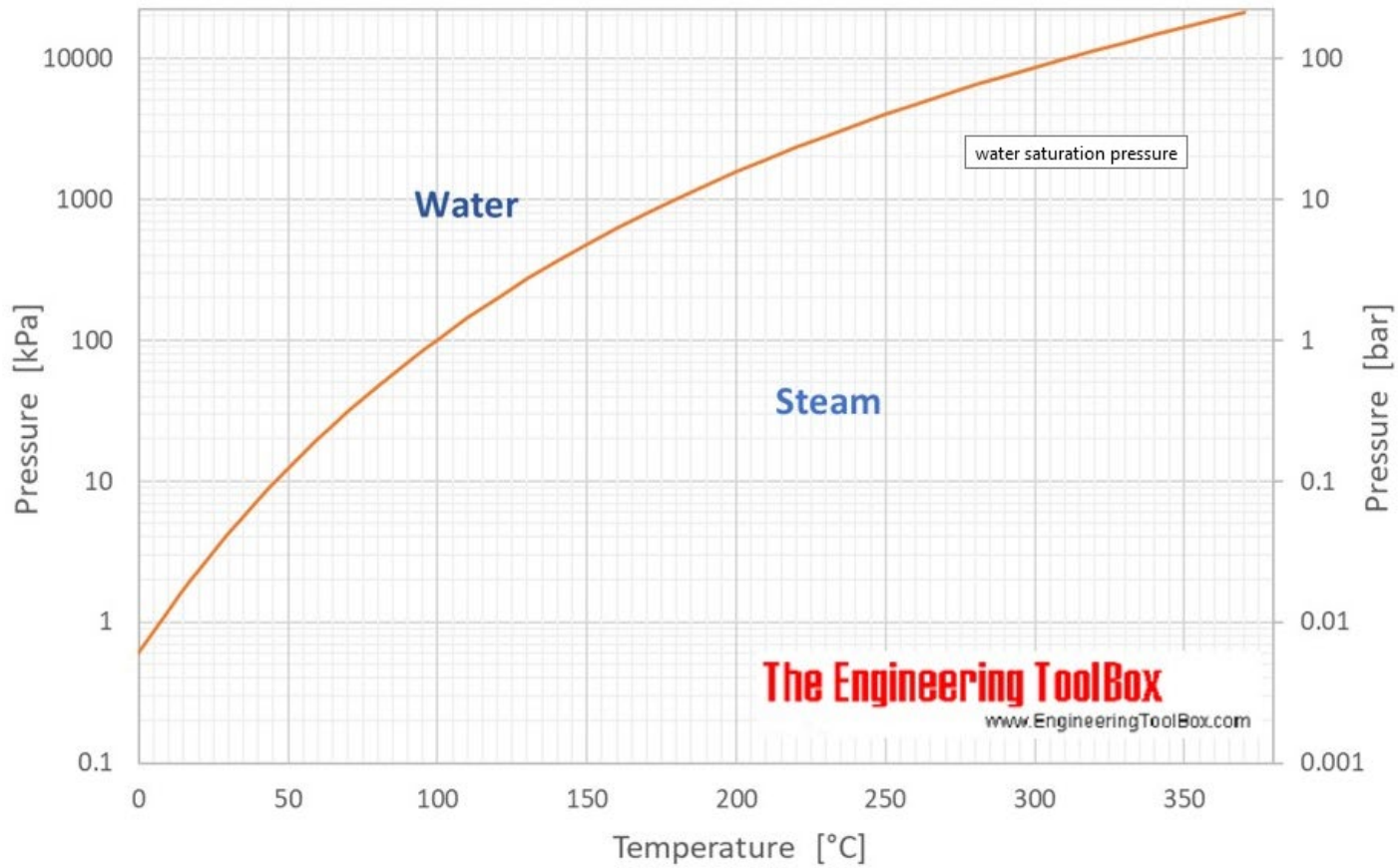
# Generic Heat Transfer rate - water

## Heat transfer for water (@ 1 atm)

S-shaped graph when heat flux ( $q''$ ) is compared to temperature.



### Water saturation pressure



# Nucleate Boiling

