



Hall D K-Long Facility E12-19-001.

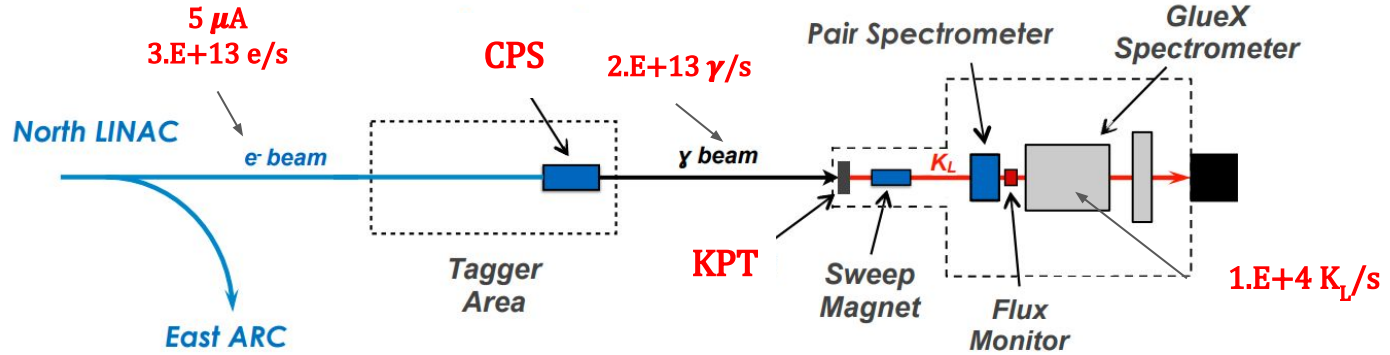
Experiment Readiness Review Phase I.

Jefferson Lab , 2023 Charge and Brief Answers.

- Is there any R&D needed to be done prior to start the construction of the KLong Facility? **No.**
- What is the status of the Compact Photon Source (CPS)? Specifically the
- 1. Conceptual design: Presented below.
- 2. **Approximations** in the MC simulations and Code used: Simplified Tagger & KPT Halls. FLUKA2021.2.9.
12 GeV beam $3.1E+13$ e/s, ($5\mu A$), FWHM=**2.5 mm**,
< **1 mrem/hr** on top of Tagger Hall and Tunnel Mounds.
- 3. Evaluation of the **produced radiation**: <**2 kW/cm³** , Cu Absorber < **220°C** , **Pb** shield < **110°C**.
- 4. Energy deposition , **Absorber** and **Lead temperature**:
- 5. Prompt **dose** and **activation** around the CPS (Tagger Hall): Dose < **10 rad/hr** , <**20 mrem/hr**. Maps available.
- 6. **Magnet** and **insulation lifetime**: 0.25×0.5 Tm, $I \leq 1.8$ kA, wire 2×2 cm², T<**150°C**, LT=**15** years.
- 7. **Cooling system** & **ground waters contaminations**: Tritium Activity **2.6×10^7 Bq** & **200 Bq/L** after 1 year.
 - What will the photon **beam quality** be: ~ **$2.E+13$ γ /s**, FWHM=4 cm, neutrons & \pm part<**2%** .
 - **Cost and schedule estimates** for the construction of the CPS: **\$800,000** without magnet.
 - **Civil constructions** to contain the radiation in the Tagger Hall: **No.**
 - **Decommissioning Plan** for CPS and Activated Components: To be mounted on rails to **move aside** for storage.



Compact Photon Source and K_L Beam for Hall D.

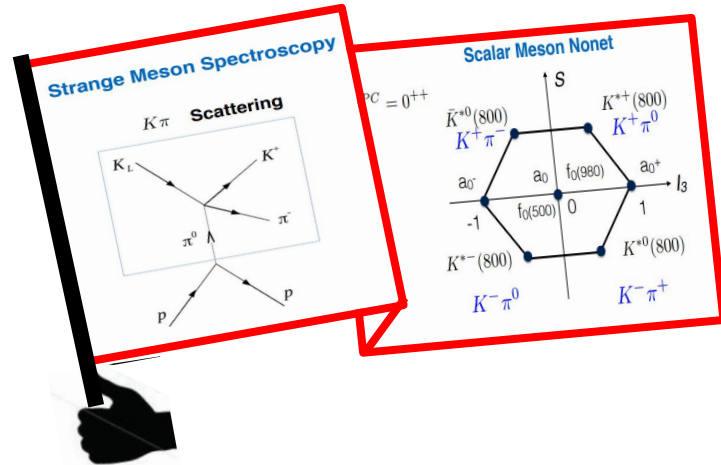


Strange Hadron Spectroscopy with Secondary K_L beam in Hall D



Moskov Amaryan

Old Dominion University
Norfolk, VA, USA





Compact Photon Source for KLF beamline. Conceptual design and Simulations using FLUKA 2021.2.9.

(Electron beam 12 GeV , 5 μ A ($3.1 \times 10^{+13} \text{ s}^{-1}$), FWHM=2.5 mm.)

V. Baturin , for KLF Collaboration.

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3)The George Washington University, 1)Old Dominion University, 2) York University, 4) TJNAF, 5) Florida State University, & 6)University of Massachusetts, Amherst.

Outline

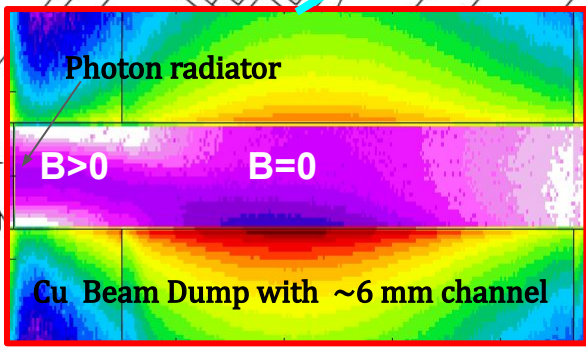
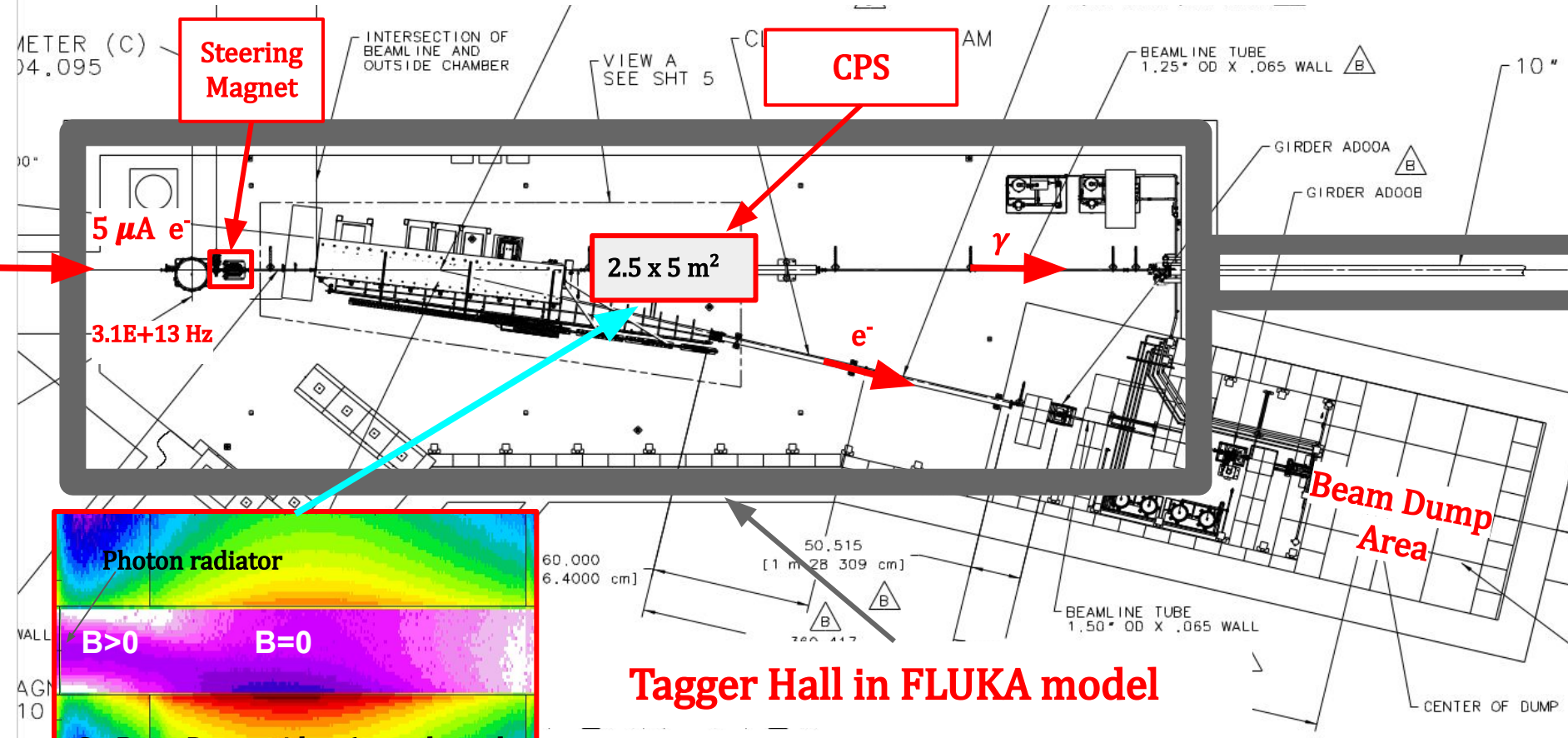
1. **CPS** in FLUKA. **Location, Design, and Alignment** .
2. **Radiation and Temperature** inside **CPS**.
3. Photon **Beam Quality**.
4. **Radiation** in CPS Magnet and **Lifetime of Coil Insulation**.
5. Prompt **Dose and Activation** around CPS.
6. Tritium **Contamination** in Soil and Cooling Waters.
7. **Lifetime of** construction **materials**.
8. Conclusion and Outlook.

CPS Conceptual Design and Simulations

using FLUKA 2021.2.9

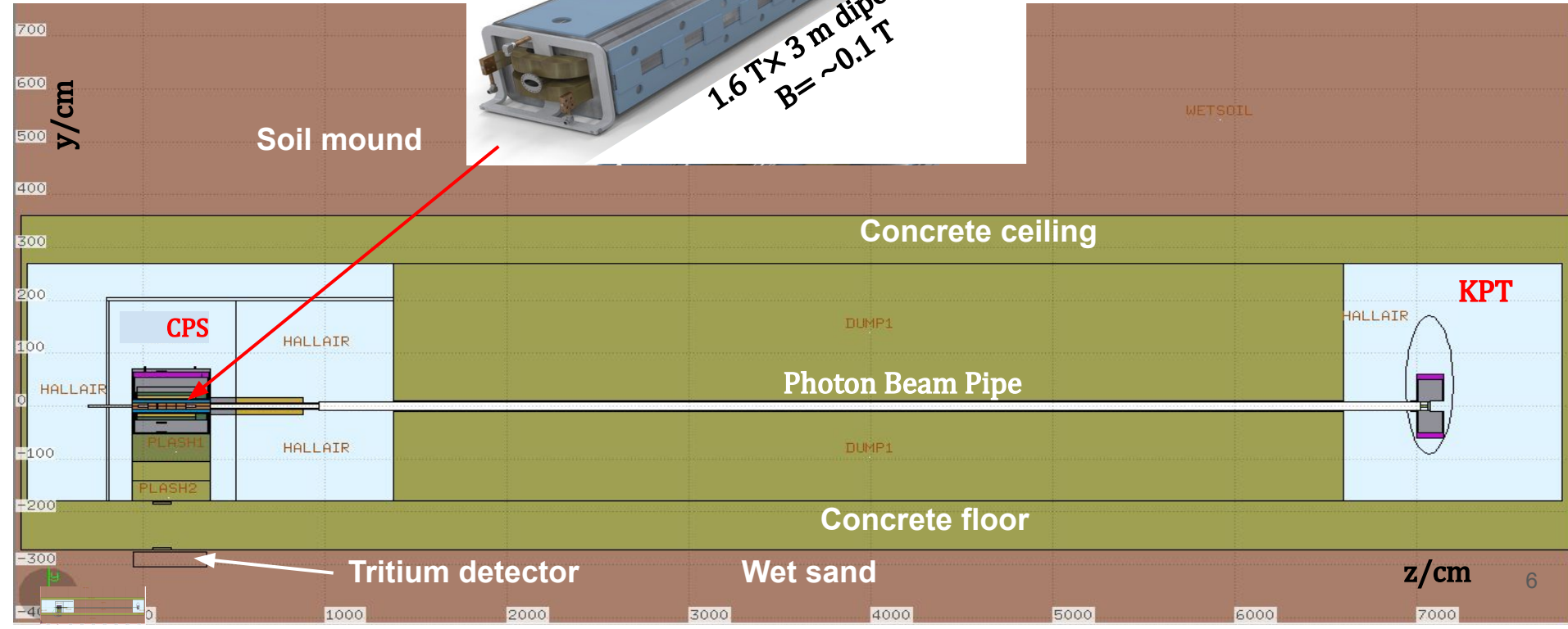
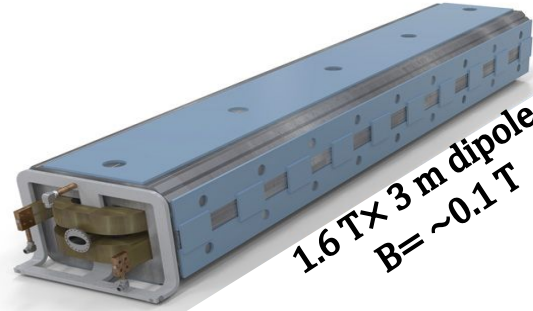
Model approximations.

CPS location in Tagger Hall. Beam $5 \mu\text{A}$, Gaussian, FWHM=2.5 mm.

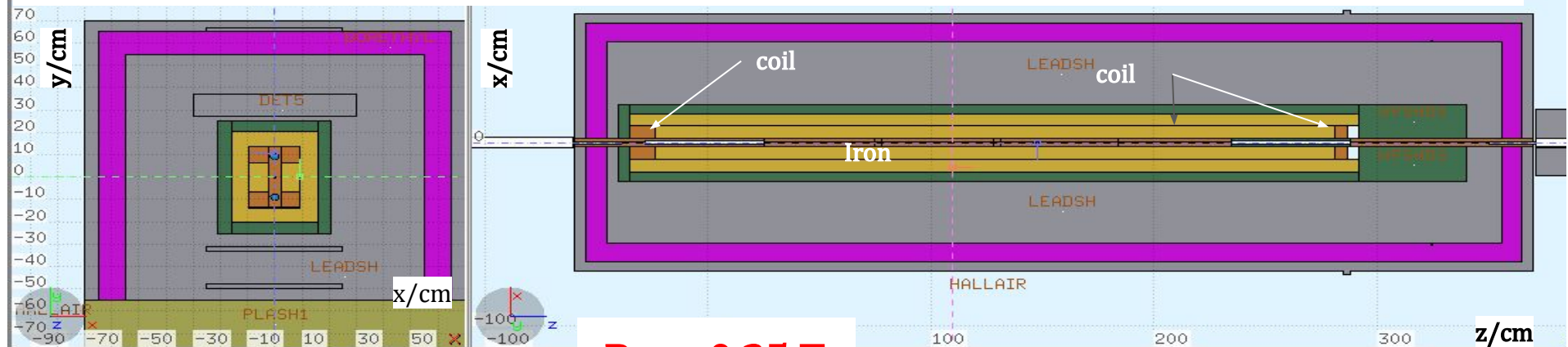


Tagger Hall in FLUKA model

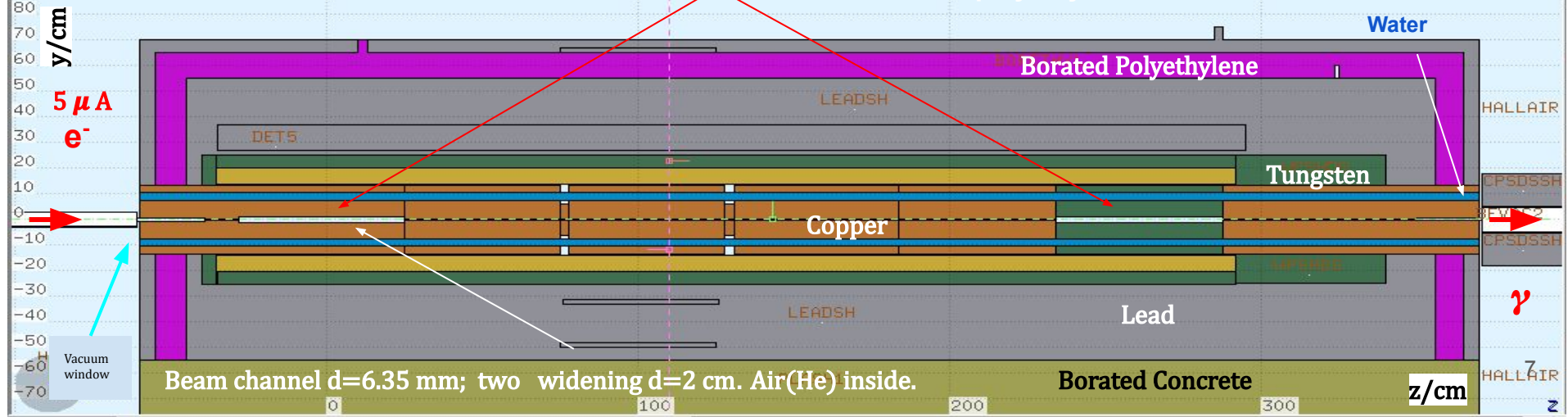
CPS, Tagger Hall, KPT and Magnet Prototype in FLUKA model.



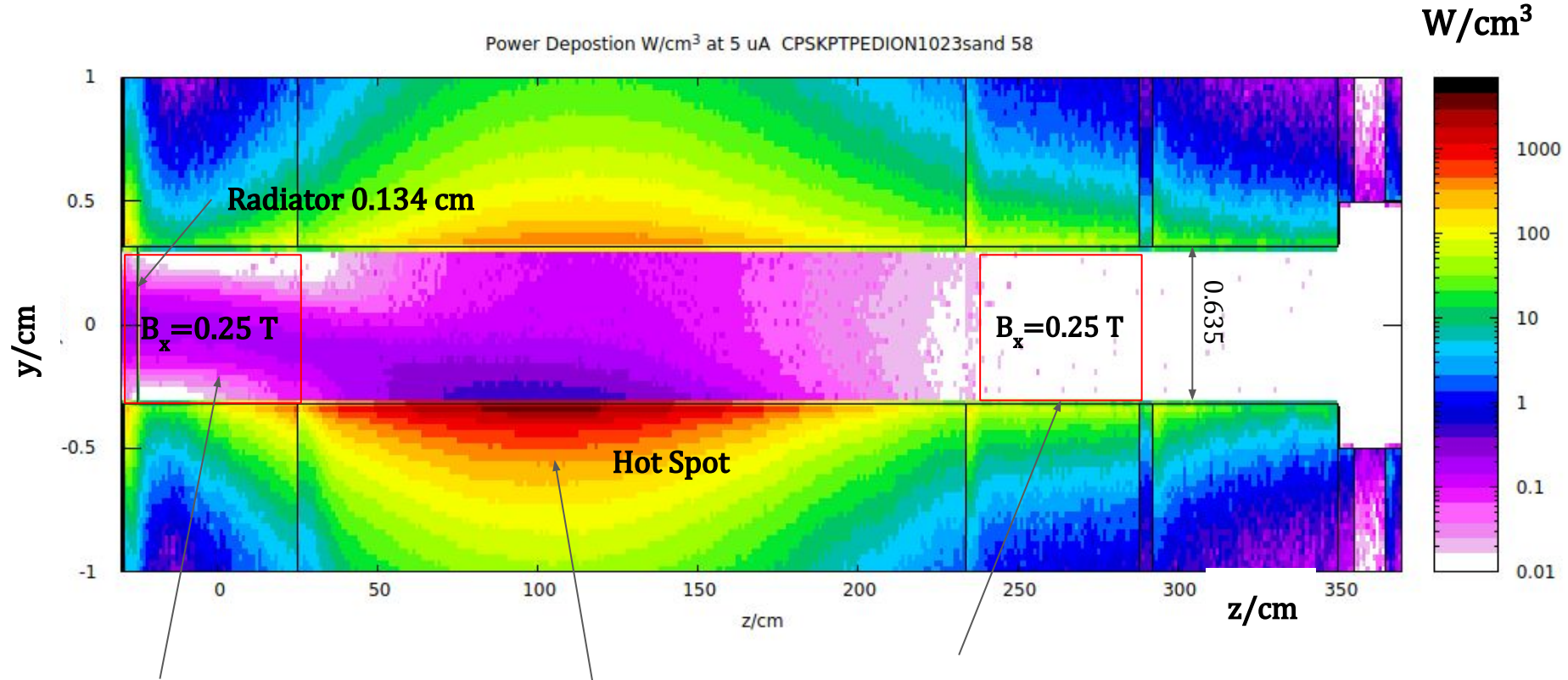
CPS in FLUKA: Magnet Yoke/platform, Two Coils, Cu Absorber, and 4 shield layers.



$B_x \approx 0.25 \text{ T}$

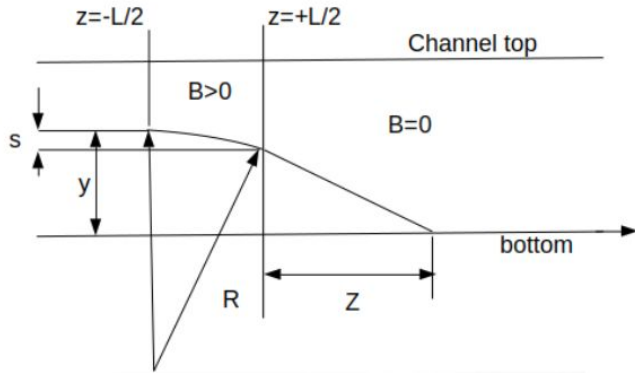


Source of radiation. Hot spot in the absorber. Power deposition



- Upstream magnet forms the Hot Spot; Downstream - cleans the photon beam.
- The **wider** is the Hot Spot - **the lower** is deposited power/temperature in the maximum.

Magnetic Field, Beam Channel, and Hot Spot Size.



y -electron entry coordinate.

R -trajectory radius, $R \propto B^{-1}$.

z -counts from $L/2$ - coil area length, where $B > 0$.

z' -counts from $z = 0$.

L_M - length of **Beam Channel and Absorber**.

$\langle z' \rangle = L_M/2$ is constrained to be in the middle of Channel.

From two triangles on this figure we find:

$$(R - s)^2 + L^2 = R^2, \quad \Rightarrow \quad s \approx \frac{L^2}{2R},$$

$$\frac{L}{R - y} = \frac{y - s}{z},$$

$$z \approx \frac{R}{L}(y - s) = \frac{R}{L}y - \frac{L}{2},$$

$$\langle z' \rangle \approx \langle y \rangle \frac{R}{L},$$

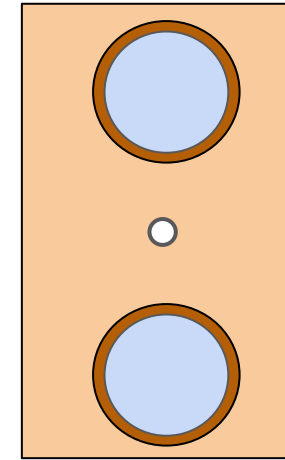
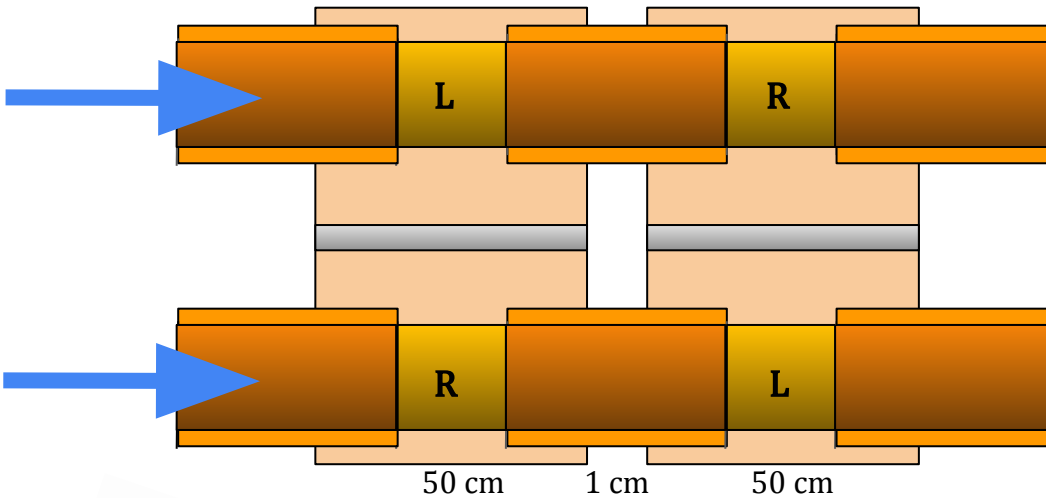
$$\text{rms}(z') \approx \text{rms}(y) \frac{R}{L} = \langle z' \rangle \frac{\text{rms}(y)}{\langle y \rangle}.$$

$$\text{rms}(z') = 2 \langle z' \rangle \frac{\text{rms}(y)}{d} = \frac{L_M}{d} \text{rms}(y)$$

- At given $\text{rms}(y)$ and channel length L_M for a **lower power** deposition and temperature **reduce** channel diameter.
- However, keep $d > d_{\min} = \sim 2 \text{rms}(y)$, otherwise beam tail hits the Channel.

CPS Absorber and Alignment.

Segmented Copper Absorber - possible solution.



23 cm

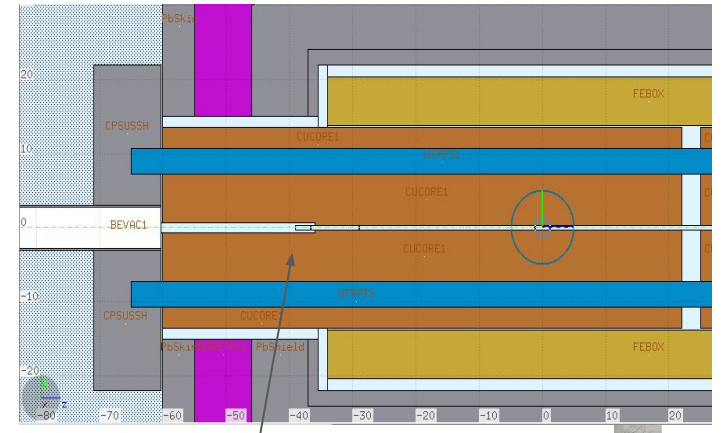
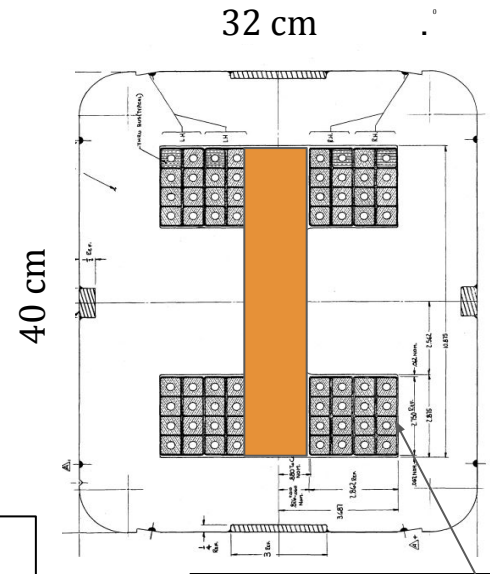
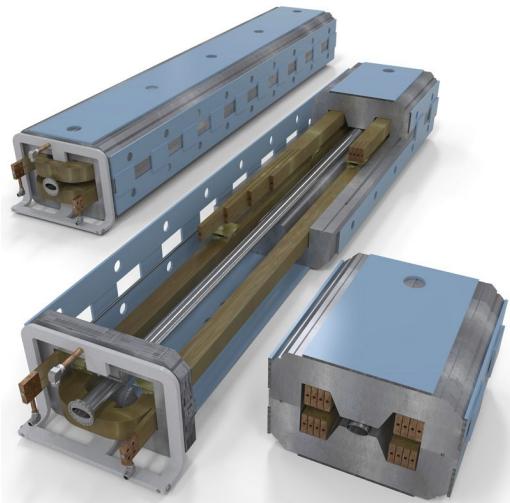
4.4 cm



- Segments $\sim 4.4 \times 20 \times 50 \text{ cm}^3$, **round beam hole**. \Rightarrow Advantage compared square holes.
- (1) No problem of **thermal contact** between 2 parts (if squared hole) and (2) may be **vacuumized**.
- Segments are connected by fittings with **left/right-hand threads**; may be **brazed**.
- Provides direct **copper-water contact** inside segments: \Rightarrow no interface; **better cooling**.



Magnet Yoke as Precise Platform for Absorber

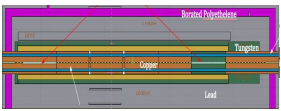


Fermilab Beamline Dipole 1.6×3 Tm,
 $I_{max} = 1.8$ kA, Cooling ~20 kW.

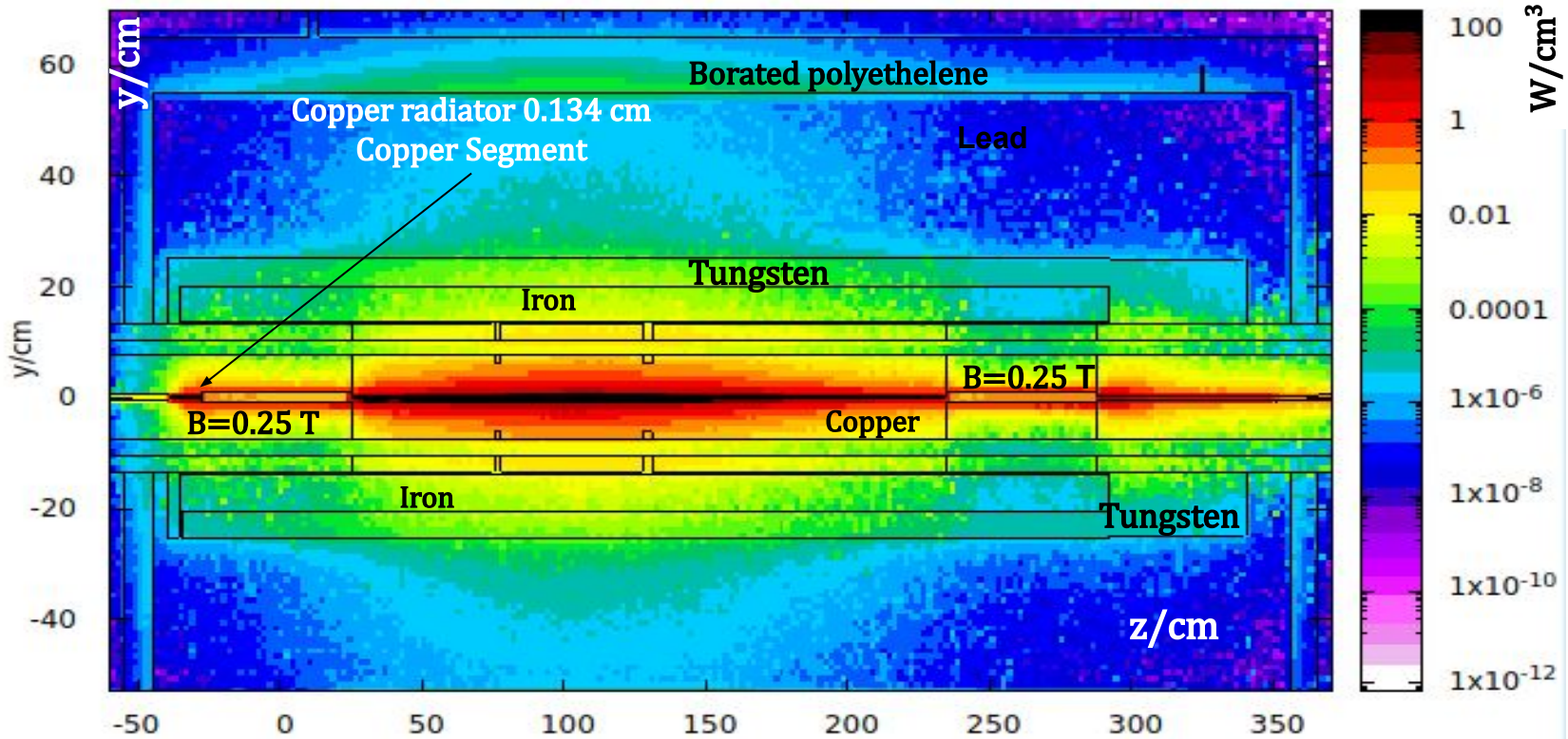
$B = 1.6$ T - 16 wires 1.7×1.7 cm²
 $B \leq 0.6$ T - 6 wires.

1. **Iron shield** and **precision platform** for Absorber. Specified **flatness** within **500 μm**.
2. **Housing** for all parts with narrow beam channels, including protruded segments.
3. **Precision Assembling** at a bench and **in-hall Alignment** with **5 DOF** only.

Energy deposition
and
Temperature of CPS components.



Power Deposition in $-0.5 < x/cm < 0.5$ layer. Coarse mesh 0.5 cm.



- Protruding **copper segment** around Radiator to mitigate lead overheating.
- T^0 -calculations **in progress**. Channel widening in coil area - to **reduce dose** rates.

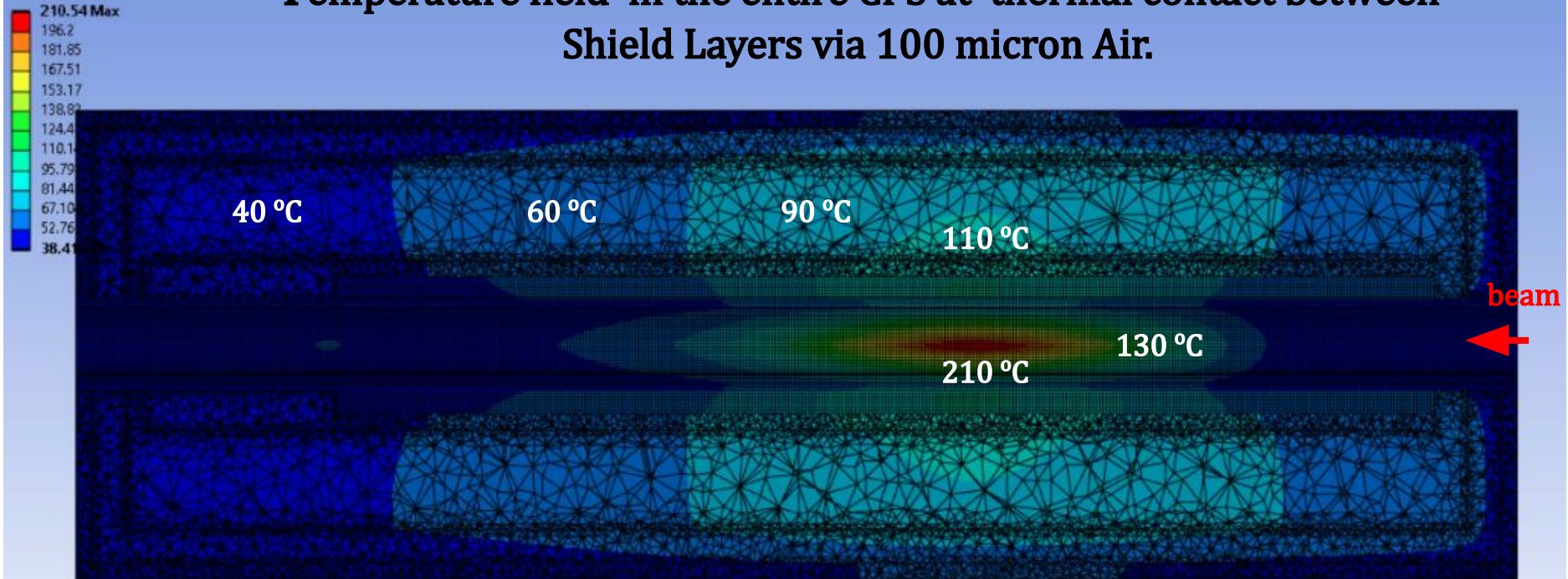
Power breakdown between CPS components .

| CPS part | GeV/e | kW/5 μ A |
|-------------------|--------------|--------------|
| DS Shield (W) | 0.063 | 0.316 |
| US Shield (W) | 0.033 | 0.163 |
| Side Shield (W) | 0.013 | 0.064 |
| Top Water Pipe | 0.001 | 0.005 |
| Bottom Pipe | 0.001 | 0.006 |
| Magnet Pole Right | 0.322 | 1.610 |
| Magnet Pole Left | 0.321 | 1.619 |
| Coils | 0.058 | 0.289 |
| Magnet Yoke | 0.101 | 0.504 |
| Lead Shield | 0.006 | 0.032 |
| Polyethylene (B) | 0.002 | 0.011 |
| Lead Skin | 0.001 | 0.004 |
| Converter (Cu) | 0.002 | 0.010 |
| Total | 0.923 | 4.620 |

| Segment | GeV/e | kW/5 μ A |
|--------------|--------------|---------------|
| 1 W/Cu | 0.230 | 1.151 |
| 2 | 2.013 | 10.077 |
| 3 | 4.743 | 23.744 |
| 4 | 2.034 | 10.183 |
| 5 | 0.385 | 1.929 |
| 6 W/Cu | 0.164 | 0.822 |
| Radiator | 0.002 | 0.010 |
| Total | 9.571 | 47.916 |

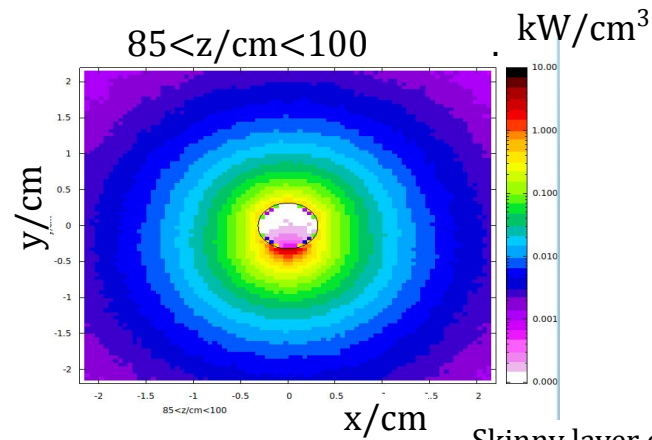
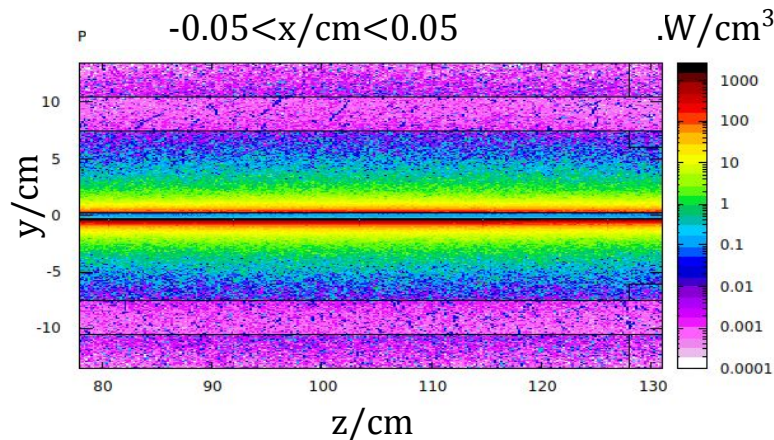
- **Total deposition 53 kW out of 60 kW of e-beam.**

Temperature field in the entire CPS at thermal contact between Shield Layers via 100 micron Air.

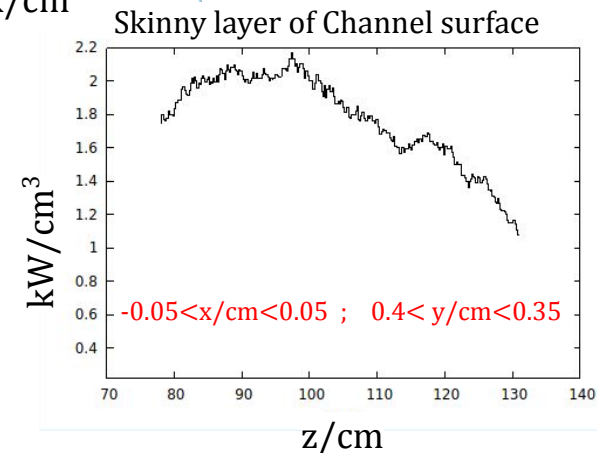


- Copper $T < 210^{\circ}\text{C}$ ($T_m = 1084^{\circ}\text{C}$). Absorber Channel does not melt.
- Lead $T < 110^{\circ}\text{C}$. ($T_m = 327^{\circ}\text{C}$). Lead Shield does not melt.
- Iron $T < 150^{\circ}\text{C}$. ($T_m = 1538^{\circ}\text{C}$). $T < 150^{\circ}\text{C}$. Cooling not required.

Power Deposition in Hot Segment . Fine mesh 0.05 cm

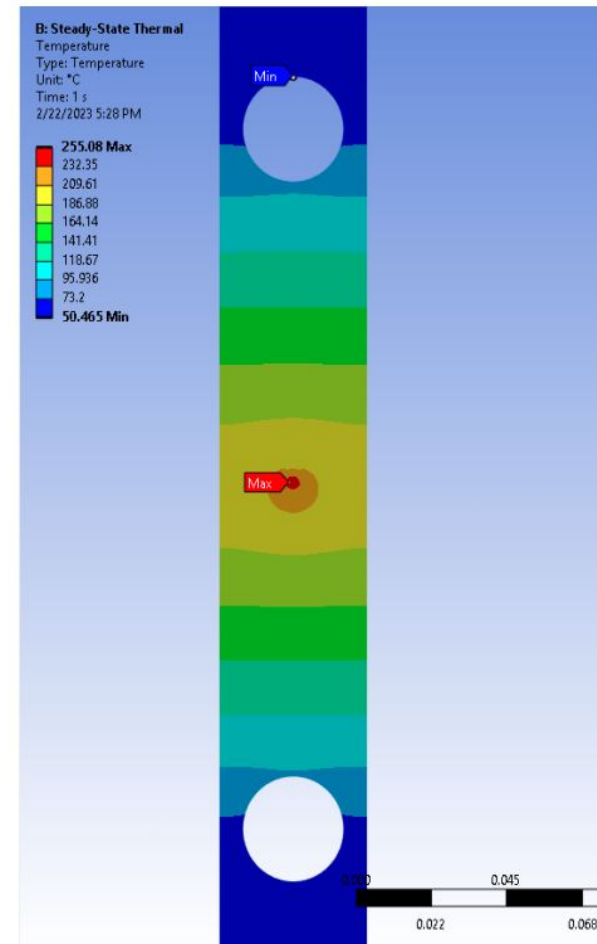
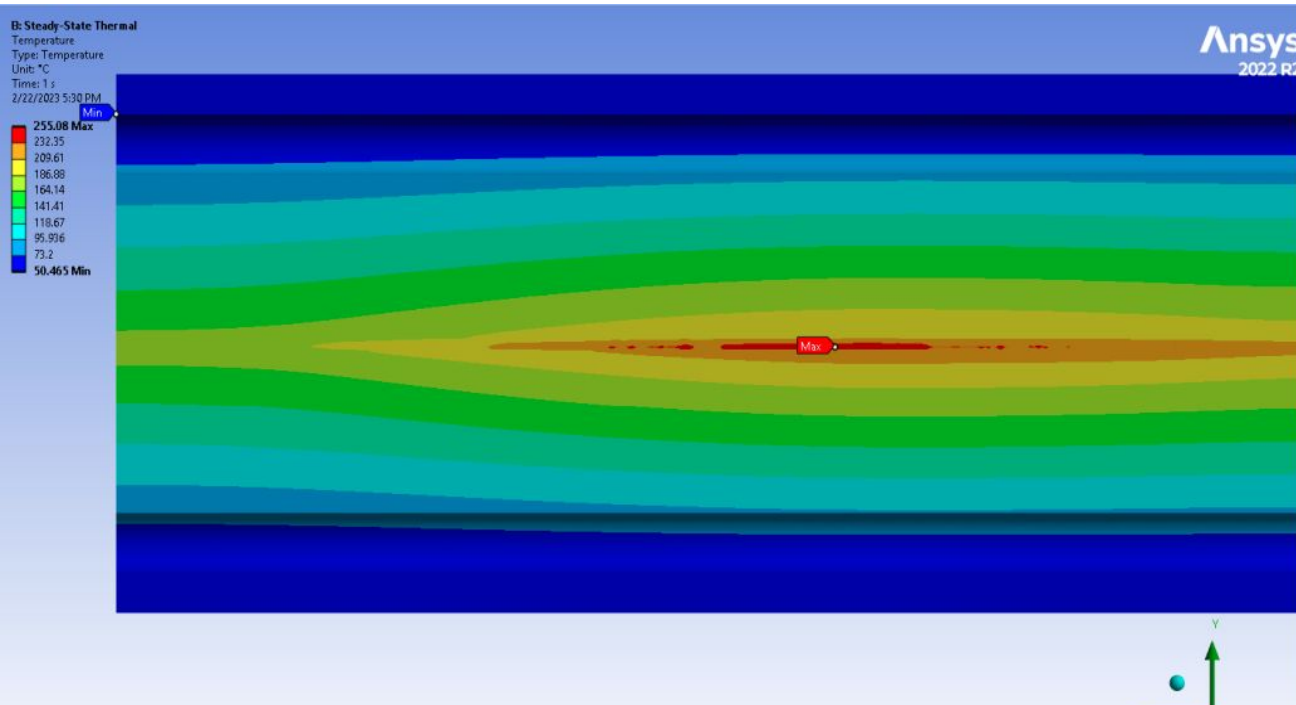


- Maximum $dP/dV = \sim 2 \text{ kW}/\text{cm}^3$
- **Temperature calculations** are done by Tim Whitlatch (JLab) using ANSYS and this Power Deposition Map.



Calculation by Tim Whitlatch

Temperature field in the Hot Segment at Heat Transfer Coefficient $9 \text{ kW/m}^2\text{C}$.

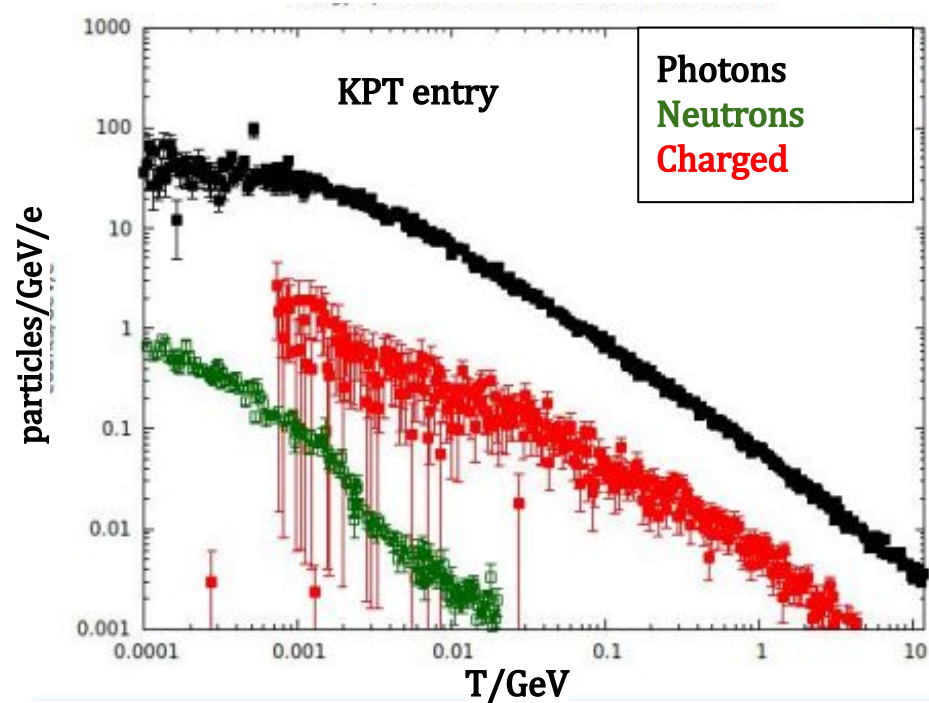
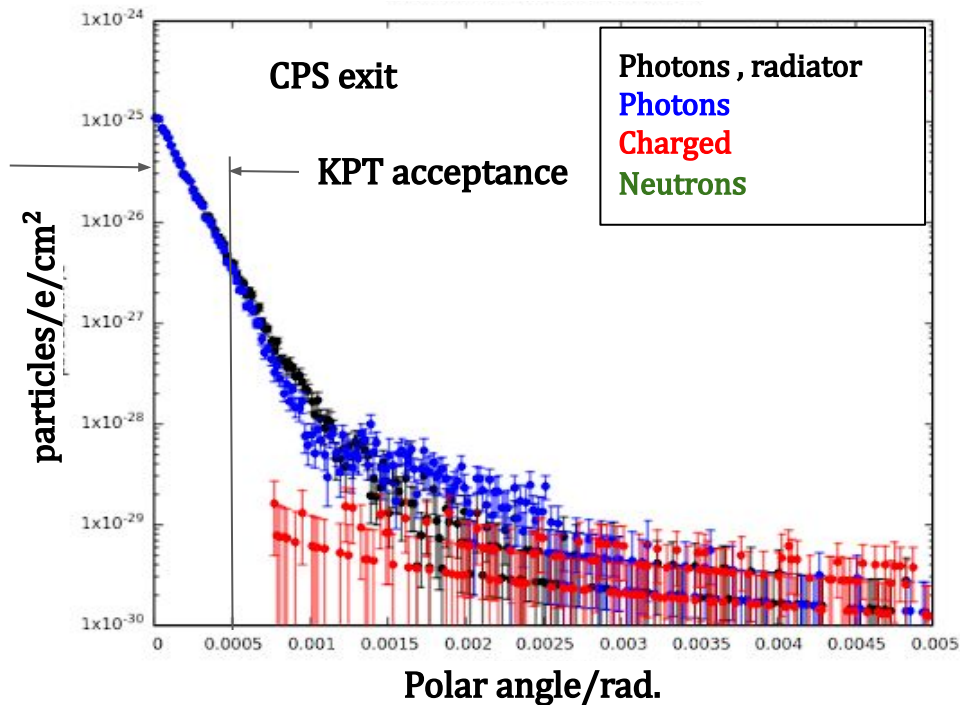


“Hot” Absorber (Cu), 53 cm long, 6.35mm Beam Hole with Air,
30 mm Water Channel ($9 \text{ kW/m}^2\text{C}$) evacuates 29 kW at $T_{\text{water}} \sim 40 \text{ }^\circ\text{C}$.

- Maximum Copper Temperature $255 \text{ }^\circ\text{C}$ (melts at $1,084 \text{ }^\circ\text{C}$).

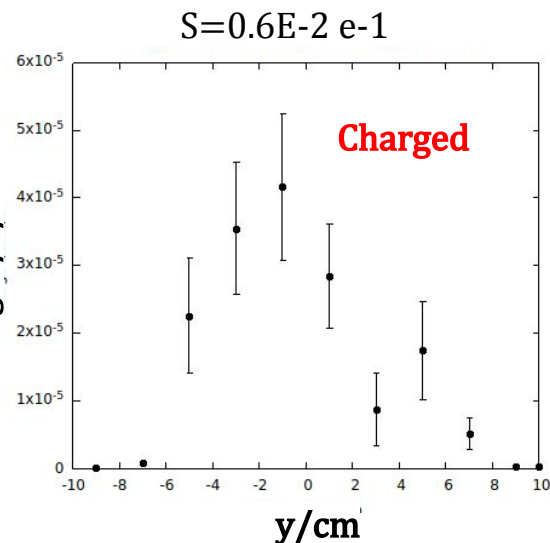
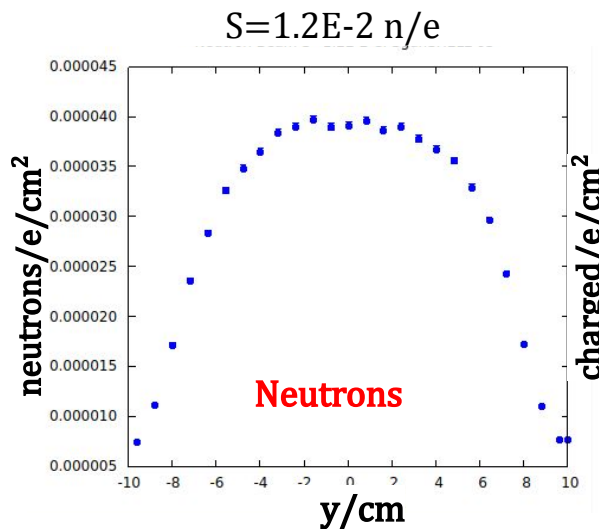
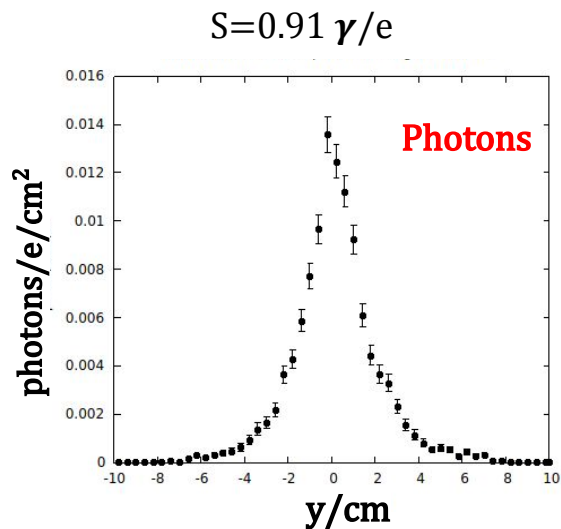
Photon Beam Quality at KPT

Particles exiting from the CPS . Angular profile.



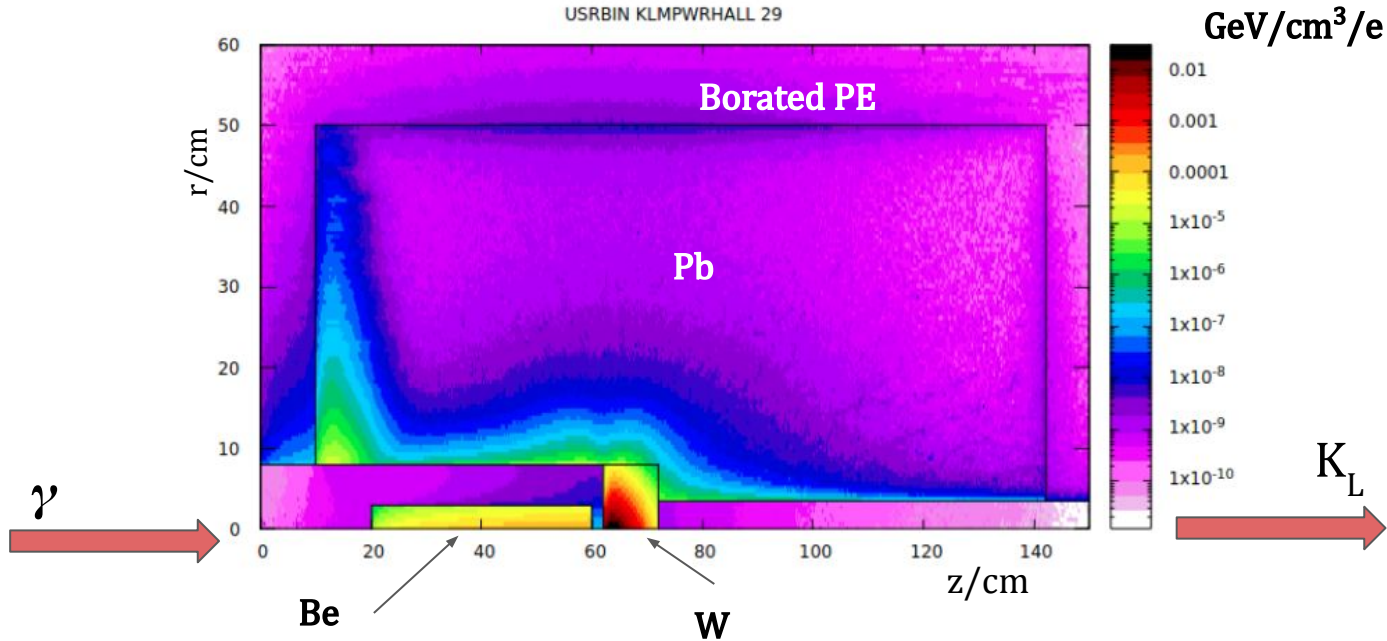
- Photon beam at the CPS exit **looks very clean** ($< 1.E-3$). Left plot.
- What happens to the beam **after 67 m of beam line?** - Right plot.

Beam quality at KPT.



- After 67 m of beam line the total **background** of charged particles and neutrons is of **2. %**.
- Be target acceptance $r=2.5 \text{ cm}$; \Rightarrow **80%** of photon beam hits the Be target of KPT.
- Photon beam **intensity at KPT entry** $\sim 2.8 \text{ E}+13 \text{ photons/s}$.

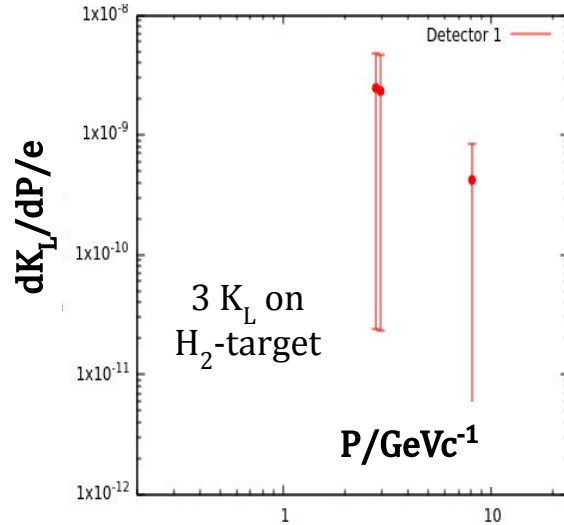
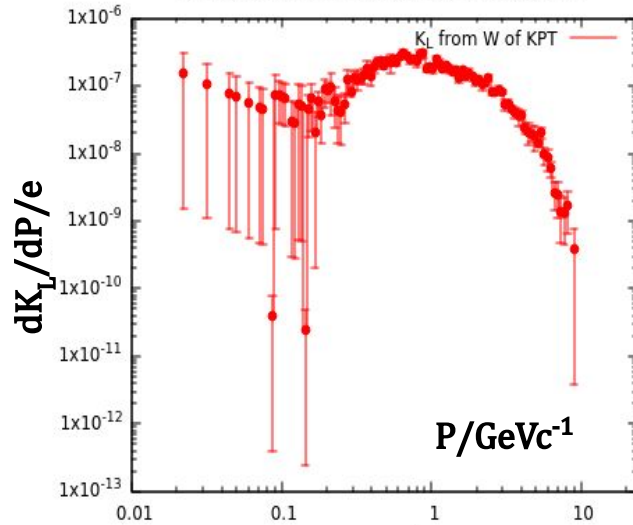
Energy deposition in KPT. Effect of photon beam.



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- T⁰-field is **calculated** using this map and **cooling** system **designed** by T. Whitlatch.

K_L from KPT and on H_2 -target of GlueX detector.



- K_L beam **intensity** on H_2 -target ($\Delta\Omega = 1.3E-3$ sr) is not a primary goal.
- From the right plot we may estimate it on H_2 target: $dK_L/dt \sim 10^4$ Hz.
- **Agrees with the KLF proposal.**

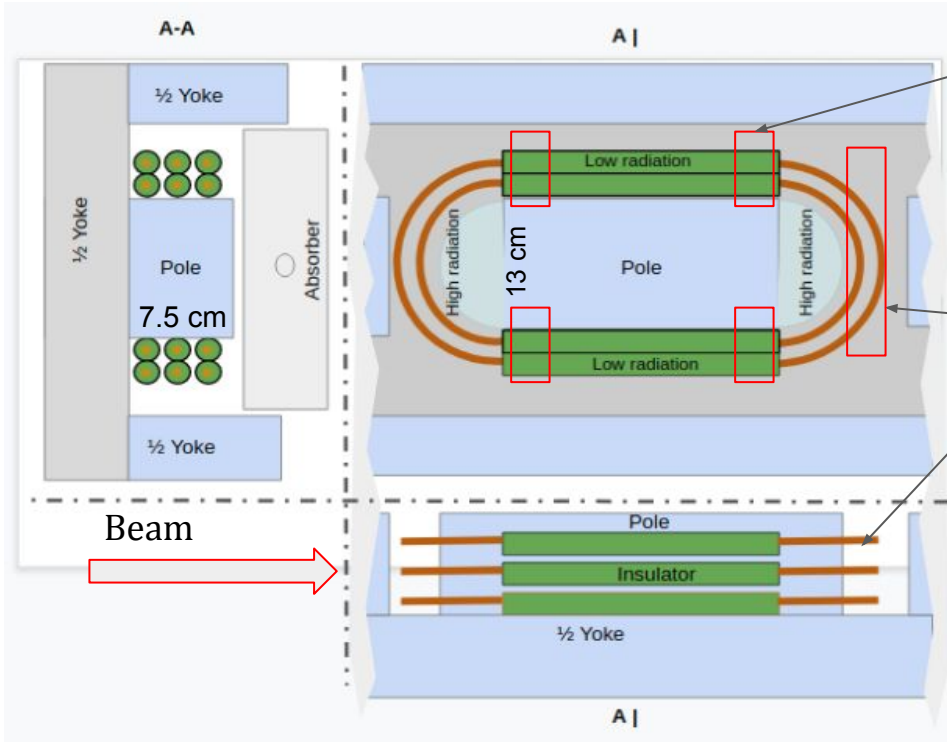
Radiation in CPS Magnet and Coil insulation lifetime.

For a closed shielding can : $S = 4/3 \mu t/D$ where μ - the permeability (relative) t : material thickness D : Shielding Diameter.

For a long hollow cylinder in a magnetic transverse field : $S = \mu t/D$.

For a cubic shielding box : $S = 4/5 \mu t/a$; a - box side length.

Coil Design and Insulation Exposure to Radiation.



Hot area for insulation.

Very hot area,
Air insulation,
Gap between
wires
~8 mm.

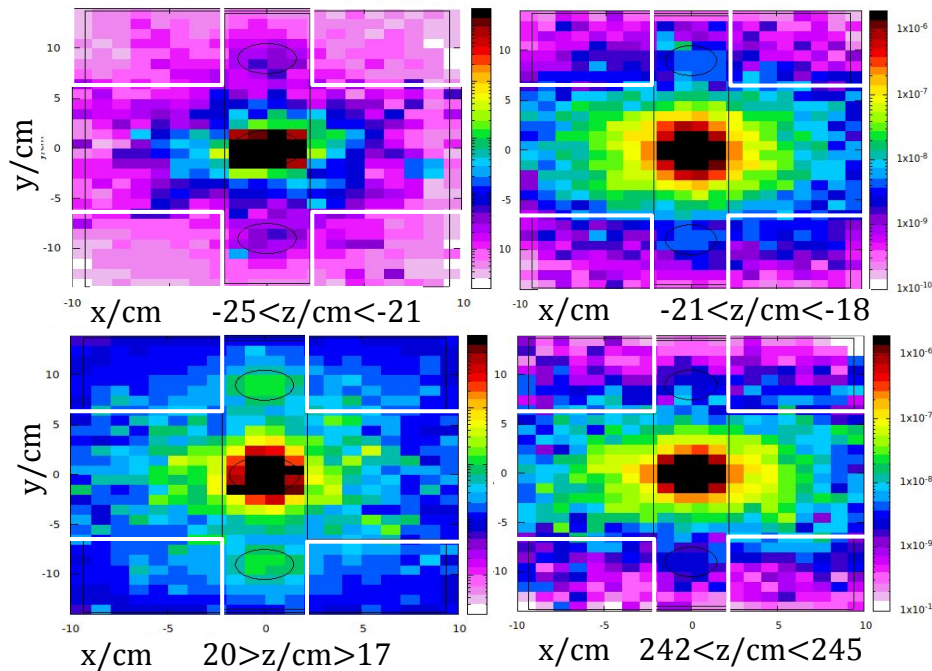
Ampere's force law:

$$dF/dl = (\mu_0 / 2\pi) (I^2/d) = \sim 25 \text{ N/m}$$

at $I=1800 \text{ A}$; $d=2.5 \text{ cm}$; $\mu_0=4\pi \times 10^{-7} \text{ N/A}^2$

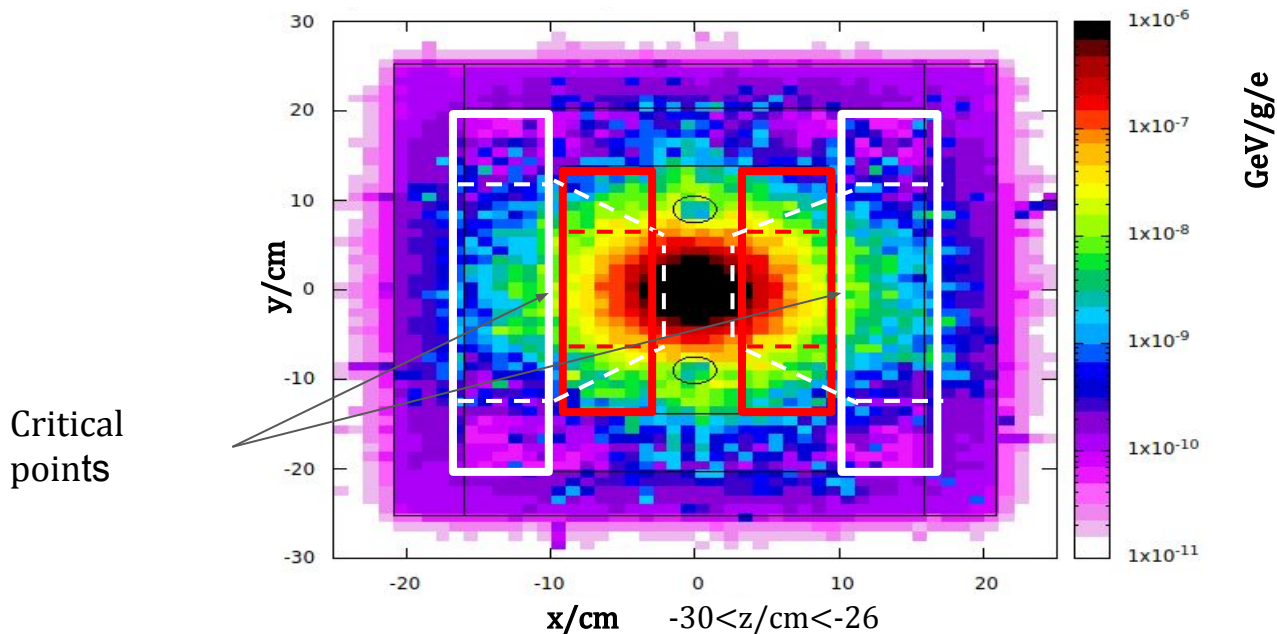
- Attractive force of bent parts $F = 25 \text{ N/m} \times 0.3 \text{ m} = 7.5 \text{ N}$.
- Copper 1.7 cm -wires (tubes) will not touch. Attractive deformation $\sim 12 \text{ microns only!}$

Prompt Dose in Coils and Insulation Lifetime (straight part).



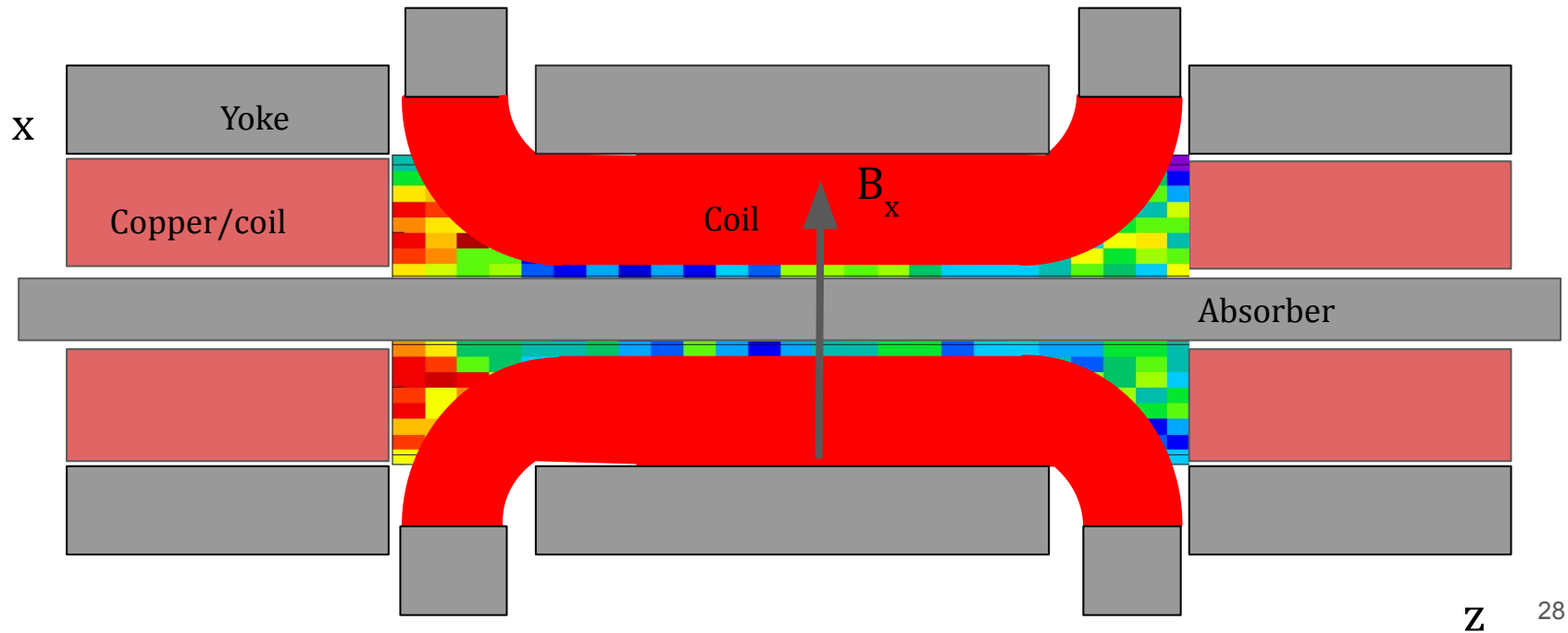
- Dose $2.E-8 \text{ GeV/g/e} \times 1.6E-10 \text{ J/GeV} = 3.2E-18 \text{ Jg}^{-1}\text{e}^{-1} = 3.2E-15 \text{ Gy/e}$;
- Translates to $3.2E-15 \text{ [Gy/e]} \times 3.E+13 \text{ [e/s]} \cong 0.1 \text{ [Gy/s]}$.
- Fiberglass cloth withstands **50 MGy** => **Lifetime** = $5.E+8 \text{ s} = 15 \text{ years}$.
- Bent part dose rate is ~ 10 times higher.

Benefit of wider magnet (+14 cm).



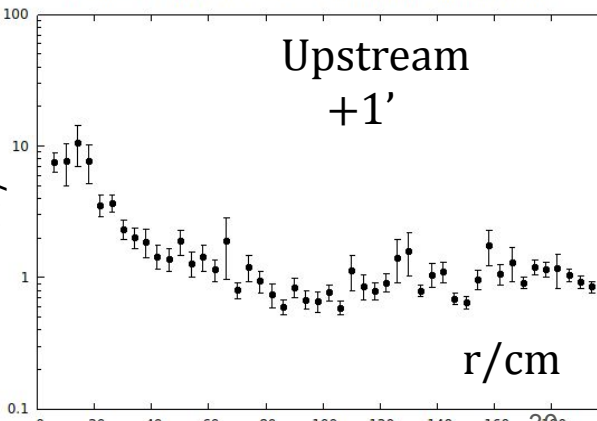
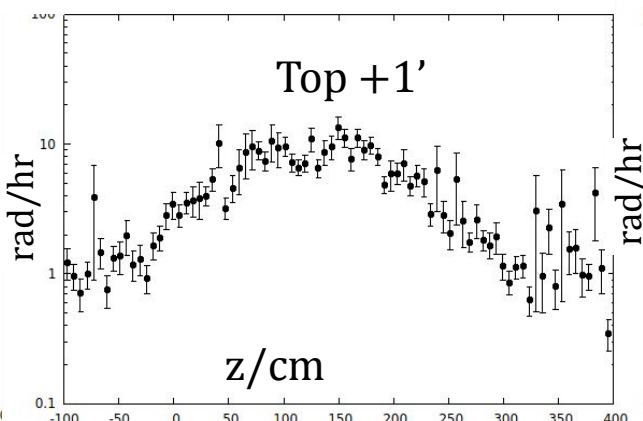
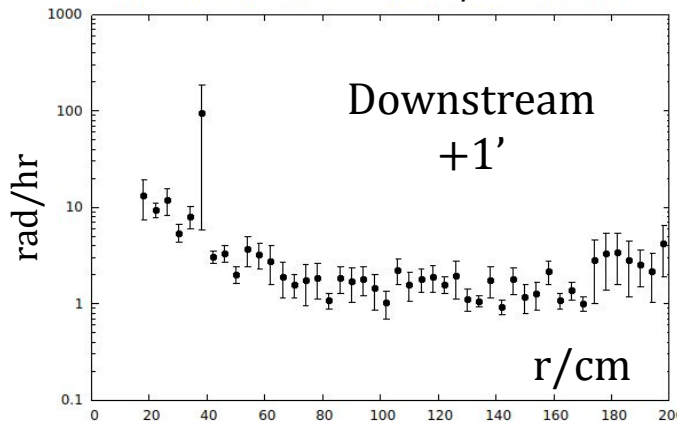
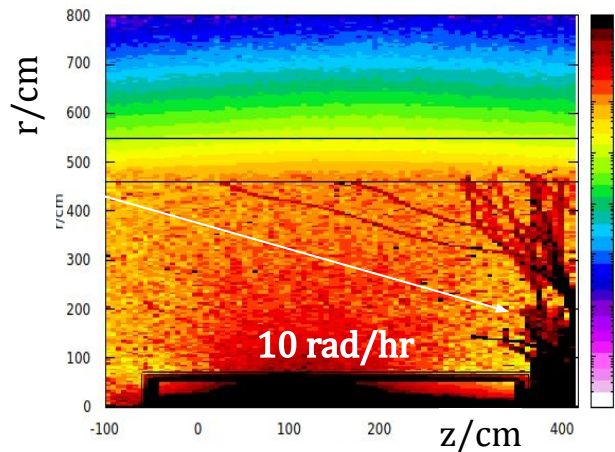
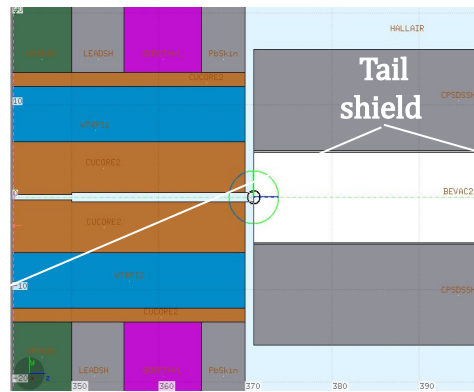
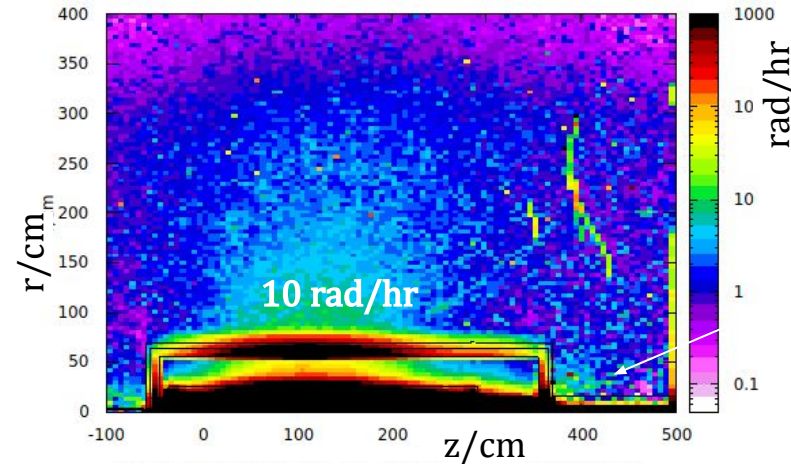
- Dose rate in critical points **0.1 Gy/s (2.E-8 GeV/g/e)**.
- For 14 cm wider Magnet Insulation Lifetime in Coil return area is of **15 years**.

Tim Whitlatch's solution.

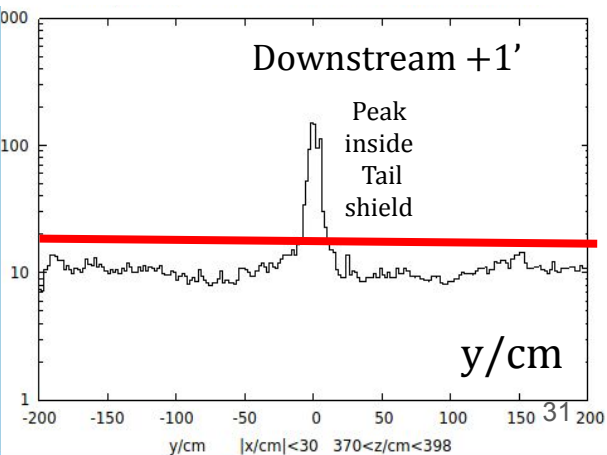
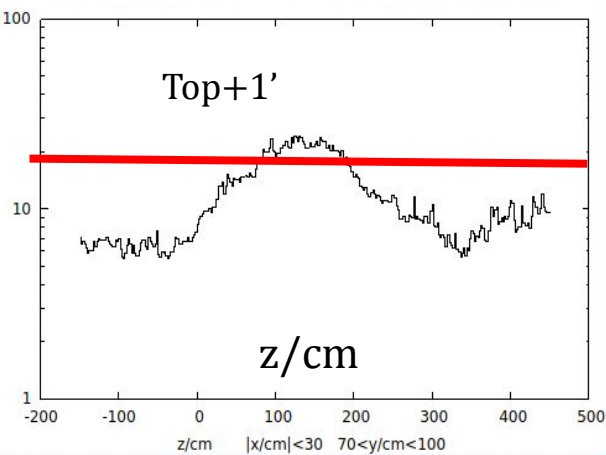
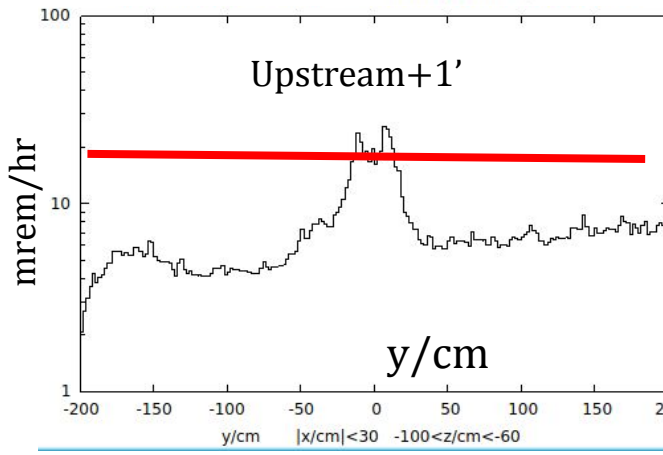
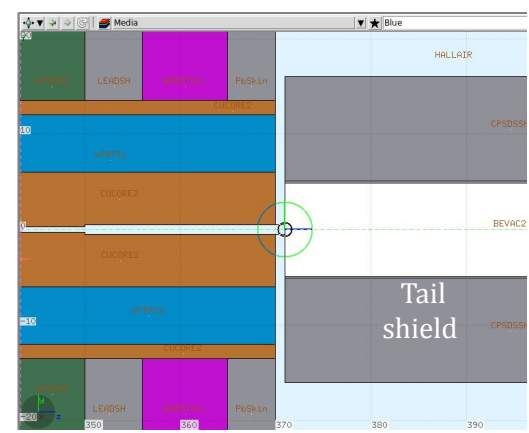
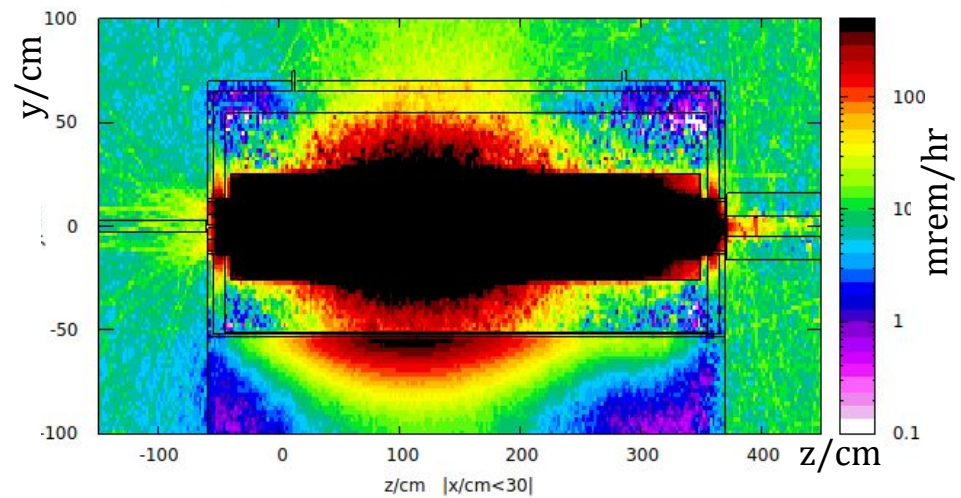


Prompt Dose (equipment)
and
Activation (human)
around CPS

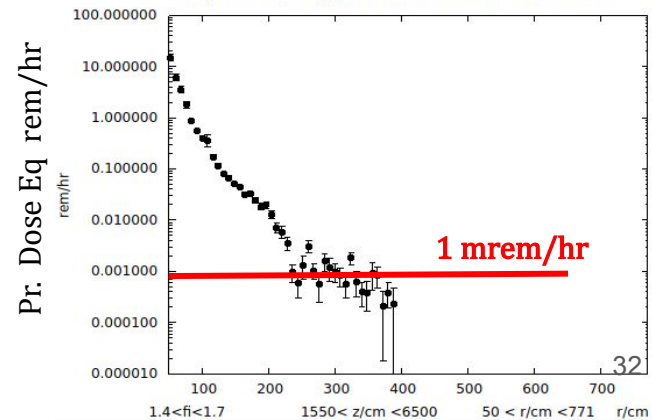
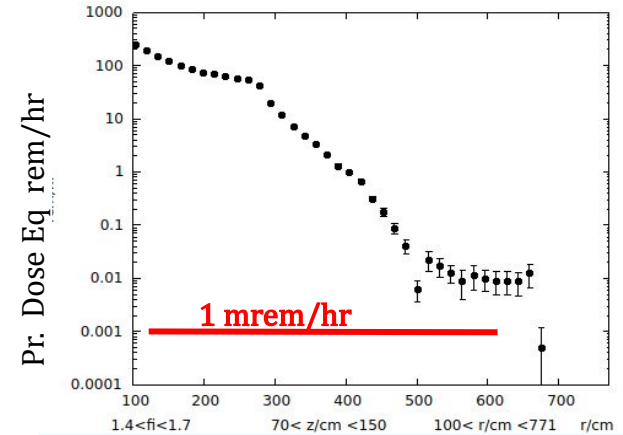
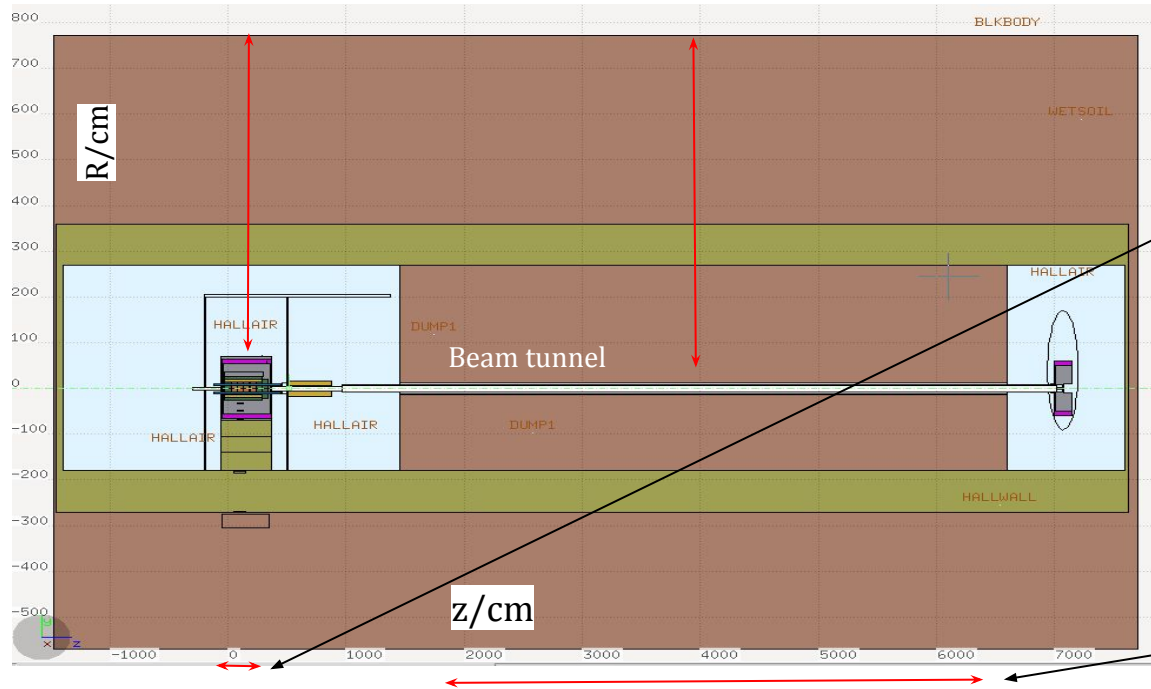
Prompt Dose Rate around CPS < 10 rad/hr . Effect of Tail shield .



Activation After 1000+1 hr < 20 mrem/hr.



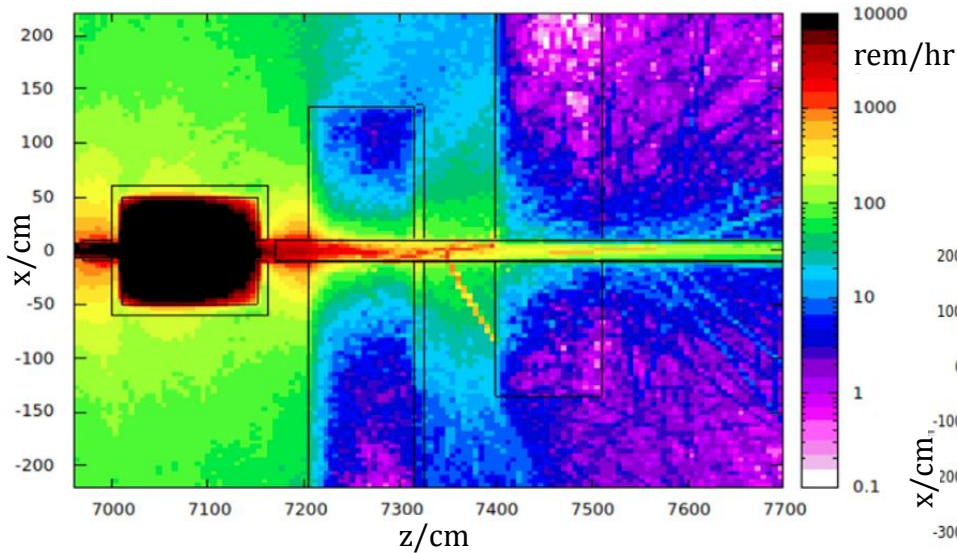
Prompt Dose Equivalent on top of Tagger hall and Beam Channel.



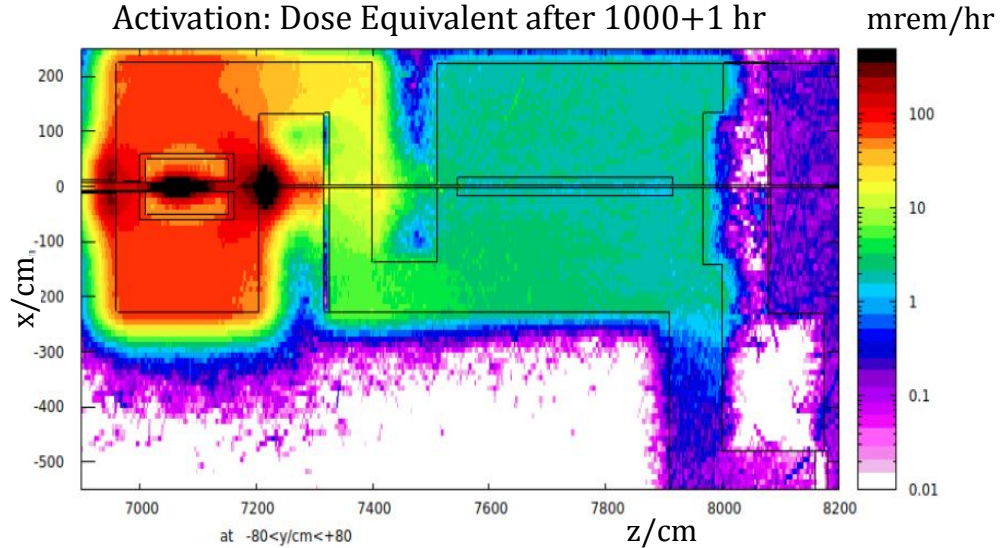
- Prompt DE is below **1 mrem/hr** at $R = \sim 2.5$ on top of Beam Tunnel.
- Prompt DE on top of hall mound $R=7.7$ m below **1 mrem/hr**.

Prompt Dose Equivalent and Activation in KPT Alcove.

Prompt Dose Equivalent



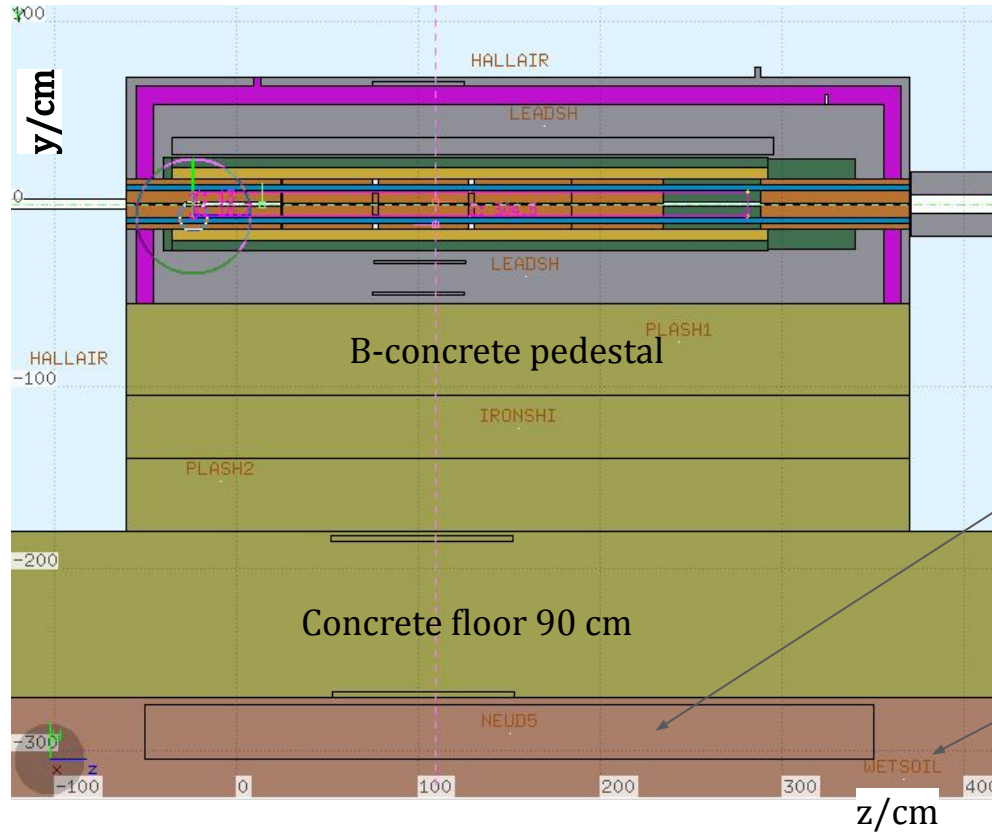
Activation: Dose Equivalent after 1000+1 hr



- Dose rates meet JLab radiation safety requirements.

Tritium activity in Soil and Cooling Water

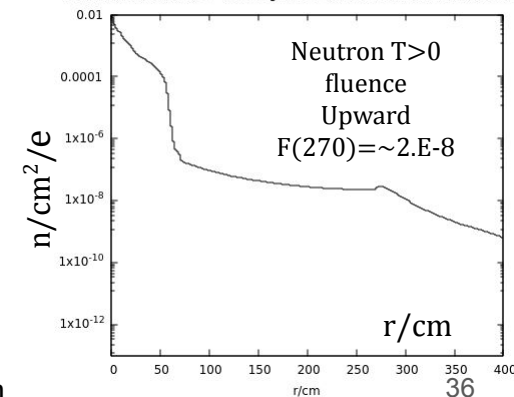
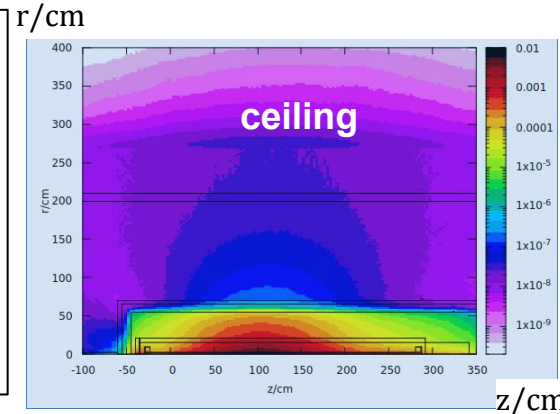
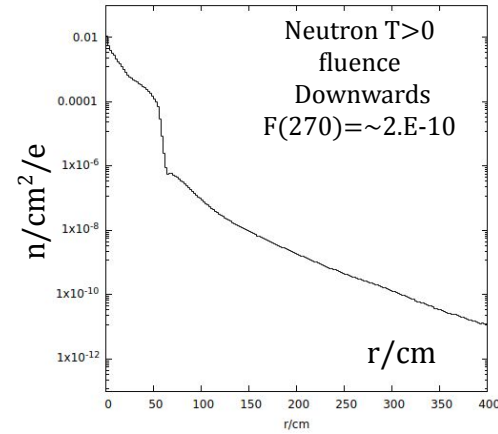
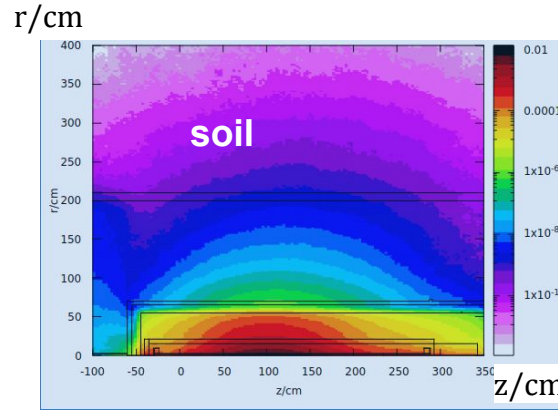
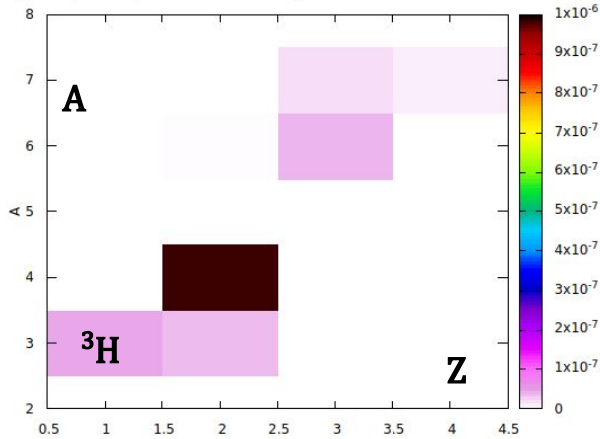
Tritium detector in FLUKA model



Tritium detector
 $V=2*0.3*4 \text{ m}^3=$
 2.4 m^3

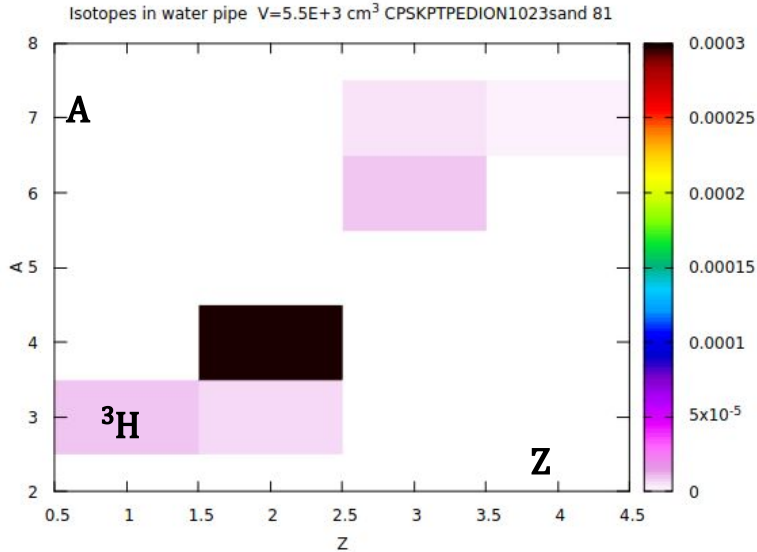
Soil.
Wet sand with 20% of
water

Neutron fluence and Tritium in ground waters ($V=2.4 \text{ m}^3$).



- ^3H yield in $V=2.4\text{E}+6 \text{ cm}^3 = 1.\text{E}-7 \text{ [T/e]}$.
 ^3H yield per year $N=1.\text{E}-7 \text{ [T/e]} 3.\text{E}+13 \text{ [e/s]} 3.14\text{E}+7 \text{ [s]} = 1.\text{E}+14$.
 Activity of soil volume after one year :=
 $-dN/dt = 1.\text{E}+14 / (12 * 3.14\text{E}+7 \text{ s}) = 2.6\text{E}+4 \text{ Bq}$
 Or $\sim 200 \text{ Bq/L}$ in water ($\sim 20\%$ by volume in soil).
- Tritium activity in ground water is 3% of VA drink water limit 7000 Bq/L.

Tritium in water of cooling pipes.



We read the yield of ³H in the cooling water: **1.E-5 [T/e]**

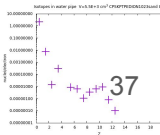
Number of T nuclei produced in one year: =

$$N_T = 1.E-5 \text{ [T/e]} \cdot 3.E+13 \text{ [e/s]} \cdot 3.14E+7 \text{ [s]} = 1.E+16 \text{ [T]}$$

Activity:

$$-dN_T/dt = 1.E+16 / (12 \cdot 3.14E+7 \text{ s}) = \mathbf{2.6 E+7 \text{ Bq}}$$

- This amount of Tritium may be accumulated by tritium absorbers.



Lifetime of various materials from
FLUKA simulations.

Material lifetime from FLUKA simulations

| CPS Material | “Lethal” Dose (unit) | Max. Dose rate (unit) | Life time (unit) | Life time (year) | Comment |
|-------------------------|---|--|------------------------|---------------------|------------------|
| SuperNG [16] | 4×10^7 (rad) | 10 (rad/h) | 4×10^6 (h) | ≥ 400 | Connectors |
| EVA [12] | 2×10^7 (rad) | 10 (rad/h) | 2×10^6 (h) | ≥ 200 | Cable insulation |
| Low Den. Polyeth. [12] | 1×10^7 (rad) | 10 (rad/h) | 1×10^6 (h) | ≥ 100 | Cable insulation |
| Low Den. Polyeth. [12] | 1×10^7 (rad) | 5×10^3 (rad/h) | 2×10^3 (h) | > 0.2 | Shield |
| Alumina ceramics [14] | 10^{21} (n/cm ²) | 5×10^9 (n/cm ² /s) | 2×10^{11} (s) | $\geq 6,000$ | Coil ins. |
| Alum./Silica glass [13] | 10^7 (Gy) | 0.1 (Gy/s) | 1×10^8 (s) | ≥ 3 | Opt. Prop. study |
| Silica ceramics [14] | $> 0.3 \times 10^{21}$ (n/cm ²) | 5×10^9 (n/cm ² /s) | 6×10^{10} (s) | $> 2,000$ | 3 m Coil insul. |
| Silica ceramics [12] | $> 10^8$ (Gy) | 0.1 (Gy/s) | 10^9 (s) | > 30 | Coil insul. |
| Kapton [7] | 10^7 (Gy) | 0.1 (Gy/s) | 10^8 (s) | ≥ 3 | Coil insulation |
| Fiber Glass Cloth [7] | 5×10^7 (Gy) | 0.1 (Gy/s) | 5×10^8 (s) | ≥ 15 | Coil insulation |
| Epoxy [12] | 6×10^7 (Gy) | 0.1 (Gy/s) | 6×10^8 (s) | ≥ 20 | Coil insul. |

- Blowing He through CPS may prevent oxidation and improve lifetime of some materials.

Conclusion

In our concept, the **CPS** is an **Orientable Unit** containing the **entire Beam Channel**.

CPS is **surrounded** with several **layers of shielding** materials.

CPS provides a 98% **clear beam** of **2.E+13 photons/s** on KPT.

This concept allows **to avoid risks** and provide:

1. **No Overheating** of Copper Absorber ($T_{\max} = 210^{\circ} \text{C}$).
2. **No Short Circuit** in Magnet Coil for up to **15 years** with fiberglass based insulation.
3. **No Prompt Radiation** $> 10 \text{ rad/hr}$ around **CPS** and $> 0.1 \text{ mrem/hr}$ on top of Tagger Hall.
4. **No Activation** $> 20 \text{ mrem/hr}$ around **CPS** after 1000+1 hrs of continuous operation .
5. **No Tritium Activity** $> 200 \text{ Bq/L}$ in ground and cooling waters. ($\sim 3\%$ of VA limit).



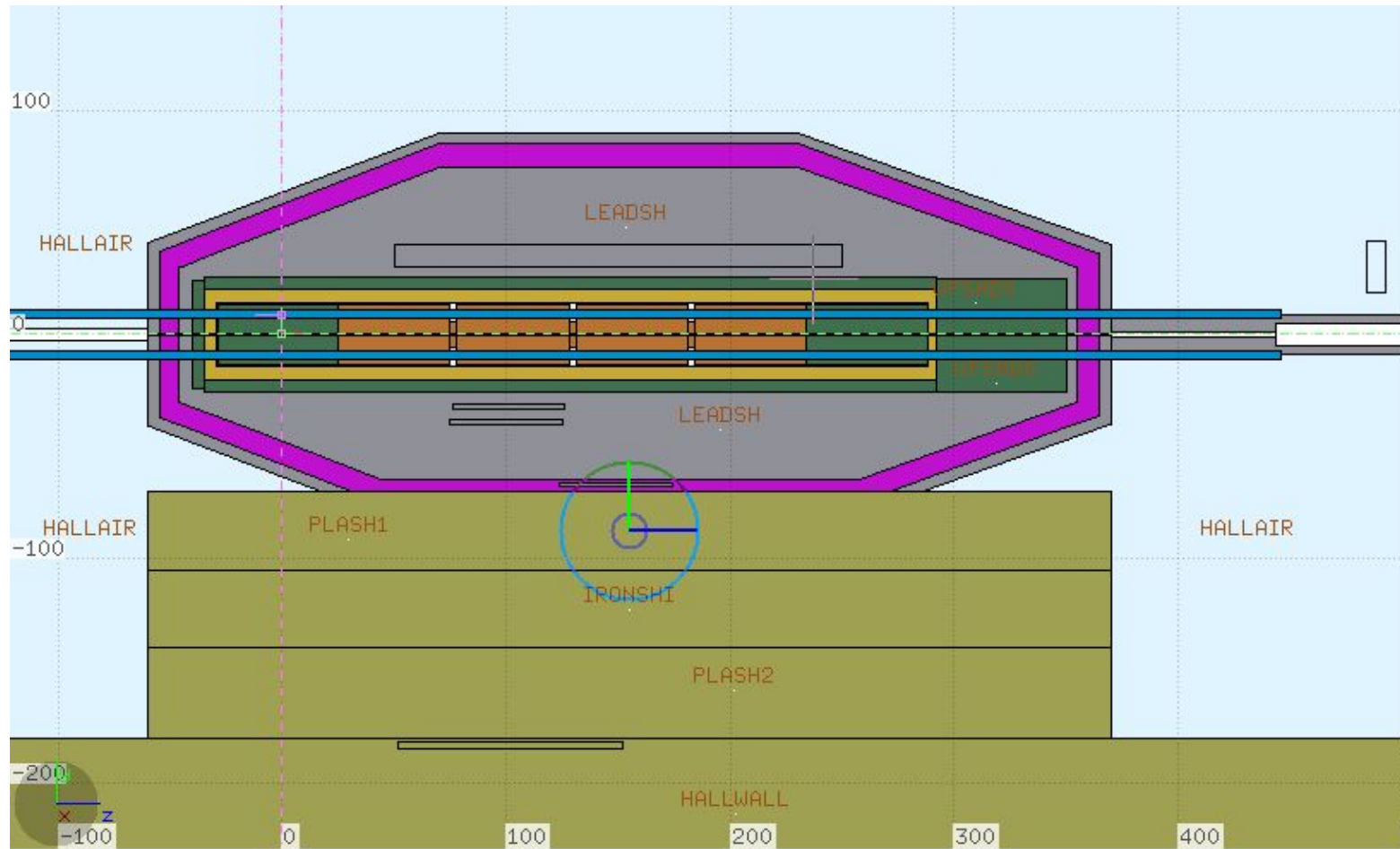
Hall D K-Long Facility E12-19-001.

Experiment Readiness Review Phase I.

Jefferson Lab , 2023 Charge and Brief Answers.

- Is there any R&D needed to be done prior to start the construction of the KLong Facility? **No.**
- What is the status of the Compact Photon Source (CPS)? Specifically the
- 1. Conceptual design: Presented below.
- 2. **Approximations** in the MC simulations and Code used: Simplified Tagger & KPT Halls. FLUKA2021.2.9.
12 GeV beam $3.1E+13$ e/s, ($5\mu A$), FWHM=**2.5 mm**,
- 3. Evaluation of the **produced radiation**: **< 1 mrem/hr** on top of Tagger Hall and Tunnel Mounds.
- 4. Energy deposition , **Absorber** and **Lead temperature**: **<2 kW/cm³** , Cu Absorber **< 220°C** , **Pb shield < 110°C**.
- 5. Prompt **dose** and **activation** around the CPS (Tagger Hall): Dose **< 10 rad/hr** , **<20 mrem/hr**. Maps available.
- 6. **Magnet** and **insulation lifetime**: 0.25×0.5 Tm, $I \leq 1.8$ kA, wire 2×2 cm², **T<150°C**, **LT=15** years.
- 7. **Cooling system** & **ground waters contaminations**: Tritium Activity **2.6×10^7 Bq** & **200 Bq/L** after 1 year.
 - What will the photon **beam quality** be: **$\sim 2.E+13$ γ /s**, FWHM=4 cm, neutrons & \pm part**<2%** .
 - **Cost and schedule estimates** for the construction of the CPS: **\$800,000** without magnet.
 - **Civil constructions** to contain the radiation in the Tagger Hall: **No.**
 - **Decommissioning Plan** for CPS and Activated Components: To be mounted on rails to **move aside** for storage.

Optimized CPS with external layers of “elliptical” shape.



Thank you for your attention.

Hall D K-Long Facility E12-19-001. Experiment Readiness Review Phase I. Jefferson Lab , 2023 Charge.

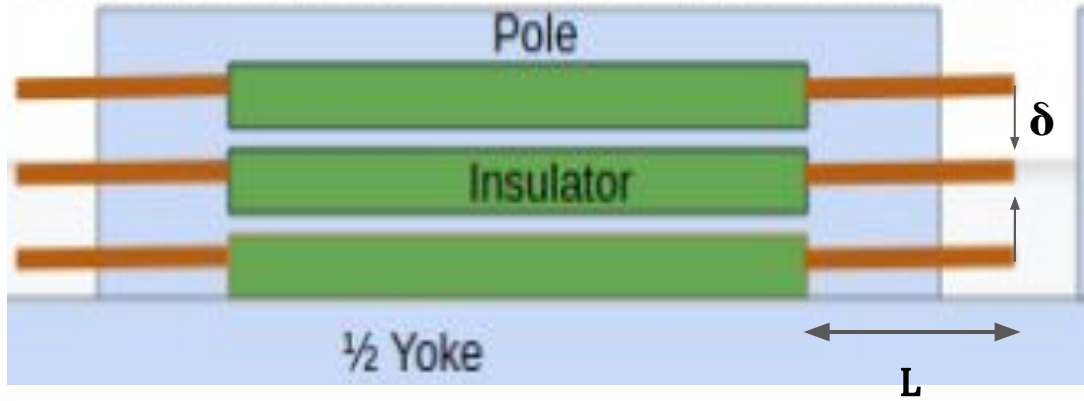
- Is there any R&D needed to be done prior to start the construction of the KLong Facility? **No**
5 μ A electron beam on the CPS FWHM=**2.5 mm, 3.1E+13 e/s**, steering magnet.
- What is the status of the Compact Photon Source (CPS)? Specifically the :
 1. Conceptual design: Presented.
 2. Evaluation of the **produced radiation**: < **1 mrem/hr** on top of Tagger Hall and Tunnel Mounds.
 3. **Approximations** in the MC simulations and Code used: Simplified Tagger & KPT Halls. FLUKA2021.2.9.
 4. Energy deposition , **Absorber** and **Lead temperature**: **2 kW/cm³** , Cu Absorber < **200°C** , **Pb shield < 100°C**.
 5. Prompt **dose** and **activation** around the CPS (Tagger Hall): Dose < **10** rad/hr , <**20** mrem/hr. Maps available.
 6. **Magnet** and **insulation lifetime**: 0.25 \times 0.5 Tm, I \leq 1.8 kA, 4-6 turns, wire 2 \times 2 cm², T<**150°C**, LT=**15** years.
 7. **Cooling system** and **ground water contaminations**: Tritium Activity **2.6*10⁷ Bq** and **200 Bq/L** after 1 year.
- What will the photon **beam quality** be: **1%** of neutrons and \pm part . FWHM=4 cm, **3E+13 s⁻¹**
- What are the **cost and schedule estimates** for the construction of the CPS: **800 k\$** (no magnet).
- Will **civil constructions** be needed to contain the radiation in the Tagger Hall: **No**
- What is **Decommissioning Plan** for CPS and Activated Components: mounted on a platform, **move aside**.

CPS Components. Weight and Cost.

| CPS Component | Material | Density (g/cm ³) | Cost (\$/kg) | Weight (MetricT) | Total Cost (\$) |
|-------------------|------------|---------------------------------|-----------------|---------------------|--------------------|
| Absorb. In/Out | W | 16.3 | 80.00 | 0.2 | 15,500 |
| Lead skin | Pb | 11.4 | 5.8 | 15.1 | 87,500 |
| Plastic shield | Borated PE | 1.2 | 20.5 | 0.5 | 10,100 |
| Lead shield | Pb | 11.4 | 5.8 | 36.5 | 211,400 |
| Left shield | W | 16.3 | 80.0 | 1.4 | 108,000 |
| Top shield | W | 16.3 | 80.0 | 0.8 | 67,000 |
| Right shield | W | 16.3 | 80.0 | 1.4 | 108,000 |
| Bottom shield | W | 16.3 | 80.0 | 0.8 | 67,000 |
| Magnet | Fe | 7.9 | 50.0 | 2.0 | 101,800 |
| Absorber | Cu | 9.0 | 122.6 | 0.2 | 27,400 |
| Upstream shield | W/Cu | 15.2 | 140.0 | 0.2 | 21,600 |
| Downstream shield | W/Cu | 15.2 | 140.0 | 1.2 | 171,400 |
| CPS | | | | 60.9 | 894,100 |
| Total tungsten | | | | 5.8 | 543,200 |

- CPS weight - 61,000 kg.
- CPS cost without magnet - \$793,000.
- Including Tungsten cost - \$543,000.

Coil Deformation due to Ampere's force.



Ampere's force law:

$$f' = dF/dl = (\mu_0 / 2\pi) (I^2/d)$$

$$= 25 \text{ N/m}$$

at

$I = 1800 \text{ A}$ - current through wire

$d = 2.5 \text{ cm}$ - distance between wires

$$\mu_0 = 4\pi \times 10^{-7} \text{ N/A}^2$$

Consider a squared **Cu wire** $S = (1.7 \text{ cm})^2$, $L = 20 \text{ cm}$ as a rod with fixed end

under load including gravitation $+25.5 \text{ N/m}$, total $f = f' + 25.5 = 50.5 \text{ N/m}$.

From **tabulated formula** the maximum sag at the end of the rod:

$$\delta = 3/2 f (L/W)^4 E^{-1}$$

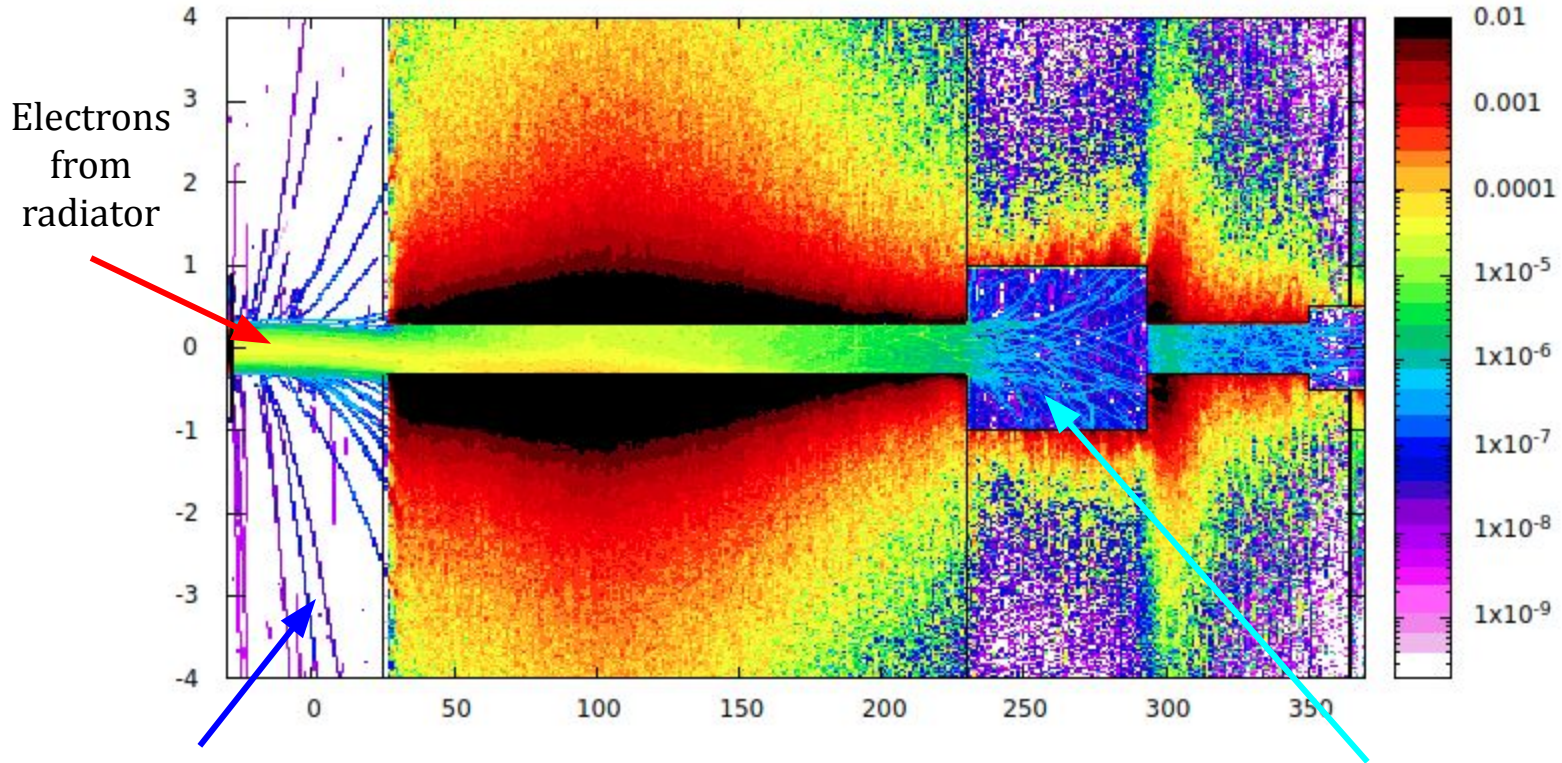
$$= 1.5 * (50/1.2) * (20/1.7)^4 * 10^{-11} = 12 \text{ microns (compare with 8 mm gap)}$$

where $E = 1.2 \times 10^{11} \text{ N/m}^2$ - Young's module **tabulated for copper**.

- **Insulation is not required for Coil return in high radiation area.**

Magnet at CPS exit cleans photon beam.

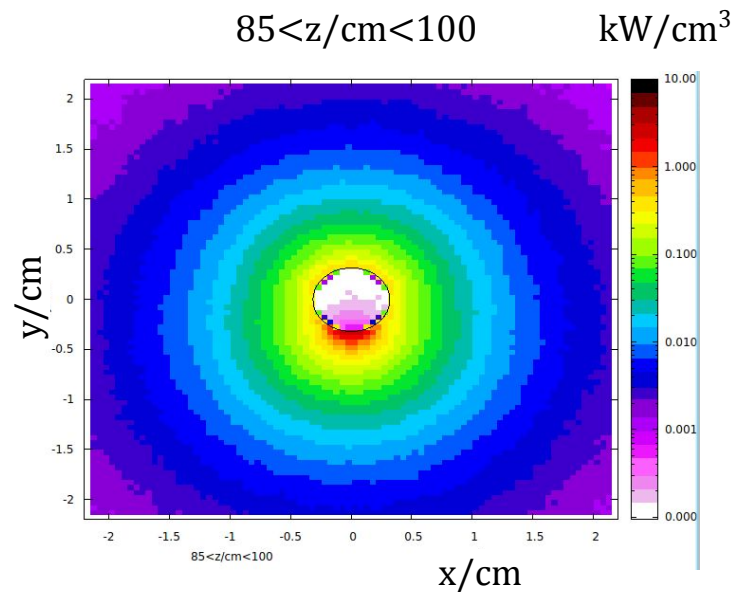
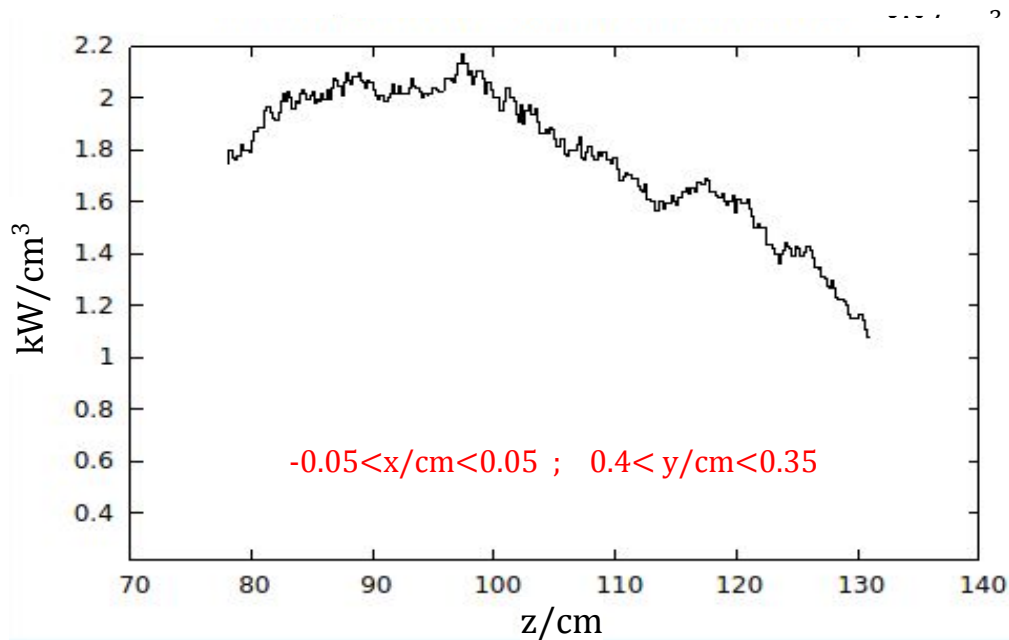
USRBIN CPSKPTLEAD1712narrGUNvacTRP 58



Charged tracks from radiator.

Charged tracks from beam channel.

Power Deposition in Skinny Layer of Hot Segment . Fine map 0.05 cm.



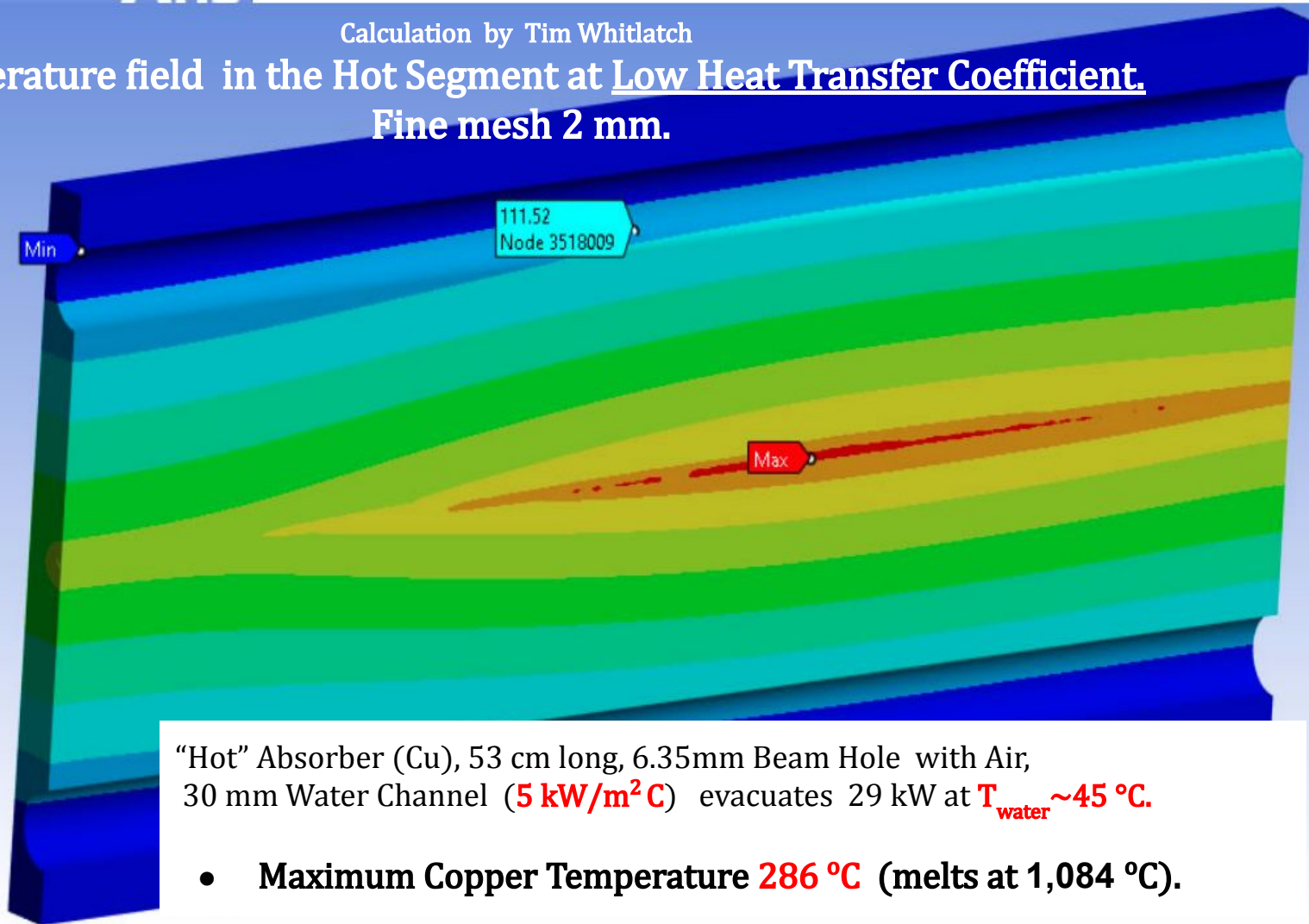
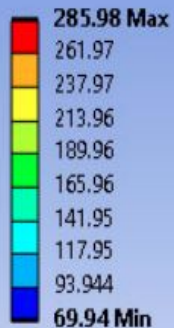
- Maximum $dP/dV = \sim 2 \text{ kW/cm}^3$
- **ANSYS calculations** are done by Tim Whitlatch (JLab) using this Map.

B: Steady-State Thermal

Temperature
Type: Temperature
Unit: °C
Time: 1 s
2/22/2023 2:28 PM

Calculation by Tim Whitlatch

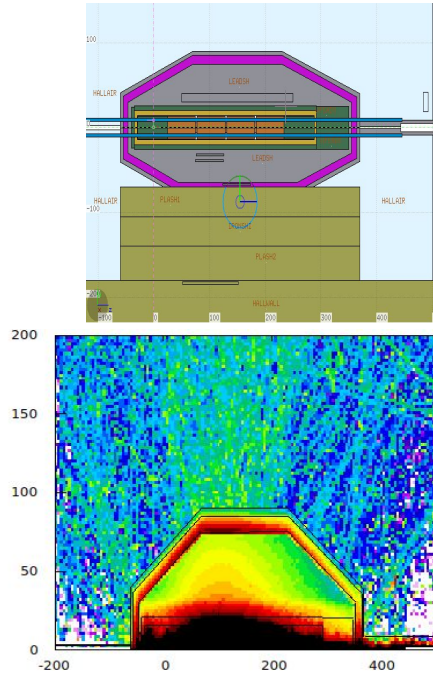
Temperature field in the Hot Segment at Low Heat Transfer Coefficient, Fine mesh 2 mm.



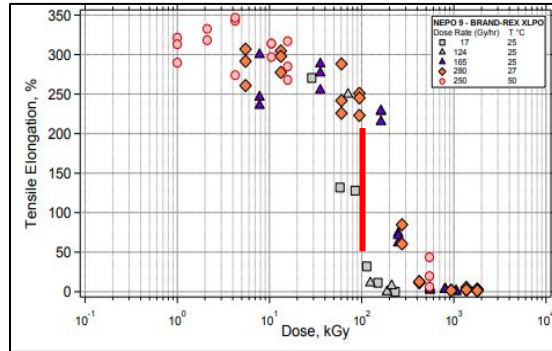
“Hot” Absorber (Cu), 53 cm long, 6.35mm Beam Hole with Air,
30 mm Water Channel (**5 kW/m²C**) evacuates 29 kW at $T_{\text{water}} \sim 45^\circ\text{C}$.

- **Maximum Copper Temperature 286 °C** (melts at 1,084 °C).

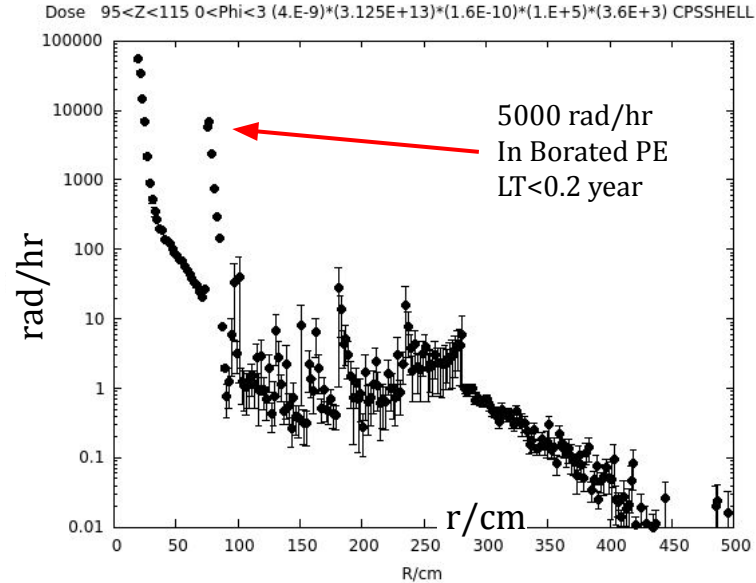
Prompt dose and Polyethylene lifetime.



PE Tensile Strength vs Dose/kGy
1Gy=100 rd



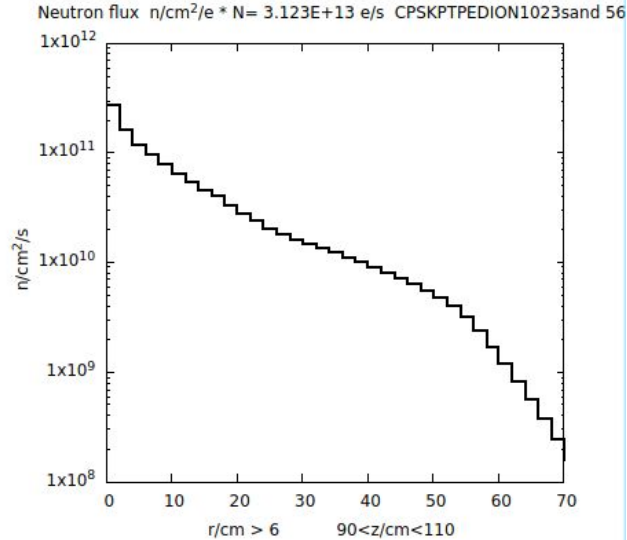
S.A. Waters, G.V. Wite, R. Tando, L. Serna, M. Celina, R. Bernstine, "An Overview of Basic Radiation Effects on Polymers", Sandia National Laboratories, U.S. DOE, SAND2013-8003P, 2013.



- BPE elastic properties degrade significantly after **1.E+7 rad** / 5000 rad/hr = **~0.2 year**.
- Borated polyethylene can **not** be used as **construction material**.
- Possible **solution**:- BPE granules in **metal tanks** or containers.

<https://www.osti.gov/biblio/4640611>

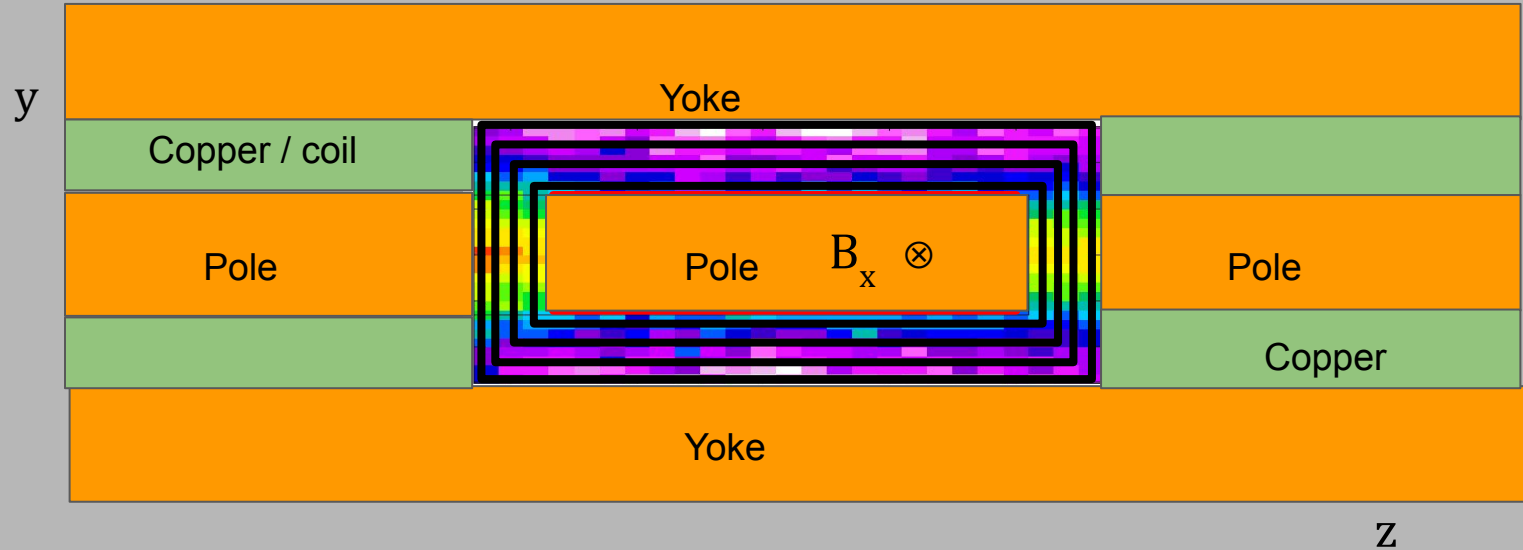
Neutron Flux r-profile in Hot Spot. Steel is OK up to 10^{22} n/cm²



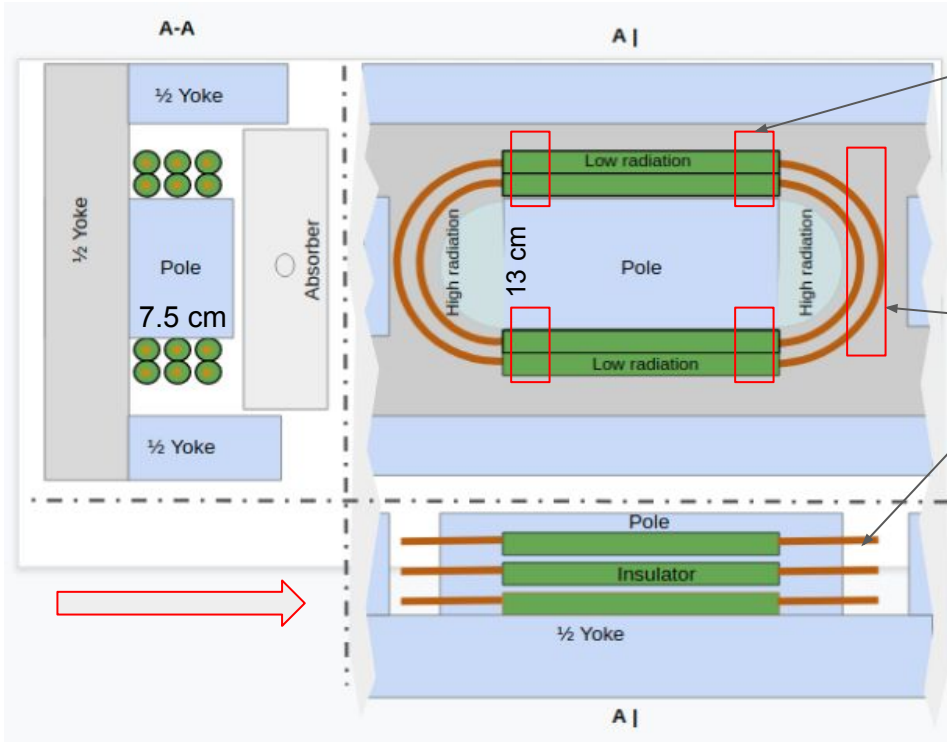
<https://www.osti.gov/biblio/4640611>

Life Time = 10^{11} s = 3200 years. Steel is OK up to 10^{22} n/cm².

Problem of High radiation in return part of Coils.



Coil Design and Insulation Exposure to Radiation.



Hot area for insulation.

Very hot area,
Air insulation,
Gap between
wires
~8 mm.

Ampere's force law:

$$dF/dl = (\mu_0 / 2\pi) (I^2/d) = \sim 25 \text{ N/m}$$

at $I=1800 \text{ A}$; $d=2.5 \text{ cm}$; $\mu_0=4\pi \times 10^{-7} \text{ N/A}^2$

- Attractive force of bent parts $F = 25 \text{ N/m} \times 0.3 \text{ m} = 7.5 \text{ N}$.
- Copper 1.7 cm -wires (tubes) will not touch .

Leakage Current between wires.

Current through gas :

$$dI/ds \text{ [A/cm}^2\text{]} = n \text{ [e/cm}^3\text{]} \times v \text{ [cm/s]} \times e \text{ [C]}$$

1. What is concentration of electrons n ?
2. What is the drift velocity of electrons v ?

1. What is n and Ionisation in Magnet Coil.

$$dI/ds [A/cm^2] = n [e/cm^3] \times v [cm/s] \times e$$

Assume **maximum dose D in space between coil windings** is $D = 1.E-5 [GeV/g/e]$ ($\sim 10 \times$ of **FLUKA** estimate).

Assume **10 eV** is required to produce one electron-ion pair.

Dose D translate to ion **pair production** $\sim 1.E+3 [pair/g/e] = 1.E-5 [GeV/g/e] / 1.E-8 [GeV]$.

Ion pair production rate **per unit of mass** is at beam intensity $3.E+13 [e/s]$:

$$dN/dt = 3.E+16 [pair/g/s] = 1.E+3 [pairs/g/e] \times 3.E+13 [e/s].$$

Assume we have **1 cm of argon** between windings ($\rho_A = 1.7E-3 [g\ cm^{-3}] = \sim 2.E-3$).

Air - $1.3E-3$; He - $0.17E-3$

So we find the ion **production rate between coil wires** :

$$dn_p/dt = (dN/dt) \rho_A = 3.E+16 [pairs\ g^{-1}\ s^{-1}] \times 2.E-3 [g\ cm^{-3}] = 6.E+13 [pair\ cm^{-3}\ s^{-1}]$$

This rate is **balanced by recombination** of argon ions and electrons.

1. What is n. Ionisation in Magnet Coil and Leakage Current.

$$dI/ds \text{ [A/cm}^2\text{]} = n \text{ [e/cm}^3\text{]} \times v \text{ [cm/s]} \times e$$

$dn_p/dt = 6.E+13 \text{ [pairs cm}^{-3} \text{ s}^{-1}\text{]}$ is balanced by recombination of argon ions and electrons defined as:

$$dn_r/dt = \alpha n_+ n_- , \quad \text{where } \alpha = 2.E-10 \text{ [cm}^3 \text{ i}^{-1} \text{ s}^{-1}\text{]} \text{ recombination coeff. for Argon.}$$

$$(\alpha = \sim 1.E-8 \text{ [cm}^3 \text{ i}^{-1} \text{ s}^{-1}\text{]} \text{ for He, and } \alpha = 1.E-6 \text{ — } 1.e-7 \text{ for Air.)}$$

Assuming equal densities $n_+ = n_- = n$ for the equilibrium density of electrons n we write:

$$\alpha n^2 = dn_p/dt = 6.E+13 \text{ [pairs cm}^{-3} \text{ s}^{-1}\text{]} \text{ from the previous slide and}$$

$$n^2 = \alpha^{-1} dn_i/dt = 0.5E+10 \text{ [pairs s cm}^{-3}\text{]} \times 6.E+13 \text{ [pairs cm}^{-3} \text{ s}^{-1}\text{]} = 3.E+23 \text{ (pairs/cm}^3\text{)}^2.$$

- The equilibrium density of electrons yields $n = 6.E+11 \text{ (pairs/cm}^3\text{)}.$
- Density of electrons is proportional to the gas specific factor $(\alpha^{-1} q_A)^{1/2}.$

2. What is v and Electric Field between Wires at 2 kA current.

What is Voltage between windings?

Copper resistivity $\kappa=1.7E-6$ [Ohm·cm]; $L_w/S_w = 100 \text{ cm}/3 \text{ cm}^2 = 25 \text{ cm}^{-1}$

=> **Voltage between windings** ($V = I \times R_w$ where $R_w = \kappa \times L_w/S_w$)

$V = 2000 \text{ [A]} \times 1.7E-6 \text{ [Ohm·cm]} \times 25 \text{ [cm}^{-1}] = 2.E-6 \times 5.E+4 \text{ [Ohm·A]}$

$$V = 0.1 \text{ V.}$$

From **Top Plot** ⁽¹⁾ we see **drift velocity** as $v = v(E/P)$ where

E -electric field, P=gas pressure.

In our case $E=0.1 \text{ [V cm}^{-1}]$; $P \sim 1000 \text{ [mmHg]}$ =>

$$E/P = 1.E-4 \text{ [V cm}^{-1}/\text{mmHg]}$$

From Top Plot we read $v(0.1) = 2.E+6 \text{ [cm/s]}$ and linear interpolation yields:

$$v(1.E-4) = 2.E+3 \text{ [cm/s].}$$

From Bottom Plot for air we find $v(1.E-4) = 5.E+1 \text{ cm/s.}$

- (1) F. Sauli, "PRINCIPLES OF OPERATION OF MULTIWIRED PROPORTIONAL AND DRIFT CHAMBERS",

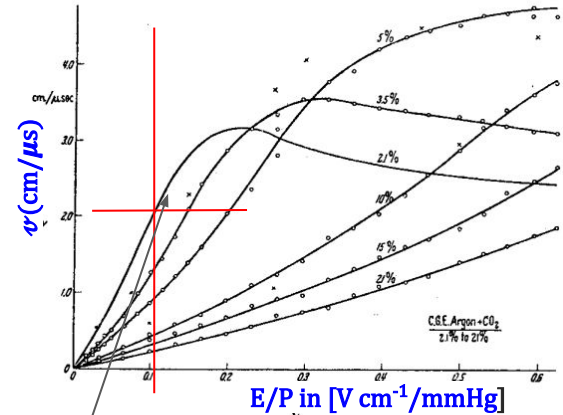


Fig. 29 Drift velocity of electrons in several argon-carbon dioxide mixtures⁽¹²⁾

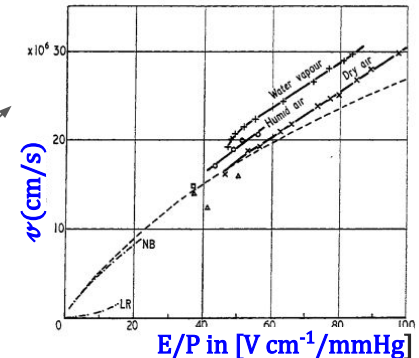


Figure 5. Electron drift velocity in dry air, humid air and water vapour as a function of reduced electrical field. Pressure readings reduced to temperature of 20 °C; humid air, $p_w/p = 16\%$. Broken line, Townsend and Tizard 1913; Δ , Raether; \square , Rieman 1944; NB, Nielson and Bradbury 1937; LR, Lowke and Rees 1963.

2. What is leakage current between wires .

Current density between windings:

$$dI/ds \text{ [A/cm}^2\text{]} = n \text{ [e/cm}^3\text{]} \times v \text{ [cm/s]} \times 1.6\text{E-19 [C/e]} \propto v (\alpha^{-1} \rho_A)^{1/2}$$

Where $n=6.\text{E+11 [e/cm}^3\text{]}$.

$v=2.\text{E+3 [cm/s]}$.

For the current density we find :

$$\begin{aligned} dI/ds \text{ [A/cm}^2\text{]} &= 6.\text{E+11[e/cm}^3\text{]} \times 2.\text{E+3 [cm/s]} \times 1.6\text{E-19 [C/e]} = 12 \times 1.6 \text{ E}(+11+3-19) = \\ &= 20.\text{E-5 [A/cm}^2\text{]}. \end{aligned}$$

Wire area $S=2 \text{ cm} \times 100 \text{ cm} = 2.\text{E+2 cm}^2$, and the maximum possible current yields:

$$I \text{ [A]} = 20.\text{E-5 [A/cm}^2\text{]} \times 2.\text{E+2 [cm}^2\text{]} = 40.\text{E-3 [A]} = 40 \text{ [mA]}. \text{ Compare to 2 kA !}$$

- Leakage is of $2.\text{E-5}$ of the wire current. It does not affect the coil performance.
- For Helium the leakage is ~ 10 times lower - due to the gas specific factor $v (\alpha^{-1} \rho_{\text{He}})^{1/2}$.

(1)

