



# Conceptual Design of CPS for KLF

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# Overview

- Introduction
- Model Description
- Photon Beam from CPS
- Radiation Environment
- Temperature in CPS absorber
- Summary



# CPS Positioning in the Hall D Tagger

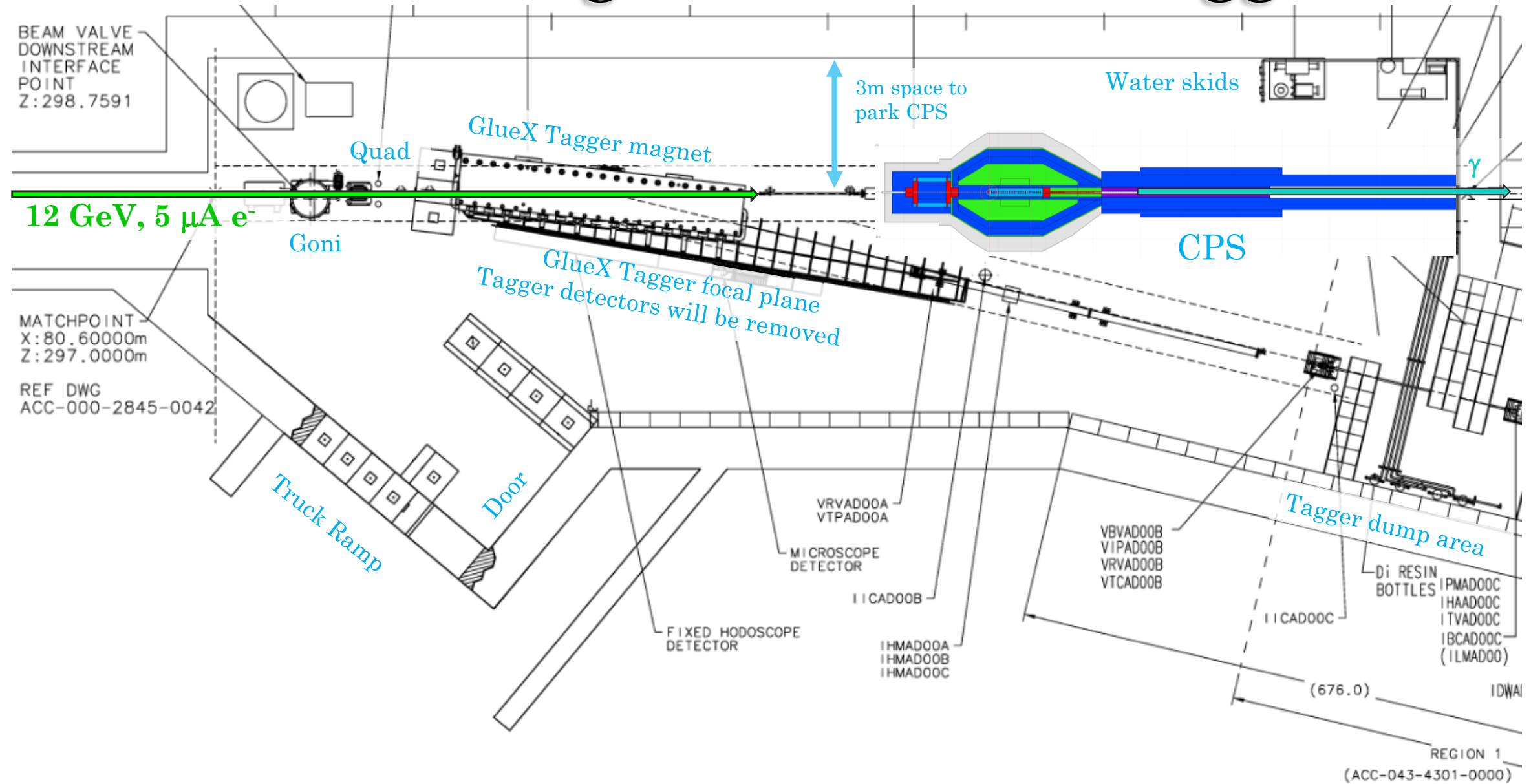


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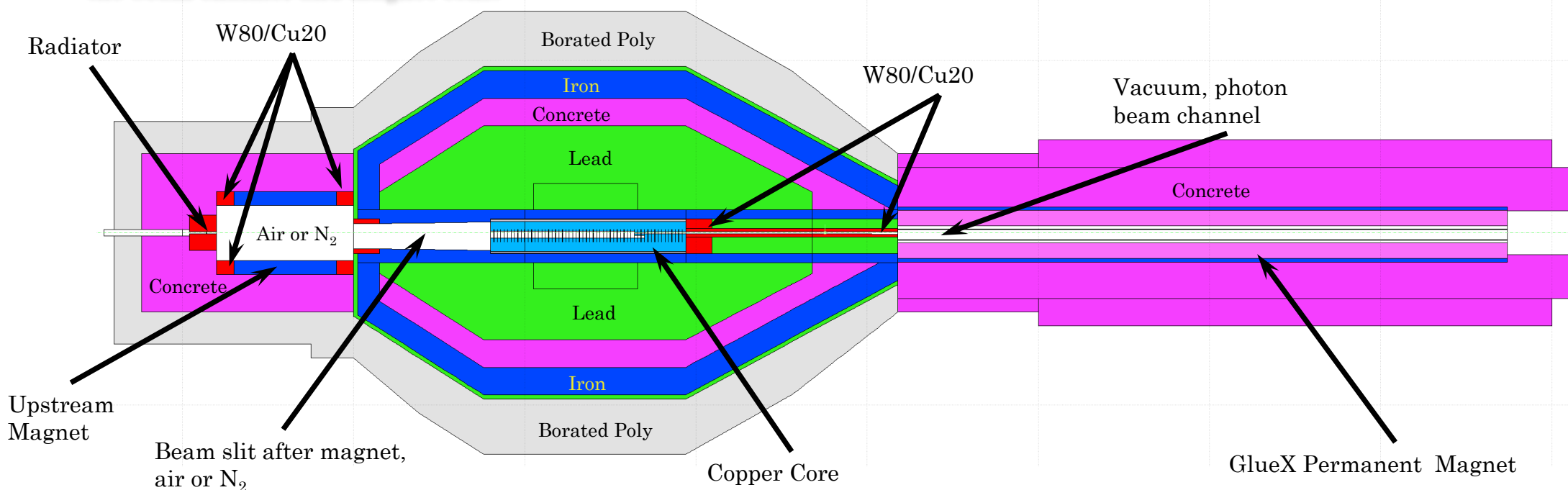
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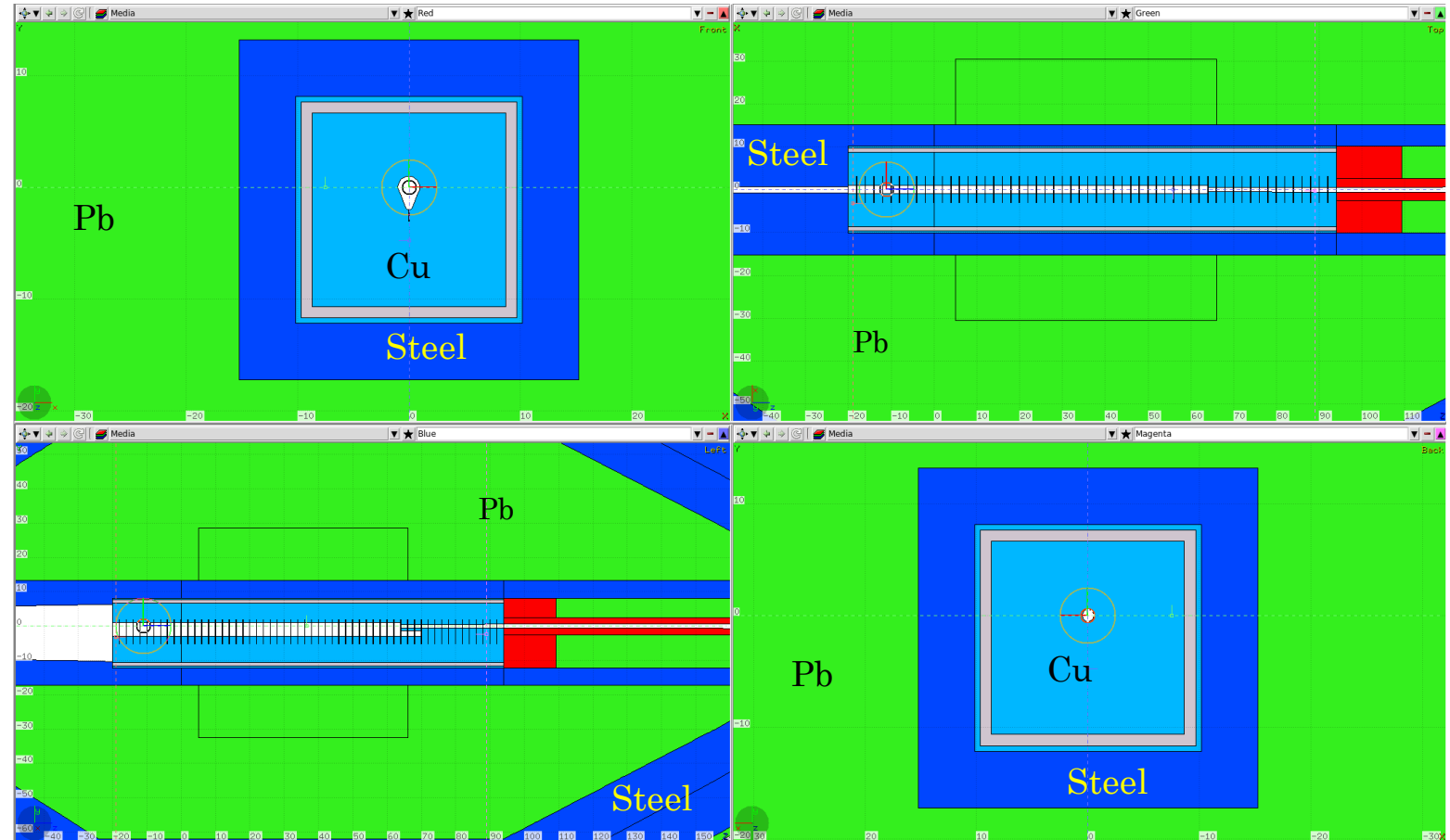
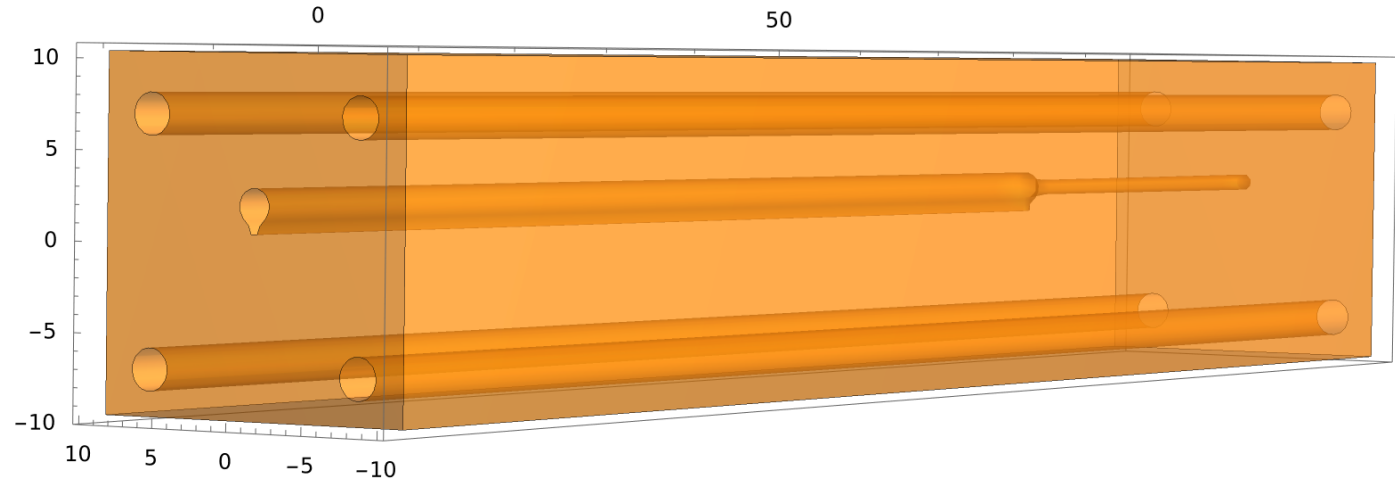
# Current CPS Model

- Magnet and the absorber are separated by 0.8 meters.
  - ❑ No heat load on the magnet poles and coils from the core.
  - ❑ Low radiation exposure to the magnet.
- Clean-up magnet downstream for charged particles.
  - ❑ Utilize the existing permanent magnet used in GlueX beamline.
- No tungsten is used in the CPS shielding.
  - ❑ We save cost by using lead instead.
  - ❑ Small amount of a tungsten-copper mix is used for shielding the beam channel and magnet coils.
- Total estimated weight of CPS is approximately 75 metric tons.
  - ❑ Includes downstream beamline shielding.
  - ❑ Movable platform will add more weight.
  - ❑ Tagger Hall should easily handle CPS weighing 100 tons.
  - ❑ Estimated cost of the current design is ~\$1.1M for CPS
  - ❑ Upstream beamline instrumentation will be extra.
- Tim discussed some of the engineering aspects in detail.



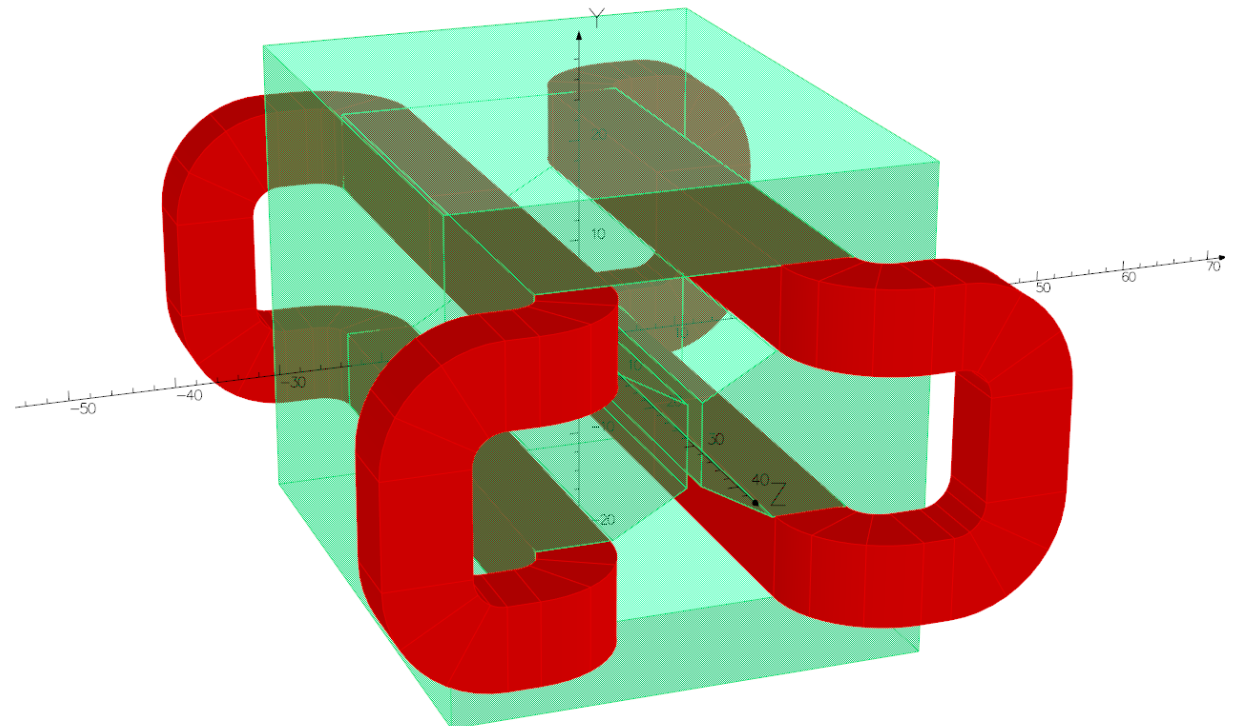
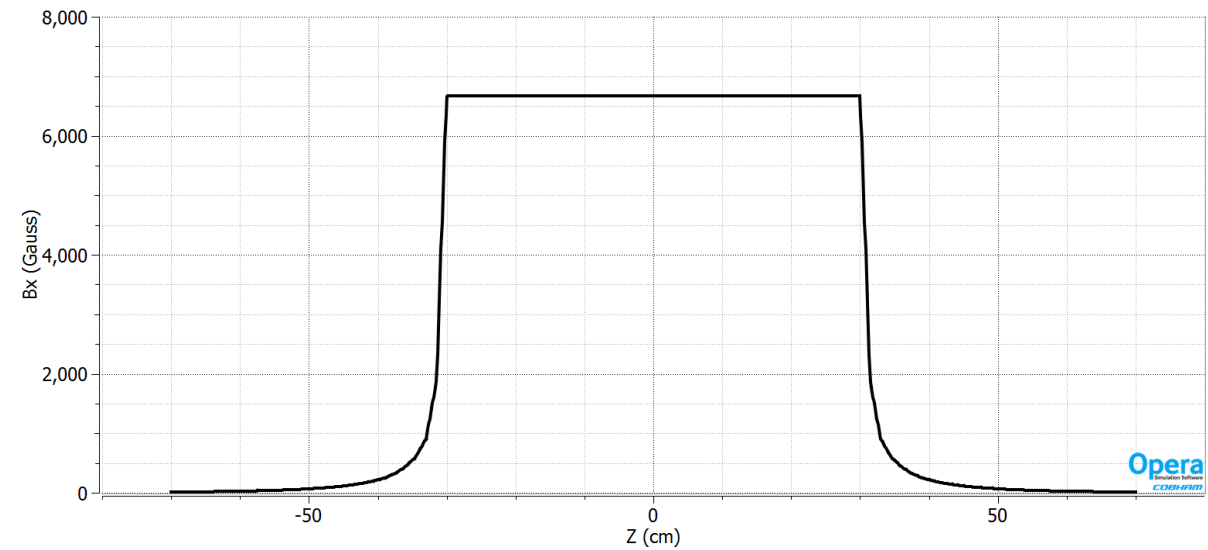
# CPS Absorber

- Copper core with dimensions of 20cm x 20cm x 114cm.
  - ❑ To absorb and dissipate the power from the beam.
  - ❑ Copper is not ferromagnetic and is a very good heat conductor.
- Varying size beam channel to trap the secondary particles from the electromagnetic shower.
  - ❑ Wider cavity upstream for trapping electrons and EM shower remnants.
  - ❑ Narrow conical channel with diameter ~1cm for outgoing photons.
- Cooling channels for water flow capable of evacuating ~54 kW power.
- Copper absorber is surrounded by air, steel, and W/Cu mix.
  - ❑ No direct contact with lead.



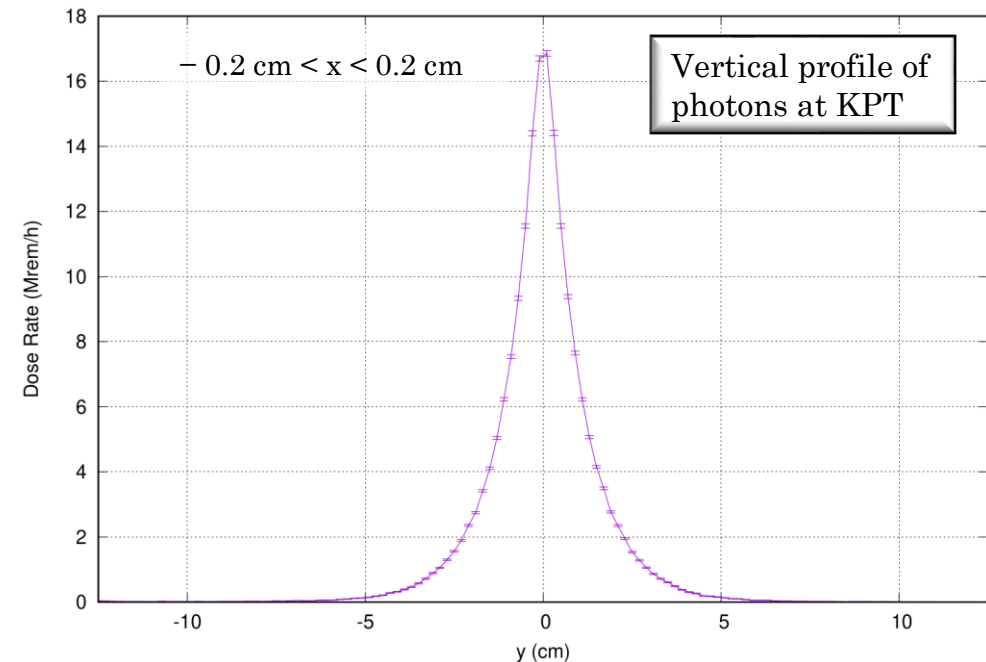
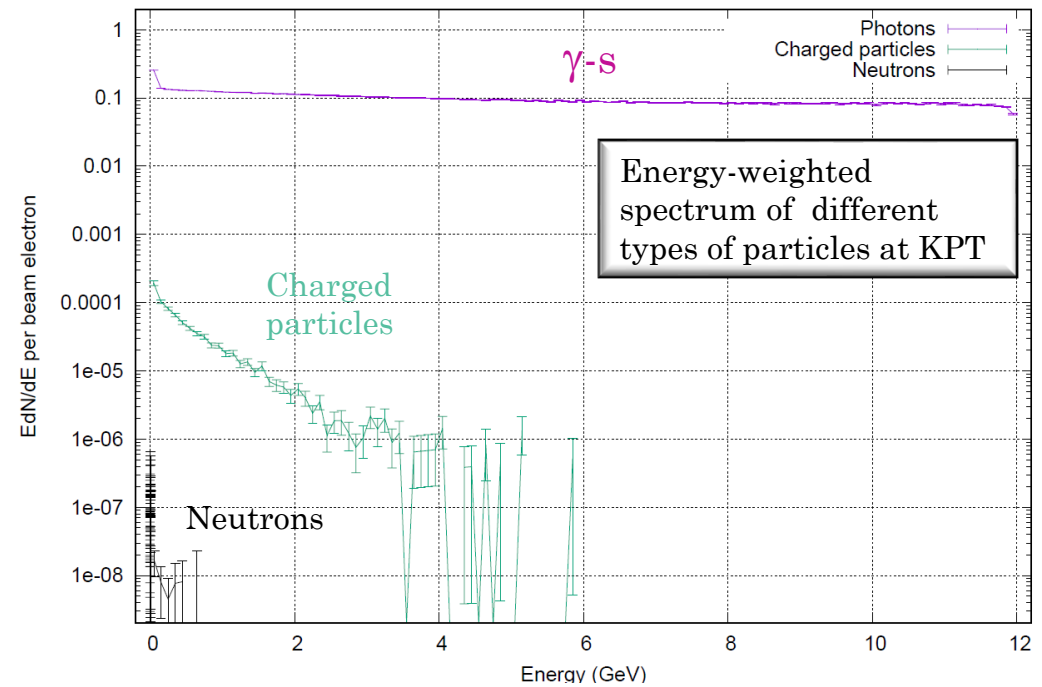
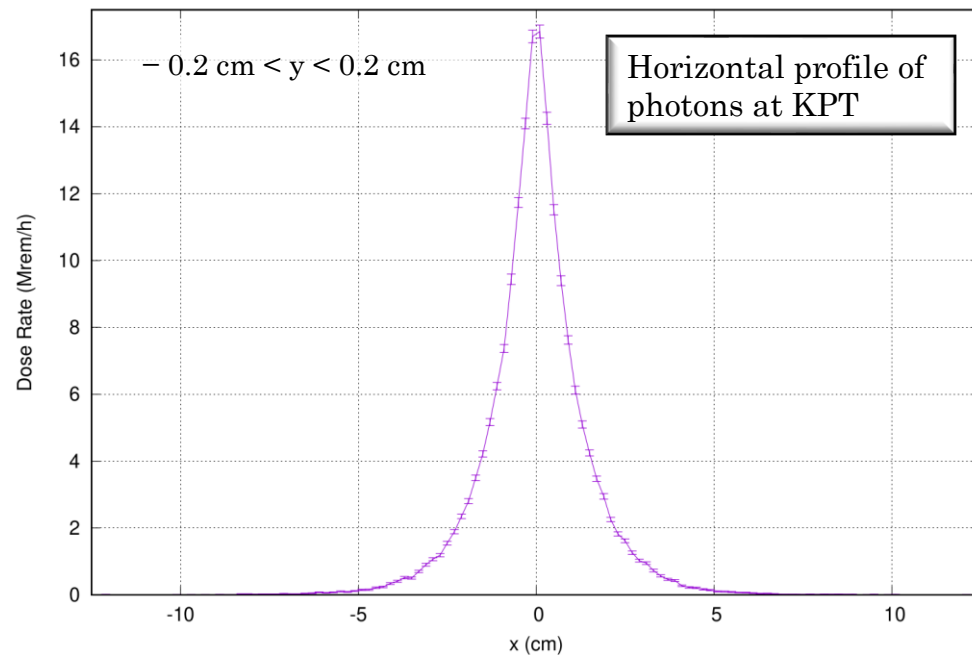
# Upstream Magnet

- Current CPS design requires  $\sim 0.4$  T·m magnetic field in the x-direction.
- We developed a draft model of the magnet.
  - ❑ Magnet has 60 cm long coils.
  - ❑ Bedstead shape of coils for less radiation exposure.
  - ❑ The closest distance from coils to the beam center is  $\sim 11$ cm.
- The gap should be on the order 1 cm or more to avoid interaction with beam tails and halo.
  - ❑ Current design assumes 1.4 cm gap.
- Iron yoke with 8 cm thickness.
  - ❑ Total length of the yoke is 60cm
  - ❑ The transverse size of the yoke is 46cm x 48 cm.
- Chamfered iron poles.
- We used OPERA to calculate the field in the model.
  - ❑ The model can provide a dipole field of 0.67 T at  $67$  A/cm<sup>2</sup> current density in the coils.
    - Should be able to use Tagger Magnet power supply.
  - ❑ The field in the yoke is far from saturation point.
  - ❑ Field map is used in FLUKA simulations.



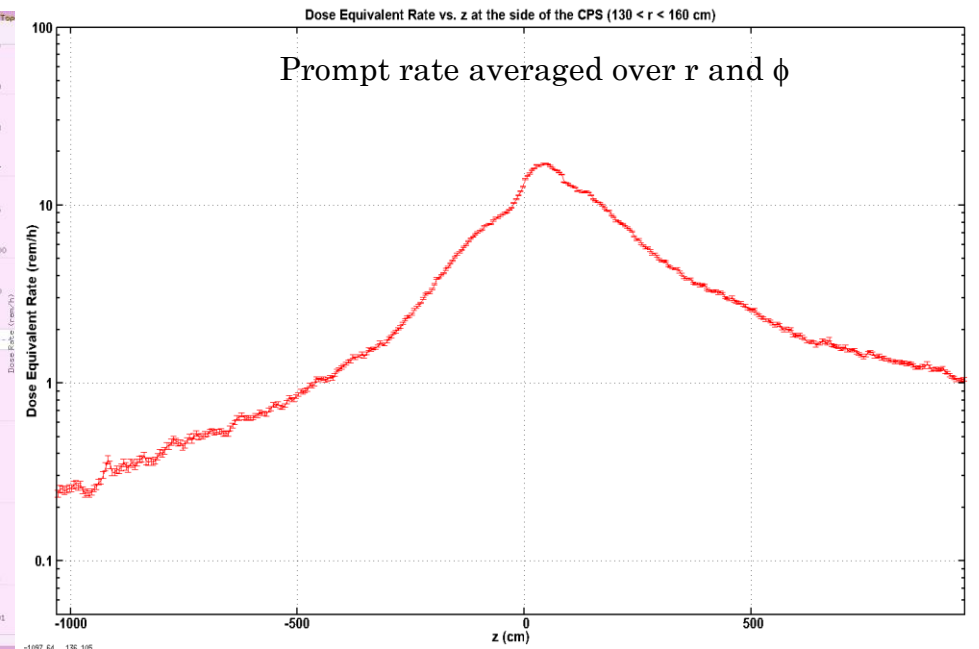
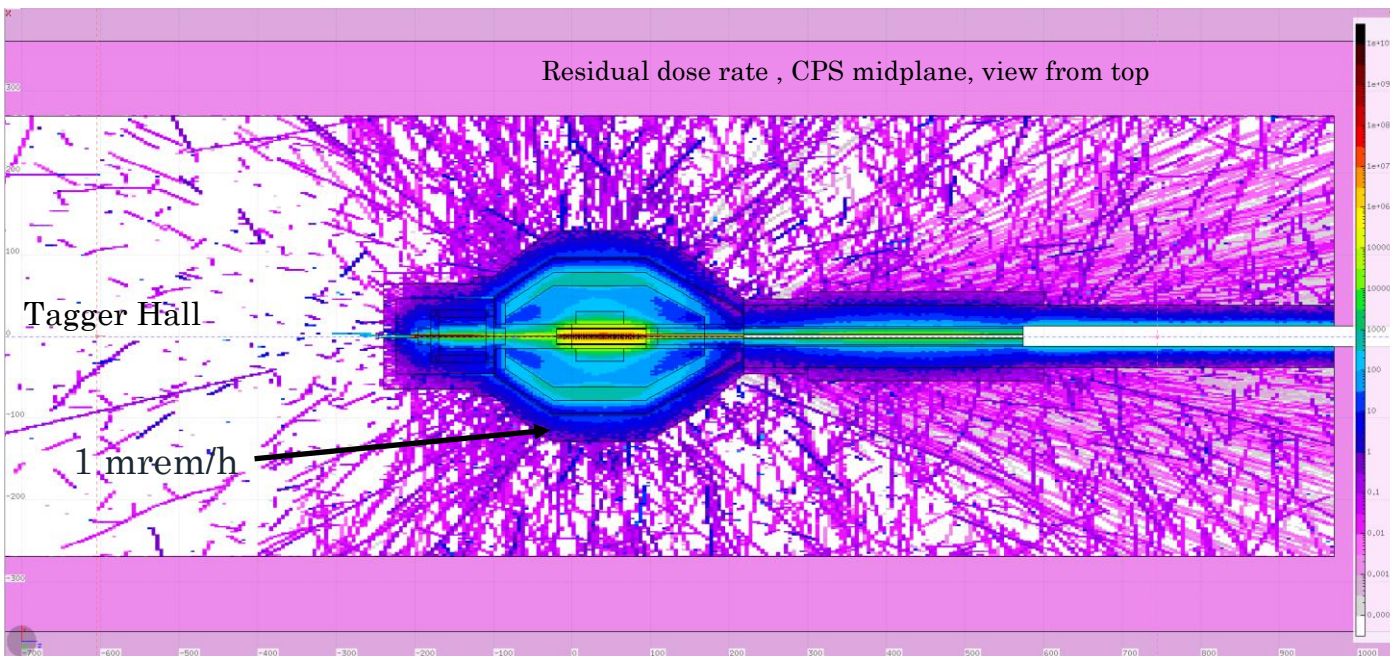
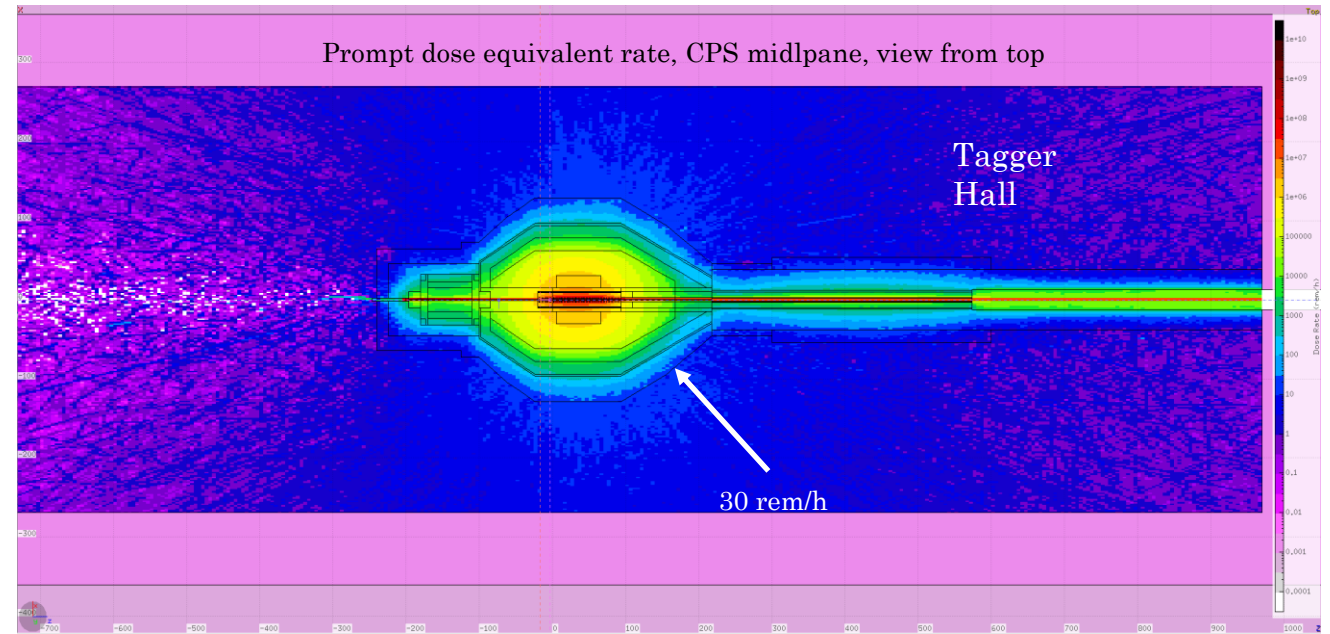
# Photon Beam

- We used FLUKA to estimate the beam profile at KPT.
- Clean photon beam profile with  $\sigma_\gamma \approx 1.5$  cm width.
  - ❑ The photon beam width at KPT is dominated by multiple scattering in the 10% radiator.
  - ❑ Vertical distribution has a slight asymmetry (on 0.1% level) favoring negative y-s.
- Charged particle and neutron rates from CPS measured at the KPT location is expected to be very small compared to the photon flux.



# Dose Rates

- Prompt dose rate inside Tagger Hall around CPS is ~20 rem/h.
  - ❑ ~30 rem/h right at the CPS surface.
  - ❑ <10 rem/h far away from CPS
  
- We evaluated residual dose rate after 10000 hours of continuous operations and 1 hour cool-off time.
  - ❑ The rates outside of CPS are expected to be <1 mrem/h, that is well within JLAB limits.

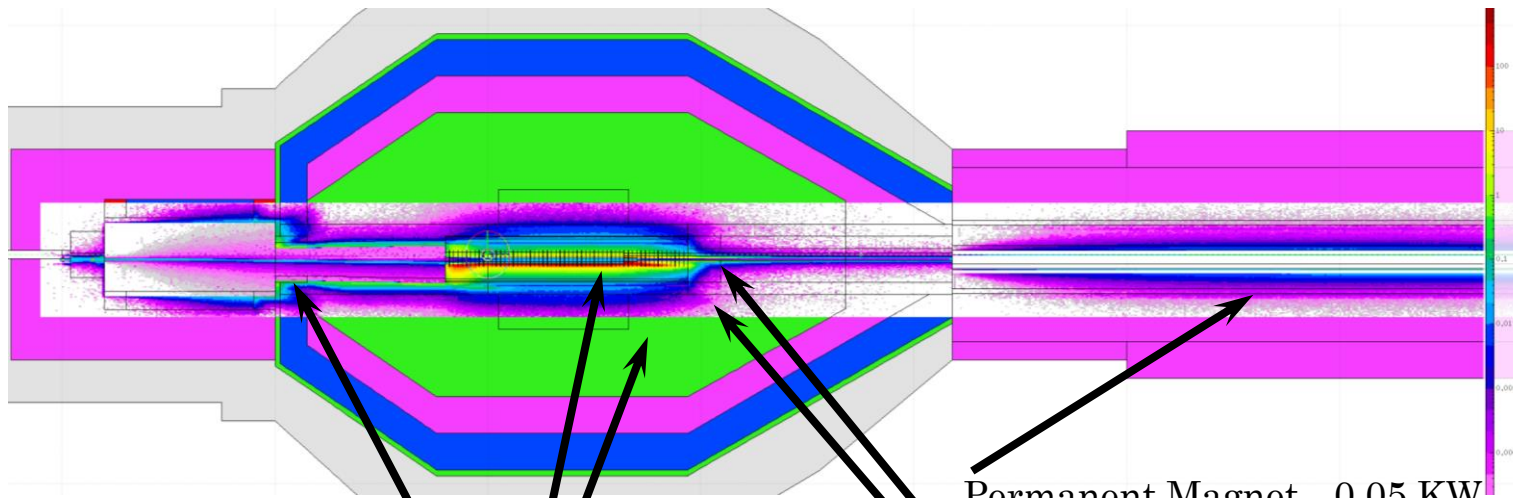




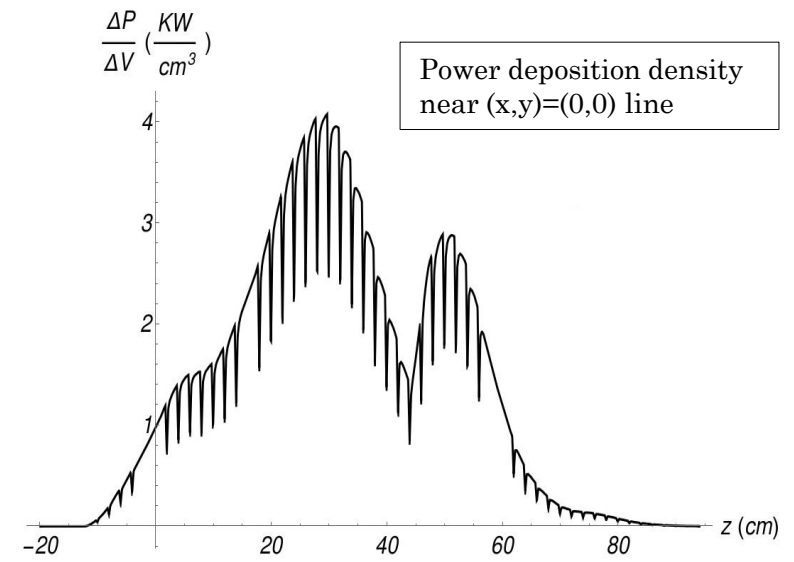
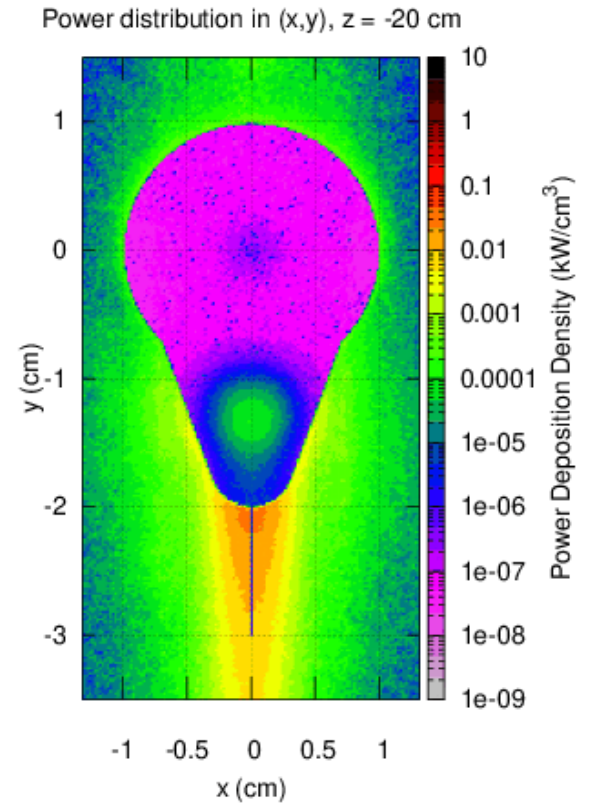
# Power Deposition in the Absorber

- FLUKA provides an output file with power deposition densities in 3D.
  - ❑ 37M data points inside absorber
- Almost all of the remaining electron beam power (> 98%) is deposited into the copper absorber.
  - ❑ Most likely that only absorber needs cooling.
  - ❑ Must prevent heat transfer from absorber to surrounding volumes.

Color indicates power deposition density (KW/cm<sup>3</sup>)



CPS Entry collar	0.03 KW	Permanent Magnet	0.05 KW
Copper Absorber	53.5 KW	CPS Exit Collar	0.10 KW
Lead around Abs.	0.08 KW	Steel base at Abs.	0.30 KW



# Temperature

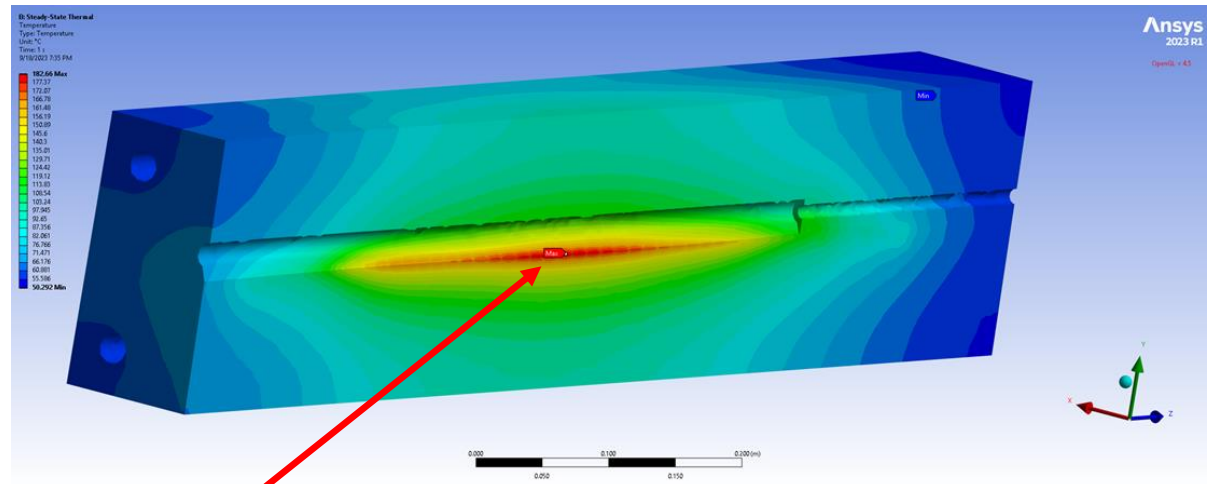


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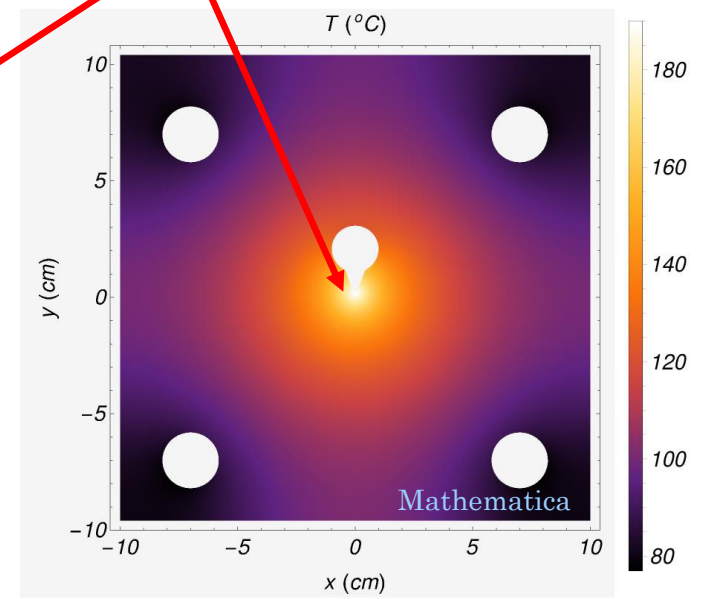
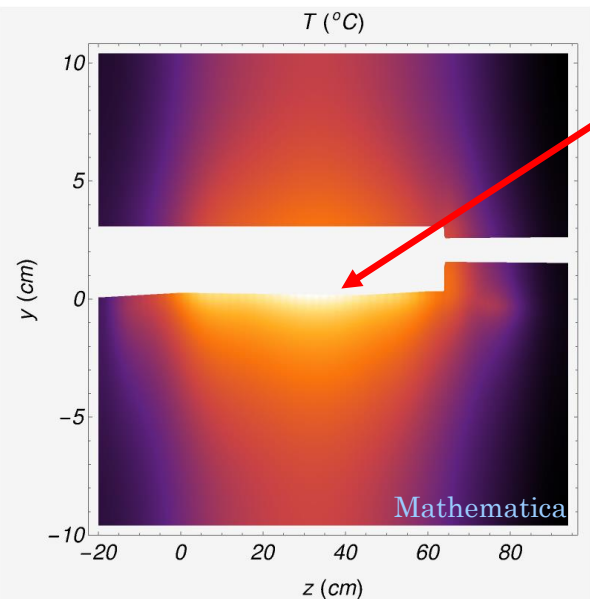
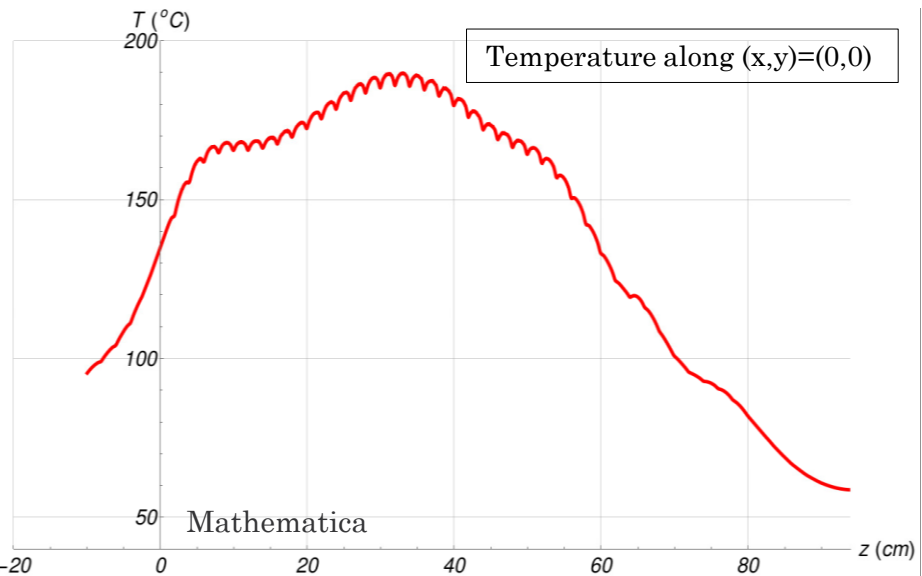
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- Temperature calculations in the “isolated” absorber is done using power deposition maps obtained using FLUKA.
- Two independent calculations are done by two people using two different software packages:
  - ❑ ANSYS software, popular among engineers
  - ❑ Wolfram Mathematica software, popular among scientists
  - ❑ The results differ by less than  $\sim 10$  °C
- The temperature at the hotspot is expected to be
  - ❑  $\sim 190$  °C at nominal beam parameters, according to Mathematica.
  - ❑  $\sim 183$  °C at nominal beam parameters, according to ANSYS.
- There is no possibility for high temperatures at the outer boundaries of the absorber, except the front side.
  - ❑ Still need to perform ANSYS evaluation for the whole CPS.



$T_{\max} \approx 183$  °C

$T_{\max} \approx 190$  °C



# Electron Beam Requirements



- It is important to have a good beam tune on the radiator.
  - ❑ Excessive radiation in Tagger Hall.
  - ❑ Higher temperatures in the CPS absorber.
- We found that beam rastering will not be necessary.
  - ❑ We will need to make sure that beam profile is wide using wire scans at CPS.
- Install a girder just upstream of CPS with:
  - ❑ BCM to measure the beam current,
  - ❑ BPM to measure beam positions,
  - ❑ Wire scanner for beam widths.
- FSD trips on
  - ❑ Large electron beam positions excursions,
    - Use a collar and ion chambers.
  - ❑ Electron beam angle excursion,
    - Measure photon beam position at KPT.
  - ❑ Magnet current deviations.
    - Use power supply ADCs.
    - Field sensors or pickup coils inside the magnet
- Keep Hall D radiator scanner with  $\sim 10^4$  dynamic range for the halo measurement.

Test Configuration Name (klcps69)	Z <sub>max</sub> (cm)	T <sub>max</sub> (°C)	T <sub>cold</sub> (°C)
All Nominal	37	230	100
$\sigma^{(x,y)}_{\text{beam}} = 0.33 \text{ mm}$	43	290	105
$\sigma^{(x,y)}_{\text{beam}} = 1.5 \text{ mm}$	8.5	245	100
97% B-field	56.5	245	100
103% B-field	33	240	100
-1mm shift in Y	8	265	110
+1mm shift in Y	57	265	105
-0.5mrad angle in Y	8.5	265	110
+0.5mrad angle in Y	58	275	105
+1mm shift in X	8.2	260	100
+0.5mrad angle in X	8	260	100

Parameter	@ CPS Radiator	@ KPT
Beam Current	$50 \text{ nA} \leq I_B \leq 5 \mu\text{A}$	N/A
Beam Size	$0.5 \text{ mm} \leq \sigma \leq 1.5 \text{ mm}$	$\sigma \leq 1 \text{ cm}$
Beam stability (@ 1 Hz)	$\sigma \leq 0.2 \text{ mm}$	$\sigma \leq 2 \text{ mm}$
FSD is tripped at	$ \Delta x  > 1 \text{ mm}$ or $ \Delta y  > 1 \text{ mm}$	$ \Delta x  > 1 \text{ cm}$ or $ \Delta y  > 1 \text{ cm}$
Beam halo (halo-to-peak)	$< 10^{-4}$ at $r > 5\sigma$	N/A

# Summary

- We are in the advanced stages of developing a conceptual design of CPS for Hall D.
  - ❑ It should provide photon beam at KPT that would meet KLF requirements.
  - ❑ We will use a movable platform to be able to restore GlueX beamline.
  - ❑ The conceptual design is still in progress.
  
- We performed FLUKA simulations to estimate the radiation levels around CPS.
  - ❑ Radiation environment should be similar to what GlueX would have at  $5\mu\text{A}$ .
  
- We are working on optimization of the basic design.
  - ❑ Optimize the absorber and magnetic field to further lower the temperature.
  - ❑ Minimize thermal stresses and deformations.
  - ❑ Avoid using Barite Concrete in shielding as its delivery may pose schedule risks.
  - ❑ Design CPS such that we can isolate a 10-ton core that can be transported as a single item.
  
- Engineering design will be the next step.
  - ❑ Hall D will hire and/or borrow an engineer.
  
- At some point the engineering designed will need to be endorsed by KLF collaboration.
  - ❑ A formal procedure needs to be defined.



# Thank You!



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# CPS Requirements

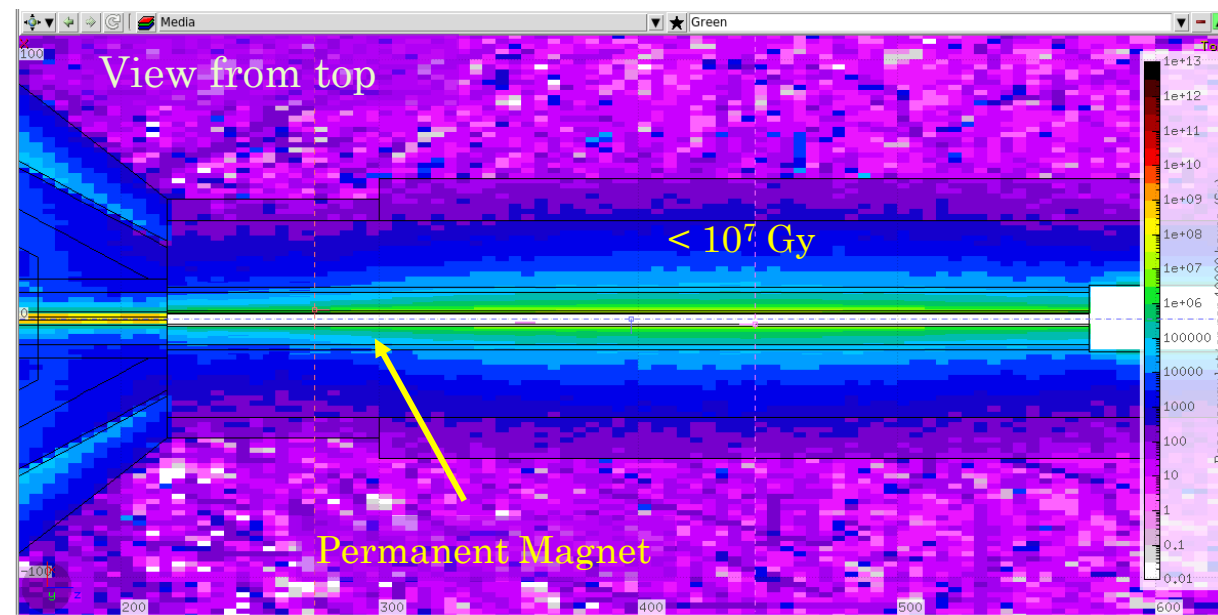
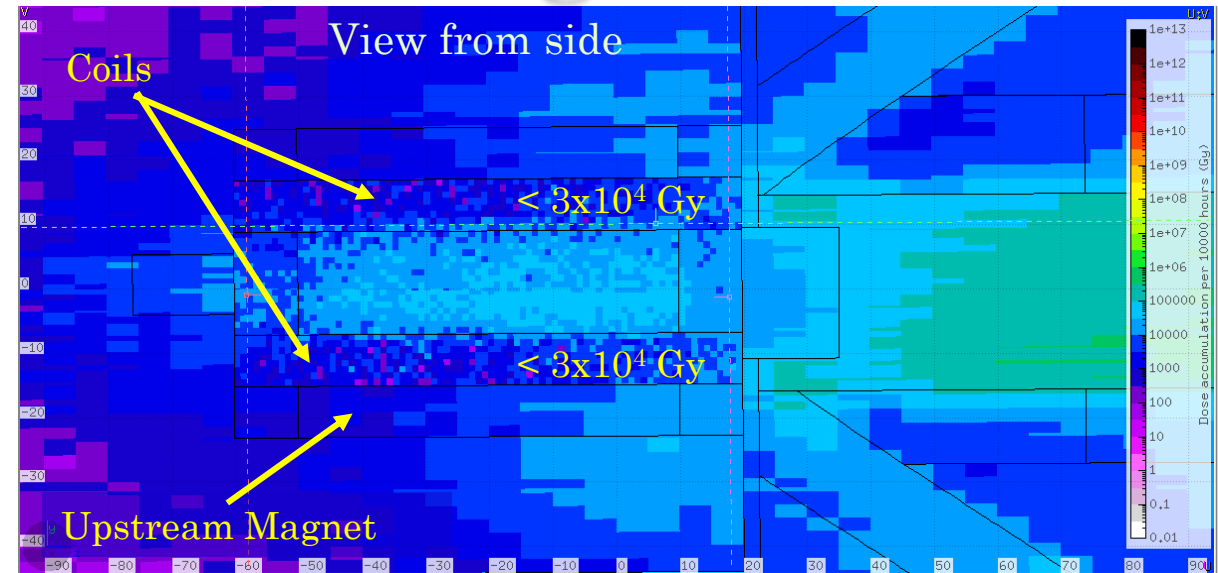
- Intense photon flux of  $\Phi_\gamma > 10^{12}$  photons per second with  $1.5 \text{ GeV} < E_\gamma < 12 \text{ GeV}$ .
- Photon beam spot size at KPT with  $2 \cdot \text{FWHM} < 6\text{cm}$  to make full use of KPT size.
- Radiation environment in the Tagger Hall similar or better than what GlueX would get with  $5\mu\text{A}$  electron beam on nominal GlueX diamond radiator.
  - ❑ Prompt equivalent dose rate of  $\sim 20 \text{ rem/h}$ .
  - ❑ Activation dose rate  $< 5 \text{ mrem/h}$  after 10000 hours of operations and 1 hour of cool-down time.
  - ❑ RadCon limits  $< 1 \text{ mrem/h}$  for prompt equivalent dose rate outside of the Tagger Hall.
- Cooling system design that is sufficient to handle  $\sim 54 \text{ kW}$  power delivered to CPS.
  - ❑ It will need to be closed-circuit system to avoid activation/contamination.
- GlueX beamline should be restored relatively quickly without disassembly of CPS.
  - ❑ GlueX photon beamline is wider than CPS beam channel and is under vacuum.
  - ❑ We decided to build a movable platform to move CPS beam-left.
  - ❑ There is sufficient space in the tagger hall for the current CPS design.



# Accumulated Doses in the Magnets

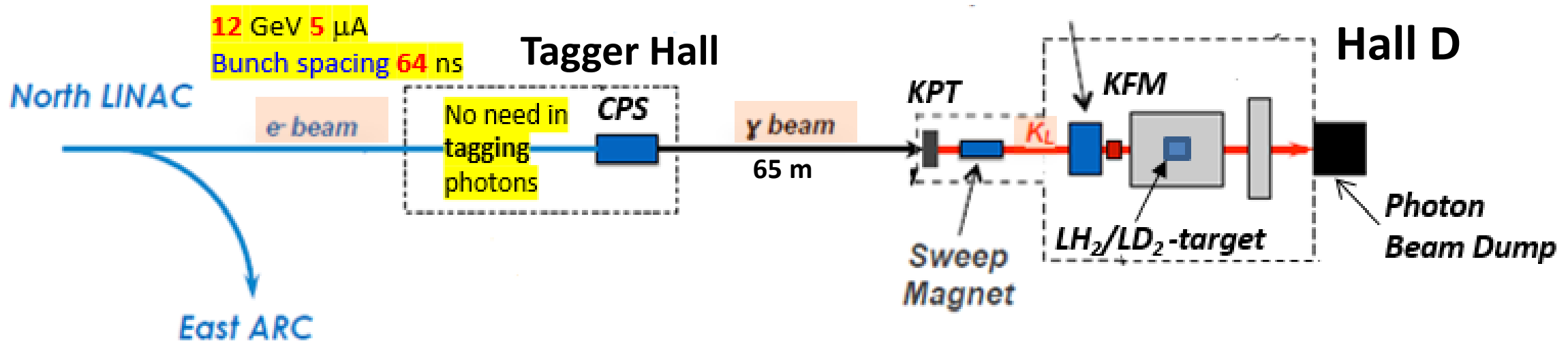
- Accumulated dose to upstream CPS magnet coils in 10000 hours is expected to be  $3 \times 10^4$  Gy.
- ❑ Magnet coil insulation made of cyanate ester resins can handle over  $10^6$  Gy dose.
  - Reference: P.E. Fabian, et al “Novel Radiation-Resistant Insulation Systems for Fusion Magnets,” Fusion Engineering and Design, Vol. 61-62, pp. 795-799, 2002

- Accumulated dose in the permanent magnet in 10000 hours is expected to be on the level  $\sim 10^7$  Gy.
- ❑ Hall D strontium ferrite permanent do not change at such a dose.
  - FNAL did not observe any change in B-field after a dose of  $10^7$  Gy.
  - FNAL gave an upper limit of 1% change, as specified in the magnet specs.



# KLF Layout

- KLF experiment needs to produce high intensity photon beam upstream of KPT.
- CPS stands for Compact Photon Source; it has been proposed as the photon source.
- The only possible location for such a source is the Tagger Hall.
- CPS beamline will require major modifications to GlueX photon beamline.





# Accumulated Dose in 10000 hours

- Accumulated doses are evaluated outside of CPS.
  - ❑ We will use this map for equipment installations in the tagger hall.
- CPS is not expected to be disassembled for a very long time.
  - ❑ It can be moved aside to restore GlueX photon beamline.

