Cryotarget Training

Common Training for Hall A and

С

• 12 GeV Era

Your Job (Do's)

- Keep tgt safe & within specs
 - ~ 7 liters/loop of LH2!!!
 - ~ 2 MJ stored energy (cryogenic)
 - ~ 60 MJ chemical energy
- Monitor! Watch! Listen! <u>Think</u>!
- Service & log alarms
- Change targets (thru MCC)
- Respond to ESR changes with JT (page for big changes)
 - Keep 50-100 W reserve heater power for the PID
- Check raster, beam position, vacuum, cameras, etc.
- Log all target changes
- Target GUI screen captures to the logbook.
- Gallatarget expertation have a



Don'ts

- Cooldown
- Warmup
 - unless asked to by an expert
- Manipulate gas panel
- Change alarm setpoints

 Unless asked to do so by a tgt expension
- Leave tgt console unattende
- Fail to acknowledge alarms



- Move tgt while beam is on
- Fail to call an expert after a real problem









Experts

<u>Name</u>	<u>Work</u>	<u>Pager</u>	<u>Cell</u>	<u>Home</u>
J.P. Chen	7413		218-0722	867-7380
Greg Smith	5405		871-4371	565-9883
Silviu Covrig	6410	584-5411	(843) 697-1753	
-				
Dave Meekins	5434		968-9076	874-4750
Chris Keith	5878		746-9277	596-3002
Chris Carlin	5971		559-1269	

If you need help, call on-call person 1st (posted in CR), then these people in the order listed. (use home # only as a last resort if off hours)

Basic Components

- LH2 & LD2 cells & re-circulation loop
- Re-circulation fan/pump (60 Hz)
- 1 kW (Helium) heat exchange
 - He Supply ~ 14K, 12 atm
 - He Return ~ 20K, 3 atm
 - JT valve controls He flow
- 1 kW (max) heater (on PID)
 replaces P_{beam} & regulates LH2 temp
- T&P instrumentation
- Control System GUIs
- Gas Panel, Ballast tank, Electronics
- Motion System (vertical)









Target Specifications



Parking

- •. 115 K EBBIANTSEMMUNUE
 - $\dot{m}_{Hall A} + \dot{m}_{Hall C} \le 25 \ g/s$
- You usually num 22cryotagetst simultaneously! simultame or is/beam at a time - Oraretheapproperation of the inter!
 - **Parking unceaps** wer (park) the other!
- Parkengenjeanglye to minimize P_{tot} ~ 50W
 Regeleyje son drefter of minimize P_{tot} ~ 50W
 - Possibly also drop $\nu_{_{fan}}$ to 40 Hz

Useful Equations

 $c_p \left(\frac{J}{gK} \right) = \frac{\Delta Q}{\dot{m}T} \qquad \Delta \rho / \rho \approx 1.5\% \Delta T (K)$

 $P_{b}(W) = I_{b}(\mu A) \rho(g/cm^{3}) t(cm) dE/dx(MeV/g/cm^{2})$ = 0.35 W/µA/cm (LH₂) = 0.40 W/µA/cm (LD₂)

(but add another ~75 W for reserve heater power)

	LH2	LD2
	(19 K, 25 psia)	(22 K, 22 psia)
ρ (g/cm ³)	0.0723	0.167
dE/dx (MeV/g/cm²)	4.8	2.4
$C_p(J/g-K)$	8.8	6.8



Bulk density reduction with I_{beam} is real & must be msrd

 New Covrig CFD-based cell design should help

1D₂, 15 cm 'cigar tube' 2.0 × 4.0 60 -12 % Hall A, 2002 [11] Table 2: Bulk effect slopes: % change in apparent luminosity for a beam current change from 0 to 100 μA, from other JLab cryotarget studies.

DA, RS, BM Boiling tech note (2003)

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7.61e+01 7.35e+01 7.09e+01 6.84e+01 6.58e+01

6.32e+01 6.07e+01

5.81e+01 5.55e+01 5.30e+01 5.04e+01 4.78e+01 4.53e+01 4.27e+01 4.01e+01 3.75e+01 3.24e+01 2.32e+01 2.73e+01 2.47e+01

2.21e+01 1.96e+01

1.70e+01 1.44e+01 1.18e+01

9.28e+00 6.71e+00 4.14e+00 1.57e+00

-1.00e+00

lH₂, 4 cm 'beer can'

 lD_2 , 4 cm 'beer can'

lD₂, 4 cm 'beer can'

lD₂, 4 cm 'beer can'

 lD_2 , 12 cm 'beer can'

lH₂, 4 cm 'beer can'

lH₂, 4 cm 'beer can'

 lH_2 , 15 cm 'beer can'

lD₂, 15 cm 'beer can'

lD₂, 4 cm 'tuna can'

lH₂, 15 cm 'cigar tube'

lD₂, 15 cm 'cigar tube'

lD₂, 4 cm 'cigar tube'

lD₂, 4 cm 'cigar tube'

Contours of drho (mixture)

Target

Hall A, SRC 2011, LD2 20 cm long

40 uA, 283 W heating, 3x3 mm^2 raster

CFD: Delta rho/rho = 19.8% loss

Measured: Delta rho/rho = 19% loss

SRC Tgt

(Covrig CFD model)

Raster

 $(mm \times mm)$

 1.1×1.1

 2.0×2.0

 2.4×2.4

 2.0×2.0

 2.0×2.0

 2.0×2.0

 2.0×2.0

 3.4×2.8

 3.4×2.8

 2.0×2.0

 2.0×2.0

 2.0×2.0

 2.0×4.0

 2.0×4.0

Hall A/C Tgt Training Talk

Boiling

X X

Reference

Hall C, 1996 [7]

Hall C, 1996 [7]

Hall C, 1996 [7]

Hall C, 1997 [7]

Hall C, 1997 [7]

Hall C, 1997 [7]

Hall C, 1997 [7]

Hall A, 1997 [8]

Hall A, 1997 [8]

Hall C, 1999 [9]

Hall C, 2001 [10]

Hall C, 2001 [10]

Hall C, 2000 [10]

Hall C, 2000 [10]

Slope

-7%

-4%

-3%

-2.4%

-2.3%

-1.1%

-3.2%

-5%

-3%

-2.4 %

-19%

-10 %

-7.2 %

-7.4%

 $(100 \mu A)$

Eeb 26, 2014 ANSYS Fluent 15.0 (3d, dp, pb is, mixure, rke)

Fan Speed

(Hz)

60

60

60

67

67

67

40

?

?

60

60

50

60

60

Hall A Layout







Maren 201

Counting Room

- Target computer (controls, charts, alh)
- TV cameras looking at tgt, Hall, tgt racks
- Manual heater controls
- Analog temperature & position readouts
- Target motion kill switches
- Documents (how-tos, phone #'s, etc.)
- Phone to call tgt expert



Counting Room Station



Getting Started

Hall C:

- Log into poltarcc.jlab.org as poltar. PW posted in CR.
- cd \$GUI (/u/group/poltar/ctarg/Screens)

Hall A:

- Log into poltarac.jlab.org as poltar. PW posted in CR.
- cd Screens (/u/group/poltar/atarg/Screens)

Then in either Hall:

Type ./tgtgui

- This will launch main GUI.
- From main GUI, launch alh, strip charts, etc.
- Insure all visible everywhere (each workspace), all & logger running. Heartbeat OK?
 - Crack secondary GUIs from main GUI



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Adjusting the Heat Load

- P_{beam}~ 450 W at 80 μA, P_{reserve}~ 50-100 W
 For 15 cm LH₂ or LD₂
- With beam on, need \sim 50-100 W on HPH
- With beam off _ 450+50=500 W on HPH
 (if off a long time, can reduce)
- HPH power adjusted automaticall
 (in PID looking at T_{loop} & I_{beam})
- To adjust, use JT:
 - Open JT to increase HPH power
 - Close JT to lower HPH power

Hall C Cryotarget					
L2 JT Valve					
Current Position	33,96				
Relative Write	0				
High Limit	1 05				
Low Limit	F 10				
STEP Size	þ				
Step Close	Step Open				
GOTO	þ				
Operation Mode	PID Standard				

Changing Targets

- Call MCC: beam off, mask tgt motion FSD, explain which tgt you're going to
- From main GUI, click:
 - Target Motion, then choose Cryotarget
 Lifter
 - Click on the chosen target button
 - Click on the *Move Target* button. Observe motion on TV. <u>Hit panic button if</u> <u>necessary.</u>
 - Note: light switch & dimmer pot on main console
 - Wait for green light to return, check position is OK.
- Call MCC: beam & FSD on, new $I_b \& tgt$
 - check I_{beam} limit OK! Use operational restriction web page (link on cryotgt page)
- Log configuration change

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BDS positions (~50k/mm)

Servicing Alarms

Click on all bar to open alarm tree GUI

- Alarm OK?
 - Clear the alarm. Transients can happen.
- Not OK?
 - May be telling you something (adjust JT?). <u>Think!</u>
 - If can't understand why it's alarming, call an expert.
- Log the event
- Change alarm limits only if asked to by an expert
- Alarm Colors:
 - RED: outside wide limits
 - Yellow: between narrow & wide limits



Check Logger/Archiver

- <u>Archiver</u> is a very useful tool for the TO:
 - <u>http://hallcweb.jlab.org/targetlog/</u>
 - Myaviewer in Hall A
 - List of EPICS variables on archiver startup screen
 - Check functionality at start of shift by plotting something like loop pressure
 - Not OK? Page Steve Wood.
- When making log entries, use keyword "target:"
- Query epics name:
 - right-click in gui, choose "PV info", then left-click on value wanted

Or use middle mouse button. Can drag name to striptool this way.

Rebooting the Target IOC

- Why? Heartbeat lost, stripcharts flat, white medm readouts, etc.
- Hall A: hacweb7 Hall C: hcvme4
 Don't panic. You can do this! username: hacuser
- Call MCC for beam off.
- Set manual HPH pot for appropriate power
- Monitor analog temps, fine-tune HPH, keep |T-Tgoal|
 < 1º K
- Reboot IOC from reboot GUI
- Wait 2 min. Check PID working again. Network up?
- Turn off manual HPH. Still OK?

Get Beam back. Loop / ¢t gt Training Talk







<u>General advice for</u> <u>an off-normal event:</u>

2. Don't panic.

1. Think!

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- 3. Respond if you think you understand what the problem is and what the proper response is.
- You can almost always control the tgt manually with the manual heater, or the JTs, to keep it safe.
- 5. Reboot (rebooting solves many problems).

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 <u>Call an expert</u> unless you are 100% positive the problem has been dealt with successfully. For all but routine alarms, call expert anyway.

High Loop Temperature Alarm

No real danger. Just delays.

- 1. Ask MCC to <u>turn off the beam</u>
- 2. Check other TS's, & analog temp. r.o.
 - 1. If just PID TS _ change PID TS
- 3. LH2 Pump tripped? Restart.
- 4. HPH should be @ 0W. If not turn it off.
- 5. SC vacuum OK?

Turbopump tripped? Call tech-on-call (Hall A or Hall C)

- 6. Coolant T_{supply} abnormally high?
 - 1. Close offending JT
 - 2. May be ESR/CHL or xfer line IV failing...



Low Loop Temperature Alarm

Danger: freezing the H2

- 1. Leave the beam on (OK if it trips off)
- 2. Check other TS's, & analog temp. r.o.
 - 1. If just PID TS _ change PID TS
- 3. HPH should be railed.
 - 1. Check if HPH P_{max} is set high enough (in GUI)
 - 2. Is Coolant (ESR) T_{supply} abnormally low?
 - 1. This happens after an ESR compressor trip. Close JT some.
- 4. Is PID or HPH PS broken?
 - 1. Use manual HPH to restore Loop temps by hand
 - 1. Look at analog temp readout
 - 2. May need to slowly close JTs some.

Low Loop Pressure Alarm

Danger: going sub-atmospheric & freezing air in relief path

- 1. Diurnal pressure variation?
 - 1. Check archiver to see recent history. (see next slide)

2. Gas panel problem? System can't bre

- 1. If SC vacuum also bad
 - 1. Potential H2 leak. BAD. Call expert.
- 2. If SC vacuum OK
 - 1. Call expert to check valves or
 - 2. Call expert to add H2 to the system
- 3. Temps too low?
 - 1. See low temp procedures





High Loop Pressure Alarm

Danger: Bursting cell window

- 1. Diurnal pressure variation?
 - 1. Check archiver to see recent history.
- 2. Temps high? Turn off the beam.
 - 1. System is warming up.
 - 2. Warm (storage) pressure ~ 50 ps
 - 3. See High temp alarm procedures:



- 1. Probably a vacuum pump has tripped, or the LH2 pump has tripped.
- 2. Call expert if problem or solution not obvious.

Vacuum Alarms

No Danger. Just delays & headaches.

- 1. Monitor vacuum stripcharts over ~ days.
 - 1. SC vacuum should be $< 1 \times 10^{-6}$ Torr
- 2. Turbopumps:
 - 1. Scatt chmbr, downstream beamline
 - 2. Can close beamline GVs to isolate & diagnose problem
- 3. If one tripped, reset ASAP (see cryotgt web page)
 - 1. Call Hall techs to reset
 - 2. GVs close automatically at ~ 5×10^{-5} Torr
 - 3. Can develop ice on tgt, bad for expt.
 - 1. May have to warmup to eliminate the ise
- 4. May be GVs on turbos closed: Open them,
- 5. Other possibility: H2 leak or o-ring leak.
 - 1. Call expert.



Non-Target fire in the Hall

Danger: Obvious

- 1. Sound the fire alarm & evacuate Hall.
- 2. Call 911.
- 3. Call 5822.
- 4. Call MCC.



- 5. Close GVs on both sides of the SC.
- 6. Close JT valves.
- 7. Call the target expert.

LH2 Pump Trip

- 1. <u>Turn off the beam immediately</u>
 - 1. To avoid overheating cell windows
- 2. Expect T to drop at first, then rise
 - 1. Thermal siphoning may help some
- 3. Takes time (~20 min) to leave VP curve (phase transition)
- 4. Reset pump controller asap
 - 1. Reset from GUI if possible.
- 5. If pump reset fails, call an expert asap.
 - 1. Reduce coolant flow to avoid freezing HX (D2 loop)
- 6. If pump is toast (eg bearing failure) so are we.
 - 1. Call an expert, warmup tgt.

Breach of system in the Hall (H2 release into Hall)

Danger: System leak, hydrogen fire or explosion. EXTREME HAZARD!

- 1. Evacuate the Hall
 - 1. Careful: H2 flame is colorless
- 2. Shut off pump and heater
- 3. Do not operate lifter, JTs, et
- 4. Call cryo to shut off coolant
- 5. Call experts to pump & pure system, ...



Contours of h2vol (Time=1.2411e+01) Aug 22, 2008 FLUENT 12.0 (3d, dp, pbns, spe, rke, unsteady)

Power Failure

Danger: Freezing H2, blocking relief path

- 1. System is designed to handle this event safely, passively.
 - 1. <u>Call tgt expert</u>.
 - 2. GVs will close, generates an FSD, kills beam.
 - 3. Pump & heater will stop. Vacuum will begin to spoil.
 - 1. Use heater kill switch also
 - 4. TS's, JT's, & control computer are on UPS.
 - 5. Close JTs. <u>Very important</u> if ESR still up & sending coolant to the target.
 - 1. If you can't, call MCC to get cryo on call to stop coolant at source in case it has not already stopped.



<u>Heater Failure</u>



Danger: Could freeze H2/D2, & turn the HX into an ice cube.

- 1. There are two redundant relief paths:
 - 1. On either side of HX. Or pump.
- 2. PID problem? Reboot.
- 3. If heater PS fails, use secondary (manual) heater power supply (like you do for an IOC reboot)
 - 1. Power cycle the primary HPH PS- this usually fixes problem
- 4. If neither PS works, heater coil may be shorted.
- 5. Then reduce JT valves. Can control tgt temp with reduced JTs alone, without a heater (manually).

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Computer failure

Danger: You are blind, don't know what is going on.

1. Control room (GUI) computer fails:

- Monitor analog temp readout, use aux HPH if needed
 - 1. Log in to tgt computer in the hall & start GUIs
 - 2. Or, log in to another tgt computer in the counting room
- 2. Reboot tgt computer (or power cycle it)
 - 1. Restart GUIs & strip charts.
 - 2. Tgt operation should be OK, you're just blind while it's down

2. Tgt IOC Fails: (white fields, flatlined charts):

- 1. Check if network is up
- 2_{March} foit's the IOC, follow rales reboot procedure

Target Training Requirements

- For all new TO's:
 - Oral Training cour
 - Practical:
 - training in CR with expert
 - ~ half shift practice in CR with a TO
- For already-trained:
 - Training course
 - recommend to attend oral training class
 - must at least read training slides online
 - Practical:
 - short training in CR with expert

Cryotarget Web Pages

Hall A:

http://hallaweb.jlab.org/equipment/targets/cryotargets/Halla_tgt.html

Hall C: from Hall web page http://www.jlab.org/Hall-C/ Target group: https://userweb.jlab.org/~ckeith

Contents:

- Control system guide
- How-to
- Contact
- FAQs
- <u>This talk</u>
- Goal parameters
- Thicknesses
- Documentation
- Etc.

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	Cryogenic Target System
-	
Links to Hall C and Taraat an	and web sites
• Links to Hall C and Target gro	Sup web sites :
<u>Hall C Cryotarget webpage</u> <u>Target group webpage</u>	
Hall A Cryotarget Operational	Safety Procedure (OSP)
Guide for Normal Running Safety Assessment Document. User's Guide.	
■ INVITATION HOW TO become a Hall A/0	C cryotarget operator:
If you have not been trained before, y	you need to
 take a training class, you can write to 2) take a practical training with a target 	the target experts (J. P. Chen, <u>Greg Smith</u> , <u>Silviu Covrig</u>) to arrange a class; expect
3) practice for ~ half a shift with an expe	mienced TO.
If you have been previouly trained,	
1) you are recommended to (but not requ	uired) take a training class. You must at least read the training <u>slides</u> .
 2) take a practical training with a target After completing the training please 	experions and the starget experts and the starget expe
, in the second s	
 Information for Cryotarget Op 	perator (Updated 3/2014):
• 🔤 Target Operator Tra	nining Slides
 Target Operator Response 	nsibilities
What Each Target Oper	ator Should Know
• Whom to call for help	
Frequently asked questi	ons

<u>A Typical Shift</u>

(what you'll really wind up doing)

- Monitor tgt parameters
- Service the occasional alarm
- Log target parameters & changes
- Change targets
- Adjust JT in response to ESR changes
- Rare tgt IOC reboot
 <u>That's all!</u>

Done!



- Remember to get practical training with an expert and practice ~ half shift with a trained operator to complete your practical
- Then email jpchen@jlab.org, smithg@jlab.org and covrig@jlab.org that you have completed your training
- Read documentation available from the Cryotarget website
- Stay cool!